MICROCOPY RESOLUTION TEST CHART (ANS) and ISO TEST CHART No. 2)







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A SELECTIVE MICROFILM EDITION

PART IV (1899–1910)

Thomas E. Jeffrey Lisa Gitelman Gregory Jankunis David W. Hutchings Leslie Fields Theresa M. Collins Gregory Field Aldo E. Salerno Karen A. Detig Lorie Stock

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West Orange Laboratory Records Experimental Expense Ledger (1912-1916)

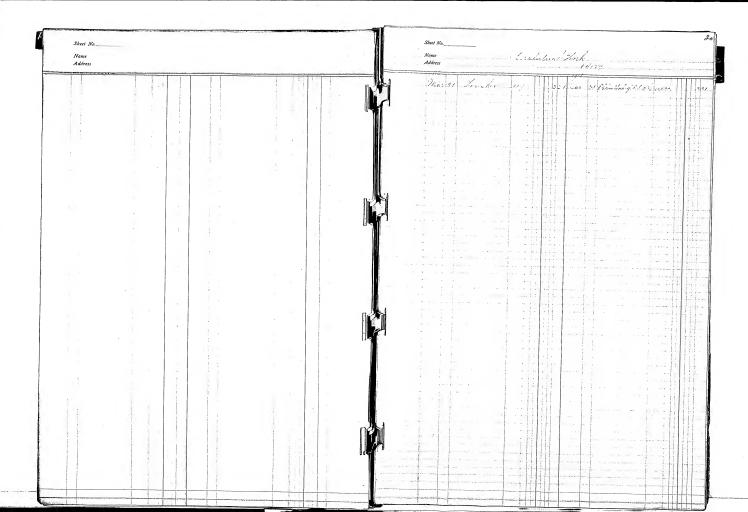
This subsidiary ledger covers the period March 1908–July 1916, although most of the entries are from 1912-1916, it consists of accounts, arranged alphabetically, for various experiments at the laboratory, along with accounts for Glermont. Entries for experimental expense accounts include the project numbers assigned in laboratory record books N-01-03-15 and N-0-07-26. The totals for these accounts were posted monthly to General Ledger #9 under the heading, "Experimental Accounts." There is an alphabetical index, which also includes the account numbers in Experimental Expense Ledger (1908-1912). The front cover is stamped "Experimental Ledger No. 9 Thomas A. Edison." A tag attached to the spine is inscribed "Experiment Ledger #9 Thos A. Edison from 1908/1916." The pages are unnumbered. Approximately 600 pages have been used.

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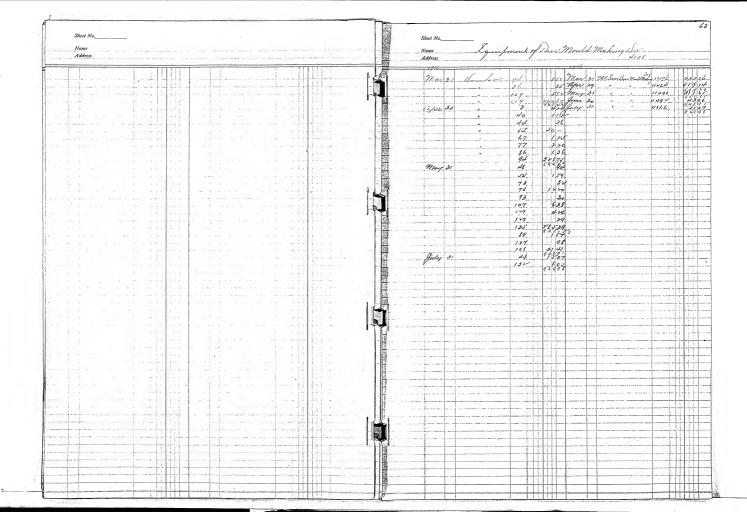
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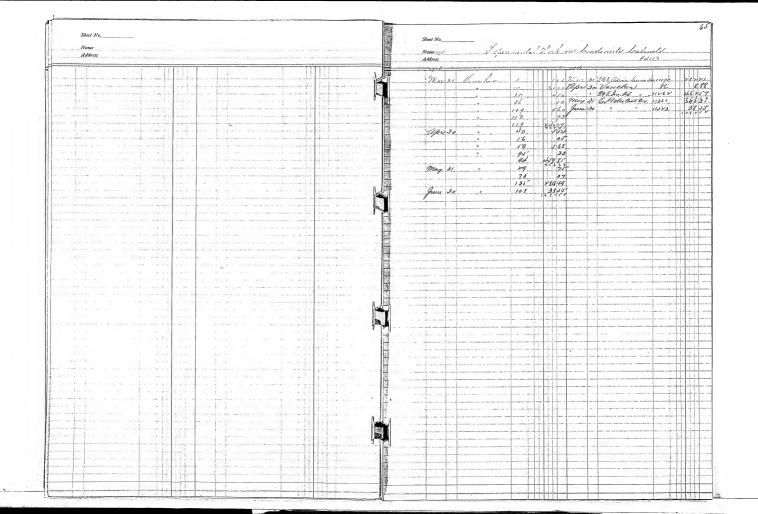
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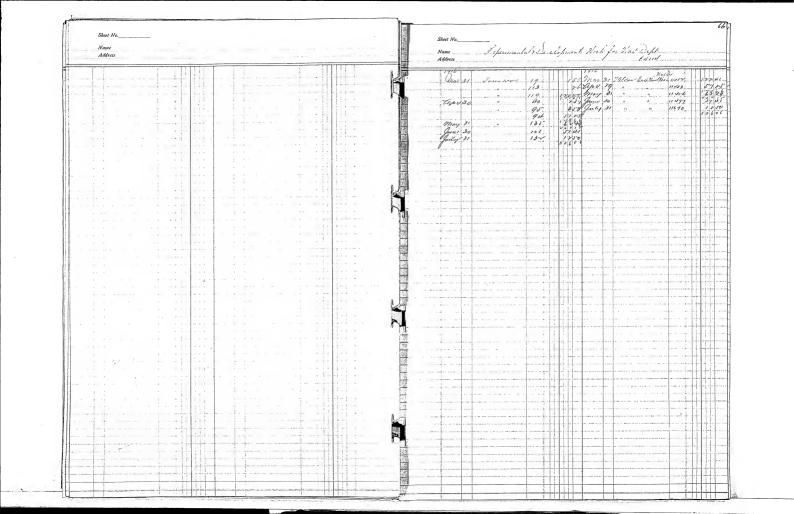
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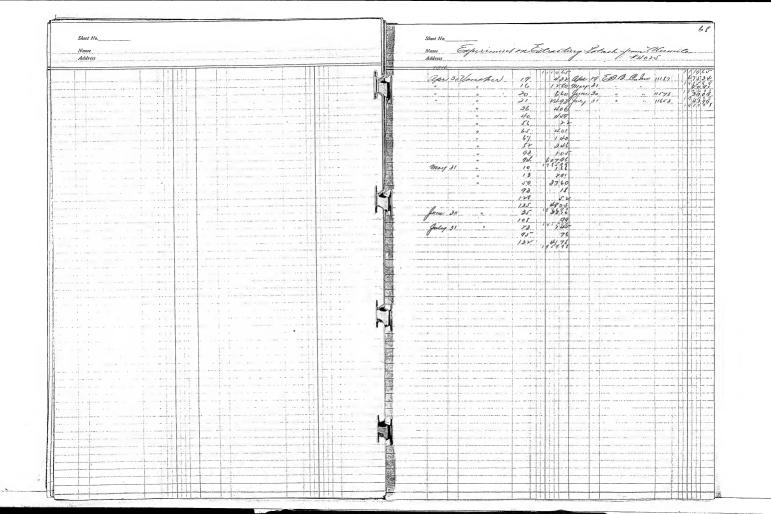


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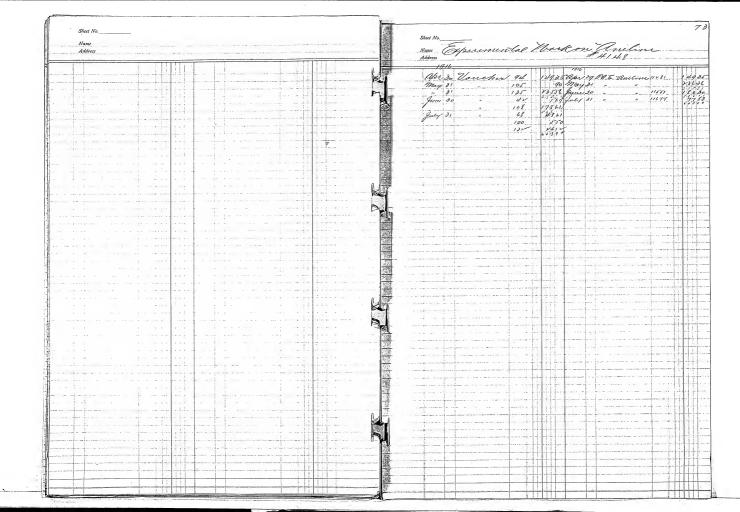


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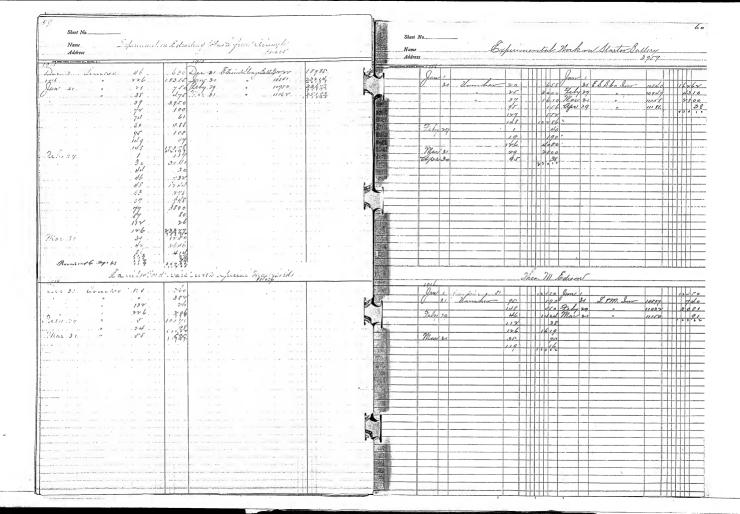
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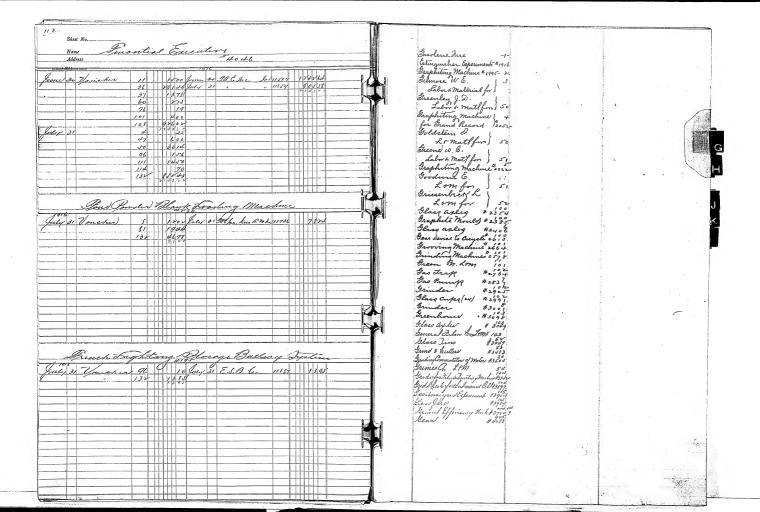
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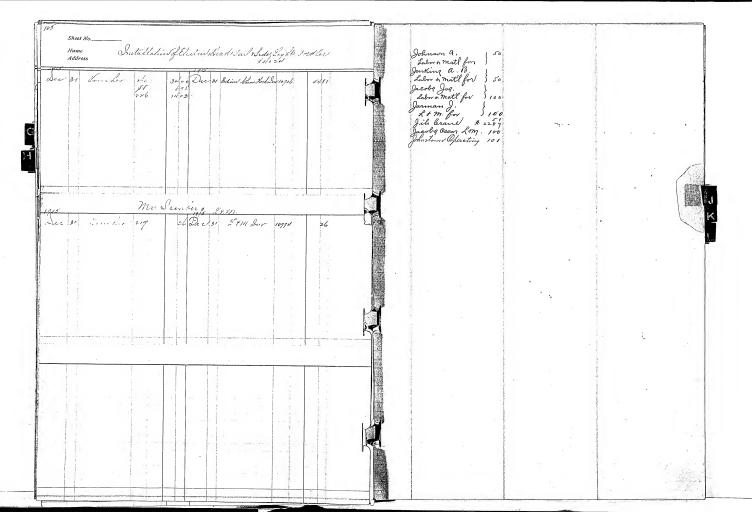
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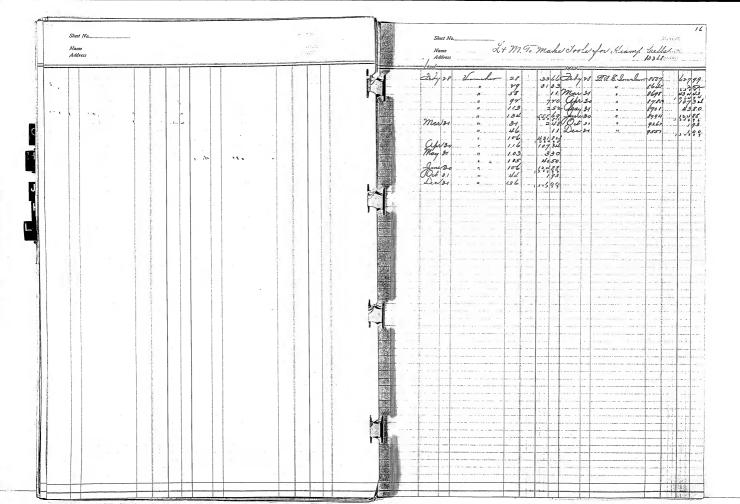
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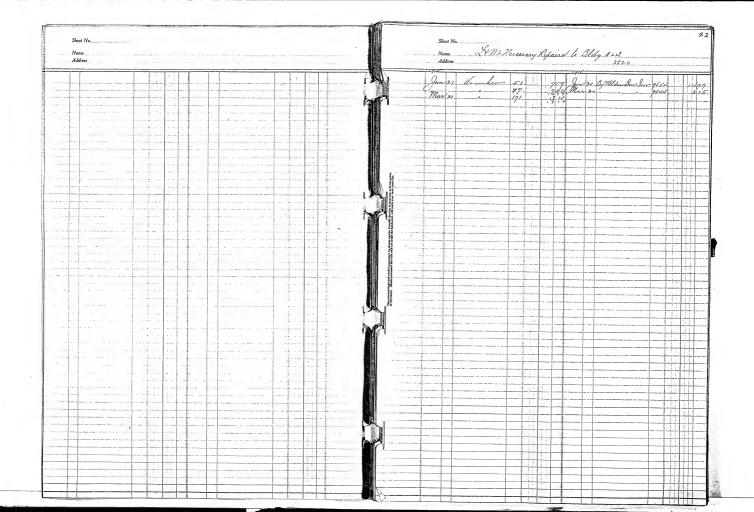
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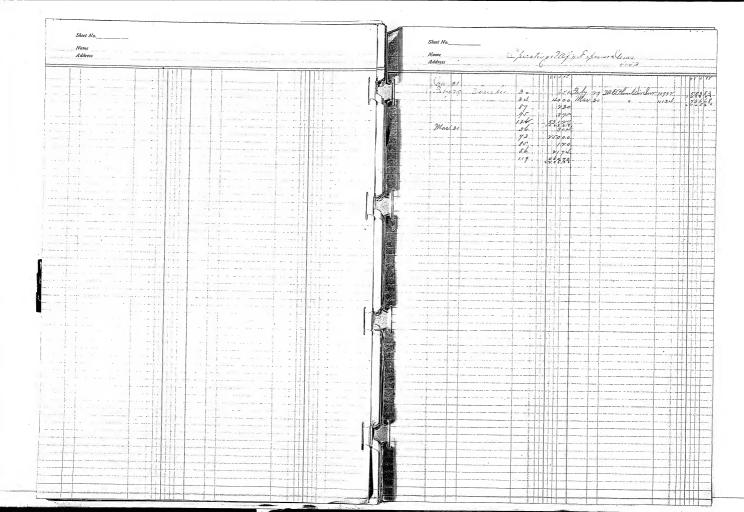
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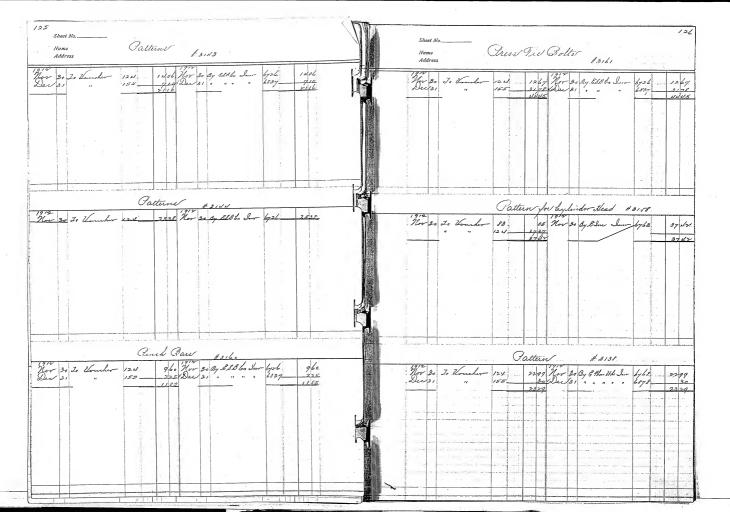
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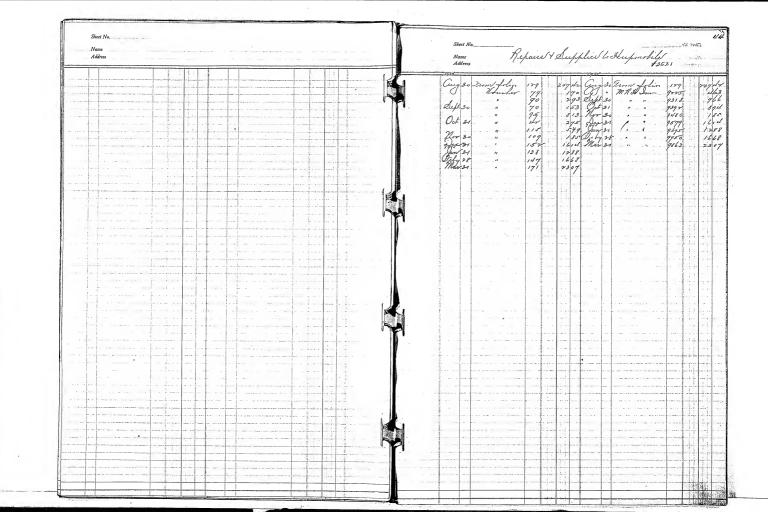
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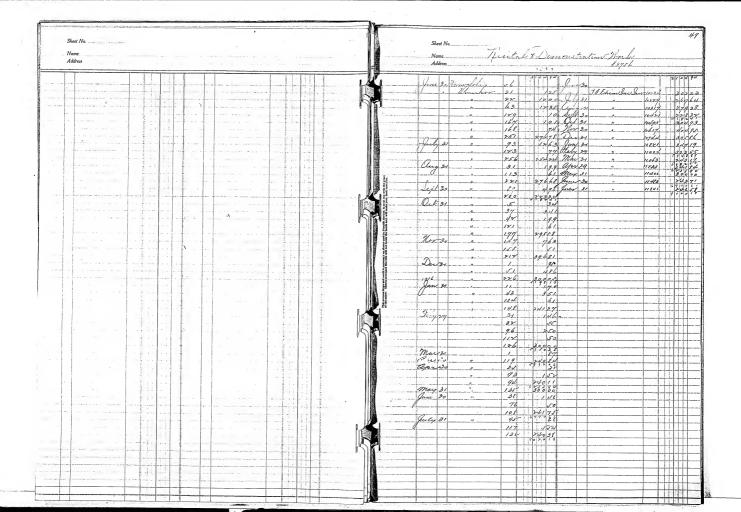
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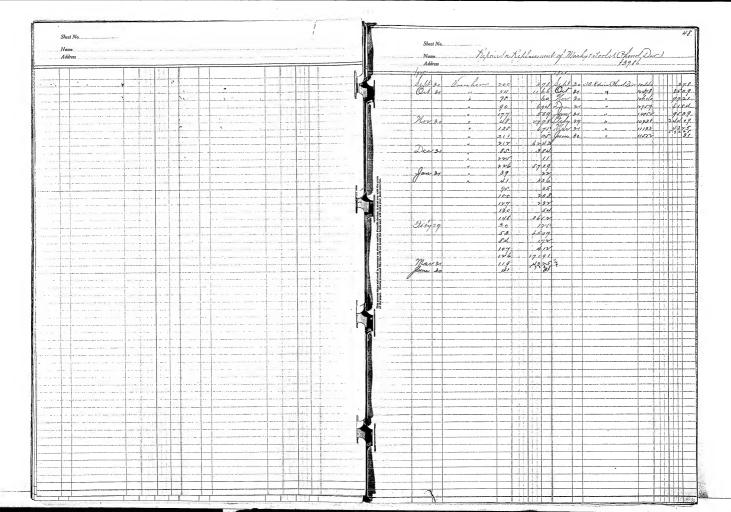
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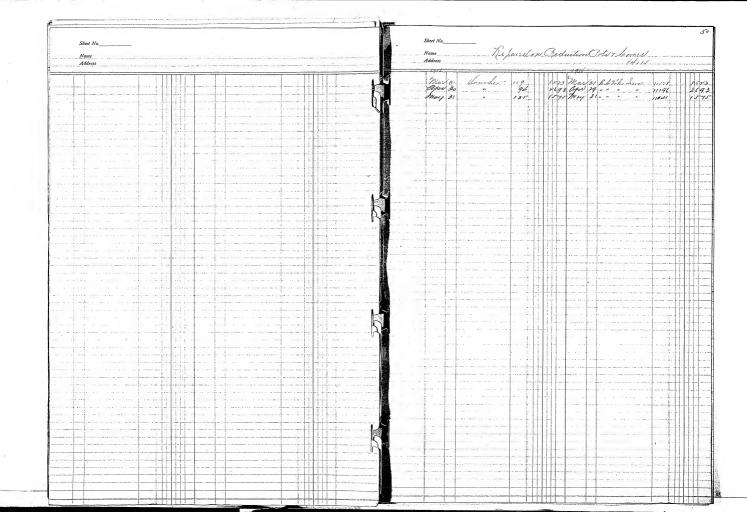
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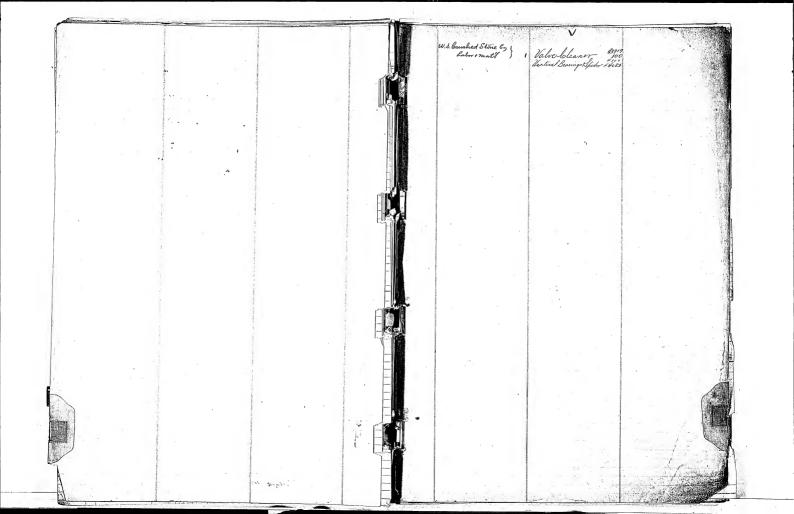
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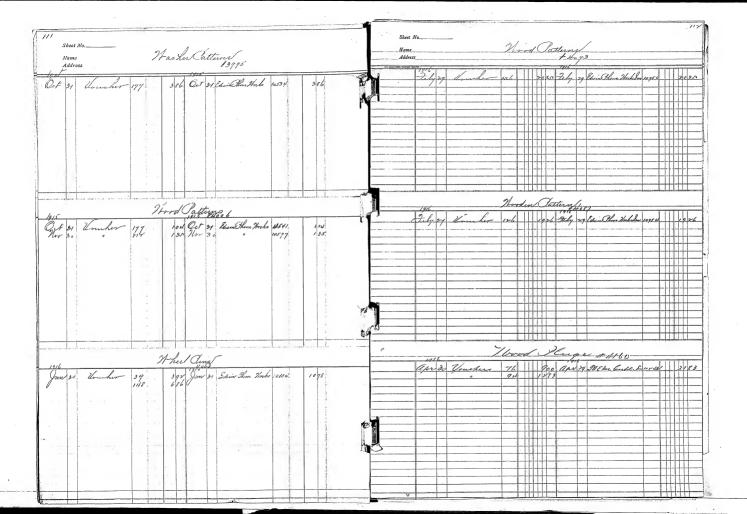
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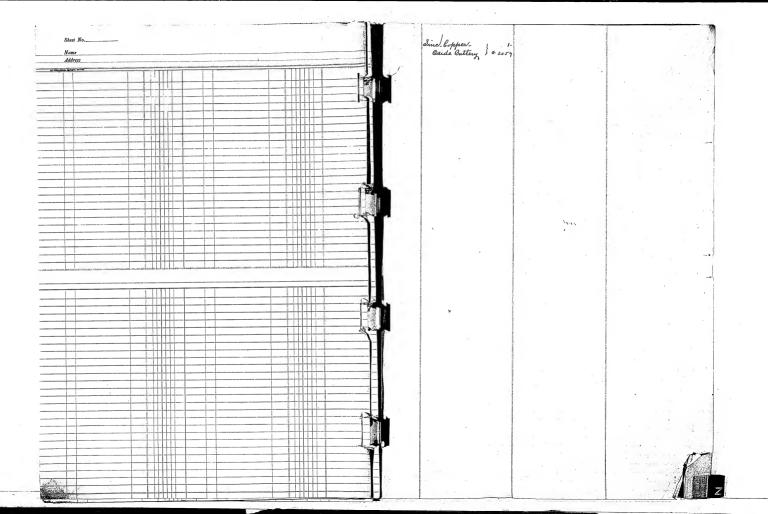
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WEST ORANGE LABORATORY RECORDS EQUIPMENT AND SUPPLIES

The unbound correspondence, trade circulars, and other loose documents in this subseries relate to the purchase of equipment and supplies for the West Orange laboratory and other Edison interests. Many of the documents are unsolicited promotional circulars or routine letters involving the specifications, availability, cost, and delivery of equipment and supplies. Included are memoranda asking that materials be ordered: requests for prices or samples; and letters acknowledging orders from, or shipments to and among. Edison's interests. Orders for equipment, supplies. and foundry work often include requisition numbers, voucher numbers, or laboratory project numbers indicating the experiment or the Edison company to be billed for the order. In most cases the information or materials were requested on Edison's behalf by members of his laboratory staff, including Alvin D. Caskey, Fred C. Devonald, and Frederick P. Ott. Some of the outgoing and incoming letters involve the work of Henry J. Harms, Jr., and George E. Small on Edison's concrete house. A small group of items indicates Edison's direct oversight of individual requests or purchases.

Less than 5 percent of the documents have been selected. In general, only items that inclindate Edison's direct participation in the order, purchase, and receipt of equipment and supplies have been selected. Also included are several of the Harms and Small letters and a list of chemicals sent to the laboratory from the defunct New Jersey and Pennsylvania Concentrating Works in Ogden, New Jersey. Related documents that provide an overview of laboratory purchases and expenditures may be found in the laboratory account books.

CHAS, C. KINO.

ANTOINE BOURNON.

Alfred I. Mozore,

OTATEO BY 300/10H How 300 8303 North Third Recover hace This adolphia, Maron 6, 1899. 189

Mr. Thomas A. Balson.

Laboratory, Orange, N.J.

pear Siri.
We are in receipt of your order #1458 for #25, #28 and
#50 B. & S. Gauge Iron Wire cotton covered. We herewith enclose
you a sample of #51 B. & S. Gauge soft iron wire, also a sample
of #50 B. & S. Gauge bright iron wire, which are the only two sizes
we have in abpoke. Kindly let ue know if you can use either of
these on your wader for #50.

In reference to the #25 and #28, we cannot make any less than one stone on these sizes, which would make about 6% lbs. each of the #28 and 12 lbs. of the #25.

Kindly advise us by return mail just what kind of iron wire you wish on the order, whether it is to be Horway or plain charcoal iron wire.

Yours very truly,

When the softest Change of essential wing want to sogs acked for and in puch an amount softe come wennest our work we care in a great himself ? Edward



NORTHAMERICANTRANSPORTATION(&TRADING CO)

618 FIRST AVE.

SEATTLE, WASH., July 23, 1900.

Mr. Thos A. Edison,

Orange N.J.

Dear Sir:

Agreeable to the request of our Vice President, Er.

W. H. Isom, under date of April 6, we are sending to you today by
express, charges prepaid, one box of Cape Nome sand, weighing 95
pounds and containing three sacks, one of sand in its matural state,
one of tailings which have gone through the rocker without mercury;
and the third of tailings through rocker with mercury.

Yours very truly,

NORTH AMERICAN TRANSPORTATION & TRADING CO.

Traffic Ament.

GENERAL INCANDESCENT ARC LIGHT CO.

STATES FIRST AVENUE CO. 33- Co.

NEW YORK.

Sales Dent.PHK

New York, Sept. 20th, 1900.

Thomas A.Edison, Esq.,

Orange, N.J:

Dear Sir:-

I her to acknowledge with thanks receipt of yours of the 19th, inst, referring to two keyless sockets which you have sent me by express, and which I have received.

They are not however, the sockets I want, and as the matter is a very important one apparently take the liberty of returning the blueprint herewith with the following explanation.

I have drawn on this blueprint a sketch of the socket which you sent me. It is one of the forms of old keyless sockets No.1 of the Bergmann catalogue and not the socket No.6 which I am looking for.

By reference to the blueprint you will readily recognize the difference, and I hope may be able to find one of the No.6 sockets.

The old No.1 socket is appro shape. The No.6 socket is more of a barrel shape. In the No.1 socket the upper brass shell "A" simply checks or fits into the lower brass shell "B", and the two are held together by the copper sorew ring "C", while in the No.6 socket the brass shell "A" is furnished with a male spun thread and the brass shell "B" has the female thread, and the two are sorewed together, and as I remember it, the insulating ring "C" is not a screw ring at all, but a slip ring, which is cemented into the shell

ADDRESS ALL CORRESPONDENCE TO THE COMPANY.

"A". The shell "A" screwing into the shell "B", of course, no serew ring was necessary to hold then together.

Very respectfully yours,

ЯK

Atty.for S.Bergmann.

Jub - Sopply TAE search

SERGMY

TENTROMOTOREN UND DYNAMO-WERKE, AKTIENGESELLSCHAFT.

Ouden Strave 1928 10 th. Nov. 1900.

CICHSBANK

GRAMM-ADRESSE FULGURA BERLIN.

Thomas A. Edison, Esq.,

Llewellyn Park,

Orange, N. J.

AMT II, Nº 2600 u. 2652 SD/BM • A.B. C. Code used

My dear Mr. Edison,

ZNO I received from Mr. Bergmann your note, requesting me to secure for you a number of addresses and prices for " rare metals ", which I however understand to be for preparations of rare metals called " rare earths ".

The address you indicated in your note was very incomplete, but as you will see from the enclosed catalogue of E. de Haën Chemical Works " List " Hannover, I found the party you have been in relation with.

I eliminated three concerns that come into question, namely, The List Works at Hammover, Kunheim & Co. Berlin and Dr. O. Knöfler & Co. at Flotzensee, Berlin.

The two latter concerns only make the Thorium and Cerium Fitrates, while the concern E. de Haën makes preparations of a number of other rare metals, such as of Beryll, Calcium, Cerium, Didym, Erbium, Lanthan, Thorium, Titanium, Uranium, Yttrium, Zirkonium. All these in a number of different combinations,

I have written this concern for their best discounte for

Bergmann-Elektromotoren- und Dynamo-Werke Aktiengesellschaft.

Thomas A. Edison, Esq., Orange, N. J. contd. 19th. Nov. 1900. -

different quantities and hope to be able to inform you about this by next mail.

Bergmann requests me to tell you that any order you have to place for any of these substances you had best turn over to us and it shall have our best attention. At Clast,

Hoping to hear from you on this subject, I remain with kindest regards,

Yours Faithfully,

Randolph give his to watch promised of have him watch promised of the mattering Parron, Ohio, April 16, 1901.

Laboratory Thos. A. Edison,

Orange. N. J.

Dear Sirs:-

Yours of the 10th inst., at hand and noted. I have written the Superintendent of our mine to forward us at once some gravel, and as soon as it is received will forward fifteen pounds of it, properly marked. It will probably be two or three weeks before we receive it, but as soon as it arrives will forward it and advise you also. If your machine works satisfactorily, we may be able to do some business with you.

Very Truly, Yours,

Vice Pres. Verme jo Gold Mining

Mr. Thomas A. Edison.

Orange, N. J. Dear Sir:

Reforring to your order handed the writer this afternoon, we take pleasure in advising you that we expect to be able to forward you within the next ten days, two sample castings, which we trust will enable you to make such arrangements as you have in view. Yory truly yours,

BENJAHIN ATHATA COMPANY

List of chemical apparatus
Shipped to
Thomas 4. Edison, Orange, H.J.

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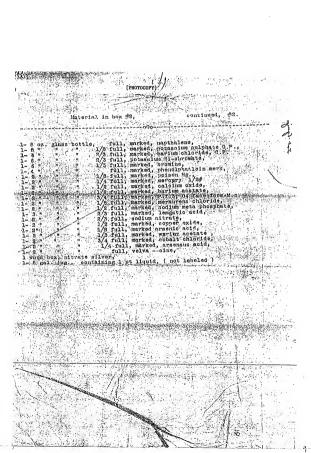
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[PHOTOCOPY]

Edison, N.J., Nov., 25th

5 List of chemicals in flow may add adds Stipped to Chosen A. Wilson Ownes 4.3

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	1	3 "	111	M			nothing atting on C.P.



Mr. Thomas A. Edison.

Orange, N. J.

Dear sir:

On November 7th we had the pleasure of quoting you a small furnace with some fittings. Not having heard from you since we would like to know if you still wish these quotations held open.

In going over our letterwe notice a typographical error which might possibly have some bearing on your not placing the order, viz.: the three #8 slag pots should be quoted at \$72.00 instead of \$726.00.

We also note that the price on the Breen blower has been given you as a price on a No. 1, while it is really the price of a No. 2. We do not exactly know how this mistake occurred, but the price on a No. 1 Blower should be \$190.00 instead of \$224.00.

Hoping that; you will pardon these mistakes, and also hoping to hear from you, we remain,

ALLIS-CHALMERS COMPANY.

[CA. 1901]

Mus Balla I 55 Longo for Lange 6ak - "Export Dundaland Magnation Separation" - Chy to Lower Agranation - 1087.

letelddras " Edison; NewYork!" From/theLaboratory Thomas A! Edison! Change N. S. Sept. 10th, 1902. Mr. Thomas A. Edison, Stewartsville, N.J. Dear Sir: --Enclosed please find sketch of a special Fire Brick of which Mr. Chapman wants 200. Also find enclosed quotations from Sayre & Fisher Co., Sayreville, N.J. and Henry Maurer & Son, of New York, and also an order for same, which please 0.K. if it meets with your approval, and return quotations with order and oblige. Yours truly. (Enclosures) work - Howo there pooled m 666 -

[ENCLOSURE]

Ship to	Thomas &	When	/ 0 SEP 1	
20	o Abrica Della FE)	AC ;		



Mr. Thomas A. Edison,

Orango, N. J.

Dear Sir:- We are in receipt of your favor of the 12th, and enclose you herewith sample of the thinnest rubber tissue which we have made. This is about 6/1000 thick according to our estimate. It may be possible to get this down to a thickness of 3/1000 but it would be an experiment with us and would probably cost \$3.00 to \$5.00. In what quantities do you expect to use it? Of course if you could use in large quantities we would be glad to get it up for you, but if you only wish to use a few pounds you will readily understand it would hardly pay us to go to this expense. We do not believed it would be possible to get it down to dashed \$3/1000 of an inch. What width do you desire this? We should prefer not to make it over two feet in width, if we try it at all.

Awaiting your reply, as uring you if wo can help you we will be glad to do so, we remain

Yours truly,

c/L

TYER RUBBER 'CO.

The sample sent is seven thousantly artism. thick, we want it not more than three

Monrando, we can use it in sheets

as narrow on two and half makes wide -Croned gues twenty dollars for half pound of Twee thous and half and howard we will evad an tubus or of departs up the world we have

Annual Control Control



andover: Mass. W.S. a. oct. 22 The ott

Mr. Thomas A. Edison.

Orange, N. J.

Dear Sir:- We duly received your favor of the 19th, and are sending you today about 1/2 lb. of tissue rubber, which as we estimate it, is between three and four thousandths. This you will note, has quite a number of small pin holes. You speak however, of using this in small pieces, and we believe it might be possible for your experimental purposes, to cut out what you needed from these pieces. If not, undoubtedly by preparing and selecting stock, we could make a sheet, free from all imperfections, but there would be a delay of probably two weeks in getting the same rea-We are accordingly sending this. If not satisfactory, kindly return, and we will make for you a perfect sheet. We should also be glad at the time to hear whether this meets with your requirements in every particular; that is, as to quality and thickness.

Yours truly,

Farton.

munus d 1903

[ATTACHMENT]

To the Postundary manual and the postundary
Jefer Cubber Co
Kubber received 9 fund that
the average Caliper is the four and a hall
thousandthis I am now using five Thousandths
and King is an alielt a local transfer to
and this is so alight a difference that The nuller
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get it down to three thousandthis pur holes will
not matter providing I can per Cut perces out
2 makes in diameter that has none in
9 well return the sample or you can sice it to
me at regular mot the special price 9
offered for three thousandths,
Y I D
Jours Truly
748
-1





Brooklyn, H. Y. February 10, 1905.

Mr. J. F. Ott,

C/o Edison Labratory,

Orange, N. J.

Dear Sir:-

Again referring to conversation had with your brother to-day, we are prepared to furnish you with the samples made of steel which you have left with us, making no charge for these samples, but there will be a charge of \$80. for tools to draw off the shell which you have left with us in breas.

If the steel will answer your purpose as well as the sterling nickel, it would, of course, not be advisable for you to make these out of sterling nickel.

If, however, you care to place the order with us for the 300 pieces Sterling mickel, we are willing on the initial order, to charge you only \$15.00 for tools, and 50¢ each for the 500 shells, subject to a further reduction provided we can see our way clear to do so after having made these up.

Awaiting your reply, we are,

"Quotation."

Yours very truly, stereauth

P. S. We will make you a price in steel, you to furnish the material, at 15¢ each in quantities of 300, and in larger quantities we believe the price could be reduced to about one-half, at least we should say, not less than one or two thousand at a time.

[ATTACHMENT]

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MERCK @ CO.

MANUFACTURING CHEMISTS NEW YORK.

June 1/05

E. MERCK'S DARMSTADT ABORATORIES

Founded 1668

Edison Storage Battery Co.

Orange N.J.

Gentlemen:-

We thank you for your order of the 31st ult., which has had our prompt attention. We regret, however, that we were unable to include the 1 lb. Sodium Binoxalate, as we do not carry the article in stock. Our Laboratories manufacture the article and we shall be glad to import it for you. Please advise us if we shall do so. Yours truly.

Attested: 11

MERCK & CO.

Binoxalate is the acid oxalate,. (Salt of Sorrel) & find every Drug store in Orange Keep in Olorek - Do you conse it so rans that you hav

SEORGE MERCK

MERCK @ CO.

G

G/EF/

MANUFACTURING CHEMISTS NEW YORK,

June 7/05

ST. LOUIS and RAHWAY N.I.

E. MERCK'S DARMSTADT LABORATORIES Founded 1668 Mr. Thomas A. Edison, Orange, N.J.

Dear Sir:-

Replying to your favor of the 6th inetant, we would say that Salt of Sorrel (POTASSIUM BINOXALATE), having the formula KHC_QOHLQO, is an entirely different article from SODIUM BINOXALATE (Socium Acid Oxalate), having the formula NaHC_QO_4. As we advised you in our previous communication, we do not earry Sodium Binoxalate in stock, the article being in very limited demand, and we think there is some misunderstanding in your statement that you find it in every drug store in Orange. We shall, however $\frac{d\mathcal{L}_{ij}^{(L)}}{h}$ be glad to import any quantity of the article that you may desire.

Awaiting your further advices in the matter, we are, Yours truly,

Attested: ()

MERCK & CO.

Optical and Photographic

Instruments and Supplies

918 Chestnut Street

December 27, 1908 490 Philadelphia.

Mr. Thomas A. Edison,

Dear Sir:

We are in receipt of your fayor beg to advise you that we can supply you with microscope as illustrated in the Satalogie, plain square stage like #120. We have on hand a binocular microscope #156 with the circular stage, which we can offer to you with objectives 1", 2/3" and 1/2" and one pair of eyepieces at \$62.50. This instrument is in first class condition but is slightly shop-worn, and for this reason we have placed the extremely low price upon it. No carrying case is included.

Under separate cover we are sending you later copies of the Back catalogue. To estimate costs of these instruments. count on the pound as \$7.60 and the shilling as 38¢

We would attach a plain square stage to the instrument we have in stock without additional cost. There would be no substage appliances supplied.

We have on hand several thousand slides, covering all subjects and would particularly call your attention to our boMr. Thomas A. Edison,

tanical specimens, list of which we enclose. We can supply this

set of forty-eight slides at \$15.00.
We trust that we may be favored

He trust that we may be favored with your order, to which to the property of t

Very truly yours,

Williams, Brown & Earle,

porterfe





JAMS, BROWN & EARLE

Ontical and Photographic Instruments and Supplies

018 Chestnut Street

Philadelphia.... Dec. 30.

Mr. Thomas A. Edison.

Dear Sir:

We arein receipt of your favor of forwarded by express the Beck Bincoular mic objectives as per our quotation of the 27th

In assembling this instrument we have included a m should you at any time desire the instrument for reflected light. The 1/2" objective supplied is of the better grade Beck series, having a large aperature and it is invaluable for binocular work.

We trust that the instrument will arrive safely and provs satisfactory.

Very truly yours,

Williams, Brown & Earle.

Telephone Nos. 1507 Madison.

W. H. SPELMAN, Contractor for Plumbing, 190 WEST 29th STREET.

THE U. S.

Mr. Thomas Edison,

Llewellyn Park, Orange, N. J. Dear Sir:- More a blue print in canectic

I take the liberty of enclosing you a blue print in connection with a resisting manhole frame and cover. The cut shows a style of manhole which will resist surface water. The Interborough R. R. Co. has one in place at Fifty-eighth Street near Ninth Ave., New York City, and think very well of it, and we have endorsements from two other Companies in Massachusetts.

The N. Y. Edison Co. has one in their Yard at Fortyfirst St. and East River, delivered at the request of Mr. Stephenson, Engineer, of the Duane St. office.

I have taken the liberty of communicating with you and enclosing you this print, and can refer you to any of the leading Engineers in New York City as to my standing. I would like very much indeed to take this matter up with you at your convenience, as I am firmly convinced it is indispensible.

We have other data which might be interesting to you. I would like very much to hear from you.

Yours truly,

W Spelman

Lab - eguys - 54111



Eimer & Amend

CHEMICALS ... CHEMICAL APPARATUS.

205 to 211 THIRD AVE.

New York June 3, 1908.

Mr. Thos. A. Edison,

Orange, N. J.

quite different thou years

Dear Sir:

The Jewell Water Improvement Company of Chicago, into medue that they wrote you on the 89th ult., quoting on their Jewell Steam Still #450, 10 gallons per hour, and #440, 15 gallons per hour. We wish to state that we are the eastern agents for the Jewell Water Improvement Company, and should you decide to place an order for either of these stills, we should be pleased to receive same. We quote you the same price as the Jewell Water Improvement Company, and trust we may be favored with your order, which shall have our promot attention.

Very respectfully,

PER & AHRHD,

S.U.

No. 14456 hab-equip

CONTRACT.

NEW YORK.

SOLD TO Thomas A. Edison, Esq.,

Jus 11/1

Orange, N.J.

Terms: Net cash in ten days from date of delivery here. Payable in New York or Boston funds.

left 76 g and to human chapment of a mile as g mit to ling an Experient of at mile as g mile of DUN BUILDIN 10 Long Shuts of DUN y Jor 2 months 606 DUN BUILDIN 10 Long Shuts of DUNG 10 To 200 BROADWAY.

December 21st,1908

Mr. P. Brady, Laboratory.

Dear Sir:

You recently sent me requisition covering 2,000 time sheets for the Laboratory. I sent the requisition for printing them to the EssexTrens of Rewark, stylinghting that it was to be billed at \$6.30 by thousand. They have just order on that basis end, that their charge for 2,000 will be \$5.75.

You undoubtedly appreciate that the price of \$2.35 per thousand which I gave you over the telephone recently covered 5,000 copies of the Time sheets for the Edison Storage Battery Company. The increase in the Besex Press price is due to the The increase in the decreased quantity.

Ainaly advise me whether I shall fill

Xannay envious
your order at \$5.75.
If you can use 5,000 copies of the form we will be glad to furnish them for \$10.75.

AMZ

NATIONAL PHONOGRAPH COMPAN

Catalogue.

April 5th 1909

The Concrete Steel Co.,

29 Broadway,

Now York City.

Gentlemnu .---

We would be pleased to receive your catalogue and further literature you have published concerning reinforced concrete, etc.

We use the engineers for the Edison One Day House, designing and experimenting with the view of reclining indicates is idea, and naturally are interested in anything pertaining to Concrete Construction.

Yours very truly,

Hech.Eng'r.

Address

Messrs. Henry J. Marms, Jr. & George E. Small, Sooh. Eng'rs
Room # 31, Edison Laboratory,

West Orange, N.J.

HJH/JCH.

THE CONCRETE-STEEL COMPANY



HAVEMEYER STEEL BARS FOR REINFORCING CONCRETE

DESIGNS SPECIFICATION 29 BROADWAY, NEW YORK April 7th 1909.

Mess. H. J. Harms, Jr. & G. E. Small, Mech. Eng.,

Room #31, Edison Laboratory.

West Orange, N. J.

Dear Sirs:-

Replying to yours of the 5th inst., we are pleased to send you under separate cover a catalogue and other printed matter descriptive of the Havemeyer Bar, which we would be glad to have you consider in connection with the work you have in prospect.

You will find these bars the most economical for use in concrete construction. They have a uniform cross section, no metal being wasted in securing the strongest possible mechanical bond. They will bend readily in any desired angle and can be easily measured. Our bars are relied from the very best quality new billet steel.

If there is any further information you desire, please call on us.

Very truly yours,

THE CONCESTES STEEL COMPANY.

Progident

J.F.H. R.

NATIONAL PHONOGRAPH COMPANY

Quotations.

Gentlemen.---

July 11th.1909.

Chicago House Wrecking Company,
West 35th. & Iron Streets,
Chicago, Illinois.

Received your letter with inclosure, and have gone over same carafully.

Wish to say thatwe cannot place order with raturn mail as you expect. We are now completing the moulds, etc for the model house and will equip this complete for exhibition. It in only actor actual building operations commence, that orders can be placed. The operation will not stop with 100 houses but will acquire, very soon, gigantic proportions; we want to know beforehand, what the house will cost, complete, and on account of the very large number required of everything, expect yook bettes prices, and your price secons to high yet.

As stated before, this whole matter is in experimental stage yet, and we are just beginning to study up different things connected with it. If we cannot buy heating plant and plumbing at better prices, we simply will assurfacture them consolves.

Yours very truly,

LEEP KEHONRY 1688 SPAIN

This side of

Joseph O. Kiesligh, PAINTER AND DECORATOR.

REMOVED TO 315 W. 35th ST. 462 GIGHTH AVENUE.

Estimates Furnished.

Tow George & Small Lear Qiv.

I saw a cut of The Edison Cement shouses in The Quanday Revenu and oras ao takin up with The Idea that I I of having one doubt for I of open to Mr Mornis of Thought The Edison ament Co at 1133 Borey and asked him The particulars of the house He referred one and told one that you arould give one all Information as if you crould the third connegt and give me particular an me on the way of having on one particular and but I avontal be very thank for I have a fine of ground in Flat bush Doubh Brookle one of the finest fasts on Ocean six and Things Highway about 12 Male This aide of Theeps head Bry Kace Mark

MERHIDNETWSEATHST.

Joseph O. Kiesligh,

PAINTER AND DECORATOR.

Estimates Furnished.

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CAPITAL STOCK AND SURPLU

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(Hicago House Wrecking (



CARLE ADDRESS

of.M. STENSON I.M. CHICAGO, U.S.A. July 22, 1909.

Geo. E. Small & Henry J. Harms, Jr., Mech. Engs.

Room #31, Edison Laboratory.

West Orange, N. J.

Dear Sirs:-

Replying to yours of the llth inst. We think we will be able to get this price on the complete steam heating plants for this building down to.....\$200.00 per plant, F.O.B. care Chicago, as outlined and covered by the specifications submitted you in our last letter. This, you understand includes the plant complete and all brand tor. This shall be able to the plant complete and all brand results. This of course on condition that you will place orders in quantities as given in your letter, that is by the hundred.

In regard to all of the Plumbing Material, we also wished advise that we think we will be able to get this plant down to something like §75.00, including all the material to complete the entire installation of the material above the ground line. This price is also F.O.B. cars Chicago and is based on orders in large quantities, as mentioned in your letter.

However, before liming up any kind of exact proposition on this, we think we would prefer to hiws a little further suggestions from you, as to what your own tastes in the matter are. Go over our catalog carefully and make a selection from the various plumbing fixetures listed and give us some sort of line on what kind of fixtures you think would be the most suited for these houses. If you will make up a list in this way, we will be glad to make you our bedrock figures on quantities.

Let us know if you would insist on using absolutely "A" grade plumbing fixtures; or, if you would consider using fixtures that are slightly damaged in the enamel, which we will carefully repair. Fixtures in this clas, we could make you a very low price on and at the

same time you would be getting fixtures that would present a very expendive appearance and you would of course get a much better quality you frough wit the exception of the slight blendshes in the enneal, we have a some and the state of the state of the state of sible for us to do some separate cases, these defective places can scarcely be noticed. We guarantee these fixtures to be for all practical purposes, a good as strictly "A" grade fixtures in every way.

These fixtures, you understand ere what is know as "B" grade fixtures. They are absolutely brand new fixtures, having never seen any service whatever, but they probably receives exight defect or rough handling in shipment and we classify them as "B" grade,

We of course can furnish you strictly "A" grade fixtures if you want them. We simply called this matter to your attention so that you would know all the facts and you can advise accordingly.

We trust you will let us hear from you again in the matter as soon as you are ready to take action and we assure you we will be glad to make you the very lowest price we possibly can.

We would like to be gavored with some of this business. Our latest general catalog and our special heating catalog are being mailed to you under separate cover.

Yours very truly,

CHICAGO HOUSE WRECKING CO.

Lab- eyur

ESTABLISHED ISIS

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ARNOLD. HOFFMAN & CO. INC. PROVIDENCE, NEW YORK, BOSTON, PHILADELPHIA & CHARLOTTE,N.C., U.S.A.

EDWARD E. ARNOLD, PRES, WILLIAM H.HOFFMAN, TREAS, HENRY A.HOFFMAN, SEC. INDIGO, DYE-STUFFS, STARCHES, GUMS.

Our Efferments of Com only

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Mr. Thomas A. Edison Orange, N. J.

Dear Sir:

Referring to shipments of

i b. I

Liquid Chlorine

from the Castner Electrolytic Alkali Co., Mingara Falls, N.Y., for whom we are selling agents, they request that you place a standing order with them covering your probable nequirements so that they can arrange to take care of these regularly. We understand they will be about 2 druss a week for the present.

Regarding the cylinders, they state that these are somewhat different from those they use and they do not know what their capacity.

If possible, will you please advise them about what resource inders are to be charged. If you have not a record of the pressure, please advise them what weight of

Liquid Chlerine

these cylinders would contain when you received them originally from abroad.

We regret having to trouble you, but the works need this information which we trust you will be able to furnish them.

Awaiting your reply, we remain,

Yours truly,

Arnold, Hoffman & Co., Inc., Agents.



The New Jersey Asbestos Company

Manufacturers of all Kinds of

ASBESTOS GOODS

59-61 PEARL STREET

NEW YORK July 23, 1910.

aux 7/27/10

Thomas Edison, Esq.,

Orange, N. J. Dear Sir:-

We are in receipt of your phone message, requesting forward you 5 oz. samples of all the grades of Ground Asbestos Asbestos Fibre which we handle.

The field for supplying you with these samples, is so large, that we would ask you to kindly give us some idea as to what you want to use this material for, and we think we will be able to send you samples of Asbestos which will be a good deal more useful to you, than if we sent them at random.

Thanking you for your inquiry, we remain.

The Mew Jersey Asbestos Co

PATENT SERIES

The Patent Series for 1899-1910 consists of: (1) one caveat (preliminary patent application) from 1907 relating to Edison's concrete house; (2) numerous case files for Edison's U.S. patent applications; and (3) a patent application book containing summaries of specifications by Edison and other laboratory employees for the period 1909-1912.

The Patents record group at the Edison National Historic Site includes an extensive set of case files relating to Edison's foreign patent applications. In addition, there are numerous patents by other inventors, many of which were subsequently assigned to Edison's companies. A finding aid is available. A related set of case files for Edison's U.S. patents can be found in the National Archives (Record Group 241, Records of the Patent Office). A complete set of the 1,093 U.S. patents issued to Edison appears in Thomas A. Edison Papers: A Selective Microfilm Edition, Part I, reels 1 and 2.

Numbering Systems for Edison's Patent Applications

Folio Numbers. These numbers were assigned by patent attorneys Richard N. Dyer and Frank
L. Dyer and by the various Dyer partnerships to applications filed on behalf of Edision and other clients.
Folio numbers generally appear on the upper left corner of the application covers. They can also be found
on other patent-related documents such as Patent Application Book, PN-09-01-21. There are two series
of folio numbers: one beginning in the 1880s and continuing through 1901; the other beginning in the early
twentieth century and continuing into the 1930s.

Edison Case Numbers. These numbers, which are often preceded by the letter "E," were also assigned by Edison's patent attorneys, beginning in the late 1870s. Unlike the folio numbers, the case numbers were used exclusively for Edison's applications. Case numbers generally appear on the application covers and can also be found on other patent-related documents such as the patent application casebooks published in Thomas A. Edison Papers: A Selective Microfilm Edition, Part II. The case number system was discontinued in 1905.

Serial Numbers. These numbers were assigned by the U.S. Patent Office to applications filed by Edition and other inventors. A new sequence of numbers was used for each year. Serial numbers generally appear on the upper right corner of the application covers and on the correspondence between Edison's attorneys and the Patent Office. They can also be found on other patent-related documents such as Patent Application Book. PN-09-01-21

Patent Numbers. These numbers were assigned by the U.S. Patent Office to successful applications by Edison and other inventors at the time the patent was formally issued.

Caveats

Until 1910 the U.S. Patent Office permitted an inventor to file an official notice regarding work in progress. Caveats were valid for one year and could be renewed from year to year upon payment of a fee. If another inventor subsequently filed an application for a similar invention, the first inventor was so notified. Although Edison filed numerous caveats during the 1870s and 1880s, there is only one extant caveat from the period 1899-1910.

The caveat, which was executed on November 27, 1907, is entitled "Cement Buildings and Process of Constructing the Same." In addition to the typed specifications, the folder contains a draft in Edison's hand; two blueprint drawings; and a published letter to the Scientific American by H. J. Le Comte, an inventor who claimed to have anticipated Edison's idea for a concrete house.

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FRANK L. DYER, Counsel,

ETS I The abject of this invention is to mould a complete dweller at one operation, the sades may partition and places being integral which of the interior with it starting martiely from the Carlings and the content of the iso charp a manner -The curetion consent in covering a complete from a feast was formed of summer of court was formed of summer of court was formed of summer of court was to be summer of court of court of summer of s The service of the factor of the second of the transmitted of the second argupation of the Components of the uniture and continue tel the whole I von whome ptele house is filled to the highest point on an Extension culled a riser going The insenting further consists in placing in the space believe The non mound, steel rods for reinfiring the concrete, such rocks being held in postion by removable funge to the non framer. The mosalin fauther Converte in providing numerous air Vint closed by teter clath upon seven of course mes so that to during the portring of the Council where it flows through partitions flowers of the toolson channels are will not betrapped at defluent points to produce defective result The more than feether consists in various defails of the money to the comment to be made to be such that we will be soon to comment to be such as the continued to the continued

PRTITION

TO THE COMMISSIONER OF PATENTS:

YOUR PETITIONER, THOMAS A. EDISON, a citizen of the United States, and a remident of and having a Post Office address at Llewellyn Park, West Orange, in the County of Essex and State of Hew Jorsey, represents that he has made certain improvements in OEMENT BULLDINGS AND PROCESS OF CONSTRUCTING THE SAME, and that he is now engaged in making experiments for the purpose of perfecting the same preparatory to applying for Letters Patent therefor. He therefore prays that the accompanying description of his invention may be filed as a cayest in the confidential archives of the Patent Office, and he hereby appoints Frank L. Dyer (Registration Mo.560), of Orange, New Jersey, his attorney, with full power of substitution and revocation, to transact all business in the Patent Office connected therewith.

Tho a Edison.

SPECIFICATION

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN, that I, THOMAS A. EDISON, a citizen of the United States, residing at Lievellyn Park, West Orange, in the County of Essex and State of New Jersey, have invented an improvement in CHMENT BULLDINGS AND PRO-CESS OF CONSTRUCTING THE SAME, and desiring further to mature my said invention, file this my caveat therefor and pray protection of my right until I shall have matured my invention.

The object of my invention is to construct a building of a cement mixture by a single molding operation; all its parts including the sides, roof, partitions, bath tub, floors, etc., being formed of an integral mass of a cement mixture. This invention is applicable to buildings of any sort but I contemplate its use particularly for the construction of dwellings in which the stairs, mantels, ornamental ceilings and other interior decorations and fixtures may all be formed in the same molding operation and integral with the house itself. A house thus made is practically indestructable and is much more sanitary than houses as now constructed, and at the same time the cost of construction may be enormously decreased, and it is feasible to beautify such a house far beyond anything now possible in so cheap a manner.

To carry out my invention I first construct a complete double-wall house which forms a mold for the reception of the coment mixture. This mold is preferably constructed of éash iron sections removably connected together in any suitable manner, as by means of bolts, dowels, eto., and adapted when the house is constructed and the cement, has hardened, to be taken to pieces and removed and used repeatedly for the construction of an indefinite number of houses. When the mold has been constructed and erected I connect a number of distributing pipes therewith. which are preferably arranged at regular intervals at the tap of the mold, the said pipes being connected to a common source of supply which may conveniently consist of a vertical riser having a funnel shaped opening for the reception of the cement mixture. I preferably use for the molding operations, a cement mixture formed of crushed stone, quartz or similar materials having particles varying from one-fourth to one-half inch in diameter, say five parts: ordinary sand, say three parts, and Portland cement, say one part, although these proportions may be considerably varied. Enough water is used to form an emulsion having sufficient fluidity to flow readily to all parts of the mold. During the setting of the mixture the water enters into chemical combination in the usual way, and if any surplus water is present it will appear as a mere dampness which quickly dries out. In order to prevent settling of the crushed material during the molding operation and before setting commences, and the resulting objectionable seggregation of the ingredients. I find that by adding a comparatively small amount of fine clay to the mixture (say 20% of the cement used) the tendency to settling is greatly diminished, while at the same time the amount of water used is sufficient to give a high degree of fluidity to the emulsion and permit very successful molding. The cement being properly mixed is elevated by any suitable means, and poured into the funnel shaped opening in the riser, whence it is evenly distributed by the pipes to the different parts of the mold which is gradually filled up as the eement is poured in.

To guard against the trapping of air and consequent imperfections in the molded coment when finished, I provide at various points in the molds where air is likely to be trapped, as for example, in the floors and partitions, and wherever the cement has to flow through tortuous channels, a number of air vents which will allow the escape of the air but will prevent the escape of the cement. One way in which I may construct such air vents is by making openings in the molds which are closed by an outer screen, such as a coarse wire mesh, and an inner lining of filter cloth, through which the air may readily escape but through which the cement cannot pass. Other forms of vents may, of course, be used.

While a house of this character may be made of cement mixtures alone, a much better and stronger house may be constructed if the structure is reenforced with properly formed metal reenforcing rods. Such rods, if used, may be secured to the molds in any way that will afford proper support to the rods during the molding process, and which will not prevent the removal of the mold sections after the house is completed.

In the accompanying drawing forming a part hereof,
I illustrate my invention so far as it is at present completed, Figure 1 being a cross-sectional view of a mold prepared for the reception of the cement which is to form my
improved house; Figure 2, a plan view of the same, and
Figure 3 a cross-sectional view of one form of air vent.

The house which I have illustrated comprises a basement, two stories and a roof. $\underline{1}_{3}\underline{1}$ are the molds having spaces 2 between them for the reception of the ce-

ment mixture; 3 indicates the air vents which I have shown placed only in the floors, but additional vents will of course be placed wherever it is desired to avoid the trapping of air. The vents as shown in the drawings comprise flanged openings 4 in the mold sections, these openings being closed by means of a coarse outer mesh 5 and a fine inner mesh $\underline{6}$ which may conveniently he made of filter cloth. The reenforcing rods are shown at 7 and are so positioned in the molds that they will give the greatest strength to the finished house. I have shown these rods supported in place in the molds by means of short sections of wire 8 wrapped about the rods, the ends of the wires abutting against the inner walls of the molds, or extending through the molds, but any convenient supporting means for these rods which will allow the removal of the molds when the house is finished may be used.

The hollow riser 9 is connected to the top of the mold by means of pipes or troughs 10, and when the coment mixture is placed in this riser it will be distributed by the pipes to all parts of the mold. I contemplate using the sand which is removed in digging the collar, in connection with Portland cement for forming the desired mixture, thereby very materially reducing the cost of construction. Openings are preferably made along the upper surface of the side and end walls, as at 11, through which long poles may be passed, so that during the filling operation these poles may be moved up and down, with a pumping motion, to better distribute the cement mixture throughout the mold, and do away to a large extent with the possibility of an imperfect costing and the formation of air bubbles.

My invention comprises specifically:

A coment house constructed as hereinbefore set forth.

An integral cement house molded at a single operation.

The process of constructing a house which consists in making hollow molds of all its parts and pouring a coment mixture into these molds to mold a house at a single operation.

The process of making a house which consists in setting up hollow molds for all its parts, arranging reenforcing rods between the molds, pouring a cement mixture into the molds from the top thereof to form an integral reenforced cement house and thereafter removing the molds.

A mold section having an opening therein, closed by an outer layer of coarse mesh and an inner layer of fine mesh.

name, this twenty countries of November, 1907.

In presence of:

trank o Dyer.

Suna RKlehm

State of New Jersey,)
)ss:
County of Essex.)

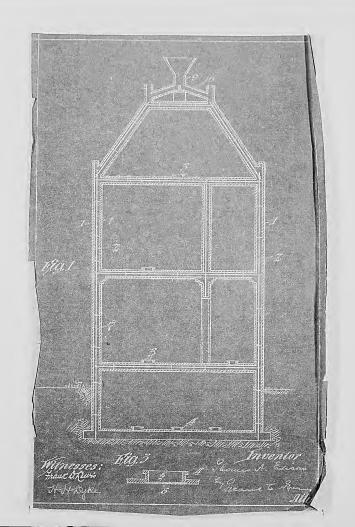
THOMAS A. EDISON, the above named petitioner, being sworn, deposes and says that he is a citizen of the United States and a resident of Llewellyn Park, West Orange, in the County of Essax and State of New Jersey, and that he verily believes himself to be the original and first inventor of the improvements in CEMENT DULLDINGS ALD PROCESS OF CONSTRUCTING THE SAME, described in the annexed specification.

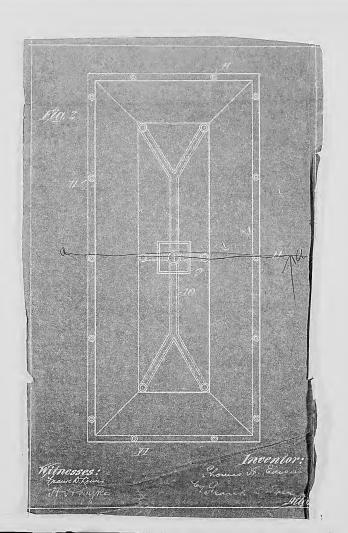
Sworn to and subscribed before me

this 27 day of Hovember, 1907.

Seal

H. H. Dyke. Noran Bullic.





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Patent Application Files

These files consist of formal patent applications, along with correspondence between Edison's attorneys and the U.S. Patent Office. Some of the folders also contain notes and drawings by Edison, draft specifications in Edison's hand and other specifications with Edison notations; memoranda from Edison to his patent attorneys; and related correspondence authored by or sent to Edison, his associates, and his companies. Included are applications pertaining to phonographs and phonograph records, motion pictures, storage batteries, ore milling, cement, and concrete buildings. There are also a few applications relating to electric lighting, telephones, telegraphs, and other subjects such as "flying machines."

Another set of application files for Edison's U.S. patents can be found in the National Archives (Record Group 241, Records of the Patent Office). The National Archives set is nearly complete and available on microfilm. For that reason, the formal specifications and the correspondence between Edison's attorneys and the Patent Office have not been selected in the case files for the successful applications in the Edison National Historic Site's collection. The selected material from these files consists primarily of notes, drawings, and draft specifications by Edison, along with occasional correspondence to or from Edison, his associates, and his companies. The case files for Edison's abandoned or forfeited applications have been selected in their entirety except for duplicates, printed patents by Edison and other inventors, and other printed material. In addition, two applications by Edison's son, William Leslie Edison, have been selected.

The files are arranged in chronological order according to execution date—the date on which the formal application was signed and witnessed. On the list that follows, each selected application file is noted with its execution date; follo number; patent number (for issued patents) or serial number (for abandoned applications); and case file title. In a few cases where the execution date could not be determined, the application date, if known, or other conjectured date is supplied in brackets. Case files consisting entirely of unselected material do not appear on the list.

Exec. Date	Folio#	Ser. # or Pat. #	Abbreviated Case File Title
02/06/99	2230	Pat. 663,015	Electric Meters
02/06/99	2231	Pat. 648,934	Screening or Sizing Very Fine Material
02/24/99	2242	Pat. 643,764	Reheating Compressed Air
04/10/99	2236	Pat. 641,281	Expanding Pulleys
06/21/99	1	Ser. 722,229	Fine Screening Plates
07/05/99	3	Ser. 724,246	Combustible Engines
08/22/99	2298	Ser. 729,121	Bricking Pulverized Material
09/12/99	2302	Ser. 731,137	Phonographs
09/12/99	2303	Pat. 652,457	Phonographs
10/20/99 10/28/99	2310	Ser. 734,695	Conveying Belts
10/28/99	2316	Ser. 736,350	Drying/Screening Ores or
f 40001			Other Material in Bulk
[ca. 1899]	2277	[dropped]	Portland Cement
01/03/00	2333	Ser. 823	Magnetic Separation
01/03/00 01/03/00	2334	Ser. 824	Magnetic Separators
0 1/03/00	2335	Ser. 825	Drying/Screening Ores and
01/24/00	2342	00.150	Other Materials in Bulk
03/28/00	2342	Ser. 3,456	Fine Screening Plates
		Ser. 12,069	Stock Houses for Storing Material in Bulk
04/10/00	4	Pat. 759,356	Burning Portland Cement
04/10/00	5	Pat. 759,357	Burning Portland Cement
04/30/00	2379	Pat. 657,527	Metallic Duplicating Phonograph Records
04/30/00	2383	Pat. 667,662	Duplicating Phonograph Records
05/15/00	2386	Ser. 20,556	Coating Phonograph Records or Other Articles
09/28/00	2430	Pat. 703,051	Electric Meters
12/21/00	2452	Ser. 41,373	Reversible Galvanic Batteries
[ca. 1900]	2469	Inot filed	Storage Batteries
02/23/01	2486	Ser. 49,453	Reversible Galvanic Batteries
02/23/01	2493	Ser. 52,926	Electrodes for Galvanic Batteries
05/07/01	2516	Ser. 59,512	Depolarizers for Reversible Galvanic Batteries
06/17/01	2536	Pat. 692,507	Reversible Galvanic Batteries
[ca. 1901]	2608	[not filed]	Electrolytically Active Finely Divided Iron
04/05/02	13	Ser. 102,109	Nickel-plating Articles
[06/04/02]	14	Ser. 110,159	Making Sound Recordings
[06/04/02]	15	Ser. 110,160	Sound Records
09/30/02	18	Ser. 229,245	Reversible Galvanic Batteries
10/13/02	19	Pat. 727,118	Electrolytically Active Finely Divided Iron
11/13/02	22	Pat. 852,424	Storage Batteries

11/13/02	27	Pat. 802,631	Burning Portland Cement Clinker
11/13/02	28	Ser. 134,018	Portland Cement
12/18/02	29	Pat. 750,102	Electrical Automobiles
12/18/02	30	Ser. 138,428	Separating or Grading Apparatus
12/18/02	34	Pat. 1,014,818	Giant Rolls
02/16/03	42	Ser. 147,587	Storage Battery Charging Apparatus
04/27/03	46	Pat. 775,965	Dry Separators
05/25/03	48	Ser. 159,307	Dry Separators
07/20/03	54	Pat. 775,600	Rotary Cement Kilns
07/20/03	55	Ser. 166,520	Duplicating Tubular Sound Records
07/30/03	57	Ser. 167,929	Screening Plates
08/11/03	59	Ser. 169,334	Electromagnets for Magnetic Separation
08/25/03	60	Pat. 772,648	Vehicle Wheels
10/03/03	65	Pat. 850,912	Making Articles by Electroplating
11/02/03	69	Ser. 179,716	Duplicating Phonograph Records
11/11/03	70	Pat. 962,081	Recording Sound
11/11/03	71	Ser. 180,999	Recording Sound
11/16/03	72	Pat. 943,664	Sound Recording
11/20/03	74	Ser. 182,427	Primary Batteries
11/20/03	76	Ser. 182,428	Reversible Storage Battery
11/20/03	77	Pat. 873,220	Reversible Storage Battery
06/20/04	87	Pat. 861,241	Portland Cement
07/12/04	107	Pat. 847,746	Electrical Welding Apparatus
07/12/04	109	Ser. 217,881	Perforated Sheet Metal for Storage Batteries
08/23/04	113	Pat. 970,615	Sound Records
09/26/04	120	Ser. 226,776	Treating Graphite for Use in Alkaline Storage Batteries
01/16/05	126	Ser. 243,492	Sound Records
03/17/05	136	Ser. 251,001	Nickel-plated Graphites
03/29/05	144	Pat. 882,144	Storage Battery Electrode
04/11/05	149	Ser. 255,079	Sound Recording Apparatus
04/26/05	154	Ser. 257,943	Electrode Unit
05/20/05	169	Ser. 261,953	Phonographic Recorders
05/20/05	170	Ser. 261,949	Methods of Recording Sound
05/20/05	171	Pat. 963,362	Recording and Reproducing Sound
09/28/05	190	Pat. 1,152,613	Burning Portland Cement Clinker
10/11/05	193	Ser. 282,694	Cement Kilns
[10/19/05]	197	Ser. 283,529	Production of Thin Sheet Metal
11/28/05	209	Ser. 290,336	Making Metallic Films or Flakes
12/06/05	211	Ser. 290,712	Storage Battery Receptacles

12/06/05	212	Pat. 914,342	Storage Batteries
01/09/06	217	Pat. 858,862	Primary and Secondary Batteries
01/24/06	219	Pat. 1,065,597	Cement Burning Kilns
[01/27/06]	220	Ser. 298,282	Electric Automobile
02/01/06	223	Ser. 299,484	Feeding Apparatus for Cement Kilns
02/24/06	226	Pat. 964,096	Electroplating
03/17/06	227	Ser. 306,782	Electroplating
05/07/06	234	Pat. 1,059,661	Portland Cement
09/11/06	263	Pat. 962,823	Crushing Rolls, Cement
[09/13/06]	261	Ser. 334,411	Shaft Bearings
11/16/06	275	Ser. 345,043	Cement Burning Apparatus
11/16/06	276	Ser. 345,044	Blast Furnaces
12/28/06	280	Ser. 352,417	Concentrating Silver Ores
12/28/06	282	Pat. 1,024,839	Phonographic Recording Stylus
02/23/07	296	Pat. 975,339	Duplicating Talking Machine Records
05/08/07	314	Pat. 876,445	Electrolytes for Alkaline Storage Batteries
05/28/07	320	Pat. 1,163,329	Filaments for Incandescent
00/20/07	320	rat. 1,100,329	Electric Lamp
06/11/07	321	Ser. 378.891	Telephones
06/11/07	322	Pat. 861,819	Discharging Apparatus for Belt
		. a. 661,616	Conveyors
06/11/07	324	Pat. 954,789	Sprocket-chain Drive
06/18/07	325	Pat. 909,877	Telegraphy
[11/14/07]	351	Ser. 403,043	Filaments for Incandescent
			Lamps
11/21/07	356	Pat. R13,434	Discharging Apparatus for Belt Conveyors
02/04/08	379	Pat. 909,167	Water Proofing Paint for
			Portland Cement Buildings
02/04/08	380	Pat. 896,811	Metallic Films for Use with the
			Storage Battery Electrodes
02/04/08	381	Pat. 1,182,897	Recording and Reproducing
			Motion and Sound
03/13/08	384	Pat. 996,625	Phonograph Reproducers
03/13/08	385	Ser. 421,887	Phonograph Records
03/13/08	386	Ser. 421,884	Phonograph Records Case A
03/13/08	387	Ser. 421,885	Phonograph Records Case B
03/13/08	388	Ser. 421,886	Phonograph Records Case C
03/13/08	389	Pat. 999,762	Storage Batteries
03/13/08	390	Pat. 975,340	Phonograph Reproducers
03/13/08	391	Pat. 944,481	Artificially Aging or Seasoning Portland Cement
03/13/08	393	Pat. 1,013,869	Bearings
03/13/08	394	Ser. 422,650	Reproducing Motion and
			Sound

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05/27/08	413	Pat. 909,168	Water Proofing Fibers and Fabrics
06/08/08	417	Pat. 993,294	Device for Feeding Pulverulent Material
[06/09/08]	527	Pat. 1.081.728	Spark Plugs [W. L. Edison]
08/10/08	422	Pat. 1,219,272	Cement Buildings
08/10/08	423	Ser. 448.292	Color Picture Exhibiting
00/10/00	423	361, 440,292	Apparatus
08/20/08	436	Pat. 970,616	Flying Machines
10/10/08	428	Ser. 457,592	Phonograph Records Case E
10/10/08	430	Pat. 996,070	Rotary Kilns
11/20/08	439	Ser. 463,943	Water Proofing Material for Concrete
11/21/08	440	Pat. 1,148,832	Utilizing the Waste Heat in Kilns
12/09/08	442	Ser. 467,156	Treating Mold for Concrete
12/22/08	447	Pat. 1,123,261	Mold for Concrete Construction
01/27/09	454	Pat. 1,002,504	Crushing and Separating Fine
			Materials
02/18/09	456	Ser. 479,587	Phonographs
02/18/09	457	Ser. 479,586	Sound Records
03/02/09	458	Pat. 1,158,659	Phonograph Records Case A
11/04/09	547	Ser. 526,428	Air Pumps [W. L. Edison]
11/09/09	552	Ser. 528,323	Phonograph Reproducers
12/04/09	560	Pat. 1,056,517	Reproducing Sound
12/04/09	561	Ser. 532,074	Sound Reproducing Apparatus
03/19/10	587	Pat. 1,110,428	Forming Phonograph Styluses
04/14/10	588	Pat. 1,019,441	Sound Recording Apparatus
05/02/10	596	Pat. 1,041,983	Phonograph Stylus
05/19/10	600	Ser. 563,041	Can or Receptacle
05/31/10	602	Pat. 1,178,062	Moving Picture Apparatus
05/31/10	603	Pat. 1,036,471	Storage Batteries
06/13/10	607	Pat. 1,115,463	Electrode Elements
07/02/10	611	Pat. 1,167,637	Utilizing Waste Heat in Kilns
08/29/10	630	Ser. 579,706	Vehicle Wheels
10/04/10	645	Pat. 1,099,241	Rectifiers
10/21/10	655	Ser. 588,982	Sound Records
12/05/10	674	Pat. 1,184,332	
12/07/10	649	Pat. 1,110,382	Sound Modifiers
12/08/10	675	Ser. 596,537	Disc Sound Records
12/05/10 12/07/10	674 649	Pat. 1,184,332 Pat. 1,110,382	Talking Machines Sound Modifiers

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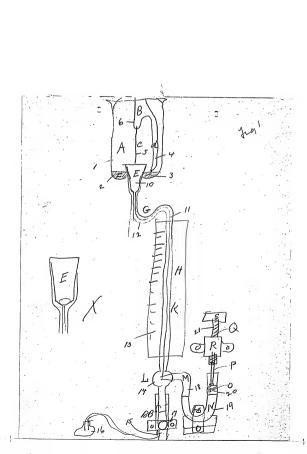
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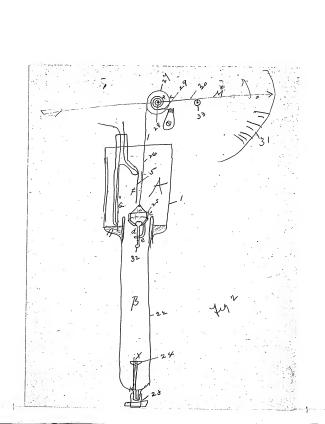
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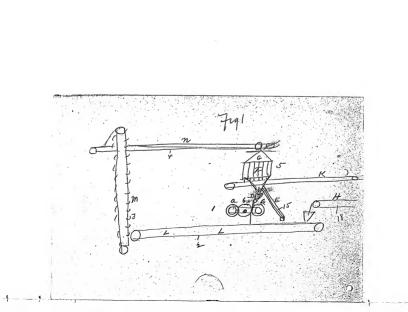
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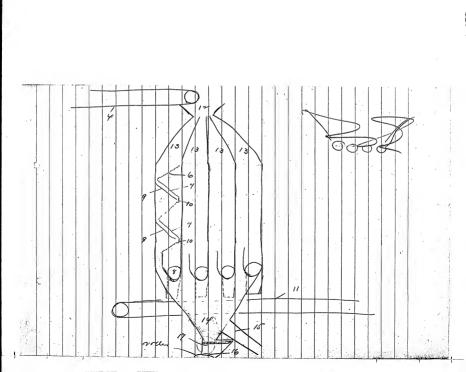
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Detition.

To the Commissioner of Patents:

your permoner, THOMAS A. EDISON, a citizen of the United States, residing at blowellyn Park, in the County of Essex and State of New Jersey,

PRAYS THAT LETTERS PATENT MAY BE GRANTED TO HIM FOR THE IMPROVEMENT IN FIRE SCREENING PLATES AND PROCESS OF MAKING THE SAME

SET FORTH IN THE ANNEXED SPECIFICATION; AND HE HEREBY APPOINTS DYER, EDMONDS AND DYER (A FIRM COMPOSED OF RICHARD N. DYER, SAMUEL O. EDMONDS AND FRANK L. DYER), OF NO. SI NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERATIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE PATENT, OFFICE CONNECTED THEREWITH.

Thomas a. Edison

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SPECIFICATION.

TO ALL WHOM IT MAY CONCERN:

1

Be it known that I, THOMAS A. EDISON, a citizen of the United States, residing at Llewellyn Park, in the County of Resex and State of New Jersey, have invented a certain new and useful IMPROVEMENT IN FINE SCREENING PLATES AND-PRO-CESS OF MAKING THE CAME (Case No. 1009), of which the follow ing is a description:

My invention relates primarily to improvements in screens for effecting a screening operation of particles of extreme fineness.

I have determined from experiment that the screening capacity of a screen plate depends almost entirely upon the thickness of the plate. I have employed sheet steel with punched slots, the latter being several times greater in length than in width, and with such screens I have determined that a plate, for instance, .010 of an inch in thickness having slots punched therein .006 of an inch in width will possess only a small fraction of the capacity of a plate having slots of the same width but being itself of a thickness of only .003 of an inch. I find that the thicker plate becomes rapidly clogged with particles of the material in process of screening, such as iron ore, thus reducing the screening capacity in a very short time to almost nothing. whereas if the plate is of less thickness than the width of its slots, it does not become clogged and can be operated for weeks without oleaning.

The objection which I have experienced in the use of very thin plates has been their liability to wear, and it is to the accomplishment of a process by which this objection may be overcome that my present invention also relates. To

this end, the invention consists in the use of very thin plates having orifices, preferably slots, therein of greater width than the thickness of the plates, the width of the orifices being adapted for very fine screening.

It is the object of my invention to obtain the high screening capacity resulting from the use of thin plates, and at the same time to secure durability thereof.

In order that my invention may be better understood,

attention is directed to the accompanying drawing forming a part of this specification, and in which figure 1 is a cross-sectional view of a scroon plate embodying my present invention, and figure 2 a similar view illustrating the preferred process which I carry out for the partial hardening of such plates.

In both of the above views, corresponding parts are represented by the same letters of reference.

A represents a thin sheet-iron plate, suitably hardened, as I will explain, provided with orifices, preferably slots, a therein. The relation between the thickness of the plate A and the width of the orifices a is such that the former dimension is less than the latter. In the specific instance illustrated I show a plate which is indicated as being .006 of an inch in thickness, and having slots a therein which are indicated as being of a width each of .009 of an inch.

In making my improved sorsens I prefer to proceed substantially as follows: A sheet-from plate A is first secured, and the crifices a are formed therein preferably in a punch-press with gang-dies or punches. The plate, after having been punched with the crifices, is then dipped in a bath of molten cyanide of potassium for a few seconds. It in them withdrawn and immediately laid upon a flat iron plate such as B (figure 2), over which is located a corresponding

The sudden chilling to which the plate A will be subjected by coming in centact with the larger masses of the plates B and C. serves to harden the plate A and to keep it perfectly flat until cooled. Any tondency of the plate A to warp or buckle during the cocling operation is thus evercome. After the punched plate A has sufficiently cooled. it is then immersed in a water bath to dissolve off the cyanide of potassium, and after this bath it is dried and oiled in any suitable and usual manner. As a specific instance of a convenient process for the proper hardening of plates .006 of an inch in thickness having punched slots therein each of a width of .009 of an inch, I will state that the plate may be allowed to remain in the molten bath of cyanide of potassium for thirty-five seconds, and during this period the iron will become carbonated to a depth of about .001 of an inch on each side. The surface hardening to which the screen plate will be thus subjected between the plates B and C, will be of a very high order, while at the same time the inner portions of the plate will be left sufficiently soft and pliable as to allow the plate to be bent or otherwise manipulated. If the plate were allowed to remain too long in the bath of cyanide of potassium, it would be rendered objectionably brittle, since the absorption of carbon would progress entirely through the same.

plate C. which is allowed to drop upon the punched plate A.

Instead of the special surface hardening process above described for the proper hardening of screen plates of this specific character, it will be understood that surface hardening of said screens may be carried out by the usual method of cementation by packing the plates in charcoal, leather etc. I consider the special process above described to be preferable however, since it is more expediticus and the depth of carbonation is under entire control.

Having now described my invention, what I claim as now and desire to secure by Letters Patent is as follows:

 As a new article of manufacture, a very thin metal plate having screening orifices therein of greater width than the thickness of said plate, substantially as set forth.

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- 2. As a new article of manufacture, a screening plate made of hardened metal of extreme thinness and with orifices formed therein of a greater width than the thickness of said plate, substantially as set forth.
- 3. As a new article of manufacture, a metal plate having a hardened screening surface but with a malleable central portion, said plate being of extreme thinness and having orifices formed therein of greater width than the thickness of said plate, substantially as set forth.
- 4. As a new article of manufacture, a screening plate having hardened surfaces and a malleable central portion, said plate having elongated screening orifices formed therein, substantially as set forth.
- 5. As a new article of manufacture, a very thin metal plate having screening slots therein of greater width than the thickness of said plate, substantially as set forth
- 6. As a new article of mamufacture, a screening plate made of hardened metal of extreme thimness and with solots formed therein of greater width than the thickness of said plate, substantially as set forth.
- 7. As a new article of manufacture, a metal plate having a hardened screening surface but with a malleable central portion, said plate being of extreme thinness and having alots formed therein of greater width than the thickness of said plate, substantially as set forth.
- 8. As a new article of manufacture, a screening plate having hardened surfaces and a malleable central por-

tion, said plate having elongated screening slots formed therein, substantially as set forth.

- 9. The method of making screening plates which consists in first forming a series of orifices in a sheet of malleable metal, and in subjecting the screening surface of said metal to a hardening process, substantially as set forth.
- 10. The method of making screening plates which consists in first forming a series of crifices in a plate of malleable metal, and in subjecting both surfaces of said plate to a hardening process, substantially as set forth.
- 11. The method of making acreening plates which consists in first forming a series of orifices in a plate of malleable metal, in dipping the plate in a carbonating liquid, in then subjecting the screening surface to a chilling action, and in finally washing the plate to remove such liquid, substantially as set forth.
- 12. The method of forming screening plates which consists in first forming a teries of crifices in a plate of malleable metal, in dipping the plate in molton cyanide of potassium, in then subjecting the screening surface to a chilling action, and in finally washing the plate to remove the cyanide of potassium, substantially as set forth.
- 13. The method of making screening plates which consists in forming a series of oritices in a plate of malleable metal, in dipping said plate in a bath of molten ovanide of potassium, in chilling the ecroning surface of said plate, in maintaining the plate under a flattened pressure until cool, and in finally washing the plate for the removal of the cyanide of potassium, substantially as set forth.
- 14. The method of making acreening phates which consists in forming a series of orifices in a plate of mal-

leable metal, in dipping the plate in a bath of molten oyanide of potassium, in subjecting the plate to pressure between two plates of larger mass, whereby the surfaces of the screen plate will be chilled and the plate will be maintained under pressure during the cooling operation, and finally, after the said plate has been cooled, in dipping it in a bath of water for the removal of the cyanide of potassium, substantially as set forth.

Mitnesses :

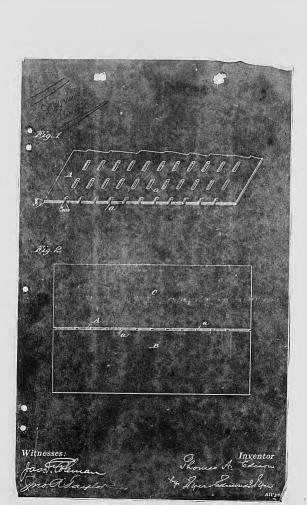
Oath.

THOMAS A. EDISON, THE ABOVE-NAMED

PETITIONER, BEING DULY SWORN, DEPOSES AND SAYS THAT HE IS A CITIZEN OF THE United States, and a resident of Llewellyn Park, in the County of Resex and State of New Jersey;

THAT HE VERILY BELIEVES HIMSELF TO BE THE ORIGINAL, FIRST AND SOLE INVENTOR OF THE IMPROVEMENT IN FINE SCREWNING PLATES AND PROCESS OF MAKING THE SAME

DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION; THAT HE DOES NOT KNOW AND DOES NOT BELIEVE THAT THE SAME WAS EVER KNOWN OR USED BEFORE HIS INVENTION OR DISCOVERY THEREOF; OR PATENTED OR DESCRIBED IN ANY PRINTED PUBLICATION IN THE UNITED STATES OF AMERICA OR ANY FOREIGN COUNTRY BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION; OR IN PUBLIC USE OR ON SALE IN THE UNITED STATES FOR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION FOR FOREIGN PATENT HAS BEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES



SIR: I have to acknowledge the receipt of the petition, specification, oath, and with Fifteen Dollars of the first fee payable thereon. The papers are duly filed, and your application for a patent will be taken up You will be duly advised of the examination. Case will be taken up for Very respectfully,

ROOM NO. 248 at consensus feetings at consensus feetings at could be entiressed.

"The Commissioner of Patents,
Westington, D. C."

Any communication respecting this application changed give the serial number, date of filing, and title of invention.

DEPARTMENT OF THE INTERIOR,

WASHINGTON,

Thomas A. Edison

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New York Gity.

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Please find below's communication from the EMBHER in charge of your application.

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filed Fune 99, 1899.

C. H.D. well.

Ruls 41 of the Rules of Practice in this Office, provides that "A machine, a process, and a product, are separate and independent inventions, and claims for each must be presented in a separate application." Claims 1 to 8, inclusive, are for an article which ordinarily forus part of a machine, and claims 9 to 12, for a method or process. Under the rule division is required, and in view of the decision in case of Pappleys, 85 0.0, 2006, it is required that division be made before action on the merits.

With the view of siding applicant in making division reference is made to the following: - Reald, 207,176, Mug. 20, 1878; Gastler, 255, 255, 257, 21, 1303; Berthelet, 479,617, July 26, 1892; and Gross, 1885, Mar. 23, 1809; all in Mills-Ores Cond. Streets or Servens.

THOMAS A. EDISON

FINE SCREENING PLATES
AND PROCESS OF MAKING
THE SAME

FILED JUNE 29, 1899

SERIAL NO. 722,229

HONORABLE COMMISSIONER OF PATENTS,

8 T R :-

In the above entitled application, the following amendment is submitted:

ROOM NO. 243.

Change the title of the invention to ---- IMPROVE-MENT IN FINE SCREENING PLATES ----

In the petition, erase the words "AND PROCESS OF MAKING THE SAME".

Page 1, lines 5 and 6, erase the words "AND PROCESS OF MAKING THE SAME".

Page 3, after the last line insert ---- I do not claim herein the process involved in the manufacture of fine screening plates by the surface hardening thereof, either broadly considered or specifically, by dipping said plates in a bath of molten cyanide of potassium as explained, since that process, both specifically and generically considered, is embodied in a separate application.----

Cancel claims 9 to 14 inclusive.

Action on the merits is respectfully requested.

The several references to which the Examiner has called applicant's attention have been carefully considered. So far as can be determined, they all show ordinary sorcening plates of the usual thickness. Applicant's invention relates specifically to screening plates which are microscopically thin, whereby the effective screening of extremely fine material can be carried out. Applicant is entirely willing to acknowledge the references and any other ordinary

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soreening plates. In the sense of the specification, the expressions "very thin" and "of extreme thinness" mark a very wide distinction from anything that is disclosed in the references. The second claim is limited to a screening plate "made of hardened metal", the third claim to a plate having "a hardened soreening surface but with a malleable central portion", and the fourth claim is limited to a plate having "hardened surfaces and a malleable central portion". The sixth, seventh and eighth claims are correspondingly limited to plates such as above recited having screening slots therein. There does not seem to be any question that these claims are fully distinguished from the references.

New York, January 19, 1900.

UNITED STATES PATENT OFFICE homas A. Edison. FEB 8 1900 Gare Dyer, Edmonds & 31 Hassau St., New York City ic find below a communication from the EXAMINER in charge of your Francisco, for Fine Screening Plates and Process of Making Same, filed

June 29, 1899.

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It is the terms "very thin" (ridus 1 and 5) and "extreme thinness", lating 3, 3, 6 and 7; are relabilet stress without special or ingrintee guidelines. A plate or sevent may be hids, or year thin, concentrate hids, when seasoned by norther. Meisla sicretan having been made from plates at the season of the season of the reference before side, the stress of plates and a shown by the references before side, the stress of degree applicable has selected for his surpose in relays, matter of degree applicable has selected for his surpose in relays, matter of degree applicable has selected for his surpose in the season of the

and a work emission "Workship Receipts for Manufacturers, May emiss, and Reientiff's destayers, 7.6 deries, by G. W. Josker at y the Milds hay be found in the Library of this office, is described to Milds by process of case-hardening thin articles by heating the control of the Milds of the Milds of the Milds of the Milds of the edition and work the destayer being deployed on account of its sar-lating properties. However, the method employed by application for

Rijk vs. In every micolument the exact word or words to be attacken out of the precise point indicated where the ensure or intention is to be made. All interprise the papers previously filed, and printen on buttons side of the paper. 126.60 ----

ease-hardening his screen, place is foreign to the case under considerable; and the citations above hade are made moraly with the citations above hade are made moraly with the citations of showing the state of the art and not because they are considerable; the citation of the constant of the citation of the constant of the company special hearing upon while sease. This plates having here's been directly and the burge, another common invested that the company of the common three com

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THOMAS A. FDISON

FINE CORNENING PLATES AND PROCESS OF MAKING SAME

: ROOM NO. 243

FILED JUNE 29, 1899 SERIAL NO. 722,229

HON. COMMISSIONER OF PATENTS.

SIR

Please amend as follows:-

Page 2, after line 25, insert -----In practice
I find that my improved acreening plates can be made to vary
in thickness between approximately .035 of an inch having
slots .2 of an inch in width for the thickest plates, down
to .006 of an inch in thickness with slots .009 of an inch
in width for the thinnest plates, and in the following
claims where reference is made to very thin plates or to
plates of extreme thinness, I have reference to plates not
greater in thickness than .035 of an inch.------

It is hoped that in view of the above accordance, by which a definite limitation is imposed on the claims, the case may be allowed. All the references show relatively thick plates, that is to say, plates having a thickness of at least four times the thickness of the maximum figure adopted by applicant. With very thin plates, such as applicant uses, case hardening is necessary. With relatively thick plates, such as the references employ, such an expedient is entirely immedeesary.

Very respectfully.

THOMAS A. EDISON.

His Attorneys.

New York, January 24, 1901.

UNITED STATES PATENT OFFICE.

Care Dyer, Edmends & Dyer,

No. 31 Nassau Street.

New York City,

Please find below a communication from the EXAMINER in charge of your application

\$722,229, filed June 29, 1899, for Pine Screening Plates and Process of Making Same.

This case has been considered in connection with filed Jan. 25th, 1901.

The references of record and the reasons before given are at hered to and the case is finally rejected.

The case is new in condition for appeal to the Board of ... BAR THE SECTION

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THOMAS A. FIDISON
FINE SCREENING PLATES

FILED JUNE 29, 1899 SERIAL NO. 722,229 ROOM NO. 243.

HONORABLE COMMISSIONER OF PATENTS.

SIR:---

In the above entitled application, we hereby appeal to the Kamainers in Chief from the decision of the Primary Examiner, who, on February 18th 1901, rejected for a second time and finally all the claims of the application, and in support hereof we beg to assign the following reasons of appeal:

- The Examiner erred in deciding that the references of record anticipate the terms of the claims.
- The Examiner erred in holding that the references of record anticipate the substance of said claims.
 - The Examiner erred in not allowing said claims.
 An oral hearing is requested.

Respectfully,

THOMAS A. EDISON,

His Attorneys.

New York, January 27, 1902.

Anited States P the fee payable thereon. Of the result due advice will be given. Very respectfully,

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"The Commissioner of Palents,
Washington, D. C."

application should give the serial rum

DEPARTMENT OF THE INTERIOR,

UNITED STATES PATENT OFFICE,

SHINGTON, D. C., Feb. 15, 1902

Thomas A. Edison,

Care Dyer, Edmonds & Dyer,

Edison Laboratory, Orange, N.J.

Please find below a communication from the EXAMINER in charge of your application.

#722,229, filed June 29, 1899, for Screening Plates and Process for Making Same.

F. J. allen.,

Answer to appeal.

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In the United States Patent Office.

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Application No.722,229, Thomas A. Edison, Fine Screening Plates and Process of Making Same, Filed June 29, 1899.

Before the

Hon, Board of Examiners-in-Chief, On Appeal.

Dyer, Edmonds & Dyer for applicant.

Examiner's Statement.

The claims on which this appeal is based are the following:

- As a new article of manufacture, a very thin metal plate having screening orifices therein of greater width than the thickness of said plate, substantially as set forth.
- *2. As a new article of manufacture, a screening plate made of hardened metal of extreme thimness and with crifices formed therein of a greater width than the thickness of said plate, substantially as set forth.
- *5. As a new article of manufacture, a metal plate having a hardened screening surface but with a malleable central portion, said plate being of extreme thimmes and having orifices formed therein of greater with than the thickness of said plate, substantially as set forth.
- "4. As a new article of manufacture, a screening plate having hardened surfaces and a malleable central portion, said plate having elongated screening orifices formed therein, substantially as set forth.
- *5. As a new article of manufacture, a very thin metal plate having screening slots therein of greater width than the thickness of said plate, substantially as set forth.
- "6. As a new article of manufacture, a screening plate made of hardened metal of extreme thinness and with slots formed therein of greater width than the thickness of said plate, substantially as set forth.
- "7. As a new article of manufacture, a metal plate having a hardened screening surface but with a malleable central portion, said plate being of extreme thinness and having

slots formed therein of greater width than the thickness of said plate, substantially as set forth.

As a new article of manufacture, a screening plate having hardened surfaces and a malicable central portion, said plate having elongated screening slots formed therein, substantially as sey forth,

The references on which the above-named claims were finally rejected are as follows:

> √ 207,178, Heald. Aug. 20, 1878; √ 255,325, Oastler. . March 21, 1882; 479,617, Borthelet. July 26, 1892; Cross. May 25, 1897, ---

Mills, Ore and Coal, Sifters and Screens;

/ 340,542, Bates. April 27, 1886, ---Thrashing, Shaking Screens; and

"Workshop Receipts for Manufacturers, Mechanics, and Scientific Amateurs." (3d Series. pp. 274, 281.) by C.G.W. Lock----Patent Office Library.

" For answer to the appeal the Examiner respectfully submits the following extract from office letter of February 3, 1900:

The terms fvery thin \$\frac{1}{2}\$ (claims 1 and 5) and features thinness \$\frac{1}{2}\$, and 7 are relative terms without special or definite significance. A plate or screen may be thin, or an experiment of the significance of

elongated slots therein whose width is greater than the thick-ness of the plate, and these therefore most the construction defined in the claims.

defined in the claims.

In a work entitled Workshop Receipts for Manufacturers,
Mechanics, and Scientific Amsteurer, 3d Series, by C.G.W.Lock,
a copy of which may be found in the library of this office,
is described (page 374) a process of case-hardening thin articles by heating the same and then placing them between 2 cold
the plates. In on page 221 of the same work the use of Prusplates. In the content of the same work the use of Prustion plates. In one of the same work the substance
being employed on accesshardening is set forth, this substance
being employed on accesshardening is set forth, this substance
ever, the method suployed by the care of the consideration, and
the citations above made are made mercle with the view of

showing the state of the art, and not because they are considered to have any special bearing upon this case. Thin plates having before been havinged, and it being a matter of common state of the common sta

Examiner,

Division XXV.

Room 243, U.S.Patent Office,

Feb. 15, 1902.

Room No. BAS.

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be regarded as waived, and the case will be decided upon the record.

Very respectfully,

THOMAS A. EDISON
FINE SCREENING PLATES
FILED JUNE 29, 1899
SERIAL NO. 722, 229

BEFORE THE EXAMINERS IN CHIEF ON APPEAL.

BRIEF FOR APPRILANT.

The present invention relates to improvements in soreening plates of the type covered by Edison patent number 675,057 of May 28, 1901. In that patent the use of short stationary screens with slotted screening openings is disclosed, the idea being to give the material a maximum opportunity to pass through the soreening openings. In conducting experiments for the screening of very fine material with screens having slots ranging from .2 of an inch to .009 of an inch, the ordinary stock sheets were slotted and material passed over the same. It was then observed that the screening effect secured became proportionately reduced as the width of the slots was decreased. It was finally discovered that with the very narrow slots, the thickness of the plates was relatively so great that many of the particles became wedged into the slots so as to olog the same and reduce the screening effect. It was found that by making plates always thinner than the width of the slots, as good results could be secured with very narrow slots as with wider slots. The invention of this application, therefore, consists, in the first place, of a screening plate, the openings in which are of greater width than the thickness of the plates.

The making of these plates of extreme thinness enocuntered another and equally serious difficulty, namely the rapid wearing of the plates in use. What is done, therefore, is to case-harden the plates so as to give them preforably a hard soreoning surface and a malleable central portion, so as "to allow the plate to be bent or otherwise manipulated" (page 3 lines 21-22). The preferable process described in the specification for case-hardening the plates consists in first punching the plate, then dipping it in a bath of molten cyanide of potassium for a few seconds, and finally chilling it between two cold plates of sufficient mass to quickly radiate the heat and also to prevent any warping or buckling of the screening plate during the cocling operation (page 3 lines 6-7). The screening plate is then washed, dried and ciled in the usual way.

We know, of course, that plates for the screening of coarse material, such as coal for example, have been made of less thickness than the width of the screening openings, but with such apparatus the desirability of observing a definite relation between the width of the openings and the thickness of the plates had not apparently been observed. In order that the claims might be limited, therefore, to the making of extremely thin screening plates, we added to the specification by the amendment of January 24th 1901 the following statement:

"In practice, I find that my improved screening plates can be made to vary in thickness between approximately .035 of an inch having slots .2 of an inch in width for the thickness thates; down to .005 of an inch ant nickness with slots .009 of an inch in width for the thimmest plates, end in the following claims where reference is made to very thin plates or to plates or extreme thimmest, I have reference to plates mot greater in thickness than .035 of an inch. :

The claims are as follows:

"1. As a new article of manufacture, a very thin metal plate having screening orifices therein of greater width than the thickness of said plate, substantially as set forth.

2. As a new article of manufacture, a screening plate made of hardened metal of extreme thinness and

with orifices formed therein of a greater width than the thickness of said plate, substantially as set forth

- 5. As a new article of manufacture, a metal plate having a hardened screening surface but with a malleable ombral portion, said plate being of extreme thinrent plate of the plate of the plate of the plate width than the orifices formed therein of greator width than the thickness of said plate, substantially as set forth.
- 4. As a new article of manufacture, a screening plate having hardened surfaces and a malleable central portion, said plate having elongated screening crificos formed therein, substantially as set forth.
- 5. As a new article of manufacture, a very thin metal plate having screening slots therein of greater width than the thickness of said plate, substantially as set forth.
- As a new article of manufacture, a screening plate made of hardened metal of extreme thinness and with slots formed therein of greater width than the thickness of said plate, substantially as set forth.
- 7. As a new article of manufacture, a metal plate having a harderné soreening surface but with a malleable contral portion, said plate being of extreme thimses and the plate sort of the plate, and the plate with than the thickness of said plate, substantially as set forth.
- 8. As a new article of manufacture, a screening plate having hardened surfaces and a maileable central portion, said plate having elongated screening slots formed therein, substantially as set forth."

These claims are self-explanatory and need not be specifically considered. It is sufficient to say that the last four claims correspond exactly with the first four, except that they are limited to the employment of slots as the proferred form of screening openings.

The Examiner rejects the 1st and 5th claims on certain U. S. patents, and the remaining claims on those patents taken in connection with a publication which describes applicant's process as applied to the case-hardening of "thin articles", the Examiner's argument being that in view of the latter reference, no invention would be required to case-harden the plates of the several United States patents which he cites. In his answer to the appeal, the Examiner practically rests on his former letter of February 3rd 1900, in which he sava:

"The terms 'very thin' (claims 1 and 5) and 'extreme thimmess' (claims 2, 3, 6 and 7) are relative terms without special or derinite significance. A plate or without special or derinite significance. A plate or measured by one standard, thin or extremely thin whom measured by one standard, the first plate of the measured by another. Metal sorems having been made from plates of different thickness, as shown by the references before olded, the thickness of plate which applicant has selected for him purpose is merely a matter of degree and derold or patentable neverlay."

We direct the attention of the Examiners in Chief to the fact that subsequent to this letter, and in an effort to meet the Examiner's views, we submitted our amendment of January 24th 1901, in which the meaning of the terms "very thin" and "extreme thinness" was definitely explained, namely as relating"to plates not greater in thickness than .035 of an inch". So far as the references are concerned, they obviously cover plates which are of greater thickness. Heald describes a screen for sifting tacks, Castler a stone screen, Bates a flaxseed screen, Berthelet a cement screen, and Cross a coal screen. These screens are all used for heavy work and are all much thicker than .035 of an inch. Furthermore, the screens of Heald and Berthelet are of greater thickness than the width of the screening slots, so that these two patents can be disposed of on that consideration alone.

So far as the rejection of claims 2, 3, 4, 6, 7 and 8 is concerned, we submit that it is without justification. The appellant has produced a new article of manufacture consisting of a screening plate which, while having the proper proportions to give a maximum screening effect, is at the same time sufficiently durable for practical use. That invention was made as a result of the discovery that a screen

for the screening of very fine materials should be of even less thickness than the width of the slots, and the further recognition of the fact that screens of this extreme fineness could be made durable and sufficiently tough by a case-hardening operation. We submit, therefore, that the decision of the Exeminor should be reversed.

OOM

Ho.24,089.

U. S. Patent Office, March /5 , 1902.

Before the Examiners-in-Chief, on Appeal.

Application of Thomas A. Edison for a patent for an improvement in Pine Serconing Plates and Process of Making Same, filed June 29, 1899. Sorial No. 722, 229.

Messrs. Dyor, Edmunds & Dyer for appellant.

The claims appealed are:

- "1. As a new article of manufacture, a very thin motal plate having screening orifices therein of greater width than the thickness of said plate, substantially as set forth.
- "2. As a new article of manufacture, a screening plate a made of hardened notal of extreme thinness and with orifices formed therein of a greater width than the thickness of said plate, substantially as set forth.
- 33. As a new article of manufacture, a notal plate having a hardened screening surface but with a malloable contral portion, said plate being of extreme thinness and having orifices formed therein of greater width then the thickness of said plate, substantially as sat forth.
- . "4. As a new article of manufacture, a screening plate having hardened surfaces and a malleable contral portion, said plate having elongated screening origins formed therein, substantially as set forth.
- "5. As a new article of manufacture, a very thin metal plate having screening slots therein of greater width them the thickness of said plate, substantially as set forth.
- "6. As a new article of manufacture, a soreoning plate made of hardened metal of extreme thirmness and with elets formed therein of greater width them the thickness of said plate, substantially as set forth.
- "7. As a new article of manufacture, a motal plate having a hardened screening surface but with a malleable contral portion, said plate being of extrone thinness and having slots formed therein of greater width them the thickness of said plate, substantially as set forth.
- "U. As a new article of manufacture, a serooning plate having hardened surfaces and mellochic central portion, said plate having clongated screening slots formed therein, substantially as set forth."

The references are patents to

Hoald, August 20, 1878, No.207,179; Osatlor, March 21, 1822, No.255, 325; Natch 21, 1822, No.255, 325; Natch 21, 1822, No.256, No.340,542; Bortholet, July 26, 1892, No.479,617; Cross, Hay 25, 1897, No.503,032; Workshop, Receipts for Lamuractures, &c.*, Lock.

The references show screens of thin shoot metal having :
slots wider than the thickness of the motal.

They are ample as anticipations of those of these appealof claims which rely on that particular of construction.

The operation is the same whether or not the plate he so thin as by the passage before the claims those plates must be.
The relative dimensions of the plates and orifices being the same, the operation will be the same regardless of the size of the screen. In other words, a thick screen having been so made, there can be no new invention in making that screen of the same proportions but of diminished thickness.

This applicant is dealing with the separation of grades of very fine material. He finds that the shots of the large serven must be narrowed or all of the material will pass through them. He makes them narrower, thus destroying their old size relatively to the thickness of the old serven, and then finds that the long parallel walls of the narrowed slots cause the fine material to puck in the slots. Thereupon he makes these walls shorter by using than plates, whereupon, having got back to the proportions of the original screen and obtained it in diminuitive size, it works on fine material just as it did when of large size on corruer material.

We find nothing in these claims beyond making an old screen of proper size for the character of the material to be screened.

The other feature of the claims is the case-hardoning of the surface of the thin plates to make them strong and durable.

We find no new invention in these claims. The decision of the Examiner is affirmed.

J.G. Livery Braniners-in-thics.

3rd. number absont.

THOMAS A. EDISON
FINE SCREENING PLATES
FILED JUNE 29, 1899
SERIAL NO. 722.229

HONORABLE COMMISSIONER OF PATENTS,

SIR:---

In the above entitled application

we hereby appeal to the Commissioner in person from the decision of the Board of Examiners in Chief, who on March 15th 1902 affirmed the decision of the Primary Examiner on all the claims of this application, and in support hereof we assign the following reasons of appeal:

- The Examiners in Chief erred in deciding that
 the references of record anticipate the terms of the claims.
 The Examiners in Chief erred in holding that
 the references of record anticipate the substance of said
 claims.
- The Examiners in Chief erred in not allowing said claims.

An oral hearing is requested.

Respectfully,

Attorneys for Appellant:

New York, March 7, 1903.

H. A. W.

DEPARTMENT OF THE INTERIOR. UNITED STATES PATENT OFFICE. WASHINGTON, D. C.

On Appeal to the Commissioner.

In the matter of the Application of

Thomas A. Edison,
Fino Screening Plates
& Process of Making Same,
Filed June 29, 1889,
Ser. No. 722,229.

Sir:

You are hereby informed that a hearing on the above appeal, from the decision of the Examiners-in-Chief, has been

fixed for Thursday, March 26, 1903 at 10 A. M.

By direction of the Commissioner.

Very respectfully.

c/o Dyor, Edmonds & Dyor,

#31 Naosau Stroot.

New York, H. Y.

Chiof Clo

Thomas A. Edison.

UNITED STATES PATENT OFFICE. WASHINGTON, D. C.

March 18th, 1903.

In the matter of the Application of Thomas A. Edison, Fine Sevening Plates, &c., Filed June 29, 1899, Ser. No. 722, 229. On Appeal to the Commissioner.

sir:

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You are hereby informed that the hearing on the above appeal has been continued to Tuosday, April 28, 1903 at 10 A. M. By direction of the Commissioner.

Very respectfully,

Thomas A. Edison,

c/o Dyer, Edmonds & Dyer, #31 Nassau Street,

New York, N. Y.

UNITED STATES PATENT OFFICE. WASHINGTON, D. C.

April 27th, 1902.

In the matter of the

In the matter of the Application of Thomas A. Edison Fine Screening Platos etc., Filed June 29, 1899, KSer. No. 722,229. On Append to the Constissioner.

9.5 sir:

You are hereby informed that the hearing on the above appeal has been continued to Tuesday, May 5, 1903 at 10 A. M. By direction of the Commissioner. .

Vory respectfully.

Chief Clork.

Thomas A. Edison,

c/o Dyer, Edmonds & Dyer,

Edison Laboratory.

Orange, N. J.

MNITED STATES PATENT OFFICE.

THOMAS A. EDISON
FINE SCREENING PLATES
FILED JUNE 29, 1899
SERIAL NO. 722,229

Honorablo Commissioner of Patents

Sir:

The undorsigned presents an amondment in the above entitled application, which it is respectfully requested may be accepted and entered. The purpose of this amondment is not to change or breaden the invention in any way, but to more clearly and positively identify the invention. While it is necessary, to secure a high screening efficiency, that the thickness of the plates should be less than the width of the screening openings, it is equally important that the plates should be as thin as possible. This feature has always been a part of my invention and I have made eath to that fact by a separate supplemental eath. Unless the amondment is accepted, my invention will not be proporly and adaquately protected.

Very respectfully,
Romas a Edwin

IN THE UNITED STATES PATENT OFFICE.

THOMAS A. EDISON

FILED JUNE 29, 1899 SERIAL NO. 722.229 BEFORE THE COMMISSIONER

IN PERSON.

BRIEF FOR APPELLANT.

The present application involves an invention of Mr. Edison relating to screens for screening very fine materials. The openings are preferably in the ferm of slots as covered by Edison patent No. 675,057 dated May 28, 1901.

Frior to Mr. Edison's invention, the screening of very fine materials was an operation which was always attended by serious difficulties since the efficiency of the screens was extremely low. While with very coarse screens the efficiency might be fairly good, yet with very fine screens, measured in tenths, hundredths and thousandts of an inch, the efficiency would only be a small fraction of that secured with coarse screens. These low efficiencies in very fine screens have been accepted by manufacturers apparently as inevitable.

Under the old practice followed by manufacturors prior to Mr. Edison's invention and even at the present time, the openings in the screens were and are produced by means of punches, the thickness of the metal used being relatively great, and being determined largely by the capacity of the punches. In the case of extremely fine screens, the metal selected, was, in thickness, frequently double the width of the alots, and as the mesh was increased, the thickness of metal was also increased, but not in the same ratio, so that with coarser screens the thickness of the plates was equal to the width of the slots, while with very coarse screens, the slots were several times wider than the thickness of the plates. In every instance however, the plates were relatively

thick and were always selected with reference to durability and not to efficiency. These facts appear from the affidavit of Mr. Chapman submitted herewith.

As a result of experiment, Mr. Edison discovered that in order to secure an officient sercening operation, a definiteratic between the thickness of the plates and the size of the screening epenings must be observed. In ether words. ne found that the plates should not only be thinner than such width, but that the plates in fact should be made of the minimum practical thickness, the only limitations being the commercial possibility of securing the plates of sufficient thinness and that their strength should be sufficient to properly sustain the load. This increase of efficiency is not te be measured by more fractions, but is in fact, froquontly as high as eight times that secured with fine screens antedating the invention. These facts are alse explained from Mr. Chapman's affidavit, who points out the remarkable peculiarity of Mr. Edison's sereens, namely, that although very much thinner than any screens heretefore preposed, they are just as durable as the much thicker screens, so far as concerns the total bulk of material which passes through them in their life-time.

In the original application, the specific character of the invontion was not as clearly set out as it should have been. The invention consists of more than merely making the clates thinner than the width of the sortening openings, but consists in making the plates of a minimum thickness so long as they give proper support to the lead, and proferably many times thinner than the width of the screening openings. A proposed amendment is submitted herewith, bringing out this fact and suggesting three substitute claims, the emendment being supported by a proper supplemental eath. It is upped that this amendment may be accepted, and that the new claims will be considered on this appeal.

It is not necessary to consider the references in detail since it is evident that they do not show instances of the use of metal of a minimum practicable thickness, and a hence do not abticipate, in substance at least, Mr. Edison's invention.

It is obvious that in the patents to Heald and to Berthe let. the thickness of the plates is greater than the width of the screening openings, so that these patents may be dismissed at the outset as having no bearing on the appoaled claims. In fact it would appear to be Hoald's idea, to make the slots with long parallel walls as shown in Figure 3 of his patent. So far as the patent to Bates is concerned, it is not possible to say with that degree of certainty necessary in the case of a reference, that the screening openings are wider than the thickness of the plates. Nothing is said in the patent as to the importance of this ratio, and in the drawings the scroons O and R are certainly shown as being thicker than the size of the openings. Apparently the screen M is thinnor than the width of the slots M', but these proportions may be due to the caprice of the draftsman. Whother this is so or not, it is clear that the thickness of metal used by Batos is certainly many times thickor than that which might be used. Furthermore, attention is called to the fact that with the only slotted screen of the Bates patent, the slots extend transversely of the travel of the material. and honce are no more officient than round holos.

So far as concerns patents to Castler and to Cross, both of these references relate to ordinary coarse scroons, which is precise with one inch alots, are made of metal about five-sixtochths of an inch, the width of the slots boing somewhat less than four times the thickness of the plates. With coarse scroons of this size, Mr. Edison has used metal only one-thirty-second of an inch in thickness, the width of the slots being 32 times the thickness of the plates, and the efficiency of the screens has been increas-

ed more than six fold. It is evident that all the reference illustrate the common practice referred to in the affidavits of Mr. Edison and Mr. Chapman, the manufacturam morely selecting a mitable metal capable of being readily punched, apparently addly with reference to durability and without any regard whatever for efficiency. Yet as above pointed out, the use of thicker metal does not result in an increase of durability, so that the Edison screens are not only cheapor, more efficient, and more rapid in operation, but they are also just as durable when the tetal bulk of material which passes over them is considered.

The Examiners-in-Chief, in their decision state that the references "show screens of thin sheet metal having slots wider than the thickness of the metal." While these propertions, speaking generally, may be observed in the patents to Cross and to eastler, it is evident that when the Edison invention is considered in its final analysis, it is not anticipated. No one sp far as is known, prior to Mr. Edison, over made the observation that the plates should be of the minimum thickness se as to thereby secure a seroen of equal durability and of energously greater especity.

The Examiners-in-Chief further state:

"The relative dimensions of the plates and orifices being the same, the operation will be the same, regardless of the size, of the series. In other words, a thick screening the series and of the same been new invention in making that series or the same propertions but of diminished thickness.

in making that seroen or the same proper some and minimed thickness, minimed thickness, This sphileshit is dealing with the separation of reason twinting material, He finds that the slets of the set

This argument of the Examinors-in-Chief is a mere assumption which has no real basis in fact. While with the Edison invention before them, it might seem to be a simple

and obvious thing to make the plates of extremely thin material, yot the fact remains that that was never done, and manufactuors of fine screens, without a single exception, always employed relatively thick material in the construction of such screens. This fact very clearly appears not only from the affidavits of Mr. Edison and Mr. Chapman, but also from the catalogue of the Allis-Chalmers Co., one of the largost manufactuers in the world, of screens of all sorts. The true explanation of the case is that no one prior to Mr. Edison over discovored the cause of the low efficiency of very fine screens. If it was generally known by manufactuors that the reason why fine screens were so inefficient was bocause the plates were too thick, it might be admitted than no invention would be required to make the plates thinner. In that case however, there would probably be no necessity for the prosent appoal, because the Examiner would then have had no difficulty in finding complete anticipations, as it is inconceivable that manufactuers of fine screens knowing how their efficiency might be increased, would content thomsolves with the manufacture of fine screens which wore of very low officiency. When the microscopic character of fine soreons is considered, it is submitted that the inward eye of the imagination was required to produce the invention hero claimed rather than the exercise of ordinary mechanical skill or judgement as suggested by the Examiners-in-Chiof. It is thought therefore that the claims should be al-

Respectfully submitted,
THOMAS A. EDISON

Lowed.

IN THE UNITED STATES PATENT OFFICE.

THOMAS A. EDISON
FINE SCREENING PLATES
FILED JUNE 29, 1899
SERIAL NO. 722,229

BEFORE THE COMMISSIONER IN PERSON.

Affidavit of Cleyd M. Chapman.

State of New Jersey County of Essex

Cloyd M. Chapman, having first been duly sworn on eath doth depose and say as follows:-

I am by prefession a mechanical and mining engineer and was educated at Connell University. For mere than feur years past, I have been employed by Mr. Edisen as a mining engineer and during that time have been almost centinuously employed en experiments relating to mining processes and involving the screening of fine materials. These experiments were conducted by me at the Edison Laboratory, Orange, New Jersey, and also in New Mexice. In these experiments, I determined conclusively, that in the screening of very fine material, the use of thin plates permits of a much mere officient screening operation, than when the screening openings are formed in relatively thick plates. For instance, with screens having .01 inch epenings, formed in plates say .02 inch in thickness, the efficiency is ne more than 20 % of that secured when the screen plates are about .006 inch in thickness. The best results were secured where the plates were as thin as possible, although of course, there is a limit to the possible thinness of the plates to make them strong enough to carry the load of material.

Steel or iron plates less than .006 inch in thickness are not new available, and in this material screening slets have been formed ranging from .009 to .DBO inch. In the first gase (.006 to .009) the plates have been two-thirds

as thick as the width of the slots, and in the latter case (.006 to .150) the plates have been only one-twenty-fifth as thick as the width of the slots. The highest officionaies are secured when the plates are many times thinner than the clots are wide; in fact, the plates should be of the minimum thickness. In the case of the 5009 inch sereen, greater efficiency would be secured with metal only .001 inch or less in thickness, but such metal cannot be obtained. I have however, used brass plates only .003 inch thick with increased efficiency.

I have found as a result of my exposiments, that with very fine screens ranging from .009 inch upwards, in width of the screening openings, the efficiency is just as high as with very much coarser screens, provided the proper ratio of thickness of plate to width of screening opening is maintain od. In the practical manufacture of fine screening plates. it is not yet known by manufacturers other than Mr. Edison that the ratio between the thickness of the plates and the width of the slot has anything to do with the efficiency of the screen. It is the aim in fact of all manufacturers of fine screening plates to use relatively thick metal, apparent ly in order to secure the greatest durability, The thickness of metal employed by other manufacturers depends, largely on the capacity of the punches, it boing obvious that a very fine, relatively sharp punch must be used on thinner metal than coarse punches, and also that slot punches can be used on scarsor metal than round hold punches. An example of the present practice followed by the manufacturers of screen plates, is shown in catalogue of Allis-Chalmors Co., which I attach hereto and mark Exhibit A. The Allis-Chalmers Co., is one of the largest and best known man ufacturers of screen plates in the world. On page 13 of this catalogue is given "A Table for Punching Needle-Slot-Screens", which are the kind of screens particularly refor-

rod to by Mr. Edison in his patent application. needle-slet-screens wary in width of slot from .0135 inch up to .058 inch and the thickness of the motal varios from .022 of an inch to .065 inch. In every case, the motal is considerably thicker than the width of the slots. If the Allis-Chalmors Co., had appreciated the important results which are derived from the use of excessively thin plates they would punch their .058 inch screens in motal .022 of an inch or less, in thickness, since by doing so they would produce a screen having a much greater capacity and officioncy than the screen which they sell. The Allis-Shalmers Co., howovor, merely follow the accepted practice and since their .058 inch punches are capable of porforating thicker motal than their .0135 inch punches, they use the thicker motal in proforence to the thinnor metal. The fact that all manufacturors before Mr. Edison selected material largely with reference to the capacity of their punches instead of with rogard to the officiency of the soreons, is illustrated by the table on page 34 of this catalogue, in reference to round hole soroens. A round or square punch is obviously less capable of perferating a sheet of a given thickness than a slot punch. Consequently the maximum thickness of metal which can be used in a round hele sereen is less than with a needle-slet-screen. This fact is shows for instance by the .05906 inch screen referred to on page 34 of the catalogue. The width of the screening openings in this screen is only about .001 of an inch more than that of the .058 inch soreon referred to on page 13. Yet in the case of the needle-slotscreen the thickness of metal used is .065 inch, while in the case of the round hole screens the thickness of metal used is .049 inch.

The use of relatively thick metal by the Alaka-Chalmers Go., and all other manufacturers, does not seemed relative durability, since the efficiency is so low that the load of material has to be passed over the sorgens res a corresponingly greator period of time, and consequently the wear is vory rapid. Thus with an Edison screen having six times the officiency of an Allis-Chalmers screen, only one sixth the material requires to be passed ever the former to secure the same bulk of screened material as the latter, and, speaking generally, the wear will be only one-sixth as great, and consequently the plate may be made only one-sixth as thick, A relative reduction of the metal to this extent would result in a greater increase in efficiency than 600 per cent, so that the Edison sereon is fully as durable, if not more so, than the old sereens.

The Allis-Chalmers Co., catalogue referred to was published in February 1892, and was received at the Edison Laboratory in April of that year. So far as I know, no one prior to the date of Mr. Edison's application, other than Mr. Edison ever made a very fine seroon in which the plate was thinner, and preferably very much thinner than the width of the screening openings, or observed that the ratio between the thickness of plate and width of slots, has any bearing on the question of officiency.

Cloyo ke. Chapma

Sworn to and subscribed before me this /ch May 1903.

RULARY I JULIC, STATE OF N

IN THE UNITED STATES PATENT OFFICE

THOMAS A. HDISON : FINE SCREENING PLATES : REPORT THE GODMISSIONER FILED JUNE 29, 1899 : IN PERSON. SERIAL NO. 722,229 :

Affidavit of Thomas A. Edison.

State of New Jersey County of Hesex

follows:

s.s.

Thomas A. Edison, on cath doth depose and say as

I am the applicant above named, I have read the affidaylt of Cleyn M. Chapman, verified on the / 2 day of the 1903, and find that Mr. Chapman has correctly stated the facts in reference to my invention and also in reference to the practice followed by other manufacturers of fine screens at the present time, and for years prior to my invention.

As a practical instance of the practice followed by other users and makers of fine screens, I recall the fellowing incident:

About the time that the above application was filed, I used a large number of fine screens involving the invention here claimed, at my ore milling plant at Edison, N. J. Very superior results were secured with those screens; in fact the officiency was very much higher than with any acroens then known. The New Jersey Zine Co., had a plant located at Franklin, N. J., a few miles from Edison, and were using ordinary fine screens punched in relatively thick plates but with very poor results. Officers of the New Jersey Zine Co. frequently complained to me of the poor efficiency of their screens and were always surprised to hear of the high efficiencies which I was scowings. I finally loaned the New Jorsey Zine Co., a set of my screens, and teld them to have the

screens reproduced. Rither on the instructions of the Zino Co., or on the manufacturers judgement, the reproduced screens made for the company were constructed of considerably theorem seal than the set which I leaned the company, so that when installed they were as inefficient as those previously used. Neither the Zino Co., not the manufacturer of their screens could explain the less in efficiency, and finally attributed the loss to differences in material, and in conditions of operation. It was not until I expanded the screens thus installed by the Zine Co., that I saw what the trouble was.

Thomas Older

Sworn to and subscribed before me this 4 day of worth 1903.

Braun L. Ayen

UNITED STATES PATENT OFFICE

THOMAS A. EDISON
FINE SCREENING PLATES
FILED JUNE 29, 1899
SERIAL NO. 722,229

HONORABLE COMMISSIONER OF PATENTS

SIR:

O

I desire to amend the above entitled application by crasing from line 11, page \$\frac{3}{2}\$, to Line 26, page 2, including the matter introduced by amendment of Jan 25th, 1901 and by substituting the following:

----- Fine screening plates constructed prior to my invention and ranging in mesh or width of screening epenings below .2 inch, have been of extremely low efficiency. With such screens only from 10 to 20 % of particles sufficiently fine to pass through the screening eponings, would in fact pass through such openings. These low efficiencies were regarded as necessarily characterizing very fine screens. With the prior screens, the screening openings in the form of round or square holes er slots, have been punched in metal plates, the thickness of which has been largely determined by the capacity of the punches. Obvieusly, the cutting capacity of a punch is determined by the ratie between the cross sectional area and the perimeter of the epening, and consequently a round hele punch of the same diameter is mere efficient than a square hele punch of the same diameter, while a slet punch is still mere efficient For this reason, it is a fact that with fine screens constructed prier to my invention and having reference to any particular mesh, slet soreens have been of thicker metal than round hele screens, which in turn have been thicker than square hole screens. In the prier practice, manufacturers have not necessarily used the very thickest metal which having in mind the single question of durability, the prior screens have been formed in sheets as thick as practicable. It may be stated generally, as illustrating the practice followed before my invention, that with screens of a minimum mesh. plates of a maximum relative thickness have been employed, sometimes almost double the width of the screening openings, while as the mesh increases the prepertionate thickness of the plates has not been retained, so that in the case of considerably coarser screens, the width of the soreening openings becomes equal to the thickness of the plates, while in the case of very coarse screens (say an inch or more in mesh), the width of the screening openings is several times greater than the thickness of the plates. In this practice however, manufacturers have been guided solely by the question of durability and not of efficiency, and so far as I know, no one prior to my invention ever suggested the cause of the low efficiency of fine screens or observed that the thickness of metal used in proportion to the width of the screening openings determines, in any way, the officiency of the screen.

can be perforated by the different punches, but apparently,

I have determined from experiment that the screening capacity of a screen plate depends almost entirely upon the thickness of the plate and have found that in order to screen the maximum efficiency the plates should be of the minimum thickness, preferably very much thinner than the width of the screening openings. At the present time sheet iron or steel cannot be secured in plates of an available size, thinner than .006 of an inch, and in this material I have formed screening openings ranging from .009 of an inch up to .15. In the latter case the thickness of the plates has been only one-twenty-fifth of the width of the screening openings, while in the gase of the .009 inch screen, the thickness of the plate is two-thirds the width of the screen

ing openings. In the case of the screen last referred to, it is impracticable at the present time to use metal loss than .006 inch in thickness because thinner metal is not av available, but more efficient results could be secured if motal only .001 of an inch or even less could be obtained. The possible thinness of metal which can be actually used is dotorminod also, to a cortain extent, by the character of material being screened, it being obvious that in the screening of a very gritty, eresive material like iron ore, the wear on a very thin plate would be more objectionable than in the case of a soft material such as a ground Portland Coment mixture or "chalk", previous to calcination. When, however, the plate is thick enough to resist ordinary wear and strong enough to support the lead, I find that the question of durability is unimportant, since the enermously greater efficioncy of the screens makes their cost practically negligible. For example, in one set of screens which I have used in practice, I passed more than 50,000 tons of material over each screen before the latter became wern sufficiently as to require romoval, and each scroon was then replaced at a cost of less than \$2.00. Morcover, I find that when the attempt is made to secure durability by the employment of thicker motal, the officiency of the screen is so reduced that although the scrocn lasts longer, no more material passes through it before it becomes worn out, than would be the ease with a very thin screen of much greater efficiency. For this roason, my improved fine screens when made of motal as thin as practicable to give the necessary strength, are not only onormously more efficient and consequently more rapid in action, but are as durable as far as capacity is concorned, as the very much thicker screens which were made prior to my invention.

My invention therefore consists of a screen formed with screening openings, preferably slots, in a motal plate of the minimum practicable thickness, whereby its efficiency

will be greatly increased without a proportionate sacrifice of durability, and the invention preferably consists of such a plate having a case hardened screening surface, and a malleable contral portion, all as I shall horowith describe and claim.

It is the object of my invention to obtain a very high screening capacity resulting from the use of plates of a minimum practical thickness without a proportionate sucrifice of durability.

In order that my invention may be better understood, attention is directed to the accompanying drawing forming a part of this specification, and in which Figure 1, is a cross sectional view of a screen plate embedying my present invention and Figure 2, a similar view illustrating the proferred process which I carry out for the partial hardening of such relates.

In both of the above drawings corresponding parts are represented by the same letters of reference.

A, represents a thin sheet aron plate suitably hardened as I will explain, provided with orifices, preferably slots a, thorein. The relation between the thickness of the plate A and the width of the crifices a, is such that the former dimension is less, and proferably very much less, than the latter. In the specific instance illustrated, I show a plate which is indicated as being .006 of an inch in thickness and having slots a, therein, which are indicated as box ing of a width each of .009 of an inch. This screen may be considered as representing the minimum width or fineness of mosh and as ropresenting the maximum ratio between the width of slot and the thickness of the plate. I have pointed out, that at the present time, metal less than .006 of an inch in thickness is not available, but if such metal could be secured it should be employed. From this minimum width of slot, the screens may be increased in mesh without an increase in hickness of motal. With some materials, a screen having a

15. inch mesh can be formed in the same plates. The best results are secured in practice when the width of the screening openings is not only greater than the thickness of the plates, but when such width is many times (30 or more) greater than such thickness.

The reason why my improved screens are more efficient than the screens used prior to my invention, is that with the latter, the thicker plates become clogged with particles of the material in process of screening, thus reducing the screening capacity in a very short time, to almost nothing, whereas, if the plate is much less in thickness than the width of the slots, it does not become clogged and can be operated for weeks without cleaning.

Cancel the claims and substitute the following.

- (1) As a now article of mammfacture, a screen having openings formed in a plate of minimum thickness, less than the width of said openings, and sufficient only to offer propor support to the material passed over the same, substantially as and for the purpose set forth.
- (2) As a new article of manufacture, a screen having slots formed in a plate of minimum thickness, loss than the width of said openings, and sufficient only to offer proper support to the material passed over the same, substantially as, and for the purposes set forth.
- (3) As a new article of manufacture, a screen having openings formed in a plate of minimum thickness, less in width than said openings, sufficient only to offer proper support to the material passed over the same, and having a hardened screening surface and a mallyable central portion,' substantially as and for the purposes set forth.

A supplemental eath is filed herowith, in order to

meet any possible objection to the amondments above made

Very respectfully, THOMAS A. EDISON

by Frank L. Ann his Attorney.

range, N. J., May 4, 1903.

State of New Jorsey County of Essex

s.s.

THOMAS ALVA EDISON, whose application for lettors patent for an improvement in FIRE SCHEENING PLATES, Sorial No. 722,229 was gited in the United States Fatent Office on the 29th day of June 1899, having been duly sworn, deposes and says that the subject-matter of the foregoing amendment was part of his invention, was invented before he filed his original explication, above identified, for such invention, was not known or used before his invention, was not patented or described in a printed publication in any country more that two years before his application, mas not patented in a foreign country on an application filed more than seven months before his application, was not in public use or of sale in this country for more than two years before the date of his application, and has not been abandoned.

Thomas Ardison and subscribed before no this 4th day of

Sworm to and subscribed before me this 4th day of , 1903.

Praus L. Alger

C

United States Patent Office.

Ex parte Thomas A. Edison.

Pine Screening Plates.

Appeal from Mxaminors-In-Chief.

Application filed June 29, 1899, No. 722,289.

Mr. Frank I. Dyer for applicant.

This is an expect from a decision of the examiners-inchief affirming the rejection by the examiner of the following claims:

"1. As a new article of manufacture, a very thin metal plate having screening crifices therein of greater width than

the thickness of said plate, substantially as set forth.

2. As a new article of canufacture, a screening plate made of hardened metal of extreme thimness and with ortifloes formed therein of a greater width than the thickness of said plate, substantially as set forth.

3. As a new article of manufacture, a metal plate having a hundred scrooning surface but with a salleable central portion, and plate being of extreme thiumen and having orifices formed therein of greater width than the thickness of said plate, substantially as set forth.

4. As a new article of manufacture, a screening plate having hardened surfaces and a malicable central portion, said plate having elegated screening orifices formed therein, substantially as set forth.

*A. As a new article of manufacture, a very thin metal plate having screening slots therein of greater width than the thickness of said plate, substantially as set forth.

*6. As a new article of manufacture, a screening plate made of hardened metal of extreme thinness and with slots formed therein of greator width than the thickness of said plate, substantially as set forth.

47. As a new article of manufacture, a metal plate having a hardened screening surface but with a malleable central portion, said plate being of extreme thinness and having clots formed therein of greater width than the thickness of said

0 4 0

plate, substantially as set forth.

"6. As a new article of manufacture, a screening plate having hardened surfaces and a salloable central portion, said plate having slongated acrossing plots formed therein, substantially as set forth."

The references are as follows:

Heald, August 20, 1878, No. 207,178; Oastler, March 221, 1682, No. 285,382; Rates, April 27, 1886, No. 386,382; Borthelet, July 26, 1892, No. 479,617; Gross, May 25, 1897, No. 883,032; "Forkshop Receipts for Manufacture, &c" Lock

These patents show screens made of sheet metal and they are provided with openings which are wider than the thickness of the plate.

In some of these patents the openings are formed in the shape of alots and in those the width of the slots is greater than the thickness of the metal plate. The applicant contends that in his invention the width of the openings in the plate has a ratio to the thickness of the plate, but that the plate must be as thin as possible, its thickness being limited only by its capacity to support the material being screened. These alleged differences are ones of degree merely, and do not amount to invention.

The case hardening of the metal plate is a common expedient as shown by the references cited by the examiner and its result is well known. This feature does not confer patentability on claims which include it.

The decision of the examiners-in-chief is affirmed.

J. J. allen.

May 26, 1903.

C:

Commissioner.

LETTER No. H. A. W. DEPARTMENT OF THE INTERIOR. UNITED STATES PATENT OFFICE. WASHINGTON, D. C. May 27th, 1903. In the matter of the Application of Thomas A. Edison Fine Screening Plates & Process of Making Same. Filed June 29, 1899, Ser. No. 722,229. On Appeal to the Commissioner. Sir: You are hereby informed that the decision of the Examiners-in-chief has been affirmed by the commissioner. Please find onclosed herewith a copy of the decision. By direction of the commissioner. Very respectfully ting Chief Clork. Thomas A. Edison, c/o Frank L. Dyer. Edison Laboratory Orange H. J.

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To the Commissioner of Datents:

YOUR PETITIONER, PHOMAS A. EDISON, a citizen of the United States, residing at Llewellyn Park, in the County of Essex and State of New Jersey,

PRAYS THAT LETTERS PATENT MAY BE GRANTED TO HIM FOR THE IMPROVEMENT IN COMBUSTION ENGINES

SET FORTH IN THE ANNEXED SPECIFICATION; AND HE HEREBY APPOINTS DYER, EDMONDS AND DYER (A FIRM COMPOSED OF RICHARD N. DYER, SAMUEL O. EDMONDS AND FRANK L. DYER), OF NO. 31 NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERA-TIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE PATENT OFFICE CONNECTED THEREWITH.

SPECIFICATION.

TO ALL WHOM IT MAY CONCERN:

Be it known that I, THOMAS A. EDISON, a citizen of the United States, residing at Llewellyn Park, in the County of Essex and State of Now Jorsey, have invented a certain new and usoful IMPROVEMENT IN COMBUSTION ENGINESS (Case No. 1010), of which the following is a description:

My invention relates to improvements in combustion ongines, and my object is to produce a relatively simple device wherein high efficiency may be secured.

In an application for patent filed by me February 27, 1899, Serial No. 706,976, I describe an improved device whereby heat may be imparted to compressed air by directing a portion of the air through an enclosed source of burning combustible, and preferably by directing the remaining portion of the compressed air into proximity with the source of burning combustible so as to be hoated therefrom by radiation and convection, the portions of the air so directly and indirectly heated being reunited and being used for any industrial purpose. I have discovered that the heat so imparted to compressed air results in a very great increase of the efficiency thereof, whereby I am enabled to utilize the air so heated in an engine exlinder for the performance of useful work, and to operate by said cylinder a compressor for the compression of the air. By thus compressing air under favorable conditions and utilizing it in an efficient engine cylinder, I am enabled, by interposing a suitable heating device between the compressor and said engine cylinder, to secure a very considerable surplus energy at the shaft, and

thereby obtain a combustion engine wherein a relatively large percentage of the energy derived from the burning combustible may be converted into useful work.

My throation therefore consists in the combination with an air compressor, of an air motor or engine connected thereto and driving the same, and a heating device interposed between the compressor and motor, and by which air compressed by the compressor may derive heat directly, and preferably also indirectly, from a source of burning combustible, the added efficiency thus imparted to the compressed air serving to operate the motor with a sufficient excess of power as to be utilizable in the accomplishment of work.

In the preferred embodiment of my invention, I employ a single-acting compressor and a single-acting engine or motor, both commetted to a single shaft, the heating device being carried adjacent to the cylinders of both the engine and compressor, whereby a very simple, compact and light apparatus will be secured.

In order to improve the efficiency of the apparatus, I employ roller or wheel bearings for the shaft and for the eross-heads of the compressor and motor, and by means of which friction will be reduced to a minimum.

In order that the invention may be better understood, I have illustrated in the accompanying drawings a good form of my present invention, and wherein figure 1 is a plan view; figure 2 a side elevation; figure 3 an end view; figure 4 a longitudinal section through the shaft and engine optimite; figure 5 a section taken at right-angles to figure 4, the line of section being through the inlet valve of the engine; figure 6 a view taken on line 6--6 of figure 5; figure 7 a section through the compressor; figure 8 a sec-

tion on line 8-8 of figure 7; figure 9 a vertical section through the heater; and figure 10 a diagrammatic view, showing the reconcerator.

In all of the above views, corresponding parts are represented by the same numerals of reference.

I represents a base, preferably cast, from which is

carried a plate 2 by the standards 3. 3. The plate 2 carries a compressor cylinder 4. an engine cylinder 5. and a heater 6. The compressor is preferably of the single-acting type, its cylinder being provided with a long plunger piston 7 therein, said piston having a series of concentric grooves 8 to form an air packing. The piston rod 9 of the compressor connects with a cross-head 10 carrying the anti-friction rollers 11, which work in the guides 12 bolted preferably with the plate 2. said guides being connected at their lower ends by the braces 13. The antifriction rollers 11 are made as large as possible in order to reduce friction to a minimum. The connecting rod 14 of the compressor connects the cross-head 10 with the crank 15 of the shaft 16. top of the compressor cylinder 4 is provided with a cast head 17 made hollow (see figure 7), with a diaphragm 18 separating the inlet and discharge chambers. The inlet chambor is provided with a port 19 opening into the cylinder and normally closed by an inlet valve 20 of well known form. the valve and its casing being introduced into the inlet chamber through the plugged opening 21. In the outlet chamber is normally seated a discharge valve 22, which may be introduced through the plugged opening 23. Both the inlet valve and discharge valve 20 and 22 respectively are normally maintained seated by spring pressure, as shown.

The engine cylinder 5 is, like the compressor, also preferably single-acting, and is provided with a jacket 24

and a plunger piston having a suitable air packing, as shown, preferably this piston is filled with a packing of mineral wool or other suitable non-conducting material, as illustrated, in order to prevent loss of heat by radiation. piston rod 25 of the engine cylinder connects with a crosshead 26 similar in all respects to the cross-head 10 and provided with antifriction rollers 27 which work in the The connecting rod 29 connects the cross-head 26 to the crank 30 on the shaft 16. The cranks 15 and 30 are preferably so disposed that as the engine piston starts on its operative or down stroke, the piston 7 of the compressor will start on its operative or up stroke, the intention being to oppose the greatest resistance at the compressor with the greatest effective energy at the engine cylinder. The engine cylinder 5 carries a relatively small valve casing 31 provided with an inlet opening 32 connected with the ports 33, 33, as shown. Leading into the engine cylinder 5 is an inlet port 34, and normally covoring said port is a piston valve 35 which works in the valve casing 31 between the ports 33, 33, whereby the said piston valve will be always balanced in said valve casing. The valve 35 is onerated by an air-packed valve rod 36 connected at its outer end to an arm 37 mounted on the rock shaft 38, said rock shaft carrying an arm 39, which connects by a rod 40 with a lever 41 having an antifriction roller 42 at its end working on a cam 43 carried by the shaft 16. A spring 44 maintains the roller 42 always in contact with the oam 43. 43 is so formed that at each rotation of the shaft 16, the valve 35 will open and close the inlot port 34, the opening taking place at the commencement of the down stroke of the piston, and the closing of the inlet port being effected aftor the piston has partially completed that stroke, whereby

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an expansion effect will take place, as will be explained. The engine cylinder 5 is provided with an exhaust port 45 normally covored by a valve 46. The stem of the valve 46 connects with a lever 47, the other end of which connects by a rod 48 to an arm 49 carried on the rock shaft 50. bl on the other end of this rock shaft connects by a rod 52 with a lover 33 carrying a roller 54 which works on the cam

The first of the lover 45 described the action (Minister State of the cam 43. A A spring 56 is employed to keep the roller 54 in constant engagement with the cam 58. The cam 58 is so proportioned as to open the valve 46 on the up stroke of the engine piston, and to keep it open during the entire up stroke. desired, an exhaust pipe 57 may connect with the exhaust port 45 and lead to any desired place, the lever 47 working in a slot in said pipe. Preferably, however, the exhaust pipe 57 leads through a regenerator, as shown in figure 10, and as will be explained, whereby a saving in the operation will be effected, by absorbing heat from the products of the exhaust.

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The heater 6 is of the general type described in my application for patent before referred to. It consists of cylinder 58 provided with a grate or grid 59 therein, on which is placed a quantity of proferably solid combustible 24 such as very fine pea or anthracite coal or coke. I prefer to use a solid combustible for this purpose, since the produce the product of combustion are practically free from defeatt, and hence do not clog or otherwise interfere with the proper operation of the motor. The cylinder is provided with a bottom 60 bolted in place and having a central opening there. in through which ash may be romoved. This opening is adapted to be closed by a cover 61 secured in place by a screw 62 working in a bridge-piece 65. The top of the cylinder

68 is provided with a similar cover 64 secured in position in the same way. Surrounding the cylinder 68 is a jacket 65, whereby a heating chamber 66 will be formed on the outside of said cylinder. A pipe 67 leads into said heating chamber at one side, and a pipe 68 leads out of the said chamber diametrically opposite thereto. A by-pass pipe 69 leads from the pipe 67 into the botton 60 of the heater into the pipe 68. A valve 71 is interposed in the pipe 67 so as to cause a drop in the pressure between the pipe 67 and the pipe 68, and thereby produce a flow of air through the by-pass pipe 69, heater 6 and pipe 70. The pipe 69 is profeshly provided with a valve 72 therein, which may be closed when a new quantity of combustible material is to be placed within the cylinder 58.

The arrangement of piping when a regenerator is not used is shown particularly in figure 1. An inlot pine 73 leads to the inlet chamber of the compressor, and an outlet pips 74 loads from the outlot side of the compressor to a suitable receiver or reservoir 75, in which a supply of compressed air will be maintained. I prefer to use a receiver or reservoir interposed between the compressor and heater in order that smoothness of operation may be secured, and to provent the heater from being directly subjected to the intermittently recurring action of the compressor. The recoiver 75 acts in the apparatus in very much the same way as the air cylinder of a force pump, ellowing a practically uniform flow of air at a substantially constant prossure to pass into the heater. From the receiver or reserveir 75 the pipe 67 leads to the heater, and from the heater the pipe 68 leads into the jacket 24 of the engine. From the jacket 24 at a diametric point a pipe 76 leads to the valve

Instead of connecting the exhaust pipe 57 directly with the atmosphere. I profer to direct the exhaust through a regenerator interposed between the receiver or reservoir and the hoater, in order that hoat may be absorbed from the products of the exhaust and an economy in that respect there. by offected. Such an arrangement is shown particularly in figure 10, wherein the pipe 67 is divided into a plurality of branches 77, each branch boing provided with a jackot 78 connected with the exhaust pipe 57, as shown. In this way. most of the heat carried by the products of the exhaust will be absorbed by the relatively cold air passing from the receiver to the heater. I prefer to employ a regenerator of this general type, wherein the het exhaust air travels in an opposite direction from the incoming cold air, since in this way the exhaust air will during its passage through the rogonorator be constantly subjected to frosh quantities of cold air and the heat will be more effectively extracted therofrom than if the reverso operation took place.

In the operation of all hot air ongines with which I am familiar and which, so far as I know, offer the closest analogy in general type to my present device, the effective horse power at the shaft has been always enormously lower than the indicated horse power in the cylinder. This loss of power is due to the friction which is necessarily generated in engines having a relatively large mass. In order that an economy may be effected in this respect, I provide the working parts of my improved engine with wheel or reller bearings, whereby friction will be very greatly reduced. To this end, I provide the cross-heads of the engine and compressor cylinders with wheel or reller bearings, as I have already explained, and I interpose between the upper ends of the connecting rods of both the ongine and compress-

or and the respective cross-heads thereof a roller bearing 79 (see particularly figures 4 and 5), and between the lower end of said connecting rod and the respective crank a roller bearing 80 is used, and I carry the main shaft 16 in wheel or roller bearings 81 mounted in dust-proof boxes 82 (see figure 4). In order further to reduce friction, I dispense with packing rings on the pistons of the engine and compressor cylinders and utilize instead thereof the concentric grooves already described, which constitute air packings, and I finally prefer to air-pack the stem 36 of the main engine valve for the same reason, and also the valve itself. as shown. By thus dispensing with all frictioncreating packings, and by providing the working parts of the engine with wheel or roller bearings, as explained. I am onabled to produce a device of this general type, wherein a very much loss disparity between the offective and indicated horse powers will be secured than with any hot air or similar engine heretefore constructed.

In order to secure uniformity of rotation of the shaft 16, I employ one or more fly-wheels secured to said shaft, as shown.

The operation of the dovice will be as follows:—
A suitable, preferably solid, combustible, or which instancos have been given, is placed on the grid or grate 59 of the
heater 6, and said combustible is ignited in any suitable
way, as for instance by burning waste, after which the cover
64 is placed in position and clamped down so as to exclude
exterior air from the cylinder 58. The shart 16 is now
given a few turns by hand or in any other suitable way, and
the compressor will be started. At each down stroke of the
compressor, air will be drawn through the pipe 75, past the
valve 20 into the compressor cylinder, and on each up gtroke

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the air will be forced out through the valve 22 into the reservoir or receiver 75, and the air therein will be placed under pressure. In order to increase the efficiency of the compressor, it is obvious that it should be maintained as cool as possible, whereby the heat due to compression may be nermitted to radiate therefrom. For this purpose it may be cooled by a water jacket in the well known way, but proferably it is provided with a series of cooling wings 83 (figure 8), as is common. The compressed air from the reservoir or receiver encounters a resistance at the valve 71, and a part of the air will therefore bo forced through the pine 69 into the cylinder 58 in direct contact with the burning combustible material, and heat therefrom will therefore be imparted directly to the air. The air from the chambor 58 passes out through the pipe 70, and in entering the pipe 68 ments and mingles with the remaining portion of the air from which it was deflocted, which portion has reached the pipe 68 by passing through the heating chambor 66 around the cylinder 58. In passing through the heating chamber, the air will be heated by radiation and convection. as will be understood. By regulating the valve 71, any dosirod drop in pressure may be produced between the pips 67 and the pipe 68, and in consequence any desired quantity of the air may be deflocted to the heater. I find from experiones that it is only necessary to deflect through the heater a very small quantity of the air, only sufficient to support combustion, but that the amount of heat absorbed directly therein will be a very much greater proportion than will be absorbed by the air from which it was deflected by radiation and convection in the heating chamber 66. highly heated air from the heater enters the pipe 68 and passes into the space enclosed by the jacket 24 of the en--9-

gine so as to impart heat to the cylinder 5, and from the jacket the air passes into the valve chamber 31. At the communeement of the down stroke, the compressed air, from which some heat has been extracted in the lacket 24, enters the cylinder 5 to force the piston thereof downwards, and after said piston has moved part way on its stroke, the Welve 35 will be closed so as to cut off the air. For the completion of the operative stroke of the engine, I rely upon the expansion of the air in the cylinder due to the absorption of heat from the houted walls of the cylinder, so that when the operative stroke of the piston has been completed, the temperature of the gir therein will be much roduced. On the up stroke, the cam 55 opens the exhaust valve 46, and the air from the cylinder will be forced out of the same. When a regenerator is employed, the air from the engine cylinder will be directed through the jackets 78, so that heat from the exhaust air will be extracted therefrom and absorbed by the cold air passing from the reservoir into the heater.

The cycle above described will be repeated throughout the operation of the engine. By regulating the valve 71 to adjust the flow of air through the heater, the consumption of the combustible therein can be regulated and the speed of the engine thus adjusted. When it is desired to replenish the supply of combustible raterial, the valves 71 and 72 are closed so as to cut off the engine and maintain the supply of air in the reservoir 75, after which the cap 64 is removed and the fresh material deposited upon the grid or grate 59. If any considerable quantity of ash accumulates in the bettem of the heater, it may be removed at this time through the cap Gl. If desired, the ripe 70 may be provided with a valve corresponding to the valve 72, so that

during the operation of replenishing the supply of combustthle material, both of said valves may be closed and the valve 71 allowed to remain open. In this way sufficient heat vill be recovived from the walls of the heater 6 as to keep the engine in operation for the short time required to supply the desired combustible material.

Having now described my invention, what I claim as now therein and desire to secure by Letters Patent is as follows:

- 1. In a combustion ongine, the combination of an ongine cylinder, an air compressor, and a heater for heating the compressed air priok to the admission to the engine cylinder, said heater being supplied with a solid combustible and the air being directed into actual contact with said combustible to support combustion thereof, substantially as set forth.
- 2. In a combustion engine, the combination of an angine cylinder, an air compressor, a heater for heating the compressed air prior to its admission to the engine cylinder, said heater being supplied with a solid combustible and the air being directed into actual contact with said combustible to support combustion thereof, and a regenerator accusted between the compressor and heater and connected with the engine exhaust, substantially as set forth.
- 3. In a combustion orgâne, the combination of an ungine cylinder, an air compressor, and a heater for heating the compressed air prior of its admission to the oughe cylinder, said heater being amplied with a solid combustible, a part of the air being directed into actual contact with the combustible to support combustion thereof and the remaining portion of the air being directed into proximity with

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the combustible so as to be heated by radiation and convection, the air thus directly and indirectly heated being reunited before entering the engine cylinder, substantially as set forth.

- 4. In a combustion engine, the combination of an engine cylinder, in air compressor operated therefrom, and a hoater for heather the compressod air prior to its admission to the engine bylinder, said heater being supplied with a solid combustible and the air being directed into actual content with said consustible to support combustion thereof, substantially as set forth.
- 5. In a combination engine, the combination of an engine cylinder, and ar compressor operated theoretics, and a heater for heating the compressed air prior to its admission to the engine cylinder, said heater being supplied with a solid combustible, a part of the air being directed into actual contact with the combustible to support combustion thereof and the remaining portion of the air being directed into proximity with the combustible so as to be heated by radiation and convection, the air thus directly and indirectly heated being reumited after ontering the engine cylinder, substantially as set forth.
- 6. In a combustion ongine, the combination of an engine cylinder, a compressor operated therefrom, a receiver connected with said compressor, and a heater between the receiver and the engine cylinder, substantially as set forth.
- 7. In a administration engine, the combination of an engine cylinder, a combressor operated therefrom, a receiver connected with said compressor, a heater between the receiver and the engine cylinder, and a regenerator between the receiver and between the transition of the engine, substantially as bet forth.
 - 8. In a combustion engine, the combination of an

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ongine cylinder, a compressor operated therefrom, a receiver connected with said compressor, and a heater supplied with a burning combustible, air from the receiver being directed into actual contact with said combustible to support combustion thereof, substantially as set forth.

9. In a demonstron engine, the combination of an engine cylinder, a compressor onerated therefrom, means for cooling the compressor and a heater between the compressor and the engine cylinder for heating the compressed air before its admission into the engine cylinder, substantially as set forth.

AC. In a combustion engine, the combination of an engine cylinder, a heating chamber surrounding the same, a heater for heating air, a conduit for conducting the heated air from the heater into the heating chamber of the ongine, and a conduit for conveying the air from said heating chamber into the engine cylinder, substantially as set forth.

V.M. In a deabust on engine, the combination of an engine oylinder, a hotting chamber surrounding the same, a heater for heating ein a conduit for conducting the heated air from the heater into the hotting chamber of the engine, a conduit for conveying the air from said heating chamber into the engine cylinder, and a regenerator through which the air passes before entering said heater, said regenerator being commuted with the exclusive of the engine, substantially as set forth.

3.2. In a combustion ongine, the combination of an engine cylinder, a heating chamber surrounding the same, a heater supplied with a solid combustible, means for forcing air through said burning combustible to maintain combustion theorem, a conduit for conveying the heated air from the heater to the heating chamber of the engine, and a conduit

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for convoying the air from said heating chamber into the engine cylinder, substantially as set forth.

angine extinder, a heating chamber surrounding the same, a comprise or operated by the engine, a heater, a conduit connecting the converses or with the heater, a conduit connecting the converse or with the heater, a conduit connecting the heater with the heating chamber of the origine cylinder, and a conduit connecting said heating chember with the engine cylinder, substantially added to the continuous connections and conduit connecting said heating chember with the engine cylinder, substantially added to the continuous contents.

ongine sylinder, a heating chamber surrounding the same, a compressor operated by he engine, a heater, a conduit connecting the compressor with the heater, a regenerator in said conduit connecting the compressor with the heating cylinder, a conduit connecting the heater with the heating chamber of the engine cylinder, and a conduit connecting said heating chamber with the ongine cylinder, and a conduit connecting said heating chamber with the ongine cylinder, and a conduit connecting said heating chamber with

If. In a combination ongine, the combination of an engine oylinder, a heating chamber surrounding the same, a heater supplied with a solid combistible, a compressor operated by the engine or inder, a conduit connecting the compressor with the interior of the heater, whereby air from the compressor will be tirected into contact with the burning combustible to support combustion thereof, a conduit connecting the interior of the heater with the heating chamber of the engine cylinder and a conduit connecting said heating chamber with the white cylinder, substantially as set forth.

7 16. In a combustion engine, the combination of an engine cylinder, a heating chamber surrounding the same, a seater supplied with a solid combustible, a jacket surrounding said heater, a conduct for conveying air within said

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jacket, a conduit for conveying air from the jacket to the heating chamber of the engine cylinder, a by-pass extending between said conduits and including the interior of the heat er for conveying a portion of the air into direct contact with the burning combustible to support combustion thereof, and a conduit connecting the heating chamber of the engine cylinder with the interior of said cylinder, substantially as set forth.

4 M. In a combustion engine, the combination of an engine cylinder, a meating chamber surrounding the same, a heater supplied with a solid combustible, a jacket surrounding said heater, a conduit for conveying air within said jacket, a conduit for conveying air from the jacket to the heating chamber of the angine cylinder, a by-pass extending between said conduits and including the interior of the heater for conveying a portion of the air into direct contact with the burning combustible to support combustion theroof, a conduit connecting the heating chamber of the engine cylinder with the interior of said cylinder, and a compressor operated by the engine sylinder for supplying air to the heater, substantially as set torth.

9 16. In a combustion ongine, the combination of an engine cylinder, a heating chamber surrounding the same, a heater supplied with a solid combustible, a jacket surrounding said heater, a conduit for conveying air within said jacket, a conduit for conveying air from the jacket to the heating chamber of the engine cylinder, a by-pass extending between said conduits and including the interior of the heater for conveying a portion of the air into direct contast with the burning combustible to support combustion

thereof, a conduit connecting the heating chamber of the engine cylinder with the interior of said cylinder, a compressor operated by the engine pylinder for supplying air to the

heater, and a receiver between the compressor and said heator, substantially as set forth.

18. In a combustion ongine, the combination of an engine oylinder, a heating chamber surrounding the same, a designation of matter for heating air, a least acting element to heater with said heating chamber, a conduit commecting the heating chamber, a conduit commecting the heating chamber with the interior of the cylinder, and a valve for admitting air from the heating chamber into the engine cylinder during a part only of its operative stroke, whereby an expansion effect thereof will be secured, substantially as set forth.

20. In a combustion engine, the combination of an engine cylinder, a heating chamber surrounding the same, a heater for heating air, a conduit connecting the heater with said heating chamber, a conduit connecting the heating chamber with the interior of the cylinder, a valve for admitting air from the heating chamber into the engine cylinder during a part only of its operative stroke, whereby an expansion effect thereof will be secured, and a compressor operated by the ongine for supplying air to the heater, substantially as set forth.

31. In a combustion engine, the combination of an engine cylinder, a heating chamber surrounding the same, a meter for heating sir, a conduit connecting the heater with said heating chamber, a conduit connecting the heating chamber with the interior of the cylinder, a valve for admitting air from the heating chamber into the engine cylinder during a part only of its operative stroke, whereby an expansion effect thereof will be secured, a compressor operated by the engine for supplying air to the heater, and a receiver between the compressor and the heater, substantially as set forth.

In a combustion engine, the combination of an engine cylinder, a heating chamber surrounding the same, a heater supplied with a solid burning combustible, means for directing air through the hoater into direct contact with aid combustible to support combustion theroof, a conduit connecting the interior of the heater to said heating chamber, a conduit commetting the heating chamber with the interior of the cylinder, and a valvo adapted to admit the air from said heating chamber into the interior of the cylinder during a part only of the operative stroke of the sugine, whoreby an expanding offect will be secured, substantially as set forth.

organo oplindor, a heating chamber surrounding the same, a heater supplied with a solid burning combustible, means for directing air through the heater into direct contact with said combustible to support combustion thereof, a conduit someoting the Interior of the heater to said heating chamber, a conduit someoting the heater to said heating chamber, a conduit someoting the heating chamber with the interior of the oplinder, a valve adapted to admit the air from said heating chamber into the interior of the cylinder during a part only of the operative stroke of the engine, whereby an expanding effect will be secured, and a compressor operated by the engine for forcing air through said heater, substantially as set forth.

(6.34. In a combustion engine, the combination of an engine cylinder, a heating chamber surrounding the same, a heater supplied with a solid burning combustible, means for directing air through the heater into direct contact with said combustible to support combustion thereof, a conduit connecting the interior of the heater to said heating chamber with the in-

terior of the cylinder, a valve adapted to admit the air from said heating chamber into the interior of the cylinder during a part only of the operative stroke of the ongine, whereby an expanding effect will be secured, a compressor operated by the engine for forcing air through said heater, and a receiver between the compressor and said heater, substantially as set forth.

engine cylinder, a heater, a jacket surrounding the heater, a sonduit leading into said jacket, means for foreing air through said conduit, a conduit loading from the jacket to the engine cylinder, a by-pass connecting the first of said conduits with the second of said conduits and extending through the heater, and a valve in the first of said conduits for causing a drop in pressure of the air, whoreby a portion of the air will be directed through the heater, substantially as set forth.

E. In a combustion engine, the combination of an engine cylinder, a heater, a jacket surrounding the heater, a conduit leading into said jacket, means for forcing air through said conduit, a conduit leading from the jacket to the engine cylinder, a by-pass connecting the first of said conduits with the second of said conduits and extending through the heater, a valve in the first of said conduits for causing a drop in pressure of the air, whereby a portion of the air will be directed through the heater, and a source of burning combustible in the heater, into direct engagement with which a portion of the air will be directed, substantially as set forth.

gy. In a combustion engine, the combination of an ongine cylinder, a heater, a jacket surrounding the heater, a conduit leading into said jacket, means for forcing air

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through said conduit, a conduit leading from the jacket to the engine cylinder, a hy-pass connecting the first of said conduits with the second of said conduits and extending through the heater, a valve in the first of said conduits for causing a drop in pressure of the air, whereby a portion of the air will be directed through the heater, and a compressor operated by the engine cylinder for forcing air into the first of said conduits, substantially as set forth.

26. In a combustion ongine, the combination of an engine cylinder, suchs for supplying hot air to the same, an inlet port therefor, a valve cheet over the inlet port, two entrance ports into the valve chest, and a valve located between the entrance ports and normally closing the inlet port of the cylinder, whyreby the valve will be maintained in balance, substantially as set forth.

29. In a combustion engine, the combination of an engine cylinder, a shaft driven therefrom, a compressor driven from said shaft, and a heater between the compressor and engine cylinder, substantially as set forth.

50. In a combination engine, the combination of an engine cylinder, a shart driven therefrom, a compressor driven from said shart, a heater between the compressor and engine cylinder, and a legenorator between the compressor and heater and connected to the exchange of the engine cylinder.

linder, substantially as set forth.

31. In a combustion engine, the combination of an engine cylinder, a shart driven therefrom, a compressor driven from said shart, a receiver connected with said compressor, and a heater between said receiver and engine cylinder, substantially as set forth.

32. In a compustion engine, the combination of an engine cylinder, a shalf driven therefrom, a compressor

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driven from said shart, a receiver connected with said conpressor, a heater between said receiver and engine cylinder, and a regenerator between the receiver and heater and connected to the exhaust of the engine, substantially as set forth.

33. A hot air or combustion engine, provided with whose or roller bearings on its moving parts, substantially as set forth.

notion and provided with wheel or roller bearings on its moving parts, substantially as set forth.

35. A hat air or combustion engine, having wheel or roller bearings on its cross-head, connecting rod and shaft, substantially as set forth.

A hot air or combustion engine, provided with an air-packed postors, an air-packed controlling valve, and wheel or rolled bearings on its moving parts, substantially as set forth.

37. In a combustion engine, the combination of an engine cylinder, means for supplying hot air thereto, a cross-head operated by the piston of said cylinder, and roller bearings carried by aid cross-head, substantially as set forth.

38. In a combustion engine, the combination of an engine cylinder, means for supplying hot air thereto, a cross-head operated by the piston of said cylinder, relier bearings carried by said cross-head, a compressor operated from the engine cylinder, relier bearings carried by the cross-head of said compressor, and a heater between the compressor and said engine cylinder, substantially as set forth.

39. In a combustion engine, the combination of an engine cylinder, means for supplying hot air thereto, a cross-head connected with the piston of said cylinder, reliptorings for said cross-head, a main shaft, a crank on said shaft, a commoding rod between said cross-head and crank, and roller beatings between said connecting rod and

erank, substantially as set forth.

40. In a hot ar engine, the combination of an engine sylindor, means for applying hot air thereto, a cross-head connected with the platen of said cylinder, relieve bearings for said cross-head a main shaft, a crank on said shaft, a commetting red between said cross-head and crank, relieve bearings between said connecting red and crank, and

roller bearings for said shaft, substantially as set forth.

THIS SPECIFICATION SIGNED AND WI	ENESSED THIS 5th DAY OF July 189
	THOMAS A. EDISON.
Mitnesses :	Thomas a Edison
1. FRANK L. DYER	AMERICANIAN
	* 0
2. J., R. RANDOLPH	
	ath.

State of New Jersey County of Essay:

THOMAS A. EDISON, THE ABOVE-NAMED

PETITIONER, BEING DULY SWORN, DEPOSES AND SAYS THAT HE IS A CITIERN OF THE United States, and a resident of Llewellyn Park, in the County of Essex and State of New Jersey;

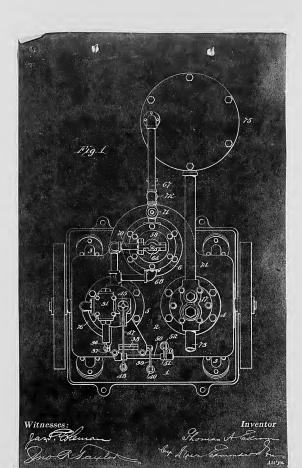
THAT HE VERILY BELIEVES HIMSELF TO BE THE ORIGINAL, FIRST AND SOLE INVENTOR OF THE IMPROVEMENT IN COMBUSTION ENGINES

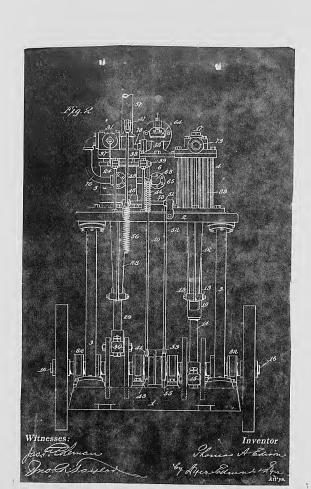
DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION; THAT HE DOES NOT KNOW AND DOES NOT BELIEVE THAT THE SAME WAS EVER KNOWN OR USED BEFORE HIS INVENTION OR DISCOVERY THEREOF; OR PATENTED OR DESCRIBED IN ANY PRINTED PUBLICATION IN THE UNITED STATES OF AMERICA OR ANY FOREIGN COUNTRY BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION; OR IN PUBLIC USE OR ON SALE IN THE UNITED STATES FOR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION FOR FOREIGN PATENT HAS BEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES OR ASSIGNS IN ANY FOREIGN COUNTRY

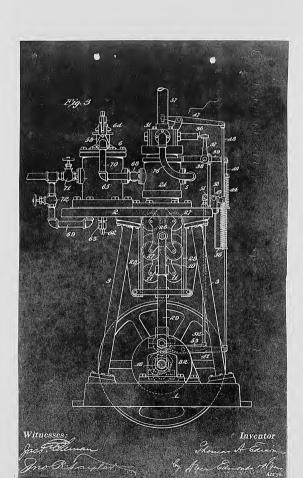
SWORN TO AND SUBSCRIBED BEFORE ME THIS 5th DAY OF July

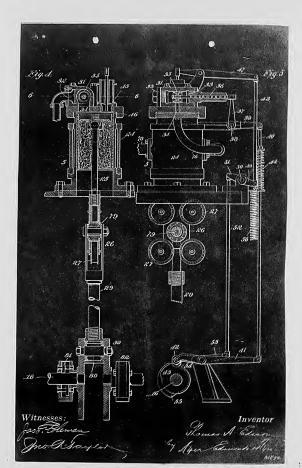
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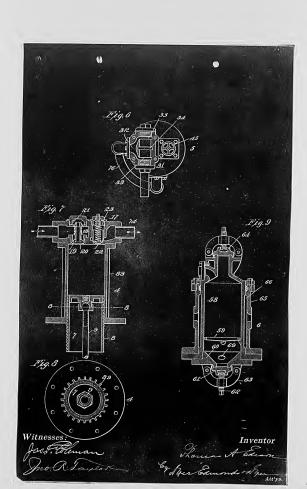
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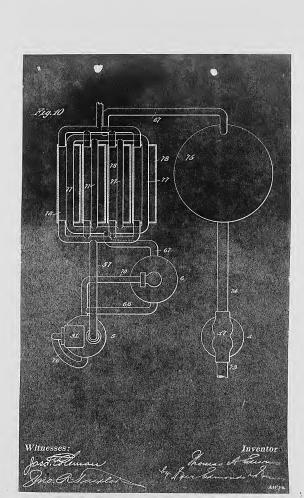












Norta:—In order to constitute an apoplication for a patent, the favourtor is by har required to familia his petition, apocification that, and drawing on the part to required for.

No application is considered as complete, nor can any official action be had thereon, until all its parts, as here specified, a formulated in the force my the inventor or applicant.

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"Edison, New York?"

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PHONOGRAPH DICTATION.

Trom,the Laboratory Thomas A: Edison.

Mesere. Dyer, Edmonde & Dyer,

31 Nassau Street,

New York.

Dear Sire:

letter.

Cable Addres

In reply to your favor of the 15th inst., I beg to enclose you herewith the blue prints and drawings mentioned in your

> Yours truly, J. F. Randolph,

om No35...

DEPARTMENT OF THE INTERIOR.

UNITED STATES PATENT OFFICE.

WASHINGTON, D. C., Oct.6. 1899.

Thomas A. Edison. C/o Dyer, Edmonds & Dyer,

#31 Nassau st.,

N. Y. City.



Please find below a communication from the EXAMINER in charge of your application.

Combustion Engines, Filed July 18, 1899, Serial #724,246.

C. H. Duell

The pivotal supports for levers 41 and 53, shown in figure5, should be lettered and described.

On page 1, lines5- 6, the words "case No. 1010" should be canceled. The description from line 19 of page 1 to line 13 of page 2 is indistinct. It is understood that the heat imparted to the compressed air would add to the total energy, but it is not clearly brought out how such add tion of heat would result "in a very great increase of the efficiency thereof".

The description of the packing grooves as "concentric grooves" is objected to as incorrect; the several grooves do not have a common center.

The description on page 4, lines 10 - 15, is indistinct.

If the description on page 5, lines 24- 28, is meant to state that RULE 73. In every omendment the exact word or words to be attacked out or inserted in the application must be specified to provide point indicated where the exacts or leaving it to be made. All such amandments must be on alrest of paner and the precise point indicated where the emsure or insertion is to be ma-

Case No. 2 Pager No.

a solid combustible contains less volatile hydrocarbons than a fluid combustible, it should be amended to clearly so state; at present, its meaning is not clear.

The several statements throughout the description that the valve 71 is for the purpose of causing a drop in the pressure between pipe 67 and pipe 68 are objected to as indistinct.

The matter contained on page 8, lines 16 - 18, is wholly in the nature of advertisement of applicant's apparatus, and should therefore he canceled.

The description on page 10, lines 7 - 13, is indistinct and partly incorrect. Since the walls of the cylinder can be no hotter than the air which has imparted heat thereto, they cannot impart heat to said air until the tamperature of the air has been lowered by expansion. The initial expansion of the air is due to the heat contained in it, but, of course, afterthe air has cooled down in expanding a small amount of heat would be abserbed from the cylinder walls.

In the several claims which cover the engine cylinder, air compress or, heater, or receiver, the connections between these elements should be directly included.

The words "said heater being supplied with a solid combustible" occurring in the claims, is not a proper patentable limitation, and should be canceled.

The words "ar being directed", occurring in many of the claims, are objected to as indistinct and functional; the means for "directing" the air in the manner referred to should be directly included in such claims.

Claim 11 is indistinct and functional in the words " a regenerator $C_{0.50} \, \Gamma_{0...} \, 2... \, \Gamma_{0.00} \, \Gamma_{0...} \, \Gamma_$

#724,246.

through which the air passes before entering said heater".

Claims 19, 20, 21 are indistinct and functional in the words "a valve for admitting air...into the engine cylinder during a part only of its operative stroke"; the construction and arrangement by which the valve is enabled to perform its function should be specified in the claims.

Claims 22, 23, 24, are indistinct and functional in the words " a valve adapted to admit air...during a part only of the operative stroke of the engine".

Claims 25, 26, 27 are indistinct in the words "a valve...for causing a drop in the pressure of the air, thereby a portion of the air will be directed through the heater".

Claims 29, 30, 51, 32 are functional in the words "a shaft driven therefrom", "a compressor driven from said shaft"; the connections for driving rhe shaft and compressor should be directly included in the claims.

Claims 34, 36 are indistinct in the aords "air packed piston".

Claim 36 is further indistinct in the words "air packed controlling valve".

```
Claims 1, 4, and 29 are rejected on: -
# 10,081, Oct. 4, 1855, Woodbury et.al.;
# 33,799, Nov. 26, 1861, Shaw;
# 120,325, Oct. 24, 1871, Rider;
```

/#224,772, Feb. 24, 1880, Fell;

#248,688, Oct. 25, 1881, Anderson;
(Air and gas Engines, Caloric).

724,246.

Claims 2, 6, 7, 8, 30 and 32 are rejected on Woodbury, Shaw, and Fell,

Claims 3, 5, 25, 26 and 27 are rejected on Shaw, Fell, Rider, and Anderson, cited.

Claim 9 is rejected on the references cited against claim 1, taken

with: - / #324,060' Aug. 11,1885, Woodbury et.al.;

Ex #538,068, April 23, 1895, Denney;

(Air and gas Engines, caloric).

There would be no invention in providing the compressors of the first group of references with cooling means; such an arrangement being common, as shown, by Woodbury (324,660) and penney, cited.

Claim 9 is further rejected on: -

#569,672, Oct. 20, 1896, Von Querfurth; (Air and Gas Engines, Caloric).

Chims 10, 13, 19, 20, and 21 are rejected on Von Querfurth, cited, and on: -

#373,820, Nov. 29, 1887, Eckerson;
(Air and Gas Engines, Caloric).

Claims 11 and 14 are rejected on the references cited against claim 10, taken with Woodbury (10,081), Shaw, and Fell, cited.

Claims 12, 15, 22, 23 and 24 are rejected on Von Querfurth, cited.

Claims 16 and 17 are rejected on Anderson, Rider, Shaw, and Fell, cited. There would be no invention in providing the cylinders of the references with heating jackets; such a construction being common, as shown, for example, by Eckerson and You Querfurth, of record.

Case No. 3 Pager No.

#724,246.

Claim 18 is rejected on Shaw, Fell, and Von Querfarth, cited.

Chim 28 is rejected on mckerson, and Von Querfurth, cited, and on:

#429,282, June 3, 1890, McTighe

(Air and gas Engines, caloric).

Claim 31 is rejected on Woodbury (10,081) Von Querfurth, Eckerson, Fell, and Shaw, cited.

Claims 33, 35, 37, 38, 39, and 40 are rejected on the references cited, It does not constitute invention to provide the moving parts of any apparatus with roller bearings fro the purpose of reducing friction.

Olaims 34 and 36 are rejected on : -

#232,158, Sept. 14, 1880, Waterhouse et.al.,
(Air and Gas Engines, Caloric).

As to claim 36, there would be no invention in substituting the common form of packing grooves for the valve-stem packing in Waterhouse engine.

G.A.

THOMAS A. FIDISON COMBUSTION ENGINES FILED JULY 18, 1899 SERIAL NO. 724.246

ROOM NO. 35

HONORABLE COLCUSSIONER OF PATENTS.

S I R :-

Please amend as follows:

Page 4, line 26, after "16" insert ----- The pivot of the lever 41 is carried by a suitable supporting bracket 41' -----

The Official draftsman will please mark the bracket which supports the pivot of the lever 41 with the reference numeral 41, and charge the same to our account.

Page 5, line 6, after "43" insert ----- The pivot of the lever 43 is carried by the support 41" -----

We note that the Examiner objects to the words "case No. 1010" on page 1 of the specification: We call his attention to the fact that all of applicant's applications are identified by applicant's own case number, and that no obfection whatever to this practice has been raised;

By the matter on pages 1 and 2 which the Examiner does not understand, we mean that the imparting of heat to the compressed air permits the latter to operate an engine, which in turn operates the compressor with surplus energy for accomplishing work.

Page 4, line 11, erase the word "concentric".

The matter on page 4 which the Examiner does not understand, means that since the engine and compressor are both single-acting, the cramks should be so disposed that the compressor piston will move on its compression stroke has the engine piston moves on its down or expansion stroke;

Page 5, line 26, erase "deposit" and substitute ---
1 Case No....2 Paper No....2

volatile hydrocarbons ----

We do not see why the Examiner objects to the statements in the description that the valve 71 is employed for the purpose of causing a drop in the pressure between the pipe 67 and the outlet pipe 68. This is the true function of the valve in question. If the valve were not used, hardly any air would be deflected through the heater, since the passage around the jacket would be of very much less resistance. By employing the valve 71, a cheking effect is secured, whereby there will be a drop in the pressure beyond the valve in just the same way as when a pressure-reducing valve is employed.

If the matter on page 6 to which the Examiner objects is incorrect, we will erase it; if it is correct, we see no objection to it. So far as applicant knows, he is the first person to employ wheel or roller bearings in engines of this type; so that we think there is emple basis for the statement in question.

As we understand it, the statement of the Exeminer oriticising the matter on page 10, conveys exactly the meaning which we wish to convey by the matter in question. The walls of the cylinder are heated by the heated air surrounding them, and excluding losses by radiation etc., the temperature of the cylinder walls would normally equal the temperature of the surrounding heated air. As the air in the cylinder expands and its temperature is reduced, it absorbs heat from the cylinder walls, and hence performs an added increment of work.

We note that the Examiner objects to the words "said heater being supplied with a solid combustible", occurring in the claims. In applicant's former application Serial No. 706,976 referred to in the introductory portion of the specification, the claims were appealed to the Examiners in Chief and were expressly limited to the solid combustible material. After the appeal in the application in question was decided, a divisional application was filed on the apparatus, and the present Examiner requested us to furnish an additional view actually showing the solid combustible. We believe therefore that this objection should be withdrawn.

Erase claims 1 to 18 inclusive, 29 to 35 inclusive, 35, and 37 to 40 inclusive, and change the numerals of the remaining claims to 1 to 12 inclusive.

We note that the Exeminer rejects present claims 1 to 6 inclusive (former 19 to 24) on the patent to Von Querfurth and the patent to Eckerson. All of these claims are limited to the operation of the admission valve in such a way as to produce an expansion effect. We do not find any similar description in either of the references. Furthermore, present claims 3 and 6 are specifically limited in the combination to a receiver between the compressor and engine oylinder. Neither of the references show this feature of the combination. Furthermore, the fourth, fifth and sixth claims are limited to the employment of a heater of the type burning a solid combustible, into direct contact with which the air is admitted. Neither of the references is of this character.

The 7th, 6th and 9th claims are all limited specifically to the employment of the valve in the conduit leading into the jacket of the heater, by which a drop in pressure will be secured beyond the jacket to effect a revoluble flow of air through the solid combustible irrespective of the resistance thereto. This seems to be an entirely new feature in the combination. In the Anderson patent, air is admitted to a jacket around the heater, and from the jacket it divides, part going beneath the grate and part above the grate. The opening above the grate is never closed, while

the opening below the grate can be regulated. The Examiner will therefore see that if for any reason the grate became obstructed, all the air would tend to flow above it. applicant's suggestion, by interposing a valve in the pipe leading to the jacket, the jacket can be almost entirely out off, so as to cause the entire pressure to pass through the grate. In the Rider patent, all the air from the compressor passes through the grate, and the only valve which is used merely regulates the single stream of air. In the Fell patent all of the air passes into the heating shamber. and a single valve is employed for regulating the flow into the same. In the Shaw patent a shunt is provided around the grate through which air can be deflected, a damper being employed in the heating chember to cut off the products of combustion therefrom. Although this damper does to a certain extent regulate the flow of air through the grate, it is not located as claimed, and does not provide for a drop in pressure as explained. By employing a regulating valve in the conduit leading to the heater, as covered in the claims, a perfect regulation is secured, while the valve is not subjected to the intense heat of the heating chamber, as is the case with the damper of the Shaw patent.

(former 28th) upon the patents to Eckerson and Von Querfurth in connection with the patent to McTighe. The latter reference, we submit, does not show the special construction of admission valve which is made the subject of the claim. The claim in question calls for a valve chest having two entrance ports and an outlet leading into the cylinder, with a valve normally closing the outlet and located between the two entrance ports so as to be maintained in a balanced condition. We do not find the equivalent of this construction in the McTighe patent, and if the Examiner insists upon this refer-

We note that the Examiner rejects the 10th claim

ence, we request that its pertinence be indicated under the rules.

Regarding claims 11 and 12 (former 34 and 36), against which the patent to Waterhouse et al has been cited, we respectfully request reconsideration thereof. So far as applicants knows, he is the first to employ antifriction bearings in a combustion engine. We submit that when in addition to this suggestion the further suggestion of employing airtight pistons and valves is made to produce a device wherein friction is reduced to a minimum, a sufficient basis for an allowable claim is ladd.

Very respectfully,

THOMAS A. EDISON,

Ву

nis Attorneys.

New York, August 2, 1900.

-246.

ARTMENT OF THE INTERIOR. UNITED STATES PATENT OFFICE,

WASHINGTON, D. C., Aug. 20, 1900.

Thos. A. Edison.

C/o Dyer, Edmonds & Dyer,

#31 Nassau st.,

N. Y. City.

U. S. PATENT OFFICE AUG 20 1900

Combustion Engines, filed July 16, 1899, Serid #724,246.

C. H. Duell

The criticism urged against the description on page 10 in the allast Office letter is still adhered to. It would seem that the air Econtains so much heat which may be imparted to the engine either in sheating the walls of the cylinder or in doing work directly in the g cylinder and it is immaterial whether or not the heat is first given E cout to the cylinder walls and the remaining heat utilized in doing work, or whether all the heat is utilized in doing work.

Claims 1, 2 and 3 are rejected upon the references of record. The valve set forth in these claims for cutting off the supply of air g before the end of the stroke is common in all steam engines.

Claims 4, 5 and 6 are rejected being aggregations since it is thought that the peculiar kind of heater bears no relation to the engine system. Case No. 2 Paper No. 2

from the papers proviously filed, and written on but one side of the pay

Please find below a communication from the EXAMINER in charge

м.

#724,246.

W.A.H .

Claims 7, 8 and 9 are rejected upon the references of record.

Claim 10 is for a valve gear construction while the remaining claims are for a caloric engine. These are separate and distinct investions and should be the subject matter of separate applications. For this reason no further action will be taken until claim 10 is divided out of this case.

Old ms 11 and 12 are rejected being an aggregation between the peculiar kind of piston and a peculiar kind of bearing and further the same does not amount to invention in view of roller bearings used in analogous connections in: Diamond.#473.829, April 6, 1892;

(Bioyoles, Forks, Spring).

Case No. 3 Paper No. 2

THOMAS A. EDISON

COMBUSTION ENGINE

ROOM NO. 35.

FILED JULY 18, 1899

SHRIAL NO. 724,246

HONORABLE COMMISSIONER OF PATENTS,

S I R :--

We note that the Examiner still criticises the description on page 10, but as we understand his oriticism it only questions the expediency of applicant's construction and not its operativeness. Since the air in the jacket 24 is of the maximum temperature, and since the air expanded in the cylinder is of reduced temperature, it seems inevitable that there will be a conduction of heat through the cylinder walls, producing an increased expansive effect in the expanding air. Such an operation we believe would take place, but as to its relative efficiency, no opinion is expressed.

We note that the Examiner still rejects claims 1 to 9 inclusive on the references of record. We have examined the references and have compared them carefully with the rejected claims. After making such comparison we are still of the opinion that the claims should be allowed, and therefore ask that they may be reconsidered.

So far as claim 10 is concerned, we take issue with the Examiner in his ruling that the claim covers only "a valve gear construction". In drawing the claim we took pains to include in the combination the necessary operative parts with which the valve cooperates for the production of a complete combustion engine. Reconsideration of the Examiner's ruling on this claim is therefore requested.

Case No. 3 Paper No.

We note that the Examiner now rejects the 11th and 12th claims on the ground of aggregation. We call his attention, however, to the fact that by the adoption of the double expedient of air packing the piston and valves and using roller bearings on the moving parts, the element of friction is very greatly reduced and an engine obtained of materially increased efficiency. The citation by the Examiner of the patent to Diamond does not strike us as being pertinent, since the reference is entirely outside of the art with which applicant is dealing.

Should the Examiner adhere to his rejection of the 10th claim, it is asked that such action thereon be taken as will permit the question of division to be brought to the attention of the Commissioner on petition. Should be still reject the remaining claims, it is asked that such action be taken as will permit an appeal.

Very respectfully, THOMAS A. EDISON, By

His Attorneys.

New York, August 6, 1901.

Case No. 3 Paper No. #

2-246.

All commy "cations respecting this appliention sliculd give the serial number date of filing, and title of invention.

DEPARTMENT OF THE INTERIOR,
UNITED STATES PATENT OFFICE,

WASHINGTON. D. C., September 16, 1901.

T. A. Edison.

C/o Dyor, Edmonds & Dyer,

Edison Laboratory,

Orango, N. J.

Please find below a communication from the EXAMMER in charge of your communication.

Serial No. 724,246; filed July 18, 1899; "Combustion Engine".

F. J. allen.

This case, as amonded August 9th, has been considered.

It is still thought that claim 10 covers subject-matter indepondent of that covered by the other claims. The previous office action as to division is therefore repeated. It is noted, howover, that the said claim is apparently anticipated by the patent to Millhelland, 92,650, July 13, 1869, (Steam Valves, Piston

Applicant's post office address should be stated in the potition.

In line 15, page 3, "with" should read to-

The reference numeral 41' should be placed upon fig. 5.

The laudatory passage contained in lines 16 to 28, page 8, is unnecessary to a full presentation of the alloged invention,

Case No. 3 Paper No. 5

Rule 73. In every amendment the exact word or words to be stricken of ensure or insertion is to be made. All such amendments most be on abselved Edison-724,246-2-

 r_{∂}^{*}

and should therefore be erased.

The state of the art is further shown by the patent to Gale, 17,855, July 2, 1857, (Steam Engines, Pistons).

Case No. 3 Paper No. 5

Law Offices

Deper, Edmands P. Deper,

Specialty: Gatents of Gallery Causes.

31. Nassam Gart.

New York; Set. 1441 or 2. THOMAS A. EDISON SUBJECT-MATTER: FILED SERIAL NO. EXAMINER'S ROOM NO.

HONORABLE COMMISSIONER OF PATENTS,

SIR:___

In the above entitled application, please address further communications to us at our office, No. 31 Nassau Street, New York City.

> Very respect Attorneys of Record.

THOMAS A. EDISON COMBUSTION ENGINES FILED JULY 18, 1899

15

SERIAL NO. 724,246 ROOM NO. 89

HONORABLE COMMISSIONER OF PATENTS,

SIR:--The Official draftsman will please op-

ply the reference numeral 41' at the bottom of figure 5 to the bracket on which the lever 41 is pivoted, charging the cost of the same to our account.

Very respectfully,

Attorneys for Edison.

New York, August 15, 1902.

Case No. 3 Paper No. 6 =

THOMAS A. EDISON
COMBUSTION ENGINES
FILED JULY 18, 1899
SERIAL NO. 724,246
ROOM NO. 99

HONORABLE COMMISSIONER OF PATENTS,

S I R :--

In a separate communication sent herewith, we have requested the Official draftsman to apply the reference numeral 41' at the bottom of figure 5 to the bracket on which the lever 41 is pivoted.

Page 3 line 15 erase "with" and substitute ---to---Cancel claim 10.

We are not able to locate the "laudatory passage" to which the Examiner refers, as the matter contained between lines 16 and 28 on page 8 seems to be quite unobjectionable. If the Examiner will identify the matter in point, we will be glad to erase it if, as he says, it is unnecessary to a full presentation of the alleged invention.

Very respectfully,

THOMAS A. EDISON,

Attorneys.

New York, August 15, 1902.

Case No. ______ Paper No. ______

ARTMENT OF THE INTERIOR UNITED STATES PATENT OFFICE.

Thos. A. Edison.

Oct. 15. 1902.

C/o Dyer, Edmonds & Dyer, . . . ##31 Nanaso st ..

LOCALLY OF No Ye City out of W

Please find below a communication from the EXABINER the charge of noise application?

Combustion Engines filed July 18, 1899, Berial #724.246.

F. I. allen

This case, as amended Aug. 16, 1902, has been considered

Beginning line 19, page 1, and ending line 13, page 2, cancel all matter as being inconsistent with the state of the art as a statement of invention.

The corrections of the formal errors noted in the prior letters. with which compliance has not been made, must be a made before the case. issues.

Claims 1, 2, and 3 are rejected on Von Querfurth, of record, in view of the common use of cut off slide valves.

Clams 4, 5, and 6 are rejected as aggregations for the reasons before stated and on Shaw, of record.

Claims 7, 8, and 9 are rejected on the references of record. particularly Shaw.

Claims 10 and 11 are still held to be improver combinations for the reasons previously given and are rejected on the references of record, particularly waterhouse et.al., in view of Risenhuth. M.H.C

Case No. 3 Paper No. 2

237

333

ill communications should be addressed to "The Commissioner of Patents, Weshington, D. C."

> The copies exhausted are: 473 829 338,168 Blumsy

LETTER NO. 141046

DEPARTMENT OF THE INTERIOR: UNITED STATES PATENT OFFIC

UNITED STATES PATENT OFFICE,
WASHINGTON, D. C.
m. J. Dejer
(Orangel-
2.0
SIR:
O lotte
This office is in receipt of your order of Add G to copies of patents 92.630 Wat
power
In reply you are advised that copies of all the patents ordered, that are
in print, have been mailed this day, except those enumerated below, the
supply of which is exhausted. As the appropriation is insufficient to reprint
all exhausted copies, special reasons must be given before the reproduction of
any patent will be ordered.
The balance of your remittance, 8, will be returned by regis-
tered mail.
By direction of the Commissioner.
Respectfully

UNITED STATES PATENT OFFICE.

Thomas A. Edison, Combustion Engines,

Filed July 18, 1899, Serial No. 724.246.

Hon. COMMISSIONER OF PATENTS.

Sir:-

Room No. 218.

I amend the above entit-

led application as follows:

Page 1, line 10, beginning with "In" erase through the word "work", line 13, page 2. Claims 1, 2 and 3 (originally 19, 20 and 21), line 3 of each, after the word "air" insert "independent, and outside, of said heating chamber". Erase claims 10 and 11. Reconsideration of the claims as now presented is respectfully requested.

The patent to VanQuerfurth relates to an engine of a totally different type from that invented by applicant in as much as the air is heated by the combustion of oil, and the heated air is then intermixed with steam before entering the working cylinder. With this reference the heater comprises practically an oil burner, and this heater is located in a jacket or casing surrounding the cylinder. With applicant's invention the heater is an independent element, quite outside of the engine jacket, and communicates with the latter by a separate conduit which is made a positive element in the first three claims.

So far as claims 4 to 9 are concerned, it is respectfully submitted that they are not adequately met by the patent to Shaw, on which they are principally rejected. Shaw does not employ the jacket surrounding the working cylinder, he does not secure an expansive effect, and his

heater differs in details from that covered by the claims in question. These claims relate to applicant's specific apparatus, and cover no more than the special advance in the art which applicant has made. If the applicant is disposed to adhere to his former actions, it is hoped that the number of references cited may be curtailed as much as possible in order to facilitate the presentation of the case before the Examiner's in Chief. So little time is allowed at the arguments before that tribunal that it is a hardenip to have to review a large number of references, some of which may be more pertinent than others. Of the references cited it is thought that the examiner can very properly limit them to two or three without recoding in any way from his position.

Very respectfully.

Thomas A. Edison,

His Attorney

Orange, N. J., August 25, 1903.

Case No. 3 Paper No. 9....

2-260.

Room No...382 a
ill communications about the addressed to
"The Commissions of Patents,
Washington B. C."

DEPARTMENT OF THE INTERIOR,

UNITED STATES PATENT OFFICE,

WASHINGTON, D. C. Oat. 13. 1902.

T. A. Edison.

Care Frank L. Dyer, 327 Edison Laboratory, U. S. PATERT OFFICE, OCT 13 1903 MAILELEED.

New -ersey.

Please find below a communication from the EARMHER in charge of your application, Combustion Engines -: Filed July 19, 1899; No. 724,246.

F. J. allen Commissioner of Patents.

This case as amended Aug. 27, 1903 , has been considered.

Attention is called to the formal error, noted in the prior official

The amendment of claims 1, 2; and 3 is not material and said claims are rejected on the references of record cited, against

Claims 4, 5 and 6 are rejected on the references of record.

Claims 7, 8 and 9 are rejected on Shaw.

Applicant may consider this a final rejection if he so chooses. The principal references are Shaw, VonQuerfurth, and Palls

M.H.C.

Comito 3 Landa 10

No. 229	8. 1912 Serial No. 729/1/1
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	existe Art of Bricking Calorized Haden
Filed Olu	49,31-1899 Examiner's Room No. 149
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RICHARD N. DYER,
31 Nassau Street,
NEW YORK CITY.

DYER, EDMONDS & DYER.

PROJECT:

PATCHETS AND DATCHT GRUSCS,

31 NASHAU ST., NEW YORK,

RIGHARD N. Gree, REGISTRATION NO. 444. BANGEL O. SOMONES, ASOSTRATION NO. 411. FRANK & DYER.

Detition.

To the Commissioner of Patents:

YOUR PETITIONER, THOMAS A. EDISON, a citizen of the United States, residing at Llewellyn Park, in the County of Essex and State of New Jersey.

PRAYS THAT LETTERS PATENT MAY BE GRANTED TO HIM FOR THE IMPROVEMENT IN THE ART OF BRICKING PULYERIZED MATERIALS

SET FORTH IN THE ANNEXED SPECIFICATION; AND HE HEREBY APPOINTS DYER, EDMONDS AND DYER (A FIRM COMPOSED OF RICHARD IN . DYER, SAMUEL O. EDMONDS AND FRANK L. DYER), OF NO. 31 NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERATIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE PATENT OFFICE CONNECTED THEREWITH.

Thomas a Ledion

SPECIFICATION.

TO ALL WHOM IT MAY CONCERN:

Be it known that I, THOMAS A. EDISON, a citizen of the United States, residing at Llewellyn Park, in the County of Essex and State of New Jersey, have invented a certain new and useful IMPROVEMENT IN THE ART OF ENICKING PULVERIZED MATERIALS (Case 1012), of which the following is a full, clear and exact description:

My invention relates to the art of bricking pulverized material, and particularly to the bricking of pulverized ore and coal, but the improvement may be carried out with any other finely divided substance which it is desired to form into compact, solld bricks or briquettes.

In my patent No. 465,251, dated December 15, 1891, I described a soluble rosin soap, such as resinate of soda, as a binding material for finely pulverized ore, and such a binder, owing to its high cohesiveness, is especially applicable for the purpose. The objection to the use of a rosin scap such as resinate of soda in this art, is its solubility and it therefore was necessary, when such a binder alone was used, to observe special care, in the storage and transportation of the bricked material, in excluding water therefrom.

My present improvement is designed to overcome this objection, and by its means I am enabled to use a soluble rosin scap as a binder in the bricking of the finely pulverized material, and to obtain resulting bricks, briquettes jumps or other aggregates which shall be entirely waterproof and therefore stable in the presence of moisture. My invention resides in the discovery that when a heavy hydrocarbon or other non-water soluble and non-acid material of high boiling point is added to a very viscid solution of a

rosin scap such as resinate of soda, an emulsion is formed, which may be added to the pulverized material, and that when the mixture in the form of bricks, briquettes, lumps or other aggregates is baked to drive off the water, the soluble rosin soap in hardening will bind all the particles firmly together, while the non-water soluble and non-acid material in the binder will simultaneously form a thin film over practically all the particles of material so as to make the resulting product entirely waterproof. By thus employing a soluble rosin soap as a binder for pulverized material, wherein the mixture is purely mechanical and without any chemical action taking place between the binder and the material. I am enabled to carry on my present improvement in connection with any material in pulverized form, to use a relatively small proportion of binding substance, and to effect the baking at relatively low temperatures, whoreby the danger of overheating in the cars or place of storage is overcome, while by making use of a heavy hydrogarbon or other non-water soluble and non-acid material of high boiling point in the binder, I secure a product which will be entirely unaffected by water, and which can therefore be transported in open cars or stored in exposed piles.

In carrying out my present improvement for the bricking of iron ore, for example, I prefer to proceed substantially as follows: A rosin soap, preferably resinate of soda, is first secured, which may be of the proportions described in my said patent, to wit, of 1 part of soda and of about 12 parts of common rosin. This rosin scap is dissolved in water in a sufficient amount to impart a thick, molasseslike consistency. To the solution so obtained is added preferably a thick hydrocarbon, such as the residume obtained from the distillation and manipulation of crude petroleum, and having a very high boiling point so as not to

character of the binder desired and upon its own characteristics, but ordinarily good results will be secured by the addition of about 20% by weight of the rosin soap employed. The residuum is thoroughly mixed with the rosin scap solution to form an emulsion, which, owing to the heavy consistency of the hydrocarbon residuum, will be sufficiently permanent for the subsequent operations. A sufficient quantity of the emulsified binding substance so secured is intimately mixed with the ore in a suitable mixing machine, with or without the presence of slight heat, and the mixture is then formed under great pressure into bricks or briquettes in a suitable bricking apparatus. The bricks or briquettes so produced are then baked in an oven at a temperature of preferably between 400 and 600 degrees Fahrenheit until the proper result is secured. The first action of the heat in the baking oven is to drive off the free water, during which operation the resinate of soda or other rosin soap will become very hard and will bind the particles of the ore together. After the water has been driven off and the rosin scap solidified, the residuum or other hydrocarbon employed will, under the presence of the heat, spread over each particle to form a waterproofing film thereon, and in this way the resulting product will be entirely unaffected by the presence of moisture. It is therefore necessary that the baking of the bricks or briquettes should proceed to the point where the free water will be entirely expelled, and where the hydrocarbon or other non-water soluble material employed has had an opportunity to flow over the partioles as explained. If the baking is discontinued before the water is driven off, the hydrogarbon or other non-water soluble material will not flow over the particles, and the -3-

be volatilized during the process of baking. The proportion of the residuum so added depends largely upon the

resulting waterproofing thereof will not be secured; while if such material were not used, the resulting product would be entirely unstable in the presence of considerable moisture. When lighter pulverized materials than iron ore are to be bricked, the quantity of the resinate or other rosin soap requires to be augmented, owing to the increase in the bulk of the material.

Instead of making an emulsion, as explained, by adding the non-water soluble material to the viscid solution of rosin scap, it will be understood that the rosin scap solution may be first mixed with the pulverized material, and that the proper proportion of such material may be aften wards added to the mixture so secured and intimately associated therewith, after which the composition will be formed into bricks or briquettes and then baked; but I find that the results which are secured when this procedure is followed, are not as satisfactory as when an emulsion is first formed, and I prefer to carry out the invention in the manner which I have described in detail. Non-water soluble residuums not of an acid nature and therefore not combining with bases, like soda, and which are suitable for this process. are produced from the distillation of fatty acids and other industrial operations, but petroleum residuum is preferable on account of cheapness and its neutral character in relation to alkalies.

While it is also preferable that the composition of the pulverized material and the improved binder should be first formed into bricks and then baked, it will be understood that the composition can be baked in mass, as I have described in my said patent, and afterwards broken up into lumps or aggregates in any suitable way. Having now described my invention, what I claim as new therein and desire to secure by Letters Patent is as follows:

AUG 2.7 1000

1. In the art of forming pulverised material into bricks, briquettes, lumps or other aggregates, the improvement which consists in adding to the pulverized material a description of the pulverized material a binding substance composed of a soluble rosin scap and a non-water soluble non-add material having a high boiling point, and in subjecting the mixture so produced to heat,

substantially as set forth.

and 27 1900

bricks, briquettes, lumps or other aggregates, the improvement which consists in adding to the pulvorized material a an ague-of solution of both and a nonbinding substance composed of resints of sods and a non-

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binding substance composed of resinate of soda and a nonwater soluble non-acid material having a high boiling point, and in subjecting the mixture so produced to heat, substantially as set forth.

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Aug. 19 7 1980

bricks, briquettes, lumps or alian aggregates, the improvement which consists in adding to the pulverized material a design selection of the pulverized material a binding substance composed of a soluble rosin soap and the residuum obtained from the distillation of petroleum, and in subjecting the mixture so produced to heat, substantially as set forth.

AUG 27 1900

4. In the art of forming pulvorteed material into the desired that the improvement which consists in adding to the pulverized material a

AUG 27 1990

binding substance composed of resinate of soda and the residuum obtained from the distillation of petroleum, and in subjecting the mixture so produced to heat, substantially as set forth.

AUG 27 3990

5. In the art of forming pulverised meterial into

AUG 27 1900

mont which consists in forming an emulsion by adding to a Addition of a rosin scap a non-water soluble non-acid material having a high boiling point, in adding such emulsion to the pulverized material, and in subjecting the composition so obtained to heat, substantially as set forth.

- 6. In the art of forming pulverized material into brioks, briquettes lumps or other aggregates, the improvement which consists in forming an emulsion by adding to a viscid solution of resinate of soda a non-water soluble non-acid material having a high boiling point, in adding such emulsion to the pulverized material, and in subjecting the composition so obtained to heat, substantially as set forth.
- 7. In the art of forming pulverized material into bricks, briquettes, lumbs or other aggregates, the improvement which consists in forming an emulsion by adding to a viscid solution of a roath soap the residum obtained from the distillation of petreleum, in adding such emulsion to the pulverized material, and in subjecting the composition so obtained to heat, substantially as set forth.
- 8. In the art of forming pulverized material into bricks, briquettes, lumps of other aggregates, the improvement which consists in forming an emulsion by adding to a viscid solution of resinate of soda the rapiduum obtained by the distillation of petroleum, in adding such emulsion to the pulverized material, and in subjecting the composition so obtained to heat, substantially as set forth.
- 9. In the art of forming pulverised material into bricks, briquettes, lumps or other aggregates, the improvement which consists in adding to the pulverized material a binder composed of a soluble rosts scap and a non-water of the composition into bricks by bridge bring points in baking said bricks or riquettes, substantially as set forthr

10. In the art of forming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in adding to the pulverized material a binder composed of resinate of soda and a non-water soluble non-acid material having a high boiling point, in forming the composition into bricks or briquettes, and in baking said bricks or briquettes.

11. In the art of firming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in adding to the pulverized material a binder composed of a soluble rain soap and the residuum obtained from the distillation of betroleum, in forming the composition into bricks or briquettes, and in baking said bricks or briquettes, substantially as set forth.

12. In the art of forming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in adding to the pulverized material a binder composed of resinate of soda and the residuum obtained from the distillation of petroleum in forming the composition into bricks or briquettes, and in baking said bricks or briquettes, substantially as set forth.

13. In the art of forming purporized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in first making an emulsion by adding to a vised solution of a soluble rosin spap a non-water soluble non-acid material having a high bolling point, in adding said emulsion to the pulverized material, in forming the pulverized material into bricks or briquettes, and in baking said bricks or briquettes, substantially as set forth.

14. In the art of forming sulverized material into bricks, briquettes, lumps or other astrogates, the improvement which consists in forming an emulsion by adding a vis-

cid solution of reginate of soda and a non-water soluble non-acid material having a high boiling point, in adding said emulsion to the sulverized material, in forming the pulverized material into bricks or briquettes, and in baking said bricks or briquettes, and in baking said bricks or briquettes, and in baking said bricks or briquettes, and provestiged material into bricks, briquettes, lumps of other aggregates, the improve-

bricks, briquettes, lumps an other aggregates, the improvement which consists in formula an emulsion by adding a viscial solution of a soluble rosh scap to the residuum obtained from the distillation of petroleum, in adding such emulsion to the pulverized material, in forming the pulverized material into bricks or driquettes, and in baking said bricks or briquettes, substantially as set forth.

16. In the art of forming pulverised material into bricks, briquettes, lumps or other aggregates, the improvement which consists in forming an equision by adding to a viscid solution of resinate of soda the residuum obtained from the distillation of petroleum, in adding such equision to the pulverized material, in forming the pulverized material into bricks or briquettes, and it baking said bricks or briquettes, substantially as set for the

THIS SPECIFICATION SIGNED AND WITNESSED THIS 2 2 DAY OF QUELLE 1899.

Thomas a Esison

Mitnesses:

J & Randsiph

Oath.

State of New Yerrey \ 36.

THOMAS A. EDISON, THE ABOVE-NAMED

PETITIONER, BEING DULY SWORN, DEPOSES AND SAYS THAT HE IS A Citizen OF THE United States, and a resident of Liewellyn Park, in the County of Essex and State of New Jersey;

THAT HE VERILY BELIEVES HIMSELF TO BE THE ORIGINAL, FIRST AND SOLE INVENTOR OF THE IMPROVEMENT IN THE ART OF BRICKING PULVERIZED MATERIALS

DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION; THAT HE DOES NOT KNOW AND DOES NOT SELLEVE THAT THE SAME WAS EVER KNOWN OR USED BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MATERITED OR DESCRIBED IN ANY PRINTED PUBLICATION IN THE UNITED STATES OF AMERICA OR ANY FOREIGN COUNTRY BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, OR IN PUBLIC USE OR ON SALE IN THE UNITED STATES FOR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION OF FOREIGN ATENT HAS SEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES OR ASSIGNS IN ANY FOREIGN COUNTRY.

SWORN TO AND SUBSCRIBED BEFORE ME THIS WILL DAY OF August 1889

for Hen Jerry

(SEAL)

2-046.
All constituted from a botherest to "To Government of The Constitute of Planets, Washington, D. C." DEPARTMENT OF THE INTERIOR,
United States Patent Office,
Washington, D. C., Luf. 31, 1879
Dyro, Edmones odyro, 0
Sin: The oath accompanying the application of How A. Eduson
was administored by an officeral

who has failed to attach thereto, or place on file in this office, a certificate of his official character, as

* 0 "An oath taken before a notary public or magistrate will not be accepted unless a certificate of the official character of the person administering the cats, stating the date of appointment and term of office, is filed. To obviate to messely of a separate occitiates in each application, a certificate may be furnished with the request that it to filed in the Patient Office for general reference."
Exam CHERTHOWN THEN TAKE A PRESCRET RESURVES SERVE APPLET PURISHED AND GARGINED BY

In order not to delay the examination of this application, the same has been forwarded to the examiner, who has, however, been instructed not to pass the case to issue until the provisions of said

NOTE.—If the eath is administered by a notary public in a country foreign to the United States, the certificate of his official meter must also state that he is anthorized by the laws of his country to administer an eath.

6. V. Theyard.

Very respectfully,

required by Rulo 47, which rends as follows:

TIDE USER.

rate have been observed.

By direction of the Commissione

Series of 1880

No. J. 29/2-/

Office, RECETY, 1889

RICHARD TI'LL

Occidination, oath, and specification, oath, and

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2-020.

Inspections should be ordered to
Commissioner of Patents.

DEPARTMENT OF THE INTERIOR,

Umited States Patent Oi

SIR:

I have to acknowledge the receipt of the petition, specification, oath, and drawing of your alloged Improvement in North of Bricking Metarics Metarics with Filteen Dollars as the first fee payable therein.

The papers are duly filed, and your application for a patent will be taken up

for examination in its order

You will be duly advised of the examination.

Very respectfully,

Case will be taken up for examination in about one month.

C , H.Dz Commissi

My City.

Norm.—In order to constitute an application for a patent, the inventor is by law required to farmish his potition, specification, and drawings twiner the nature of the caus admits of drawings) and to pay the required flow.

No application is considered as complete, nor can any official action to be but thereon, until all its parts, as here specified,

0-4

Room No.149.

DEPARTMENT OF THE INTERIOR

2-071

UNITED STATES PATENT OFFICE.

Sept. 30, 1899

Thomas A. Edison.

Care Dyer, Edmonds & Dyer,

37 Wassau St..

New York, N. Y.

Please find below a communication from the EXAMINER in charge of your application.

No. 729,121, filed Aug. 31, 1899,-"Art of Bricking Pulverized Materials".

In claims 1, 2, 3, 4, 5, 6, 7, 8 the forming of the mass into bricks, briquettes, lumps, or other aggregates should be expressed step; in the process or the introductory clause thereof amended to correspond.

In claims 9, 10, 11, 12, 13, 14, 15, 16, the introductory clause which includes lumps or aggregates is inconsistent with the recital of the step of forming the material into bricks, or briquettes.

In claims 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16 the resimate of soda or soluble soap should be speci-

15, 16 the resimite of soda or soluble soap should be specified as being in a state of aqueous solution. Field as being in a state of aqueous solution. In the same in substance, there being substantially but two claims which could be properly prosecuted.

The claims are each rejected on:
U. S. 125,636, ADD. 163. 1822, Freinig, (Artificial Fuel, Comp.) and see alloy for the second of the second second of the second seco

U. S. 594,739, Nov. 30, 1897, Hanson, (Artificial Fuel, Comp.).

Ex'r Div. 3.

RULE 73. In every amendment the exact word or words to be stricken out or inserted in the application must be specified al the precise point indicated where the erasure or insertion is to be made. All such separate from the papers previously filed, mid written on but one side of the paper.

MINUAS A. EDISON,
ART OF BRICKING PULVERIZED MATERIAL,
FILED, AUGUST 31, 1899,
SERIAL NO. 729,121.

Room No. 149.

HOR. CONTISSIONER OF PARTIES,

Sirt

In view of the Examiner's criticism as to the number of the claims, and with the idea in view of prosenting the invention in as clear-out a form as possible, we even by arasing claims 6 to 16 inclusive, said claims being specific to the five claims which now remain in the case. Present claims 1, 2, 3, 4, and 5, line 1 of each, before "art" insert --described--.

In each of said claims, lines 1 and 2, erase the words "of forming, pulvorized material into bricks, briquettes, lumps, or other aggregates".

Claims 1 and 3, line 4 of each, after "of", and claims 2 and 4, line 4 of each, before "resinate" insert -- an aqueous solution of--.

Claim 5, line 4, before "solution" insert -- aquo-

Reconsideration of the claims as now presented is respectfully requested.

As applicant points out in the specification with the processes described in his patent Wo. 455,261, objection was encountered in practice owing to the non-stable character of the aggregates in the presence of considerable moisture. In said patent applicant was granted claims broadly to the method of mixing ores with any restnate, such, for instance, as resinate of soda, so that the claims of the present case are dominated by said

broaden applicant's monopoly already secured. In order to remedy the defect in the patented process, applicant describes an addition thereto consisting in adding a relatively small proportion of a non-water-soluble residuum having a high boiling point. The presence of this added ingredient does not affect the highly tenacious character of the resimute, while it enables a minutely thin water-proof film to cover the particles of the material. Obviously, the non-water-soluble residuum must have a high boiling point, since it is required to withstand the relatively high temperature of the baking withvolatilization. We do not porceive the pertinence of either of the references cited, particularly when the present amplication is viewed in the light of an improvement on a process already broadly patented to applicant. Hanson's patent describes the making of fuel blocks of highly combustible hydrocarbons, principally refined petroleum (from 75 to 85 percent), thick turpentine (13 to 8 percent), and pine resin (5 to 2 percent), such hydrocarbons being mixed with a soap formed by saponifying margarin and cocoanut oil with caustic sods. We do not see how this can be said to relate to applicant's art, but if it were admitted that the particular fuel block composition of Hanson were used as a binder for pulverized material, it will be seen that applicant's result would not be secured, since the petroloum forming the larger bulk of the binder is highly volatile. In the Broinig patent, the inventor socks to make a combustible binder for the manufacture of fuel bricks, by saponifying resin and asphaltum with a suitable caustic alkali. The inventor states: "By preference I may use the resin or asphalt--2-

patent, and the present application, if issued, would not

um either the one or the other alone, but stating that to offset the sapenfifection of the aspheltum alone a large proportion of alkali is required." We think there can be no doubt but that it was Brainig's idea to use only a resin soap as a binder, and not to use a non-actor-soluble, high beiling point ingredient for forming a water-proof coating to the particles, as with appliant's invention.

Reconsideration of the claims is, therefore, respectfully requested.

Yory respectfully,

THOMAS A. MDISON,

Бy

His Attorneys.

31 Fassav St., Few York,

August 27, 1900.

2-246.

A.H.H.

DEPARTMENT OF THE INTERIOR.

UNITED STATES PATENT OFFICE.

Sept. 18, 1900.

Thomas A. Edison.

th₀

Care Dyer, Edmonds & Dyer,

31 Massau St..

New York, H. Y.

Please find below a communication from the EXAMINER in charge of your application

No. 729,121, filed Aug. 31, 1899,-"Art of Bricking Pulverized Materials".

C. H. Duell

Amendment and argument filed Aug. 28, 1900, have been enbered and considered.

Soluble rosin scap is always a resinate of sodium or notassium, hence the difference in the terms in claims 1, 2 and 5 and claims 3 and 4 is immaterial. Also, to entitle the resinate as "viscid" in claim 5 is immaterial.

The claims are again rejected on the patent to Breinig, of record. The composition constituting the binder does not concomplete tain sufficient caustic alkali to effect the saponification of the other ingredients.

THOMAS A. EDISON
ART OF ERICKING PULVERIZED MATERIALS:
FILED AUGUST 31, 1899

ROOM NO. 149.

HOM. CONCUESIONER OF PATTERS,

SERIAL NO. 729,121

SIR:

In the above-entitled application we hereby appeal to the Examiner, who on September 15, 1900, rejected for the second time and finally all the claims in the case, and we assign the following reasons of appeal:

1. The Examiner errod in deciding that the pro-

cosses defined in said claims are not patentable inventions in view of the state of the art;

2. The Examiner erred in rejecting said claims on the reference of record; and

3. The Examiner erred in not allowing said claims.

An oral hearing is requested.

The appeal fee of \$10. is forwarded herewith.

Very respectfully, THOMAS A. EDISON.

Ris Attorneys.

New York, November 28, 1900.

Washington, D. C. Nov. 30-1900-, 180 SIR: the fee payable thereon. Of the result due advice will be given. Fery respectfully, C. H. Duel Thomas A. Edwards & Dyer 31- Massan street.



UNITED STATES PARKET OFFICE.

In re Application of Thomas A. Edison Piled Aug. 31, 1899, Ser. No. 729,121, "Art of Bricking Palverised Haterials".

Before the Exeminers-in-Chief.

On Arrent. :Div.S.Dec. 7. 1900.

Exertner's Statement.

-----The claims finally rejected are:

"I. In the described art the improvement which consists in adding to the pulverized reterrial a binding substance composed of an emerging the pulverized partners of a substance of a consist saw and a non-week solidary in the property of the pulverized profile of the pulverized

- "2. In the described art, the improvement which consists in adding to the pulverized extential a birding substance composed of an entered solution of reshate of sole and a non-vater solution consist material having a high boiling point, and in subjecting the extense so prediced to heat, substantially as set forth.
- "S. In the described art, the improvement which consists in adding to the pulverized material a binding substance occupand of all aquents actual residuation of a scalable residuation and the residuation of mixture so produced to heat, substantially as set forth.
- "4. In the described art, the improvement which consists in adding to the pulverized reterring a binding substance composed of an expense sociation of residence of ode and the residence obtained from the distillation of petroleum, and in subjecting the mixture or produced to hard, substantially as set forth.
- "9. In the described art, the improvement which consists in forming an emilation by adding to a viscold agencie schiftion of a rea-in scap a non-vector by adding the state of the harvier a high bedling points, in adding such scallation and for millerstand harvierial, and in subjecting the described as the highest the scale in the tendal of as set fronts."

The reference cited is:

U. S. 128,656, Apr. 16, 1672, Breinig, (Artitifial Fuel Compositions)

The claims in this case relate to a process of making ore brick, but the claims are not limited to the use of pulverulent ore, and cover process of forming bodies consisting in mixing pulvertilent material of any kind with rosin soap in solution as a binder and an additional binder which is water-proof, and non-acid such as a distillate, and particularly petroleum residuum. The reference relates to the numfacture of fuel bricks in which the pulvorulent raterial is bound together by rosin scap and a water-proof material, such as asphaltum or petroleum residuum, etc. In the detail description, see lines 12-37, second column, page 1 of the printed specification, the proportions in which the impredients are used are three pounds of rosin, one and one-half pounds of water-proof exterial and one-half pound of caustic alkali. The applicant has urged against this reference that the water-proof material was supenified as well as the rosin, but the applicant was inferred the quantity of alkali specified in the patent is incapable of so acting. It is at least doubtful if petroleum residuum is capable of supenification; see:

But if it were, in view of the fact that the seponific value of rosin is found to be 174.7 to 194.3; see
Chemical Analysis, Olls, Pats and Taxes, Renedikt, Lewkowitsch,
McMillan & Co., Jondon and Hew York, 1895, p. 187, the one-half

Druggist Circular, 1885, p. 73, subject "Coal Oil in Soap".

McMillan & Co., Somdon and Hew York, 1895, p. 187, the one-half pound of caustic alkali is not quite sufficient to sapenify all of the three pounds of resin.

It is submitted that the processes as set forth in the claims are fully enticipated in the patent cited, and that the claims were properly rejected.

The claims have been objected to by the Examiner on account of their needless number, but the Examiner has not refused to entertain the appeal because of the formal objections, since if anything should be found to be patentable in the case, the claim which most clearly expresses it may be selected and allowed.

Respectfully submitted.

Extr Div. 3.

(2-051.)

DEPARTMENT OF THE INTERIOR.

United States Patent (

Thos A. ledison 70 Dyer, Edwards & Lyer, 31 Rassaw St.

SIR:

The appeal from the decision of the Examiner in the case of .. 849, serial No. 129, 121, will be heard by the 10 Plus on Nedmenday Sec. 19 1900.

If appellant, or his attorney, shall not appear at that time the hearing will be regarded as waived, and the case will be decided upon the record.

Very respectfully,

United States Patent

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SIR:

The appeal from the decision of the Examiner in the case of

If appellant, or his attorney, shall not appear at that time the hearing will be regarded as waived, and the case will be decided upon the record.

Veru respectfullu.

THOMAS A. EDISON
ART OF ERICKING PULVERIZED MATERIALS

FILED AUGUST 31, 1899

SERIAL NO. 729,121

BEFORE THE EXAMINERS IN CHIEF ON APPEAL.

BRIEF.

The present application relates to improvements in the bricking of finely pulverized materials, such as iron ore.

Mr. Edison, early in his work in this field, discovered that certain resin soaps possessed great adhesiveness and binding qualities, and he therefore obtained a patent, No. 465,851 dated December 15th 1891, covering broadly a resinate and specifically resinate of soda as a binder for pulverized ores. A soap made by saponifying a resin such as rosin is obviously water soluble, and great difficulty was experienced for this reason in protecting the original briquettes from dampness. They required to be always protected from the weather, to be transported in closed cars, and in every way to be carefully handled.

The objections indicated were of such a serious nature that Mr. Edison applied himself to the production of other binders which would not be soluble. He found that by dissolving rosin in petroleum, by adding the solution to the pulverised ore, and by heating the same to relatively high temperatures to drive off the petroleum, resinate of iron was formed, which bound the particles intimately together and which was non-water-soluble. The briquettes thus formed were entirely waterproof. In order, however, to volatilise the petroleum and to form the iron resinate, the baking temperatures were necessarily high,

involving increased cost of production. Furthermore, it was found that the briquettes could not be immediately loaded upon the care without danger of fire, so that special appliances were necessary for cooling them before loading. The iron resinate binder is covered in Edison patent number 509,438 dated November 28th 1893.

Mr. Edison then applied himself to the discovery of a binder which would possess the waterproof qualities of iron resinate and would necessitate only the use of the relatively low baking temperatures of the alkaline resinate of his first patent. What he does at the present time, and what is made the subject of the present application, is first the formation of an aqueous solution of a suitable resin soap such as resinate of sods, and the addition thereto of a thick, waterproof, non-acid material having a high boiling point, such as petroleum residuum, the latter forming an emulsion with the solution. This emulsion is then added to the pulverized material, and the latter formed into bricks or briquettes of the proper shape, which are then subjected to a temperature sufficient to drive off the water but not to volatilize the hydrocarbon. It has been found that as soon as all the water in the binder is driven off, the alkaline resinate acts to intimately bind all the particles of the material together, while the heat causes the hydrocarbon to spread evenly throughout the mass, coating each particle with a waterproofing film. Thus the briquettes are impervious to water, while the high temperatures necessary with the iron resinate process are entirely avoided.

The claims which are appealed cover, both generically and specifically, the improvement in the art consisting in the addition to the material of a binder comprising an aqueous solution of a rosin soap such as resinate of soda and a non-water-soluble non-acid material having a high boiling point, such as the recidum obtained from the distillation of petroleum, and in finally subjecting the mixture to heat.

All of the claims are rejected by the Examiner on U.S. patent to Breinig No. 125,656. We submit that the Examiner's explanation of the reference is not only incorrect, but in our opinion unfair. In the first place, the Examiner improperly quotes the reference in order to support his argument; in the next place, the Examiner refers to the reference as disclosing a feature which is not referred to therein; and finally, the Examiner, admitting that the reference on its face is not pertinent, disregards its plain language, denies its statements, and refers in support of his own position to two references which are not of record and which have never before been cited.

In considering the reference, the Examiner states that it ____

"relates to the manufacture of fuel bricks in which the pulverulent material is bound together by rosin soap and a waterproof material such as asphaltum or petroleum residuum etc."

An examination of the Breinig patent fails to disclose anywhere a reference to <u>rosin</u> as the material from which the scap is to be made. Ereinig refers generally to the manufacture of a scap by the use of any —

"alknit with a saustic base of such nature that it will sapondfy in hot or cold contact or boiling with fats, oils or resins", and throughout the description no particular resin is referred to. If the Examiner in his statement means that Breinig refers to rosin or delophony (the particular resin referred to by Mr. Edison), then the statement is without

foundation. So also is the Examiner's statement that

Breinig refers to "a waterproof material". Such is not the fact. It is true that Breinig refers to the use of "asphaltum", either natural or artificial, but it will be seen that it was Breinig's idea to eaponify the asphaltum so as to form a soluble seep. Thus he says, at the top of the second column page 1, that his process "consists in saponifying the resin or asphaltum or both", and in describing the process, in the same column, he states:

"I slowly add the resin and asphaltum, having previously powdered the same or not as I may deem best, and continue the heat upon the solution until the said resin and asphaltum shall be resolved and saponification effected."

Thus it would be as correct for one to state that ordinary toilet soap is waterproof because one of its original ingredients considered alone is of a water-repallent character, as it is for the Examiner to state that with the Breinic reference a waterproof material is utilized in commection with the binder. When the Breinig reference was cited, we called attention to the fact that it appeared entirely clear from the description that either a resin or asphaltum or both could be used, but that in every instance the material was saponified. In his answer the Examiner doubts "if petroleum residuum is capable of saponification". but he argues that even if this were so. "the one-half pound of caustic alkali" referred to in the specification "is not quite sufficient to saponify all of the three pounds of rosin". It seems to us that this language of the Examiner is again more in the nature of the argument of an advocate than that of a statement calculated for the instruction and guidance of the Examiners in Chief. If it be a fact that petroleum residuum is incapable of maponification, it does not follow therefrom that artificial or matural asphaltum is incapable of saponification. If, how-

gether as examples of such materials, when as a matter of fact the resin alone is capable of being samonified, then a person carrying out his suggestion would of course utilize the saponifiable material and not the other. In other words, if a patent, in addition to describing an operative structure, refers also to an inoperative structure, then in the consideration of the patent and in the interpretation of its claims, its readers apply themselves only to its operative parts. What the Examiner does in the present case, however, is to deny the statements made by the patentee, while at the same time he adheres to the entire specification and holds that the asphaltum is not saponified, but that it remains unaffected and forms a waterproofing ingredient. What he should have done, if he considered asphaltum to be incapable of saponification, would have been to disregard the suggestion of Breinig for the use of asphaltum and to regard the patent only as covering the use of a resin. Having thus refused to accept the patentee's statements as correct, and having construed the Breinig patent as covering an entirely different invention from what he describes, the Examiner continues, that even if it be conceded that petroleum residuum is capable of saponification, "the one-half pound of caustic alkali is not quite sufficient to saponify all of the three pounds of rosin", and the inference is to be drawn that the asphaltum used is entirely unsaponified. In the first place, we call attention again to the fact that the Examiner misquotes the reference when he states that rosin is used. The patent in giving a specific instance of desirable proportions states that three pounds of "resin", and not rosin.

ever, Breinig was in error in referring, as saponifiable materials. to resins and to asphaltum either alone or to-

is employed. It may be true that one-half pound of caustic alkali is not sufficient to saponify three pounds of rosin, but there may be many forms of resins which sould be fully saponified by a much smaller quantity of alkali. The Examiner also failed to note the statement in the natent "that to effect the saponification of the asphaltum alone. a large proportion of alkali is required", from which it must appear that the alkali is always used in sufficient proportions to completely seponify not only all of the resin, but all of the asphaltum. This is further emphasized by the subsequent references in the patent to the fact that the binder used is in the form of a "liquid somp", which is mixed with the material. It seems to us, therefore, entirely clear that with the Breinig patent the patentee's idea was to use either a resin or asphaltum alone or combined, and to completely saponify the same to form a liquid scap as a binder, and that in no instance did Breinig suggest the incomplete saponification of the asphaltim so as to leave the same as an uncombined waterproofing ingredient, as suggested by applicant.

We believe therefore that for these reasons the present invention stands on a foundation of entire neverty, that in fact the Breinig patent is not so closely allied to that invention as applicant's prior patent, which it is the object of the present invention to directly improve, and that therefore all of the claims should be allowed.

Respectfully submitted.

Attorneys for Edison

T. A. FDISON

ART OF BRICKING PULMERIZED MATERIAL
FILED AUGUST 31, 1899

SERIAL NO. 729,121

ADDITIONAL BRIEF.

Since the argument of the appeal, we have again submitted the Breinig reference to our client, who calls our attention to a point which we omitted to make on the argument. With the Raison invention it is necessary that the heat should not only drive off the water of the solution, but also that it should melt the hydrocarbon and cause the latter to flow so as to spread over all the ore particles to coat each with a waterproofing film.

Thus the specification states that the heat to which the briquettes are subjected may be so high as 6000 F. the other hand, with the Breinig invention, the mass whether molded or not is simply dried "by artificial or natural heat". Assuming, therefore, that in the Breinig composition the asphaltum or other heavy residuum is not saponified, it would not be affected in the slightest degree by a more drying heat, and would be as kinert and -- so far as its waterproofing qualities are concerned -- as valueless as the "pulverized quartz or fine sand" which also are used by Breinig. What is necessary is that the composition should be subjected to a baking heat in an oven whereby the desired operations will take place, the water being first evaporated, and the residuum then melting and running throughout the mass to coat the individual particles. We suggest, therefore, that each claim be amended by inserting after "heat" the following -----sufficiently

high to evaporate the water and to melt the non-water-soluble material to permit the flowing of the latter throughout the mass-----.

We hope the Examiners-in-Chief may recommend this amendment if in their opinion the case presents invention.

It seems to us that the patent ought to be granted for the reason that if the Breinig patent is to operate as a bar it must be found (1) that rosin is the particular resint to which Breinig refers, (2) that a liquid and hence soluble soap is not formed as Breinig describes, and (3) that the heat used by him is vory much greater than that necessary to perform a drying operation. We do not believe that the reference can be so construed.

Very respectfully,

Attorneys for Edison.

New York, January 11, 1901.

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No. 23, 235 U. S. Patont Office, Jan. /5 , 190

Before the Examiners-in-Chief, on Appeal.

Application of Thomas A. Edison for a patent for an improvement in the Art of Bricking Pulverized Haterials, filed August 31, 1899. Serial Mc.729,121.

Messrs. Dyor, Edmonds & Dyer for appellant.

The claims appealed are:

"1. In the described art the improvement which compared and ding to the pultwarized material a binding substance composed of an aqueous solution of a soluble residual residual a non-tate of of mon-acid material having a high beiling point, and in subjecting the mixture so produced to heat, substantially as set forth.

"2. Un the described art, the improvement which consists in adding to the pulverized material a binding substance composed of an aqueous solution of resimits of soda and a non-mater soluble non-noted material having a high boiling point, and in subjecting the mixture so produced to heat, substantially as set forth.

"3. In the described art, the improvement which consists in adding to the pulvorized material a binding substance composed of an aqueous solution of a soluble rosin soun and the residence obtained from the distillation of petroleum, and in subjecting the mixture so produced to heat, substantically as set forth.

"4. In the described art, the improvement which consists in adding to the pulvorized material a binding substance composed of an aqueous solution of recitate of soda and the residuan, obtained from the distillation of petroleum, and in subjecting the sixture so produced to heat, substantially as set forth.

"b. In the described art, the improvement which nonsists in forming an emmitted by adding to a viscid aquoous solution of a rosin soap a non-water soluble on-eads saterial lawing a high boil ing point, in adding such combain to the pulverized suctorial, and in subjecting the composition so chiadned to hart, substantially as set forth."

The reference is patent to

Breinig, April 16, 1872, No. 125, 656.

The specification of this application generally states

the nature of its invention as follows:

"My invention relates to the art of bricking pulverized natorial, and particularly to the bricking of pulverized ore and coal, but the improvement may be carried out with any other finaly divided substance which it is desired to form into compact, solid bricks or briquettes."

And it also states:

"When lighter pulverized materials than iron ore are to be bricked, the quantity of the resimate or other rosin soup requires to be augmented, owing to the increase in the bulk of the majorial"

So the invention applies to rulverized materials generally, and especially to coal and ore.

Breinig's patent discloses an invention for bricking coal

The invention is a heating material. The ingredients are
as follows:

breinig.			150180n.
Soda, Rosin, Residum of Petro-	1, 6,	10% 60%	1 6.4% 12 76.9 %
leum	3,	30%	S. 2.6 16.6 %

Broinig's printed specification has "resin" as its resinuous ingredient. In such a coarse mixture we should interpret this to be the cheap and common resin known as resin. But we are not compelled to so interpret it, as the original specification in the file of the application for his patent, which went to patent without any amendment, used the word resin in the formula and in every place in the specification excepting once, being on the 17th line from the bottom of column 2 of page 1 of the printed specification.

So the ingredients of the two compositions are the same and the proportions substantially the same, and neither the patentee nor the applicant limits the invention to any particular proportion, nor does the applicant intinate that there is any especial utility in any particular proportion.

The contention on behalf of the applicant is that the patentee's invention is a composition in which the asphaltum is superified, that anyone attempting to practice that invention would necessarily make a composition in which the asphaltum is superified and field; that in his composition the asphaltum is not superified and

that no one could get from the specification of the patent any idea of a binder in which the asphaltum is not seponified; and that for these reasons the patent does not disclose his binding material.

We cannot concur in such an interpretation of the invention of the patent.

The specification of the patent discloses a specific composition made of specific ingredients in a specified manner. A formula directs the public as to the ingredients and proportions to be used and the specification states the manner of compounding them and submitting thus to molding and to a drying, in natural or artificial heat.

That composition so made and used as a binder for coalbrick, is the invention of the patent. That composition is what the public now have a right to use, the patent having expired. It is not the theory of action which controls in the interpretation of a patent. The theory of a patentee may be entirely erronous and yet the thing which he invented may be protected by his patent.

The applicant may have been of opinion that the asphaltum was asponified in the particular composition which he specifies as exhibiting his invention, and he may have been mistaken as to that. But whether he was or not is of no consequence. He made known to the public a specific composition for bricking coal. That is his invention. It now belongs to the public who have nothing to do but to make the composition and to use it for its useful purposes, refardless of whether or not the asphaltum in it is seponified.

Also this patentoe had a monopoly of his new bricking material although he may not have appreciated all of its qualities.

Yet it does not follow that he did not appreciate them because he did not mention them. It is to be presumed that he intended his brick-fuel to he weather-proof by putting in the asphaltum, and it is not to be presumed that he would so make it as to mullify the usofulness of the asphaltum.

As this applicant has and claims no more than the bricking material of the patent in ingredients, proportions and manner of making and using, he gets only the utilities of that material.

The decision of the Examiner is affirmed.

Marchania Examiners-in-thier.

Case No. 1012, Abandoned, Filed Aug. 31, 1899.

Improvements in the Art of Bricking Pulverized .
Material.

Claims.

- 1. In the art of forming pulverized material into brioks, briquettes, lumps or other aggregates, the improvement which consists in adding to the pulverized material a binding substance composed of a soluble rosin scap and a non-water soluble non-acid material having a high boiling point, and in subjecting the mixture so produced to heat, substantially as set forth.
- 2. In the art forming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in adding to the pulverized material a binding substance composed of resinate of soda and a non-water soluble non-acid material having a high boiling point, and in subjecting the mixture so produced to heat, substantially as set forth.
- 5. In the art of forming pulverised material into bricks, briquettes, lumps or other aggregates, the improvement which consists in adding to the pulverised material a binding substance composed of a soluble rosin soap and the residium obtained from the distillation of petroleum, and in subjecting the mixture so produced to heat, substantially as set forth.
- 4. In the art of forming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in adding to the pulverized material a binding substance composed of resinate of soda and the residuum obtained from the distillation of petroleum, and in subjecting the mixture so produced to heat.

substantially as set forth.

- 5. In the art of forming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in forming an emulsion by adding to a viscid solution of a rosin soap a non-water soluble non-acid material having a high boiling point, in adding such emulsion to the pulverised material, and in subjecting the composition so obtained to heat, substantially as set fort:
- 6. In the art of forming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in forming an emulsion by adding to a viscid solution of resinate of soda a non-water soluble non-acid material having a high boiling point, in adding such emulsion to the pulverized material, and in subjecting the composition so obtained to heat, substantially as set forth.
- 7. In the art of forming pulverised material into bricks, briquettes, lumps and other aggregates, the improvement which consists in forming an emulation by adding to a viscid solution of a rosin soap the residuum obtained from the distillation of petroleum, in adding such emulsion to the pulverised material, and in subjecting the composition so obtained to heat, substantially as set forth
- 8. In the art of forming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in forming an emulsion by adding to a viscid solution of resinate of soda the residuum obtains by the distillation of petroleum, in adding such emulsion to the pulverized material, and in subjecting the composition so obtained to heat, substantially as set forth.
- In the art of forming pulverized material into bricks, briquettes, lumps or other aggregates, the improve

ments which consists in adding to the pulverized material a binder composed of a soluble rosin soap and a non-water soluble non-acid material having a high boiling point, in forming the composition into bricks or briquettes, and in buking said bricks or briquettes, substantially as set forts.

- 10. In the art of forming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in adding to the pulverized material a binder composed of resinute of soda and a non-water soluble non-acid material having a high boiling point, in forming the composition into bricks or briquettes, and in baking said bricks or briquettes, substantially as set forth.
- 11. In the art of forming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in adding to the pulverized material a binder composed of a soluble rosin soap and the residuum obtained from the distillation of petroleum, in forming the composition into bricks or briquettes, and in baking said bricks or briquettes, sübstantially as set forth.
- 12. In the art of forming pulverized meterial into bricks, briquettes, lumps or other aggregates, the improvement which consists in adding to the pulverized meterial a binder composed of resinate of soda and the residuum obtained from the distillation of petroleum, in forming the composition into bricks or briquettes, and in baking said bricks or briquettes, substantially as set forth.
- 13. In the art of forming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in first making an exulation by adding to a viscid solution of a soluble rosin soap a non-water soluble non-acid material having a high boiling point, in adding said emulsion to the pulverized material, in forming the pulverized material into bricks or briquettes, and in

baking said bricks or briquettes, substantially as set forth.

14. In the art of forming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in forming an emulsion by adding a viscid solution of resinate of soda and a non-water soluble non-acid material having a high boiling point, in adding said emulsion to the pulverized material, in forming the pulverized material into bricks or briquettes, and in baking said bricks or briquettes, substantially as ast forth.

15. In the art of 2 rming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in forming an emulsion by adding a viscid solution of a soluble rosin soap to the residuum obtained from the distillation of petroleum, in adding such emulsion to the pulverized material, in forming the pulverized material into bricks or briquettes, and in baking said bricks or briquettes, substantially as set for th.

16. In the art of forming pulverized material into bricks, briquettes, lumps or other aggregates, the improvement which consists in forming an emulsion by adding to a viscid solution of resinate of soda the residuum obtained from the distillation of petroleum, in adding such emulsion to the pulverized material, in forming the pulverized material into bricks or briquettes, and in baking said bricks or briquettes, substantially as set forth.

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Thomas C	ant. (22) A. Edison	Address.	
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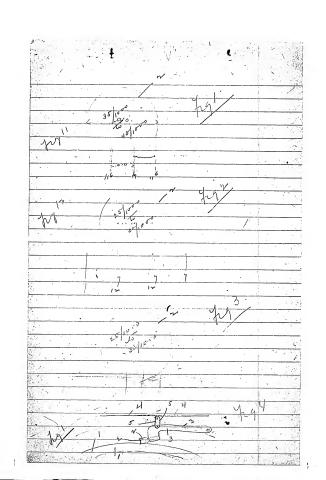
RICHARD N. DYER,
31 Nassau Street,
NEW YORK CITY.

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Velocity to give the maxim If the drawler would doudness should not be Very wuchliss than less than 150 ft per un any que ale speed 2000 30/1000 - The wax is not Cut properly the Cathon of che under Colins 62mg violeght The best Commercial dear co from 30 to 25/1000 Frame of this sex semployed with a cylinder well of 5 or less threads per JuEn. und gives the best results - The surface



DYER, EDMONDS & DYER,
EFFORITY,
Datents and Datent Gauses,
31 Nassau St., New York.

RIGHARD N. OYER, REGISTRATION NO. 409. BANDEL O. BENDHOS, REGISTRATION NO. 41. FRANK L. DYES,

Detition.

To the Commissioner of Patents:

YOUR PETITIONER THOMAS A. EDISON, a citizen of the United States, residing and having his post office address at Llewellyn Park in the County of Essex and State of Now Jersey,

PRAYS THAT LETTERS PATENT MAY BE GRANTED TO HIM FOR THE IMPROVEMENT IN PHONOGRAPHS

SET FORTH IN THE ANNEXED SPECIFICATION; AND HE HEREBY APPOINTS DYER, EDMONDS AND DYER, ETMONDS AND FRANK L. DYER, OF NO. 31 NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERATIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE PATENT OFFICE CONNECTED THE PATENT, AND TO TRANSACT ALL

Thomas a Edison

SPECIFICATION.

TO ALL WHOM IT MAY CONCERN:

Be it known that I, THOMAS A. EDISON, a citizen of the United States, residing at Llewellyn Fark, in the County of Essex and State of New Jersey, have invented a certain new and useful IMPROVEMENT IN PHONOMARIS, No. 1013 is a specification:

My invention relates to various new and useful improvements in phonographs, and the object of the invention is to provide a phonograph wherein the reproduction secured may be improved both in loudness and in quality. ard phonographs and allied talking machines are provided with cylindrical phonograms, in which a spiral record groove will be formed, having a pitch of one hundred threads per linear Experience has demonstrated the superiority of the type of recording device described in my patent No. 430,278, by which will be obtained a record composed of a series of more or less connected gouges, waves or depressions, all of greater width than depth, and presenting in cross-section at any point an arc of a circle, due to the curved cutting edge of the recorder. Since the width of the space in which the record is formed is limited to .01 of an inch, a restriction is imposed upon the depth to which it may be permissible to form the record in the blank.

In order that the recording device may not exceed the proper limits, relatively insensible diaphragms are employed, but even when diaphragms of this character are used some of the depressions or waves are cut to so great a depth that they lap over upon the adjacent record already formed and upon the space to be occupied by the record to be cut upon the next rotation of the blank. This everlapping of the
record results in the production of echoes, or, in other
words, in the accompaniment with the sounds reproduced by
the engagement of the reproducer with the record groove, of a
faint reproduction of the sounds produced by the engagement
of the reproducer with the overlapping or extended portions
of the adjacent record. The formation of these ochous in
the reproduction is objectionable.

At the present time, in the talking machine art, the circular recording devices have been made with a diameter varying from .036 to .040 of an inch. Although with a recording device of less diameter the depth of the waves or indentations of the record could be increased without overlapping, this could only be done at a sacrifice of the quality of the record, since with recording devices having a diameter considerably less than .030 of an inch, the composition of the blank will not be cut smoothly at the bottom of the record.

What I propose by my present invention is the production of a phonograph wherein a recording device may be employed having a curved cutting edge, said recording device
being sufficiently large to secure the best commercial results, say from .025 to .030 of an inch in diameter, and to
employ therewith a very sensitive diaphragm, or, if the present diaphragms are used, to make possible the recording of
sounds of increased volume without overlapping of the record.

In carrying out my invention, I preferably employ as

sensitive a diaphragm as possible for actuating the recording device and proportion the number of threads per inch of the record with respect to the sensitiveness of such diaphragm, so that the diaphragm will be free to respond to original sounds to actuate the recording device in the formation of a record groove which shall be free from overlapping, of relatively great amplitude and free from objectionable roughness.

In order that the invention may be better understood, attention is directed to the accompanying drawing, forming a part of this specification, and in which

Figure 1 is a diagrammatic view, showing a circular recording device in cross-section and illustrating the recording device cutting a record in a phonograph blank having a pitch of one hundred threads to the inch, the record being but to the maximum depth which can be secured without over-lapping:

Figure 2, a corresponding view of my present improvements;

Figure 5, a corresponding view, showing the extent of overlapping which would take place if my improvements were employed in connection with a phonograph blank having a pitch of one hundred threads per inch; and

Figure 4, a cross-section, through a portion of the lank, of the recorder and diaphragm of the general type shown in my said petent.

In all of the above views corresponding parts are represented by the same numerals of reference.

I represents a phonograph blank which is made of the usual scapilike composition; 2, the recording device, having a curved outting edge; 5, the pivoted lever carrying said recording device; and 4, the diaphragm connected to the lever by a link 5, said diaphragm being preferably of as great sensitiveness as possible.

. In figures 1, 2 and 3, I show the head of the recording device as having the outting edge in the form of a true circle, as is desirable. Heretofore it has been the practice to make the recording devices with a diameter ranging from .035 to .040 of an inch, as indicated in figure 1. The vertical lines 6, 6, 6, in figure 1, illustrate the extent in width of the available surface on the phonograph blank having a pitch of one hundred threads per inch. The recorder 2, in figure 1, it will be observed, has entered the blank to an extent to occupy the entire distance between two of the Lines 6, 6, so that the record which is being formed is of a maximum width, if the production of echoes is to be avoided, as is desirable. Taking the depth indicated as a maximum possible at the present time to secure in the art, it is the practice to so adjust the recording device that it will normally engage or track the record to about half this extent, so that in making a maximum vibration overlapping will be avoided as the diaphragm moves towards the record, and the panger of the recording device leaving the surface of the blank will be overcome upon the return movement. It is hifficult, however, to realize these ideal conditions, and at the present time almost all records are partly characterized by the objectionable overlapping referred to. the extent of the vibrations possible with a recording device of the diameter indicated, working on a blank having a pitch of one hundred threads to the inch, may be properly controlled the diaphragms by which the recorders are operated are made preferably relatively insensible or else care is taken not to impress upon them sounds of too much volume.

Referring to figure 2, the recording device 2; is represented as having a diameter from 025 to .030 of an

inch, and the record with which such a recorder comperates is provided with a pitch of not more than seventy-five threads per linear inch, as indicated between the lines 7, 7, 7. Obviously the space allowed for the formation of a record in this instance is considerably more than at the present time, and since the diameter of the recorder is slightly less, the entire space to be occupied by the record can be utilized in the formation of indentations of considerably greater amplitude than is now possible. The difference in the amplitude of vibrations which it is possible to scoure with my present improvements is graphically shown by a comparison of the two figures. Since vibrations of much greater amplitude can be secured with my present improvements, the recorder can be adjusted to track to a correspondingly greater depth than is now foasible, and the diaphragm 4 can be made correspondingly more sensitive or can be impressed with sounds of correspondingly greater volume. By thus observing the correct proportions between the sensitiveness of the diaphragm or the volume of the sounds impressed thereon and the width of the space offered for the making of the record, it is possible to obtain phonographic records which are of greater amplitude than have been heretofore socured, not characterized by an objectionable overlapping upon the adjacent grooves. The extent of overlapping which would take place if an attempt were made to use a sensitive diaphragm with a phonograph blank having a pitch of one hundred threads per inch, the assumption being that the record shall be of as great an amplitude as I have shown in figure 2, is very clearly illustrated in figure 3, from which it will be seen that the record which is being formed has overlapped almost halfway upon the record already formed at the right, and upon

the left has occupied almost half the space which is to be taken up in the formation of the record at that point when the blank has made a complete further turn.

Having now described myinvention, what I claim as new and desire to secure by Letters Patoni is as follows:

1. In a phonograph, the combination with a recording dovice having a curved cutting edge and a diaphragm commeted to said recording device and adapted to be impressed by original sounds, of a phonograph blank with which the recorder codperates to form a spiral record groove having a pitch sufficiently coarse to allow for the formation without overlapping of the depressions representing an abnormal am-

Ase sun

plitude, substantially as set forth.

2. In a phonograph, the combination with a recording device having a curved outting edge and a diaphragm
of high sensitiveness, of a phonograph blank with which the
recorder comperates to form a spiral record, the pitch of
which is proportional to the sensitiveness of the diaphragm,
to allow for the formation without overlapping of waves or
depressions of an abnormal amplitude, substantially as set
forth.

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In a phonograph, the combination with a record ing davice having a served cutting edge, and a disphragm connected to said recording device and adapted to be impressed by original sounds, of a phonograph blank with which the recorder engages to form a record groove having a pitch of not more than seventy-five threads per linear inch, substantially as set forth.

4. In a phonograph, the combination with a recording device having a curved outting edge and a diaphragm of high sensitiveness, of a phonograph blank with which the re-

-6

corder engages to form a record groove having a pitch of not more than seventy-five threads per linear inch, substantially as set forth.

5. In a phonograph, the combination with a record-

ing device having a curved cutting edge with a diameter of not less than .025 of an inch, and a diaphragm connected to said recording device and adapted to be impressed by original sounds, of a phonograph blank with which the recorder co-

operates to form a spiral record groove having a pitch sufficiently coarse to allow for the formation without overlapping of depressions representing an abnormal amplitude, sub-

stantially as set forth.

6. In a phonograph, the combination with a record-

ing device having a curved cutting edge with a diameter of not less than .025 of an inch, and a diaphrugm of high sensitiveness, of a phonograph blank with which the recorder cooperates to form a spiral record, the pitch of which is pro-

portional to the sensitiveness of the dispiragm, to allow for the formation without overlapping of waves or depressions of an abnormal amplitude, substantially as set forth.

A As a new article of manufacture, a phonogram having a record cut spirally on its surface, said record being composed of a series of more or less connected gauges or reflection of the action, description and waves having a greater width than depth and further characterized by freedom from overlapping, substantially as set forth.

than seventy-five threads per linear inch, said record being formed of a series of more or less countries of the seventy-five threads per linear inch, said record being formed of a series of more or less connected gouges or deand application of the colors, the about the series of the pressions bearing a desirate relative man breading to the pressions bearing a desirate relative man breading to the pressions bearing a desirate relative man breading to the pressions bearing a desirate relative man breading to the pressions bearing a desirate relative man breading to the pressions bearing a desirate relative man bearing a desirate

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THIS SPECIFICATION SIGNED AND WITNESSED THIS 12 DAY OF Supr 1889

Showar A. Edwar.

Witnesses :

Edicon & Haget

Oath.

State of New Junes, County of Exces

THOMAS A. EDISON

, THE ABOVE-NAMED

PETITIONER, BEING DULY SWORN, DEPOSES AND SAYS THAT HE IS A CATAZEN OF THE United States and a resident of Llewellyn Park, in the County of Essex and State of New Jersey: THAT HE VERILY BELIEVES HIMSELF TO BE THE ORIGINAL, FIRST AND SOLE INVENTOR IMPROVEMENT IN PHONOGRAPHS

DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION; THAT HE DOES NOT KNOW AND DOES NOT BELIEVE THAT THE SAME WAS EVER KNOWN OR USED BEFORE HIS INVENTION OR DISCOVERY THEREOF; OR PATENTED OR DESCRIBED IN ANY PRINTEO PUBLICATION IN THE UNITED STATES OF AMERICA OR ANY FOREIGN COUNTRY BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION; OR IN PUBLIC USE OR ON SALE IN THE UNITED STATES FOR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION FOR FOREIGN PATENT HAS BEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES OR ASSIGNS IN ANY FOREIGN COUNTRY.

SWORN TO AND SUBSCRIBED BEFORE ME THIS 13 THOU OF SUPPT. 181

Ecase to 1013 1 Theer "025 "030 .025 .030 Witnesses: Inventor

Att'ys.

Base of

welcaling should be salingued to

eries of 1880. No. 73 //3 7

DEPARTMENT OF THE INTERIOR,

Cnited Plates Patent Office,

2-020.

SIR:

n:

I have to acknowledge the receipt of the petition, specification, oath, and

drawing of your alleged Improvement in Phonospha

with Fifteen Dollars as the first fee payable thereon.

with rives lower as the first fee payable thereon.

The papers are duly filed, and your application for a patent will be taken up for examination in its order

You will be duly advised of the examination.

Very respectfully, Case will be taken up for examination in about one men

Hos S. Edison Commissioner of Patents

Jo Dyer Edmonds & Dyer, 3/ Hassan St, Might

Note:—In order to constitute on upplication for a patent, the inventor is by her required. I farmish his putties, specification each, and deverting (where the nature of the non-minute for furnings) and to pay the required. No application is considered as complete, nor can say efficient action be last thereon, until all its parts, as here specified, a furnished it also deem by the avenues or application.

0-0*1

United States Patent Office.

Room No...

DEPARTMENT OF THE INTERIOR. J. H. D.

> WASHINGTON, D. C., October 25,1899.

Thomas A. Edison.

MAILED.

Care Dyer, Edmonds & Dyer.

OCT 25 1899

#31 Wassau Street,

U. S. Patent Office

New York N.Y.

Please find below a communication from the EXAMINER in charge of your application. for Phonographs, filed sept. 21, 1899, serial number 731, 137.

Claims 1, 2, 3, 4, 7 and 8 are rejected on Jacques, #413,282, October 22,1889, Phonographs. The model shows threads of a pitch less than 75 per inch , in fact about 50 per inch, there are waves of less depth than width and the threads are characterized by freedom from overlapping.

Claims 5 and 6 are rejected on Jacques as above, in view of Edison #430,278, June 17,1890, Graphophones, which latter shows cylindrical either the size of which relative to the pitch of screw being a matter of judgment and convenience than invention.

RULE 73. In every amendment the exact word or words to be stricken out or inserted in the application must be specified and the precise point indicated where the ensure or insertion is to be made. All such amondments must be on sheets of paper separate from the paper specimely field, and written on but one side of the paper.

THOMAS A. FDISON
PHONOGRAPHS
FILED SEPTEMBER 21, 1899
SERIAL NO. 731.137

ROOM NO. 219.

HONORABLE COMMISSIONER OF PATENTS,

8 I R :-

The Examiner's attention is directed to the fact that the first six claims are all limited to the use in the combination of a recording device having a curved cutting edge. The use of such a recording device resulted in the objectionable overlapping which applicant refers to in his specification, which overlapping is overcome by applicant by means of the invention recited in the specification. The patent to Jacques cited by the Examiner against all the claims, does not employ a recorder having a curved edge, and it would therefore be immaterial to Jacques whether the threads of the record were of one pitch or another. Jacques refers in his patent only to the employment of a "sharp pointed stylus", which could not possibly cut a curved record. So far as the seventh and eighth claims are concerned, each of said claims is limited to the formation of a record which shall be of greater width than depth. This is not the case with Jacques, since the use of a sharp pointed stylus would inevitably result in the production of a record having a greater depth than width. The remarks of the Examiner as to the fifth and sixth claims seem to have been incorrectly transcribed by the typewriter.

Very respectfully,

Attorneys for Edison.

New York, December 8, 1899.

9...071

Room No. 219. **
All communications should be addressed to
"The Communications of Patents,
Weekleyton, D. C."

All commy cations respecting this application s., Aid give the serial number date of filing, and title of invention.

J. H. D .

DEPARTMENT OF THE INTERIOR,
UNITED STATES PATENT OFFICE.

D. 1901

Washington, D. C., December 28 1899,

Thomas A. Edison,

Care Dyer, Edmonds & Dyer,

MAILED. DEC 28 1899

#31 Massau Street,

U, S. Patent Office

New York, N.Y.

-, -- i alant 011100

Please find below a communication from the EXAMINER in charge of your application. for Phonographs, filed Sept. 21,1899, serial number 731,137.

Co. H. Duell Commissions of Patents.

The claims in this case are all rejected on the patent to Jacques of record. The model in said patent has a record, the pitch of which is approximately fifty threads to the inch. This record appears to have been cut with a curved tool and the gouges are broader than they are deep. There appears to be no operlapping on this record.

The claims are furthermore rejected on the patent to Edison of record. The difficulty that applicant is endeavoring to cure by the means set forth in this application is well known in the

RULE 73. In overy amendment the exact word or words to be stricken out or insected in the application must be specified and the precise point indicated where the ensure or learning is to be made. All such amendments must be on shreats of paper expensate from the papers previously field, and written on but one olde of the paper.

2.

art and the means by which he undertakes to cure it are not such as amount to invention over the patent cited but amount merely to a matter of calculation. If two grooves overlap, it would seem to be quite obvious to any one skilled in the art who ... should wish to prevent this overlapping to make the grooves of greater pitch, and it is also a matter of mere mechanical calculation and not a matter of invention to make the stylus of less diameter as a means of giving the groove the same depth as before without giving it so great a presith.

It is not known what is meant in several of the claims by a spiral record, the pitch of which is proportional to the sensitiveness of the diaphragm. This expression is altogether indefinite. It would be impossible in any particular case to say whether or not the pitch of the record was proportional to the sensitiveness of the diaphragm which made it.

Claim 7 is rejected on any well made phonograph record.

Claim 8 is objected to on the ground that applicant has not set forth a record in which the gouges or depressions bear a definite relation in breadth to depth. The ratio of the breadth of a groove cut by a surved stylus to its depth depends on the depth of the groove, The deeper the groove, the less would this ratio be.

THOMAS A. HDISON
PHONOGRAPHS
FILED SEPTEMBER 21, 1899
SERIAL NO. 731,137

ROOM NO. 219.

HONORABLE COMMISSIONER OF PATENTS,

S I.R :-

Without prejudice, we amend as follows: Cancel claims 1 and 2, and substitute:

1. In a phonograph, the combination with a recording device having a curved cutting edge representing a shallow are of sufficient extent to be only partially engaged with the recording material in recording sounds of abnormal emplitude, and a disphragm connected to said recording device and adepted to be impressed by original sounds, of a phonograph blank with which the recording device cooperates to normally form a shallow spiral groove therein, the relative lateral feed of the blank and recording device giving to the record groove a sufficient pitch to prevent the cutting edge from overlapping in the recording of such abnormal sounds, substantially as and for the purposes set forth.

Ohange the numeral of claim 3 to 3, and in said claim, line 2, erase the word "curved", and after "edge" in said line insert ----- representing a shallow are of sufficient extent to be only partially engaged with the recording material in recording sounds of abnormal amplitude-

Cancel claims 4, 5 and 6, and change the numerals of claims 7 and 8, to 3 and 4.

Present claim 3, line 4, after "depth" insert ---representing at all sections relatively shallow ares

Present claim 4, line 5, erase "bearing a definite relation in breadth to depth", and substitute ----- and representing at all sections relatively shallow arcs -----

The subject-matter of claim 1 is designed to take the place of claims 1 and 2 which have been erased, but to set forth more clearly applicant's advance in the art, and at the same time to distinguish from the patent to Jacques which the Examiner refers to and wherein the record is made with a pointed recorder. By the expression "the pitch of which is proportional to the sensitiveness of the diaphragm in crased claim 2, and the expression "a disphraem of high sensitiveness" in erased claim 4, applicant meant that as the pitch of the record was increased, the sensitiveness of the diaphragm could be also increased. Such a construction being in fact a part of applicant's invention and necessarily following from the increase in the pitch of the record groove, a claim on the latter feature manifestly includes the former.

The claims as now presented are fully distinguished from the Jaques patent, wherein it is stated that the record is formed by a "sharp pointed stylus". If the model on record shows a record which "appears to have been cut with a curved tool", it must be a fact that the model does not represent the Jaques invention. We assume, however, that by the expression "sharp pointed stylus" Jaques has reference to a stylus made as sharp as practicable, and that therefore the extreme cutting edge thereof may be formed on a curve of relatively small dismeter, or, in other words, that the stylus is microscopically considered, relatively blunt. A record formed with a stylus of this character could not possibly overlap, even if the pitch of the record groove were made finer than the present standard.

Applicant's prior patent does not meet the claims as they are now presented, because, as stated in the specification of the present case, with a record formed of the standard pitch, overlapping is inevitable, and this is the case with the reference.

> Very respectfully, THOMAS A. EDISON,

> > . .

His Attorneys.

New York, December 4, 1900.

, Room No. 219 X.

Iff consuminations should be addressed to
"The Commissioner of Patents,
Washington, D. C."

All come Prications respecting this application should give the serial number of titles of the serial numbers of titles of the serial numbers of titles of the serial numbers of titles of the serial numbers of titles of titles of the serial numbers of titles of the serial numbers of titles of tit

J. H. D. UNITED STATES PATENT OFFICE,

WASHINGTON. D. C., December 15,1900.

Thomas A. Edison,

Care Dyer, Edmonds & Dyer,

#31 Nassau Street,

New York, N.Y.

MAILED. DEC15 1900

U. S. Patent Office

CECEIVED OF COMMON SAN

Please find below a communication from the EXAMMER in charge of your application. for Phonographs, filed Sept. 21,1899, serial number 731,187.

2-246.

C. H. Duell Commissioner of Patents.

Claim 1 presented in the amendment filed the 7th inst., and claims 2, 3 and 4 are rejected on the grounds of rejection and the references cited of record. The devices claimed in claims 1 and 2 seem to involve merely the use of the devices shown in the patent of Jacques and applicant's patent cited, in a way that experiment, experience and judgment would suggest. There appears to be no novelty in the mechanical parts referred to in the claims.

Olaims 1 and 2 define combinations of parts and claims 3 and 4 define the phonograph record as an article. Since records

RULE 73. In every amendment the exact word or words to be ciriokon out or inserted in the application must be specified and the precise point indicated where the ensure or insertion to to be made. All coeb amendments must be on abects of paper separate from the popers proviously field, and written on but one olde of the paper.

whave acquired a distinct status in the art as a separate subject of manufacture and sale, division must be required to the end that claims for the combinations of parts be defined in one application and claims for the record be prosecuted in another application, applicant electing which alleged invention he will further prosecute in this application.

THOMAS A. EDISON
PHONOGRAPHS
FILED SEPTEMBER 21, 1899
SERIAL NO. 731.137

EXAMINER'S ROOM NO. 219.

HONORABLE COMMISSIONER OF PATENTS,

SIR:--

We note that the Examiner still rejects the new first claim, as well as the remaining claims as amended, in view of the patents to Jacques and to Edison of record. The issue between the Examiner and ourselves seems to be only a question of opinion, on which we have already expressed our views as fully and clearly as possible. In requesting a reconsideration, therefore, for the purpose of appeal, we reiterate the arguments which have already been made, and express the hope that the Examiner may favorably entertain the claims in view of the meritorious character of applicant's invention. A rejection on the ground of lack of invention where the references admittedly are insufficient, should not, we submit, be taken except in the olearest kind of a case. That, we believe, is not the situation here.

We note that in his last letter the Examiner for the first time raises the question of division, but we hope that that question may be held in abeyance until the appeal is definitely settled. Should the appeal be unsuccessful, applicant would in this way be relieved of the expense of filing a separate divisional application; whereas on the other hand, if the case were divided, a favorable decision as to one set of claims might not necessarily carry the other claims in its terms. It is therefore only as a matter of

expedience and economy that we make the request at this time.

Very respectfully, THOMAS A. EDISON,

His Attorneys.

New York, November 8, 1901.

Thomas A. Edison.

2-246.

DEPARTMENT OF THE INTERIOR. UNITED STATES PATENT OFFICE.

WASHINGTON, D. C.,

November 20 190

Care Dyer. Edmonds & Dyer.

NOV 90 1901

#31 Nassau Street.

H. D.

MAILED. U. S. Patent Office

New York.N.Y.

Please find below a communication from the EXAMINER in charge of your application.

for Phonographs, filed Sept. 21,1899, serial number 731,137.

Th. I. allen.,

This action is made responsive to the letter from applicant dated the 8th and filed the 9th instant.

The office can add no other grounds of rejection of the claims to those of record. Applicant seems simply to have proportioned existing parts in such a way that the sound grooves

may not overlap without making any substantial structural change. Applicant's attention is invited to the following decisions that views unfavorably statements of result, function in

claims. . . See ex parte Schweitzer 97 O.G., 1371, in view of which claims 1 and 2 are objected to. The claims are all

again rejected in view of former grounds of rejection. Referring to the matter of division, final action in this matter will be deferred in view of the conditions referred to in applicant's letter above referred to,

Sugar, En Sugar, Specialty: Patr. Webstern

Suc Offices Dyer, Edmands & Byer, Specially: Stelmarck, Florek 50 Sussan, Stock

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homas A. Edison, Esq., of there is no amention in the

Dear Sir.-

then there can be no mention in 7,- making the lightest barger the office on September 21st 1899 we filed for you an applicate

tion (E. 1013) covering an improvement in phonographs consisting in making the threads 75 to the inch instead of 100 to the inch, and preferably reducing the diameter of the recording device to from .025 to .03 of an inch instead of from .035 to .04 of an inch, as at present used. idea was to secure very deep records without overlapping. The Examiner rejects the case, and if anything further is to be done it must be by way of appeal, which requires to be taken before the 20th of this month. We wish therefore that you would give the matter your early attention, in order that we may take the appeal, if necessary, in time. The position of the Examiner, broadly speaking, is that no invention would be required to overcome overlapping merely by increasing the pitch of the feed, or by reducing the diameter of the recorder, or by both of these expedients. No reference has been cited showing the invention specifically. We believe that the Examiners in Chief would be disposed to sustain the Examiner in his rejection, and therefore doubt if the appeal would be successful. Our view of the case therefore is that

12

the application should be dropped, unless of course you can suggest some argument which would support the patentability of the invention.

FLD/AL

THOMAS A. EDISON
IMPROVEDENTS IN PHONOGRAPHS
FILED SEPTEMBER 21,1899
SERIAL NO. 731,137

OUR NO. 2302. EDISON'S NO. 1013.

CLAIMS.

- 1. In a phonograph, the combination with a recording device having a curved cutting edge and a diaphragm connected to said recording device and adapted to be impressed by original sounds, of a phonograph blank with which the recorder comberates to form a spiral record groove having a pitch sufficiently coarse to allow for the formation without overlapping of the depressions representing an abnormal amplitude, substantially as set forth.
- 2. In a phonograph, the combination with a recording device having a curved cutting edge and a diaphragm of high sensitiveness, of a phonograph blank with which the recorder cooperates to form a spiral record, the pitch of which is proportional to the sensitiveness of the diaphragm, to allow for the formation without overlapping of waves or depressions of an abnormal amplitude, substantially as set forth.
- 3. In a phonograph, the combination with a recording device having a curved cutting edge and a disphragm connected to said recording device and adapted to be impressed by original sounds, of a phonograph blank with which the recorder engages to form a record groove having a pitch of not more than seventy-five threads per linear inch, substantially as set forth.

- 4. In a phonograph, the combination with a recording device having a curved cutting edge and a diaphragm of high sensitiveness, of a phonograph blank with which the recorder engages to form a record groove having a pitch of not more than seventy-five threads per linear inch, substantially as set forth.
- 5. In a phonograph, the combination with a recording device having a curved cutting edge with a diameter of not less than .026 of an inch, and a diaphragm connected to said recording device and adapted to be impressed by original sounds, of a phonograph blank with which the recorder coperates to form a spiral record groove having a pitch sufficiently coarse to allow for the formation without overlapping of depressions representing an abnormal amplitude, substantially as set forth.
- 6. In a phonograph, the combination with a recording device having a curved cutting edge with a diameter of not less than .025 of an inch, and a diaphragm of high sensitiveness, of a phonograph blank with which the recorder coperates to form a spiral record, the pitch of which is proportional to the sensitiveness of the diaphragm, to allow for the formation without overlapping of waves or depressions of an abnormal amplitude, substantially as set forth.
- 7. As a new article of manufacture, a phonogram having a record out spirally on its surface, said record being composed of a series of more or less connected gouges or waves having a greater width than depth and further characterized by freedom from overlapping, substantially as set forth.
- 8. As a new article of manufacture, a phonogram having a record cut spirally thereon with a pitch of not less

than seventy-five threads per linear inch, said record being formed of a series of more or less connected gouges or depressions bearing a definite relation in breadth to depth, substantially as set forth.

No. 2303 Serial No. 731,138 Applicant. Thomas a. Gli kaminer's Room No. 219 Assignee Ass'g't Exec. Patent No. 652 457 Issued ACTIONS. Person Set, 25, 1899. 36 annul De 30 " uetes January 13, 1900, 18 Mumeret Jan 194 27, 1900. 19 ron 0. Febr 12 1900 m From O Mch 13,1900 Amuded May 9, 1900 25 Amended May 10, 1900 m Allowed Ime 2 1900 RICHARD N. DYER 31 Nassau Street, NEW YORK CITY Ruch The palent !!

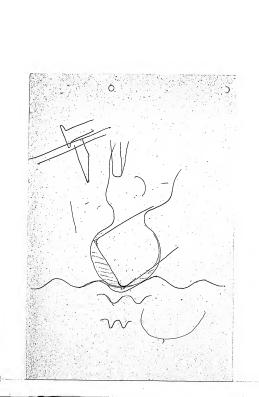
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the improvement converts in mains The recorder to reproduce - The chit Slightly of the Cupping dispense) The moentin consists with fise of a reproducing point almost idential that the charding point now generally used excepting that the Edge is rounded to prevent culling thetrecord when deproducing Bay using a reproducer if the Character the Gearing takes The present method of recording place clian across The groovs now universally used is Cupped cercular recorder or indentation made by the recorder as is the ball reproducer - fig: Case with the ball, and the total bearing surface is not very much less than with the Ball Gut theilh this

form can follow to the Collow form the brang line co finer sean follow down into an The form of reproductin fourt indulation where the Gall also parmets very perfect deproduct. Cannot as shown in fig 4 now unwisely used without the necessary of increasing the Dufuce valorily above the usual one to Claum the Circlur reproduce clam in such a way that hence the overtones which are see the formed by and underlations ve they can't Evade it -Close logither the bottom of the it increases loudness & gralt pane count seresched by very much Jaz the ball form whereas the vely

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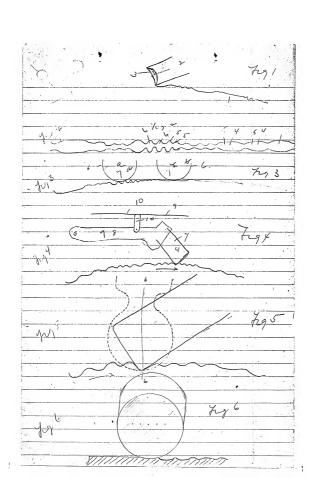


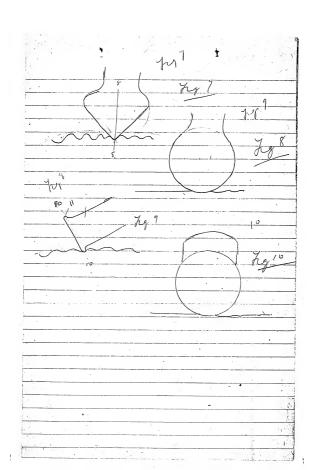
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No. 23/0 E. 10 No. Applicant. X	Serial No. 73#6	95
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Assignee Recorde	d. Liber Page	*
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	RICHARD N. DYER,	

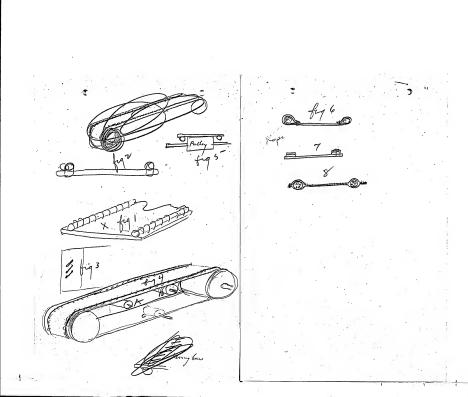
31 Nassau Street, NEW YORK CITY.

The abject of this invention is to improve upon the present conveying belt and week demunch the weekr The mountain consists of the use with an ordinary flat conveyer belt of Hard sides whereby ! the necessary of turning up the best by fully or other Hendrage Conveyory ores etc have not been used flat as the ore som speaks our the whole with of the balf of then over the sides

This action being due to the action of the blet sagging between Each pulley support + Then shoughtening of and hence it is the procline to turn up the Edge of the byman of turn up or angle phellup - These are Expensione shore difficult to oil reep dust out than the flat pully, The are is carried on only a portion of the Gelt. in crease

the war at that point and the Galt X is the ordina the Constant Concaving of the Cotton or rubber belt. but together with the wear in the tenter causes the Gelt near the Edges are secures ropes about 17 to 12 dearly to fail + Tear apart in the These ropes are served to the Center Bong Gefor any afficered belt by perfecting the belt was token place over the purapal part of the belt on Each area of the rape The By meeting are wined the best is alway thought with perforation sufficient to funt bearding belt gofrawhele to Ge The wear is really the same passed throughs the Covalition I wan are grefindly be if the Entire water of the locing posses on the i shows the preferable

to the other it is at a figs 6 show the rape with the infig 3 = fig 2 the best longed over to seem shows the End of the fig 4 a conveying belt with A B - These pulley are the y chews a strips of that Gitting rivited and full wealth afthe Helt but while 8 shows the plys of the pullage which support belt aplit with the rope the under palf of the belt uscaled between the phys c fig 4 are wit the full of their severed - as for un a 6 ply telt is oplit. width bringless in gung 3 ply + Each sede width thankle space between the rapes on the Claim Engling - Jule Octrott 1899



DYER, EDMONDS & DYER, Patents and Patent Causes,

Detition.

To the Commissioner of Patents:

YOUR PETITIONER THOMAS A. EDISON, a citizen of the United States, residing and having his post office address at Llewellyn Park, in the County of Essoz and State of New Jersey,

PRAYS THAT LETTERS PATENT MAY BE GRANTED TO HIM FOR THE THE THE TOTAL PROPERTY IN CONVEYING BELTS

SET FORTH IN THE ANNEXED SPECIFICATION; AND HE HEREBY APPOINTS DYER, EDMONDS AND DYER (A FIRM COMPOSED OF RICHARD N. DYER, SAMUEL O. EDMONDS AND FRANK L. DYER), OF NO. 31 NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERA-TIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE PATENT OFFICE CONNECTED THEREWITH.

Romas a. Edison

SPECIFICATION.

TO ALL WHOM IT MAY CONCERN:

He it known that I, THOMAS A. RDISON, a citizen of the United States, residing at Llewellyn Park, in the County of Essex and Stute of New Jersey, have invented a cortain new and useful DEPROVACHNI IN CONVEYING HELES (Case No. 1018), of which the following is a description:

My invention relates to various now and useful improvements in conveying belts adapted for transporting material in bulk, such as iron ore, coal, grain, etc.

With the conveying bolts as now made it is the practice to run the belts on supporting pulleys, and to comon's the upper or carrying surface by the employment of angle-pulleys placed at suitable distances apart. The inclination of the angle-pulleys makes it very difficult to satisfactorily lubricate them and to insulate them from the dust, while the general arrangement is objectionable since practically the central portion only of the belt is subjected to wear, and in consequence the conveying belts hereforce used generally become entirely worn at their central portions while showing hardly any appreciable wear at their edges.

The object of my invention is to provide an improved conveying belt and supporting pulleys for the same, by which angle-pulleys are dispensed with, while in use the material will be distributed over substantially the entire surface of the belt so as to reduce the wear.

In order that the invention may be better understood, attention is directed to the accompanying drawings forming part of this specification, and in which figure 1 is a perspective view showing the preferred construction of belt and the manner of mounting the same; figure 2 a vertical section through figure 1; and figures 5; 4 and 5 de-

In all of the above views, corresponding parts are represented by the same numerals of reference.

The belt 1 is made of the usual or ordinary material. preferably cotton or rubber, and is passed over the end pulleys 2, 2, which may be any desired distance apart. The bolt 1 is provided, at or near each edge, with a confining rim or portion, by which the material in process of conveyance will be provented from escaping. Proferably for this purpose I employ at each edge of the belt a rope 3 having a diameter of from one and one-quarter to one and one-half inches, and which is secured in place to the belt by means of a lacing 4 passed through perforations in the belt and forming loops over each rope, which loops are preferably about one-half inch apart. In this way the ropes 3 will materially strengthen the belt, while by securing them in place by means of lacings as explained, the ropes will be firmly and rigidly held in position and will practically constitute a part of the belt. When the supporting pulleys 2, 2 are a considerable distance apart, intermediate pulleys 5 are used to support the upper or carrying surface of the belt, said pulleys being mounted on horizontal axes and extending the entire width of the belt. The return portion of the belt is supported by pulleys 6, also mounted on horizontal axes but of less width than the belt, in order that the ropes 3, 3, or analogous portions, may clear the pulleys 6. (Instead of securing the ropes 3, 3 to the belt near the sides thereof as explained, each edge of the belt may be turned over upon a corresponding rope 3, as shown in figure 3, and secured in place by means of stitching, or

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instead thereof the edges of the belt may be split, as shown in figure 5, and the rope 3 inserted in place between the plies, which are then sewed together, as shown in figure 5. While I prefer to use a rope, as explained, at each side of the belt, it will be understood that any other suitable material may be used for this purpose, and in figure 4 I show as an example of a further modification the employment of two strips 7, 7 of latther or any other suitable material secured one on top of the other and riveted or otherwise secured to the balt at each side thereof.

Having now described my invention, what I claim as new and desire to secure by Letters Patent is as follows:

- As a new article of manufacture, a conveying belt having rim portions at each side thereof, substantially as set forth.
- 2. In a conveying apparatus, the combination with the supporting pulleys mounted on horizontal axos, of a conveying belt carried by said supporting pulleys, and rim portions for said belt at each side thereof, substantially as set forth.

In a conveying apparatus, the combination with the supporting pulleys mounted on horizontal axes, of a conveying belt carried by said supporting pulleys, rim portions for said belt at each side thereof, intermediate supporting pulleys for the conveying portion of the belt of a width equal to that of the belt, and supporting pulleys for the return portion of the belt of a width less than the distance between the rim portions thereof, substantially as set forth.

As a new article of manufacture, a conveying belt having a rope secured to its outer face near each side thereof, substantially as set forth. As a new article of manufacture, a conveying belt having a rope secured to its outer face near each side thereof by means of lacings, substantially as set forth. THIS SPECIFICATION SIGNED AND WITNESSED THIS 20 DAY OF Scholars of Shories a. Educar

Mitnesses:

J. J. Pandseph.

Oath.

State of New Jersey } 55.:

THOMAS A. HDISON

. THE ABOVE-NAMED

PETITIONER, BEING DULY SWORN, DEPOSES AND SAYS THAT HE IS A CITIZEN
OF THE United States and a resident of Llewellyn Park; in the
County of Essex and State of New Jersey;

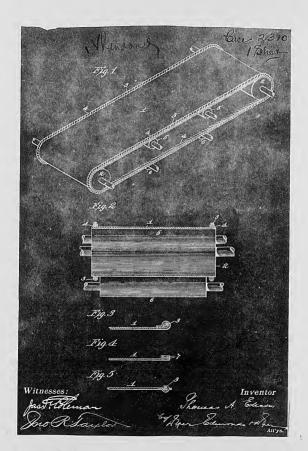
THAT HE VERILY BELIEVES HIMSELF TO BE THE ORIGINAL, FIRST AND SOLE INVENTOR OF THE INVENTED IN CONVEYING BELIES

DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION; THAT HE DOES NOT KNOW AND DOES NOT BELIEVE THAT THE SAME WAS EVER KNOWN OR USED BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR PATENTED OR DESCRIBED IN ANY PRINTED PUBLICATION IN THE UNITED STATES OF AMERICA OR ANY FOREIGN COUNTRY BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION FOR FOREIGN PATENT HAS BEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES OR ASSIGNS IN ANY FOREIGN COUNTRY.

SWORN TO AND SUBSCRIBED BEFORE ME THIS 20 Th DAY OF Outstar 1889

NOTARY PUBLIC. For

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In application is considered as complete, nor can any official action be last thereton, until all its parts, as here specified, as furnished in due form by the nursulor or applicant.



All constitution represents the application. And give the serial numb date of filling, and title of invention.

DEPARTMENT OF THE INTENTION.

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DEPARTMENT OF THE INTENTION.

WASHINGTON, D. C., "OV. 18, 1899.

T.A. Edison.

Tare Dyer, Edmonds & Dyer,

31 Massau St.,

"ew Kork, "ity. ".Y.

Please find below a communication from the EXAMINER in charge of your application.

for conveying Belt, filed Oct. 25, 1899, 49734,695.

C. H. Dreell Commissioner of Patents.

This application has been examined.

The claims are all rejected on Hardy, 315,141, April 7, 1885, (Driers, Endless Carriers;) Holland, 416,704, Dec. 3, 1882. (Ore & Coal Washers;) Rowers, 575,142, Nan. 12, 1897, (same class;) Dodge, 37,615, Feb. 10, 1863, (Conveyers, Endless, Helt;) Erennan, 396,136, Jan. 15, 1889, (same class); Ridgway, 632,750, Sept. 12, 1899, (same class,) or Praithmaite, 435,389, Sept. 1890, (Lawn Mowers,) Grass Catchers.)

The state of the art as above disclosed would seem to preclude the allowance of any claim on the subject-matter presented

RULE 73. In every amendment the caret word or words to be sricken out or in-e trd in the application must be specified and to precise point initiated where the canara or insertion is to be made. All such amendments must be on sheets of paper approach from the papers previously filed, and written on but not side of the paper.

THOMAS A. WDISON CONVEYING BELT FILED OCTOBER 25, 1899 SERIAL NO. 734,695

ROOM NO. 258

HON. COMMISSIONER OF PATENTS,

SIR:

We amend the above-entitled application as follows:-

Cancel figures 3, 4 and 5 of the drawing.

Page 2, lines 3 and 4, crase "and figures 3, 4 and 5 details of modifications".

Same page, beginning with "Instead", fourth line with bottom, erase through "thereof", line 10, page 3.

Cancel claims 1 and 2, and renumber the remaining claims.

The first claim covers applicant's suggestion of supporting a rimmed belt upon driving rollers which extend the
vidth of the belt and upon intermediate rollers which are
arranged between the rim portions. The second and third
claims cover applicant's improved conveying belt provided
with a rore to form rim portions secured on the outer face
near each side. We submit that these claims are allowable.

In the patent to Hardy, the belt is provided at each edge with a rope solely for attempthening purposes, as is common in many arts, for instance in the manufacture of clothing. This patent does not show the shortened intermediate rollers.

The patent to Braithwaite shows a belt with a rope on the under side, which cannot, of course, form a rim, and this patent also fails to disclose the arrangement of sucr porting and intermediate rollers claimed.

The patent to Ridgway shows a rubber belt lapped over upon a rope at either side, and not a belt provided with a rope on its outer face. This patent also fails to disclose the claimed arrangement of supporting and intermediate ropes

The patent to Brennan, Jr., shows a conveyor formed of ropes with separate links strung upon them, and not a boilt having a rope at each side on its outer face. The driving rollers of this patent extend the full width of the belt, and there are no intermediate rollers, as claimed.

The patent to Dodge fails to disclose the intermediate rellers and shows a belt having elastic rims, and not one with a rope on its outer face at each side.

The patent to Howers shows no supporting or intermediate rollers, but discloses simply a rimmed belt, the edges of the rims being strengthened with ropes.

The patent to Rolland shows a conveyor made of slats carried on top of supporting ropes, which is entirely different from the construction claimed.

It is hoped the case as now presented may, therefore be allowed.

Respectfully,

THOMAS A. EDISON,

His Attorneys

New York, November 5, 1900.

2-246.

DEPARTMENT OF THE INTERIOR

UNITED STATES PATENT OFFICE,

T. A. Edison.

Care Dyer, Edmonds & Dyer. 31 Nassau St.

New York city.

Please find below a communication from the EXAMMER in charge of your application.

for Conveying-Belt , filed Oct. 25, 1899, Ser. No. 734,695.

Claim 1 is rejected on Hack, 323,323, July 28, 1885, (Conveyers, Belt,)Fig. 4, or St. Clair, 443,488, Dec. 23, 1890, (Conveyers, Endless.)

Claims 2 and 3 are rejected on Hardy, of record. Nothing is said in these two claims as to the purpose of the rope. However, in view of the other references of record, the use of a rope as a substitute of any other kind of a flange would not be patentable over the references.

The claims are all rejected.

reiously filed, and written on but one side of the paper

Case No. E-1015, Dropped,

Filed October 25,1899,

improvement: in Conveying Balts.

Claims.

- As a new article of manufacture, a conveying helt having rim portions at each side thereof, substantially as set forth.
- In a conveying appearatus, the combination with the supporting pullays mounted on horizontal axes, of a conveying belt carried by said supporting pullays, and rim portions for said belt at each side thereof, substantially as set forth.
- 5. In a conveying apparatus, the combination with the supporting pulleys mounted on horizontal axes, of a conveying balt carried by said supporting pulleys, rim portions for said belt at each side thereof, intermediate supporting pulleys for the conveying portion of the belt of a width equal to that of the belt, and supporting pulleys for the return portion of the belt of a width less than the distance between the rim portions thereof, substantially as set forth
- 4. As a new article of manufacture, a conveying belt having a rope secured to its outer face near each side thereof, substantially as set forth.
- 5. As a new article of manufacture, a conveying balt maving a rope secured to its outer face near each side thereof by means of lacings, substantially as set forth.

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31 Nassau Street, NEW YORK CITY.

ion. The screens muxing with the cost on uturally produced rapidly or commently a The alpet of this invention is to Economically reffectively dry orroter Completed material of the officer perfect drying and randons The invention consists in cruffy the use of a large dryw the west or damp material prose Abugh lempedum unnears I through a driger there over ociceno to remove the sizes desired Jol -Then rebrushing the larger sizes - with them with the fresh wet ord treturning Dyar the whole to the dryni -Vhis has been in operation in Itelle Mill at ng Zus By continuously passing What Co for 12 year, of has 6 Ucalle) u dre conste fright to to plants Returns together and Important improvement with the fresh or coning in the mill - The hot dry returns m my plouts 5

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Detition.

To the Commissioner of Patents:

YOUR PETITIONER THOMAS A. EDISON, a citizen of the United States, residing and having his post office address at Llewellyn Park, in the County of Essex and State of New Jersey,

PRAYS THAT LETTERS PATENT MAY BE GRANTED TO HIM FOR THE PROCESS
AND APPARATUS FOR DRYING AND SORRENING ORES AND OTHER MATER-

SET FORTH IN THE ANNEXED SPECIFICATION; AND HE HEREBY APPOINTS DYER, EDMONDS AND DYER, IS PIRM COMPOSED OF RICHARD N. DYER, SAMUEL O. EDMONDS AND FRANK L. DYER, OF NO. 31 NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERATIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE PATENT OFFICE CONNECTED THEREWITH.

Thomas d. Edixon

SPECIFICATION.

TO ALL WHOM IT MAY CONCERN:

10

Be it known that I, THOMAS A. EDISON, a citizen of the United States, residing at Llewellyn Park, in the County of Masex and State of New Jorsey, have invented a certain new and useful PROCESS AND-APPARATUS-FOR DRYING AND SCREEN-TWO GRES AND OTHER MATERIAL IN BULK (Case No. 1017), of which the following is a specification:-

My invention relates to an improved process by which wet or damp ore and other material in bulk may be effectively and economically dried and soreemed, (and to an improved apparatus for carrying the process into effect.) My process makes it possible for me to employ a relatively small dryer and to utilize comparatively low temperatures for effecting the drying.

My process consists in orushing the wet or damp ore or other bulk material, in passing the orushed material through a dryor by which it is dried, in then subjecting the dried, crushed material to a screening operation by which particles of sufficient fineness will be separated from the material and conducted to the point of use, in recrushing the tailings of the screen or screens, which tailings are known in the art as "returns", in mixing the recrushed, dry, hot returns with freshly crushed, wet material, and in passing the mixture again through the dryer, and so on. By adding the recrushed, dried, hot returns to the freshly crushed, wet or damp material, a part of the moistur will be driven out of the latter, and the proportion of moisture in the material passing through the dryer will be reduced, so that a relatively small dryer may be employed,

-1-

utilizing comparatively low temperatures for effecting the drving.

(My improved apparatus comprises two eets of cruehing rolls, one set for cruehing the wet or damp material in bulk and the other set for recrushing the dry, hot returns; a dryer to which, after the apparatue is in operation, the mixture of returns and freshly crushed, wet or damp material is passed; a screening device for screening the material after it has passed through the dryer; and proper conveyors and clovators for automatically directing the streams of material through the several devices constituting the apparatus.

In order that my invention may be better understood, attention is directed to the accompanying drawing, showing the-improved apparatus in diagram.

1 represents a pair of crushing rolls or other crushing apparatus, provided with a hopper 2, into which the wet or damm ore or other material in bulk is delivered. crushing apparatus is of any suitable type. or belt, located beneath the crushing apparatus 1 and receiving the cruehed material therefrom. 4 is an elevator. into the boot of which the crushed material from the conveyor 3 is deposited. This elevator carries the crushed material upwarde and deposits it in the hopper 5 of a dryer 6 of any suitable type. Preferably the dryer 6 is supplied with hot air from a furnace 7 and is provided on its interior with the inclined baffle-plates 8, by which the material will be caused to paes through the dryer in the chape of a plurality of flat, zig-zag streams. The cruehed, dried material from the dryer 6 is deposited in the boot 9 of an elevator 10, and is conveyed by said elevator to a screening apparatus 11 of any suitable type. Preferably this screening apparatus comprises a plurality of screen sections 12, 12, and a series of checking surfaces 13, by means of which the material after it has passed over one screen section will be brought to rest before passing over the screen section next below. By thus passing the material more slowly over the screen sections, the screening operation is facilitated.

The fine material from the screens falls upon an incline 14 and is deposited on a conveyor 15, by which it is carried to the point of use. The tailings of the screens, which are in the form of dry, hot returns, are passed through a recrushing apparatus 16 of any suitable type and by which such tailings will be recrushed. The recrushed material from the recrushing apparatus 16 is deposited on the conveyor 3, so as to be intimately associated with the wet or damp material from the crushing apparatus 1.

The operation will be as follows:- The wet or damp ore or other material in bulk is supplied to the hopper 2 in the desired quantity and is crushed between the crushing rolls 1 or other crushing apparatus. The wet or damp. crushed material being deposited on the conveyor 3 will be elevated by the elevator 4 and pass through the dryer 6. by which it will be dried. From the dryer 6, the crushed. dry material will be elevated by the elevator 10 and pass through the screening apparatus 11. Sufficiently fine material will be carried off by the conveyor 15, but the coarse tailings or returns will be passed through the recrushing apparatus 16 and again deposited upon the conveyor 3. thus adding the recrushed, dry, hot returns to the wet or damp material on the conveyor 3, a part of the moisture carried by the wet or damp material will be driven out and the proportion of moisture contained in the mixture passing

through the dryer 6 will be considerably reduced, so that a relatively small dryer may be used, utilizing comparatively low temperatures.

Having now described my invention, what I claim as new and desire to secure by Letters Patent is as follows:-

- The process of drying and screening wet or damp material in bulk, which consists in crushing the wet or damp material, in passing the crushed material through a dryer, in screening the dried, crushed material, in recrushing the dry, het tailings or returns from the screening apparatus, and in mixing the recrushed, dry, hot returns with the crushed, wet or damp material, substantially as set forth.
- 2. The process of drying and screening wet or damp material in bulk, which consists in crushing the wet or damp material, in passing the orushed material through a dryer, in screening the dried, crushed material, in recrushing the dry, hot tailings or returns from the screening apparatus, in mixing the recrushed, dry, hot returns with the crushed, wet or damp material, and in passing the mixture again through the drying apparatus, substantially as set forth.
- 3. An apparatus for screening and drying wet or damp waterial in bulk, comprising in combination a crushing apparatus, a dryer to which the crushed, wet or damp material is directed, a screening apparatus for screening the dried, crushed waterial from the dryer, and means for recrushing the tailings of said screening apparatus and for mixing the recrushed tailings with the crushed, wet or damp material, substantially as yet forth.
- 4. An apparatus for squeening and drying wet or damp material in bulk, comprising in combination a crushing apparatus, a dryer to which the crushed wet or damp mater-

ial is directed, a screening apparatus to which the dried, crushed material from the dryer is directed, a recrushing apparatus for recrushing the tailings of the screening apparatus, and means for mixing the recrushed, dry tailings with the crushed, wet or damp material, substantially as set forth.

5. An apparatus for screening and drying wet or damp material in bulk, comprising in combination a crushing apparatus, a dryor to which the crushed, wet or damp material is directed, a screening apparatus to which the dried, crushed material from the dryer is directed, a recrushing apparatus for recrushing the tailings of the screening apparatus, and a conveyor located beneath the crushing and recrushing apparatus and once which the crushed and recrushed material is deposited substantially as set forth.

THIS SPECIFICATION SIGNED AND WITNESSED THIS LET DAY OF STARLING 9

Witnesses :

J. F. Nausoeph, G.C. Donals

Oath.

State of New Junes,

THOMAS A. EDISON

PETITIONER, BEING DULY SWORN, DEPOSES AND SAYS THAT HE IS A Citizen of THE United States and a resident of Llewellyn Park, in the County of Essex and State of New Jersey:

THAT HE VERILY BELIEVES HIMSELF TO BE THE ORIGINAL FIRST AND SOLE INVENTOR

OF THE PROCESS AND APPARATUS FOR DRYING AND SCREENING ORES

AND OTHER MATERIAL IN BUIK

DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION; THAT HE DOES NOT KNOW AND DOES NOT BELIEVE THAT THE BAME WAS EVER KNOWN OR USED BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR PATENTED OR DESCRIBED IN ANY PRINTED PUBLICATION IN THE UNITED STATES OF AMERICA OR ANY FOREIGN COUNTRY BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION AND THAT NO APPLICATION FOR FOREIGN PATENT HAS BEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES OR ASSIGNS IN ANY FOREIGN COUNTRY.

SWORN TO AND SUBSCRIBED BEFORE ME THIS IS DAY OF OTTOPHEN 1889

(SEAL)

NOTARY PUBLIC.

Series of 1850.

DEPARTMENT OF THE INTERIOR,

DEPARTMENT OF THE INTERIOR,

Washington, D. C., Aux 7 RIBHARE WAYEN

SIR:

I have to asknowledge the receipt of the petition, specification, oath, and drawing of your alleged Improvement in

2-020

Cotte + La pastus Jos Dayor

Dela + - - Rulp

with Fitteen Dollars as the first fee payable thereon.

The papers are duly filed, and your application for a patent will be taken up

for examination in its order

You will be duly advised of the examination.

Very respectfully, Case will be taken up for

· C. H. Duell

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Norr...-In order to conscitute an application for a patent, the inventor is by low required to formith his delition, specification, so tout, and tirromapt referent the nature of the one sometics of derivingly and to pay the regulated for No application is considered as complete, ner can say official action be had thereon, until all its parts, as here secondal, are formitted in does from y the firectorier or applicant.

DEPARTMENT OF THE INTERIOR

UNITED STATES PATENT OFFICE:

Thomas A. Edison.

Care Dyer, Edmonds & Dyer ... 31 Nassau Street.

New York City, New York.

DEC 19 1899

ase find below a communication from the EXAMINER in charge of your applica #736,350, filed Nov. 9, 1899, for Process ans Apparatus for Drying and Screening Ores, &c., in Bulk.

This case, having been taken up for examination, is found to embrace two separate and independent inventions - one, a process, covered in claims 1 and 2, and the other, an apparatus, covered in claims 3, 4 and 5. In accordance with Rule 41, disting is required. . .

THOMAS A. EDISON

PROCESS AND APPARATUS FOR DRYING AND SORMENING ORES 60.

SERIAL NO. 736.350 FILED NOVEMBER 9, 1899 ROOM NO. 243.

HON. COMMISSIONER OF PATIENTS,

SIR:

Please amend as follows:-

Bruse the words "AND APPARATUS" in the title of the invention.

Page 1, line 5, crase the words "AND APPARATUS". Same page, lines 10 and 11, erase the words ", and to an improved apparatus for carrying the process into effect".

Page 2, beginning with "My", Line 3, erase through apparatus", lines 11 and 12. Same page, line 15, crase the improved", and substitute ----an----. Same line, after "diagram" insert ----for carrying the process into ffect-----

Insert at the end of the specification: -------I do not claim herein the improved drying apparatus for carrying the process into effect, since such apparatus is made the subject of a separate application for patent .---Cancel claims 3, 4 and 5.

> Action on the merits is now respectfully requested. Respectfully.

> > Attorneys for Edison.

New York, December 30,1899.

Room No. 261. 3

2-071.

All co. incations respecting this application. Jould give the serial number date of tiling, and title of invention.

DEPARTMENT OF THE INTERIOR

UNITED STATES PATENT OFFICE, .

WASHINGTON, D. C., Jan. 29, 1900.

Thomas A. Edison,

C/o Dyer, Edmonds & Dyer,

31 Nassau St.,

New York, N. Y.

Please find below a communication from the EXAMMER in charge of your application.

Ser No 736,350, Filed Nov. 9, 1899, for "Process of Drying and Screening."

Co. H. Duell Commissioner of Patents.

This application, as amended, has been taken up for examina-

The claims are rejected upon the patent to Cummer, No. 634,199
Oct. 3, 1899, in Driers, Cyl., Int., Rot., Inclined, and Mo. 634,
200, Oct. 3, 1899, in Driers -Processes.

RULE 73. In every assendment the exact word or words to be stricken out or inserted in the application must be specified und the precise point indicated where the extract or insertics is to be made. All such assendments must be on sheels of paper segarate from the papers proviously filed, and written on but one side of the paper.

THOMAS A. EDISON
PROCESS OF DRYING AND SCREENING
FILED NOVEMBER 9, 1899
SERIAL NO. 736,350

ROOM NO. 261.

HONORABLE COMMISSIONER OF PATENTS,

SIR :-

Reconsideration of the claims is respectfully requested.

With applicant's invention the material is first orushed, then passed through a dryer, and finally screened, the screenings passing off to the point of use and the tailings being recrushed and mixed with fresh quantities of crushed wet or demp material. Both of the patents to Cumme of record relate particularly to apparatus and methods connected with the handling of garbage, and that apparatus is of such a character as to be practically limited only to the handling of comparatively soft and garbagelike material. With the Cummer patents the garbage is taken in its original form, passed through a dryer and screened, the screenings passing off for use, the tailings being disintegrated, and being finally again introduced into the dryer with fresh quantities of undried garbage.

The differences between the Cummer patents and applicant's invention may be thus stated:

First: In applicant's invention the material is first crushed, and the tailings from the screen are recrushed and mixed with the crushed wet or moist material. In the Cummer patents there is no equivalent of applicant's first step of crushing, since the garbage is introduced into the dryer in its original state.

Second: With applicant's process the recrushed dry not returns from the screen are mixed with the crushed wet

or damp material before being repassed through the drying apparatus. In the Cummer patents the disintegrating screenings are only added to the fresh material at the dryer, and there will in consequence be a very imperfect mixture of the two.

Very respectfully,

Attorneys for Edison.

New York, February 21, 1900.

9-011

Room No. 261, will restrict the abstract to "The Commissioner of Patents, Washington, D. C."

All communations respecting this application should give the order name date of filing, and title of inventions

DEPARTMENT OF THE INTERIOR,
UNITED STATES PATENT OFFICE,

Washington, D. C., March 6, 1900.

T. A. Edison,

C/o Dyer, Edmonds & Dyer, 31 Nassau Street,

New York, N. Y.

MAR 6 1900

Pierse flui below a communication from the EXAMBER in charge of your application.

Se No 736,350, Filed Nov. 9, 1899, for "Process of Drying Ores."

C. H. Druell Commissioner of Potents.

This application has been again examined, and as no reason is seen for modifying the previous action, the claims are finally rejected upon the references of record. The apparatus shown in the references is described as intended for use in disintegrating and drying lignite and gypsum as well as garbage.

MULETA. In overy amendment the exact word or words to be strickes onto or inverted in the application must be specified and to precise point indicated where the centrare or insertion is to be usade. All such assembles must be on sheets of paper separate from the purest specifically filed, and written on but one side of the paper.

he Edison Portland Cement Co.

ORANGE TELEPHONE, "311 ORANGE,"

Edison Laboratory, Orange, N. J.,

April 16th,1900

Messrs. Dyer ,Edmonds & Dyer , 31 Massau Street,

New York City.

Gentlemen: --

Replying again to yours of February 21st, in reference to application Edison #1017, and Edison #1024, beg to state that we have further investigated the matter and find that Mr. Edison gave the New Jersey Zinc Co. instructions to arrange their plant so a portion of the dry material should be returned and mixed with the wet material, and so through the Dryer with it, but his instructions were not carried out, and the material only went through the Dryer once.

Yours very truly,

Many of Comment of

Case No. E-1017.

Filed Nov. 9, 1899. Dropped,

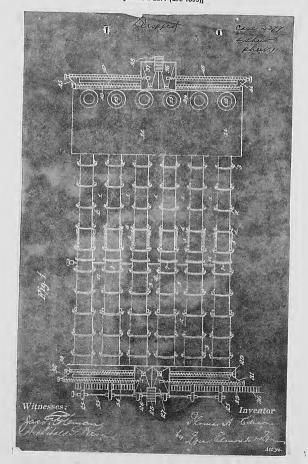
Process for Drying and Screening Ores and other Material in Bulk.

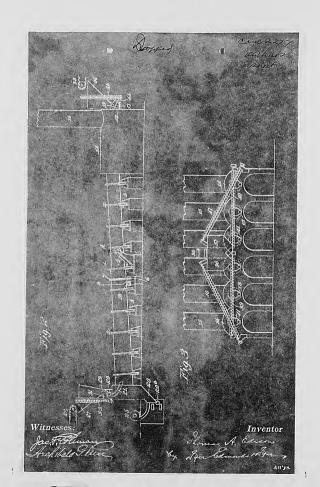
Claims.

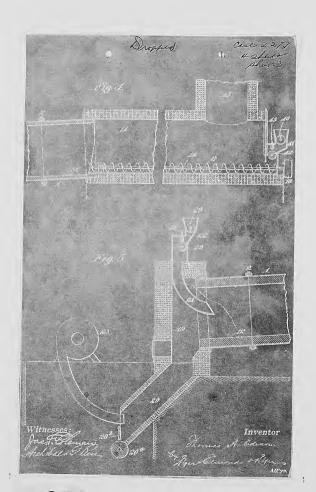
- 1. The process of drying and screening met or damp material in bulk, which consists in crushing the wet or damp material, in passing the crushed material through a dryer, in screening the dried, crushed material, in recrushing the dry hot tailings or returns from the screening apparatus, and in mixing the recrushed, dry, hot returns with the crushed, wet or damp material, substantially as set forth.
- 2. The process of drying and screening wet or damp material in bulk, which consists in crushing the wet or damp material, in passing the crushed material through a dryer, in screening the dried, crushed material, in recrushing the dry, hot tailings or returns from the screening apparatus, in mixing the recrushed, dry, hot returns with the crushed, wet or damp material, and in passing the mixture again through the drying apparatus, substantially as set forth.
- 3. An apparatus for screening and drying wet or damp material in bulk, comprising in combination a crushing apparatus, a dryer to which the crushed, wet or damp material is directed, a screening apparatus for screening the dried, crushed material from the dryer, and means for recrushing the tailings of said screening apparatus and for mixing the recrushed tailings with the crushed, wet or damp material, substantially as set forth.

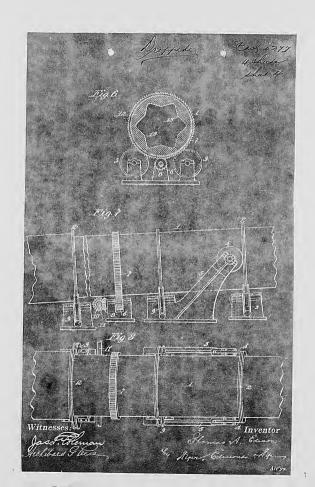
- 4. An apparatus for screening and drying wet or damp material in bulk, comprising in combination a crushing apparatus, a dryer to which the crushed, wet or damp material is directed, a screening apparatus to which the dried, crushed material from the dryer is directed, a recrushing apparatus for recrushing the tailings of the screening apparatus, and means for mixing the recrushed, dry tailings with the crushed, wet or damp material, substantially as set forth.
- 5. An apparatus for screening and drying wet or damp material in bulk, comprising in combination a crushing apparatus, a dryer to which the crushed, wet or damp material is directed, a screening apparatus to which the dried, crushed material from the dryer is directed, a recrushing apparatus for recrushing the tailings of the screening apparatus, and a conveyor located beneath the crushing and recrushing apparatus and onto which the crushed and recrushed material is deposited, substantially as set forth.

[FOLIO # 2277 (CA. 1899)]









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31 Nassau Street, NEW YORK CITY.

+ Edison Cantonz The object of this invention is to Osperter magnetic maken GET OF No magnetic malerials (E DEC 1889) and accel from the Some phoft. rugo dd' Cartael boush The mirentim consents in a want for Wis the cone cohielis so of magnetic opporator which by propertioned to the van adjustment can be made to separate Equally as well very that the faller can 62 magnetic moleune and afor magnetized nearly to material having on my Exclusely weak nagretic property Daturation - of 9 2 Ohews how the palar Extension one put av . . The cure is teg. I shows the form af magnet Explored on Chesepenlar previously wound as a A the driving both B' B! 6 saringo 6,66 in at place) over X the shaft G the Corr of magnit the und core of the heads F E the poles of Chamagnit which derve to form a scaned Cogellan -Cyluder W the wire -

after the magneton is fig 3 shaws the seperator as vembled - a very thing Whonged for operation strip of sheet of assis I prefer to use wor Chan made to Enterely marks one seperator so that the the whole of themaquetic Concentrale Com de run Cyludei - Theo brass sheet two or more times through plevents the belt tokichruis over the magnitude pulley from Groung drawn inwards Chesame operation -The Operation is as follows The MIM2 M3 are between the pales cohen it is loaded with the magnets af the Magnetio malorials 3 opperators - In the Case of very magnetic material - The Speed

of the belt is very great thrown of the pulley by I prefer to have the Bell centrefugal force while travel from 6 to 800 ft the nonlinaguetre partieles or more per minute, Entlangled in the magnetic The Hoppi B with raller partition Coelesced logither fred Deves to fiedlike as are forcibly drawnfout 6y che sometful centrifugal Wagnetic moderial Evene force acting upon them over the Galt to nearly The speed affelbe Belt is the full width of adjusted that the central the face of the magnet. poliver is great Enough Julley = The magnetism to overcome the clogging af chelatter is sufficient together of the magnetic to prevent the magnet pattietis Whetherds To particle for Geing prevent their being thrown

I off- In process seperators below + are fed outs the Belt of this general chrisali of che next ocperator to Mediantage has not The object of the other 2 Seen taken of the centrifugal Depuators is to mome the force house the speeds Seperation cof Every particle have been slow other cef free nonmagnetic grality of the magnetic watter a few particles Escaping the first machen Inproctice on Enough when the output is increased magnetism is generated Gy fred ing a thick streem to carry allhomaquetic sailed completely around If the material is por very weak in magnetism the the Drum - Then the action nonmagnetia particles Camat Se seperaled by of ele under pait of the fall of the hoper Centrafugal action, the

Speed of the Gelf is reduced When the material is to 20 or 30 feet pa minute Extremity weak magnetically and the dividing boards like garnets, specular und ore ste - I prefer arranged as in fly 4 to Construct The magnitude The normagnetic particles drum like fra 5-1 drop vertically-The orz in this case is A A' are wooden extensions not fed over the entere of the palar pieces - over Chepolar Estroumition out wealth af the belt Covering the magnetic the gap the gap is covered pulley but only over with thin sheet brase that partian applie belt The polar precest wood which covers the gap Deve as a narrow full between the pales!

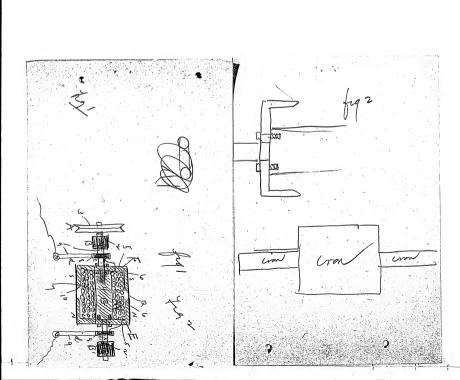
over which athen Unches so the gran well not Conveying belt runs this Geomesaturaled Except at the palar Ends belt is preferably difes an un evensurface like The beltopied shoulde beary Duck Canvas fra zo to 50 feat per minute to prevent the materials The fred the same willh being drawn to the Edges as the palar Edges X X af the polos of the cloq 13 the carry the The bolden of were is first With I wat wound definality + by triplicale seperalors then put over caret palm Ends scanne and Aterunning afthe Consentrale two or more The palar Ends as They time a very perfect approach che Carz are who

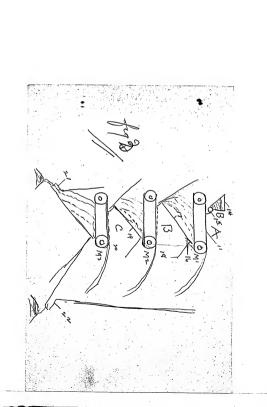
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also claim-the for custance of the magnition of the magnit is Kept blong process of depending the belt spied slow magnitional by ocarcely any any afthe Countrading Centrifugal mon may particle will force by magnetism on maguele malul & Come out they are Enlangles Causing the pull of in the Maquelia Malamal theld on the drum Centrifugal force on of the speed is more ased non reaguelie particles the Centry al pull to reach a point. Sufficent to disintangle well be mareased oman not too strongly held, of overcome the magnetic clothing clogg will be thrown aff. of the municipality There is a point where

Welain the 2nd form of maily allwill Gz magnet in details + I wound off the Centrifugal generally this magnet force for Exceeding on gives the limit to magnetion thorpone af challagher It also works fine -Clogging out this makes Claim the gaing seperal the Gelf opera a little Clam gang sepudan for rerunning Concentrat too great hence is used bear than one Deperator. agong for Fernum Theses a new idea in tails Etc = The roughin Get = Operators of it wases perfect-Dre8/99 Edun





DYER, EDMONDS & DYER,
specialty,

Patents and Datent Causes,
31 Nassau 57, New York,

REGISTRATION NO. 401 BANUEL O. BOMONGS, REGISTRATION NO. 411.

Detition.

To the Commissioner of Patents:

YOUR PETHIONER, THOMAS A. EDISON, a citizen of the United States, residing and having his post office address at Llewellyn Park, in the County of Rasex and State of New Jersey,

PRAYS THAT LETTERS PATENT MAY BE GRANTED TO HIM FOR THE IMPROVEMENT IN
PROCESS OF MAGNETIC SEPARATION

SET FORTH IN THE ANNEXED SPECIFICATION; AND HE HEREBY APPOINTS DYER, EDMONDS AND DYER (A FIRM COMPOSED OF RICHARD N. DYER, SAMUEL O. EDMONDS AND FRANK L. DYER), OF NO. 31 NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERATIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE FATENT OFFICE CONNECTED THEREWITH.

THOMAS A. EDISON

SPECIFICATION.

TO ALL WHOM IT MAY CONCERN:

Be it known that I, THOMAS A. EDISON, a citizen of the United States, residing at Llewellyn Park, in the County of Essex and State of New Jersey, have invented a certain new and useful IMPROVEMENT IN PROCESS OF MACRITIC SEPARATION (case No. 1022), of which the following is a description:

In an application filed on even date herewith I describe certain improvements in magnetic separators comprising a rotating magnet, the poles of which are arranged adjacent to each other to form a relatively narrow gap between them, the whole constituting a pulley around which is passed an endless belt, and to the said belt is fed the mixed magnetic and non-magnetic particles. In my said application I describe specifically how the apparatus is intended to work in connection with materials which are extremely weak magnetically, such as garnets and specular iron ore, the magnetic and non-magnetic particles being fed to the belt substantially in line with the gap between the polar faces. whereby the magnetic particles will be tenaciously attracted to the belt and will be carried down around the magnet and thence away from the vertical diameter, where they drop off, while the non-magnetic particles immediately drop off of the belt as it approaches and recedes from a vertical direction.

My present invention relates to an improved process by which a magnetic separator of the general type described in my said application can be very effectively utilized for the separation and concentration of particles which, compared to garnets and specular iron ore, are relatively magnetic, such as magnetite, and I have modified said apparatus in specific respects to fit it more perfectly to the carrying on of the improved process.

One of the difficulties in magnetic separation is that non-magnetic particles become entangled with the magnetic particles and are carried through the apparatus, and a common expedient at the present time in use in the art is to subject the magnetic and non-magnetic particles to more or less agitation during the separate operations so as to prevent the entrainment or entanglement of the non-magnetic particles with the magnetic particles. I find that with an apparatus of the general type referred to, when operated at a sufficiently high speed as to result in the generation of considerable centrifugal force, the non-magnetic particles will not only be thrown off of the belt as it passes around the magnet, but such particles will be actually disentangled from the magnetic particles, due to the effect of the magnetic force, and thrown off so as to be effectively separated. When an apparatus of this general type is used with materials which are extremely weak magnetically, it is desirable, as I describe in my said application, that the materials should be fed to the belt only in lines substantially coincident with the gap between the polar faces in order that such materials may be subjected to lines of intense magnetic force. When, however, my improved process is carried out, utilizing centrifugal force to facilitate the separating operation, it is not necessary to get such a concentrated magnetic field, and hence it becomes possible to modify the apparatus to the extent of using very much larger polar faces, which as a whole may be nearly magnetically saturated.

An apparatus intended for the carrying on of my improved process may therefore be formed of a core to which power is applied, two disks carried by the ends of said core, and overhanging rims carried by said disks and enclosing the magnetizing coil, the whole magnet being therefore essentially cylindrical in form and carrying the feed belt for the entire width of the polar faces. Since the ampere turns of the coil will be so proportioned to the mass of the metal in the magnet as to result in the polar faces being nearly magnetically saturated, it becomes possible, with an apparatus utilizing my present process, to feed to the belt material throughout substantially the entire width of the belt, whereby the rapidity of operation of the apparatus will be very greatly increased in addition to the increase which results from the higher speed at which the belt is driven.

In order that the invention may be better understood, attention is directed to the accompanying drawings forming a part of this specification, and in which figure 1 represents a plan of my improved apparatus; figure 2 an enlarged section of the magnet; and figure 3 a diagram showing a series of the separators working in bank.

In all of the above views, corresponding parts are represented by the same numerals of reference.

l represents a shaft, which is mounted in bearings 2, 2, and which may be driven in any suitable way, as for example from a pulley 3. The shaft 1 is provided with a cylindrical enlargement at its center constituting the core of the magnet. The poles of the magnet comprise the two disks 5, 5, which are boited to the core as shown, and having the overhanging rims 6, 6, the free edges of which are adjacent to each other so as to form a gap between them. The coil 7 is wound on the core within the magnet, as shown, and is supplied with current through insulated collecting rings 8, 8 and brushes 9, 9. Freferably the polar faces 6, 6 are entirely enclosed in a thin sheet of non-magnetic metal, such as brass, 10, whereby the magnet will present a sontinuous operating face to the feed bet 11, which is made

of any suitable material. This belt extends over a pulley 12 carried on a shaft 13. The ampere turns in the coil 7 are so proportioned relatively to the mass of the magnetic poles as to result in the polar extremities 6, 6 thereof being magnetically saturated. Material is fed to the belt 11 in any suitable way, as for instance from a hopper 14 having a roller feed 15. Mounted below the magnet is a suitable deflecting board 16, which may be actually located behind the vertical center of the magnet. Preferably a plurelity of the separators are used, one above the other as shown in figure 3, the consentrates from the first separator passing by means of a chute 17 to a second separator 18, while the concentrates of this second separator pass by means of the chute 19 to a third separator 20. The final concentrates issue from the apparatus through a draw-off spout 21, while the non-magnetic particles are carried out of the apparatus through a spout 22.

The operation will be as follows: Power is applied to the shaft 1 to rotate the magnet and drive the belt 11 of each separator, and the mixed magnetic and non-magnetic particles are fed to the belt of the first separator, as for instance through the roller feed 15. The feed of the material to the belt may occupy substantially the entire width of the belt, since the entire polar faces of the magnet are. as stated, preferably magnetically saturated. The speed at which the belt is driven is very high, ranging generally from between six hundred and eight hundred feet or more per minute, but this speed should be so proportioned to the magnetic attraction of the magnet, to the magnetic affinity of the magnetic materials, and to the diameter of the magnet as not to result in the generation of a greater centrifugal force than is necessary to throw off the non-magnetic particles from the belt as it passes around the magnet. By

thus driving the belt at a relatively high speed, the nonmagnetic particles will be thrown off therefrom in front of the deflecting board 16 by the centrifugal force which is developed, while the magnetic particles will be caused to tenaciously adhere to the belt by the magnetic attraction, and will be gradually carried by the belt away from the lines of magnetic force as the particles pass beyond the vertical diameter of the magnet until they finally drop off. By thus utilizing in a magnetic separator the effect of centrifugal force, and by so proportioning the centrifugal force that it tends to positively throw off of the belt all non-magnetic particles without, however, affecting the magnetic particles, I secure a very perfect and rapid separation; in fact, the effect of the centrifugal action in the apparatus is sufficient to cause non-magnetic particles which would otherwise be entangled and entrained with the magnetic particles and carried through the apparatus, to be actually disentangled therefrom and to be thrown out by the centrifugal force. I consider it preferable to use a plurality of these separators, because by doing so the speed of separation can be increased by feeding to the first separator magnetic and non-magnetic materials in large quantities, and in correcting imperfections in the first separation by the subsequent separators, it being obvious that any non-magnetic particles which may have passed through the first separator will have further opportunity in the second and final separators of being disentangled and removed from the magnetic particles.

Having now described my invention, what I claim as new and desire to secure by Letters Patent is as follows;

 The improved process of separating magnetic from non-magnetic particles, which consists in bringing the mixed particles in a field of magnetic attraction, in changing the direction of movement of such particles so as to result in the generation of centrifugal force which throws out the non-magnetic particles, and in withdrawing the magnetic particles from the magnetic attraction, substantially as sot forth.

- 2. The improved process of separating magnetic from non-magnetic particles, which consists in feeding the mixed magnetic and non-magnetic particles to a rotating field of magnetic attraction, the speed of rotation thereof being sufficient to result in the generation of centrifugal force to throw out the non-magnetic particles, and in postitively withdrawing the magnetic particles so separated from the rotating magnetic field, substantially as set forth.
- 3. The improved process of separating magnetic from non-magnetic materials, which consists in subjecting the mixed material to the joint action of magnetism and entrifugal force, substantially as set forth.

THIS SPECIFICATION SIGNED AND WITNESSED THIS 3rd DAY OF Januarysse-1900.

THOMAS A. EDISON.

THOMAS A. EDISON.

W. S. WALLORY.

Z. J. F. RANDOLPH

Oath

State of New Jersey County of Essex

. ..

THOMAS A. EDISON, THE ABOVE-NAMED

PETHIONER BEING DULY SWORN, DEPOSES AND SAYS THAT HE IS A citizen OF THE United States, and a resident of Llewellyn Park, in the County of Essex and State of New Jersey;

THAT HE VERILY BELIEVES HIMSELF TO BE THE ORIGINAL FIRST AND SOLE INVENTOR OF THE IMPROVEMENT IN PROCESS OF MAGNETIC SEPARATION

DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION, THAT HE DOES NOT KNOW AND DOES NOT BELIEVE THAT THE SAME WAS EVER KNOWN OR USED BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR PATENTED OR DESCRIBED IN ANY PRINTED PUBLICATION IN THE UNITED STATES OF AMERICA OR ANY FOREIGN COUNTRY BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, OR IN PUBLIC USE OR ON SALE IN THE UNITED STATES FOR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION FOR FOREIGN PATENT HAS BEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES OR ASSIGNS IN ANY FOREIGN COUNTRY.

THOMAS A. RDISON.

SWORN TO AND SUBSCRIBED BEFORE ME THIS 3rd DAY OF January BOK 1900.

J.F.RANDOLPH

NOTARY PUBLIC. for New Jersey.

(SEAL)

2-161.

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DEPARTMENT OF THE INTERIOR

United Ptates Patent Office &

Wushington, D. C., ...

SIR:

I have to acknowledge the receipt of the petition, specification, oath, and drawing of your alleged Improvement in

for purposes of examination.

You will be duly advised of the examination

Very respectfully,

Case will be taken up let examination in about one month.

. A. Duell Commissioner of Patients

y Dyer, Edmonde + Dyer

Norm.—In order to constitute an application for a putent, the investor is by law required to faraish this position, specification, and, and drawings (where the nature of the cone admits of duratics) and to pay the required for.

No application is considered an compliant, nor can any effect notice as that thereto, until all its parts, an here specified, are farmined in the form by the inventor or applicant.

All communitations respecting this application should give the script numbers, date of filing, and title of divention; are

DEPARTMENT OF THE INTERIOR,

UNITED STATES PATENT OFFICE.

WASHINGTON, D. C., Feb. 8, 2900.

Thomas A. Edison,

Care Dyer, Ramonds & Dyer,

No. 31 Nassau Street.

... New York City, New York.

U.S.PATENT DEFIGE, FEB 8 1900

Please And below a communication from the EXAMINER in charge of your application.

#925, filed Jan. 9, 1900, for Process of Magnetic Separation.

Commissioner of Potents.

supplicant's drawing has been criticised by the Chief Draftsman as follows: "Interest; parts in section should be section lined. Admit for examination only." Should the case finally be found otherwise allowable, the drawing must be relieved of objections before the case can pass to issue. Applicant is required to slimimate. Case No. 1028 " from the specification to the disclosure of which is adds nothing. The serial number and date of the application referred to in the second paragraph, page 1, are required to be inserted.

Rach of the claims is red sted as squarely set in the following patents: 348,777, Payne, Sept. Ath, 1886; 465,306, Hoffman, Nov. 17th, 1891, and 548,176, Buchanan, Oct. 22d, 1895-Regnetic

Case No. E-1022,

Abandoned,

Filed January 9,1900,

Improvements in Process of Magnetic Separation.

Clains.

- 1. The improved process of separating magnetic from non-magnetic particles which consists in bringing the mixed particles in a field of magnetic attraction, in changing the direction of movement of such particles so as to result in the generation of centrifugal force which throws out the non-magnetic particles, and in withdrawing the magnetic particles from the magnetic attraction, substitutially as met forth.
- 2. The improved process of separating magnetic from non-magnetic particles, which consists in feeding the mixed magnetic and non-magnetic particles to a rotating field of magnetic attraction, the speed of rotation thereof being sufficient to result in the generation of centrifugal force to throw out the non-magnetic particles, and in positively withdrawing the magnetic porticles so separated from the rotating magnetic field, substantially as set forth.
- 3. The improved process of separating magnetic from non-magnetic materials, which concists in subjecting the mixed material to the joint action of magnetism and centtrifugal force, substantially as set forth.

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NEW YORK CITY.

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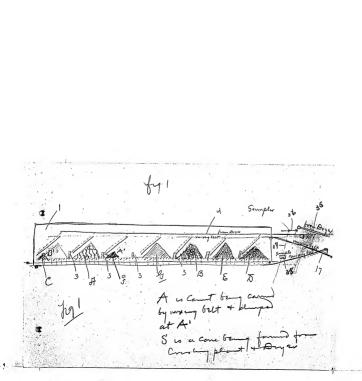
a opout or oneside of the Opt high Alea rock at me Cone and this op-out have the flow scheavack peveral aperatures in its 6 ottom at another time whereas tio also open at to lower Un Come as a whole would end These aperatures are Controlled by sods Extending have a definite use any up along the spout to the Here I is Esemblal soit top of the stock house only to know the actual wherethe belt delivers to assay of the whole cone the ports and have illustraly but that it shall be but a single cone of the lower and of drawn at out afthe. Stock house so myed that the sport is friend opened the cone friends the sport is allthal Comes out Ohen By the hair lines when Oballhaue the Exact the ore get up to the spout assay of the Sampler assay Close I No 2 aparatus is opened to do this I provide, to on enter the Cone is

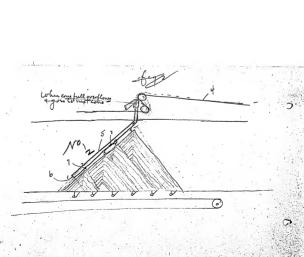
Manner of one sport at the Underneath the cove and top the rock is spead in the several spouts provide Core so the roller field give with raller freds which Can be adjusted to fred from an orz us a whole fairly agreeing with the general the Cone but the conveying assay of the ample out belt Various amounts al steel not near enough to ore until nearly all the ore produce a perfect dement of the cone is fed out what remains is left there permanently as "it will not to attain this a further myang is Essential & 9 mux with any rock of accomplish this by which subsequent comes Employing a double covering byslam both By thus delivering the on top fundamenth the obsto form the cons un Stock house forming it in the use.

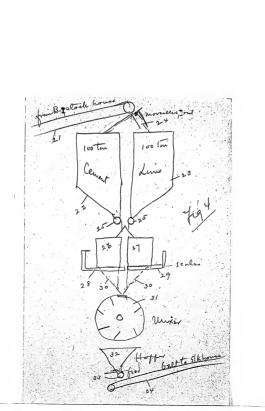
One conveying system fed out through the various ceros to take dra from ralle feeds anto the mxing Conveying belt underwalk the dayer of deliver it to after Leaving the stock house any one afferenal poles it rame proceeds up an or Cones while the angle where it meets the Corresponding belt underthe felt golding to the top of Stock house draws off the stockhouse it dumps any cone & conveyo & to on this or is then Coursed the next depailment of the to a clear part of the Stock house + dumped mill to form a new cone The other Conveying system when this cone is drawn is used puraly forming off to the next department The operation is as follows the mying is so perfect often Core has been made

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DYER, EDMONOS & DYER,
EPROIALTY,

PARCHES AND PARCHE GRUSCS,
31 NASSAU ST., NEW YORK,

RIGHARD N. DTER. REDISTRATION HO. 4ET. SAMUEL O. ROMONDE, ANDISTRATION NO. 411.

Detition.

To the Commissioner of Patents:

YOUR PETHTONER, THOMAS A. EDISON, a citizen of the United States, residing and having his post office address at Llewellyn Park, in the County of Essax and State of New Jersey,

PRAYS THAT LETTERS PATENT MAY BE GRANTED TO HIM FOR THE IMPROVEMENT IN MAGNETIC EMPARATORS

SET FORTH IN THE ANNEXED SPECIFICATION; AND HE HEREBY APPOINTS DYER, EDMONDS AND DYER IS FIRM COMPOSED OF RICHARD N. OYER, SAMUEL O. EDMONDS AND FRANK L. DYER, OF NO. 31 NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERATIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE PATENT OFFICE CONNECTED THEREWITH.

THOMAS A. EDISON.

SPECIFICATION.

TO ALL WHOM IT MAY CONCERN:

Be it known that I, THOMAS A. MDISON, a citizen of the United States, residing at Llewellyn Park, in the County of Essex and State of New Jersey, have invented a certain new and useful IMPROVEENT IN MAGNETIC SEPARATORS (Case No. 1023), of which the following is a description:

In my application case No. 1082 filed on even date herewith, I have described an improved process of magnetic separation consisting in bringing the mixed magnetic and non-magnetic particles into a field of magnetic attraction, in changing the direction of movement of such particles so as to result in the generation of centrifugal force which throws out the non-magnetic particles, and in withdrawing the magnetic particles from the magnetic attraction. The object of my present invention is to provide an improved apparatus for the carrying out of such a process.

In order that the invention may be better understood, attention is directed to the accompanying drawings forming a part of this specification, and in which figure 1 represents a plan of my improved apparatus; figure 2 an enlarged section of the magnet; figure 5 a diagram showing a series of the separators working in bank; figure 4 a longitudinal section of a medification; and figure 5 a section on the line 5-5 of figure 4.

In all of the above views, corresponding parts are represented by the same numerals of reference.

1 represents a shaft, which is mounted in bearings 2, 2, and which may be driven in any suitable way, as for example from a pulley 3. The shaft 1 is provided with a cylindrical enlargement at its center constituting the core of the magnet. The poles of the magnet comprise the two disks 5, 5, which are bolted to the core as shown, and have

ing the overhanging rims 6, 6, the free edges of which are adjacent to each other so as to form a gap between them. The coil 7 is wound on the core within the magnet, as shown, and is supplied with current through insulated collecting rings 8, 8 and brushes 9, 9. Preferably the polar faces 6. 6 are entirely enclosed in a thin sheet of non-magnetic metal, such as brass, 10, whereby the magnet will present a continuous operating face to the feed belt 11, which is made of any suitable material. This belt extends over a pulley 12 carried on a shaft 13. The ampere turns in the coil 7 are so proportioned relatively to the mass of the magnetic poles as to result in the polar extremities 6, 6 thereof being nearly magnetically saturated. Material is fed to the belt 11 in any suitable way, as for instance from a hopper 14 having a roller feed 15. Mounted below the magnet is a suitable deflecting board 16, which may be actually located behind the vertical center of the magnet. Preferably a plurality of the separators are used, one above the other as shown in figure 3, the concentrates from the first separator passing by means of a chute 17 to a second separator 18, while the concentrates of this second separator pass by means of the chute 19 to a third separator 20. The final concentrates issue from the apparatus through a draw-off spout 21, while the non-magnetic particles are carried out of the apparatus through a spout 22.

The operation will be as follows: Power is applied to the shaft 1 to rotate the magnet and drive the belt 11 of each separator, and the mixed magnetic and non-magnetic particles are fed to the belt of the first separator, as for instance through the roller feed 15. The feed of the material to the belt may occupy substantially the entire width of the belt, since the entire polar faces of the magnet are, as stated, preferably magnetically saturated. The speed at

from between six hundred and eight hundred feet or more per minute, but this speed should be so proportioned to the magnetic attraction of the magnet, to the magnetic affinity of the magnetic materials, and to the dismeter of the magnet as not to result in the generation of a greater centrifugal force than is necessary to throw off the non-magnetic particles from the belt as it passes around the magnet. thus driving the belt at a relatively high speed, the nonmagnetic particles will be thrown off therefrom in front of the deflecting board 16 by the contrifugal force which is developed, while the magnetic particles will be caused to tenaciously adhere to the belt by the magnetic attraction. and will be gradually carried by the belt away from the lines of magnetic force as the particles pass beyond the vertical diameter of the magnet until they finally drop off. By thus utilizing in a magnetic severator the effect of centrifugal force, and by so proportioning the centrifugal force that it tends to positively throw off of the belt all non-magnetic particles without, however, affecting the magnetic particles. I secure a very perfect and rapid separation; in fact, the effect of the centrifugal action in the apparatus is sufficient to cause non-magnetic particles which would otherwise be entangled and entrained with the magnetic particles and carried through the apparatus, to be actually disentangled therefrom and to be thrown out by the centrifugal force. I consider it preferable to use a plurality of these separators, because by doing so the speed of separation can be increased by feeding to the first separator magnetic and non-magnetic materials in large quantities, and in correcting imperfections in the first separation by the subsequent separators, it being obvious that any non-magnetic particles which may have passed through the

which the belt is driven is very high, ranging generally

first separator will have further experimity in the second and final separators of being disentangled and removed from the magnetic particles.

While I prefer to employ an apparatus using a rotating magnet around the polar faces of which the feed-... belt passes directly, since such a construction is very simple and effective, yet it will be understood that the apparatus may be modified without departing from the scope of the invention. For example, the circular magnet may be held from retation and may be provided with a retatable shell working very close to the polar faces, and with which shell the belt may engage, as shown in figures 4 and 5. With this modification, a stationary shaft 23 carries a coil 24 which is surrounded by the two poles 25, 25. Mounted with respect to the stationary magnet thus formed, is a shell 26. which works very close to the polar faces, said shell being as thin as possible. This shell may turn upon the stationary shaft 23 and may be driven in any suitable way, as, for example, from a pulley 27. In order that the magnetic particles may be moved by the feed-belt 11 with respect to the stationary magnetic field which will be formed in the modified construction, said belt may be provided with transverse cleats 28, which effect a positive movement of the magnetic particles with respect to the field. With this modification, it will be observed that the centrifugal force will result in the separation of the non-magnetic particles. while the magnetic particles will adhere tenaciously to the belt in their movement with respect to the field.

Having now described my invention, what I claim as new and desire to secure by Letters Patent is as follows:-

- 1. An improved magnetic separator comprising a feed device movable with respect to a fixed center, means for developing a magnetic field concentric to said center and adjacent to the feed device, means for feeding mixed magnetic and non-magnetic particles to the feed device, and means for moving said feed device at a sufficiently high velocity as to result in the generation of contrifugal force to throw off the non-magnetic particles but not sufficient to withdraw the magnetic particles from the effect of said field, substantially as set forth.
- 2. An improved magnetic separator comprising a feed-bolt to which the mixed magnetic and non-magnetic purticles are fed, a rotating support for said belt, whereby the belt is caused to move with respect to a fixed center, means for developing a magnetic field concentrio to said center and within which the belt moves, and means for moving said belt at a sufficiently high velocity as to result in the generation of centrifugal force to throw off the non-magnetic particles but not to withdraw the magnetic particles from the effect of said field, substantially as set forth.
- 3. An improved magnetic separator comprising a rotating magnetic field, means for feeding mixed magnetic and non-magnetic particles to said field, means for rotating the field at a sufficiently high velocity as to result in the generation of centrifugal force to throw off the non-magnetic particles, and means for positively withdrawing the magnetic particles so separated from the effect of said field, substantially as set forth.
- 4. An improved magnetic separator comprising a retating magnet, a belt passing around said magnet and to which the mixed magnetic and non-magnetic particles are fed, and means for moving said belt and magnet at a sufficiently

high speed as to result in the generation of centrifugal force to throw off the non-magnetic particles, substantially as set forth.

5. An improved magnetic separator comprising in combination a magnet consisting of a core and a pullcylike polar extremity carried by the core, a halt coderating with said polar extremity and to which the magnetic and non-magnetic particles are fed, and means for moving said belt at a sufficiently high speed as to result in the consertion of centrifugal force to throw out the magnetic particles, substantially as set forth.

- 6. An improved magnetic separator comprising a core, a disk at each end of said core, an overhanging polar extremity carried by each of said disks, the whole constituting a pulley, a belt cooperating therewith, means for feeding magnetic and non-magnetic material to said belt, and means for moving the belt at a sufficiently high speed as to result in the generation of centrifugal force to throw out the non-magnetic particles, substantially as set forth.
- 7. An improved magnetic soparator comprising a core, a disk at each end of said core, an overlanging polar extremity carried by each of said disks, the whole constituting a pulley, a belt comperating therewith, means for fooding magnetic and non-magnetic material to said belt, means for moving the belt at a sufficiently high speed as to result in the generation of centrifugal force to throw out the non-magnetic particles, and a shield of non-magnetic material covering the polar extremities, substantially as set forth.
- 8. An improved magnetic separator comprising a core, a disk at each end of said core, an overlanging pelar extremity carried by each of said disks, the whole constituting a pulley, a belt cooperating therewith, means for

feeding magnetic and non-magnetic material to said belt, means for moving the belt at a sufficiently high speed as to result in the generation of centrifugal force to throw out the non-magnetic particles, and a magnetizing coil enclosed within the polar extremities of said magnet and so proportioned to the mass of the magnet as to result in the polar extremities being nearly magnetically saturated, substantially as set forth.

9. An improved separating apparatus comprising a plurality of magnetic separators arranged to successively act upon the concentrates from the previous separator, and each separator comprising a rotating magnet and a belt to which the material is fed, the speed of the belt being sufficient to throw off the non-magnetic particles by contrifugal force, substantially as sot forth. THIS SPECIFICATION SIGNED AND WITNESSED THIS 3rd DAY OF Januarymen 1900

	THOMAS A. EDISON
Witness	es:
1.	
2,	

Oath.

State of NEW JERSEY
County of ESSEX

} 88.:

THOMAS A. EDISON, THE ABOVE-NAMED

PETHIONER, BEING DULY SWORN, DEPOSES AND SAYS THAT HE IS A CITIZEN OF THE United States, and a resident of Llewellyn Park, in the County of Essex and State of New Jersey;

THAT HE VERILY BELIEVES HIMSELF TO BE THE ORIGINAL, FIRST AND SOLE INVENTOR
OF THE IMPROVEMENT IN MAGNETIC SEPARATORS

DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION; THAT HE DOES NOT KNOW AND DOES NOT BELIEVE THAT THE BAME WAS EVER KNOWN OR USED BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR PATENTED OR DESCRIBED IN ANY PRINTED PUBLICATION IN THE UNITED STATES OF AMERICA OR ANY FOREIGN COUNTRY BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION FOR FOREIGN PATENT HAS BEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES OR ASSIGNS IN ANY FOREIGN COUNTRY.

THOMAS	Δ	EDISON	

SWORN TO AND SUBSCRIBED BEFORE ME THIS 3rd DAY OF January 1900

F. RANDOLPH

(SEAL)

NOTARY PUBLIC. for New Jersey.

DEPARTMENT OF THE INTERIOR,

United E	Ptates	Patem	t Office,
			00

SIR:

I have to acknowledge the receipt of the petition, specification, oath, and drawing of your alleged Improvement in

with Fifteen Bollars as the first fee payable thereon.

The papers are duly filed, and your application for a patent will be taken The drawing is informal, but has been admitted up for examination in its order.

You will be duly advised of the examination. Very respectfully.

Case will be taken up ...

the inventer is by law required to furnish h to, and drawings (where the materio of the case admits of drawings) and to pay the required too.

No application is considered an essiplete, are can any official action be had thereon, until all itse probability that of form by the inventor or application.

ROGIN NO. 244.

If co functions should be detected to the Commissions of Patents, Washington, D. C. 11.

All communications z

DEPARTMENT OF THE INTERIOR.

Feb. 8, 1900.

Thomas A. Edison,

Oars Dyer, Edmonds & Dyer,

No. 31 Nassau Street,

New York City, New York.

U.S.PATENT OFFICE, FEB 8 1900

Please find below a communication from the EXAMINER in charge of your application.

UNITED STATES PATENT OFFICE.

#824, filed Jan. 9, 1900, for Magnetic Separators.

190 Commissioner of Tribute.

Applicant's drawing has been criticised by the Chief Draftsman as felicones: "Informal; parts in section should be section lined. Must for examination obly." Should this application be finally found atherwise allewable, the drawing must be relieved of objection before the case can be passed to desue. Applicant is required to eliminate. "Gase No. 1028 " from the first line following the prescribes and to substitute the Office serial number and the date for the latter. Olaim 1 is rejected in view of 146,517 Setth, Mar. 10th, 1874, 346,771. Daying Sept. 7th, 1886, 485,505, Noffman, Nov. 17th, 1991, and 188, 1992 Holoman. Office of Chief. Refresher 2 is rejected in view of the references for claim 1. Chaim 3 is rejected in view of the references for claim 2. Glaim 5 is rejected in view of the references for claim 2. Glaim 5 is rejected in view of the references for claim 2. Glaim 5 is rejected in view of the references for claim 2. Glaim 5 is rejected in view of the references for claim 2. Glaim 5 is rejected in view of the references for claim 2.

RULE 73. In avery generalment the caust word or words to be stricken out or inserted in the application must be specified at the precipe point indicated where the ermane or insertion is 1q be made. All such assessments must be on sheets of paper

to proceed point indicated where the creater or insertion is to be made. All seeds associated must be an short of pager for from the pager proviously filed, and, written on but soo gift of the pager.

T. M. Lellier. If Africa 1 1/900, Note marks to obtain part.

T. A. Reison, \$824; Sheet

Claim 6 is rejected in view of Languith, cited. The nonmagnetic particles are discharged, in part, by centrifucal force in Languith, and it would not involve invention to impart to Languith's

belt such a speed as to make such force the main factor in the discharge, in view of Smith, Hoffman and Buchanan, cited.

Claim 7 is rejected in wiew of Langguth, cited; and feature

E, of 528,054, Williams, Oct. 25de, 1894.

Claim 6 is rejected as destitute of patentable novelty

Addin 9 is rejected in view of Langguth and Buchanan, cited. The references are in Hills, Ore & Coal, Hagnetic Separators.

Examiner,

Division XXV.

Case No. E-1023,

Abandoned,

Filed January 9,1900.

Improvements in Magnetic Separators,

Claims.

- 1. An improved magnetic separator comprising a feed device movable with respect to a fixed center, means for developing a magnetic field concentric to said center and adjacent to the feed device, means for feeding mixed magnetic and non-magnetic particles to the feed device, and means for moving said feed device at a sufficiently high velocity as to result in the generation of centrifugal force to throw off the non-magnetic particles but not sufficient to withdraw the magnetic particles from the effect of said field, substantially as set forth.
- 2. An improved magnetic separator comprising a feedbelt to which the mixed equatic and non-magnetic particles are fad, a rotating support for said belt, whereby the belt lucaused to move with respect to a fixed center, means for developing a magnetic field concentric to said center and within which the belt moves, and means for moving said belt at a sufficiently high velocity as to result in the generation of centrifugal force to throw off the nonmagnetic particles but not to withdraw the magnetic particles from the effect of said field, substantially as set forth.
- 3. An improved magnetic separator comprising a rotating magnetic field, means for feeding sixed magnetic and non-amegnatic particles to said field, means for rotating the field at a sufficiently like, velocity as to result in the generation of contringal force to throw off the non-magnetic particles, and means for positively withdrawing the magnetic

particles so separated from the effect of said field, substantially as set forth.

- 4. An improved magnetic separator comprising a rotating magnet, a belt passing around said magnet and to which the mixed magnetic and non-magnetic perticles are fed, and means for moving said belt and magnet at a sufficiently high speed as to result in the generation of centrifugal force to throw off the non-magnetic particles, substantially as set forth.
- 5. An improved magnetic separator comprising in combination a magnet consisting of a core and a pullaplike polar extremity capried by the core, a belt copperating with said polar extremity and to which the magnetic and on-magnetic particles are fed, and means for moving said belt at a sufficiently high mpsed as to result in the generation of centrifugal force to throw out the magnetic particles, substantially as set forth.
- 6. An improved magnetic separator comprising a core, an overlanging polar extremity carried by each of said disk a disk at each end of said ore /the whole constituting a pulley, a belt comperating therewith, means for feeding magnetic and non-magnetic material to said belt, and means for moving the bult at a sufficiently high speed as to result in the generation of centrifugal force to throw out the non-magnetic particles, substantially as set forth.
- 7. An improved magnetic separator comprising a core, a disk at each and of said core, an overnanging polar extremity carried by each of said disks, the whole constituting a pulley, a belt conperating therewith, means for feeding magnetic and non-magnetic natural to said belt, means for moving the belt at a sufficiently high speed as to result in the generation of centrifugal force to throw out the non-magnetic particles, and a shield of non-magnetic material covering the polar extremities, substantially as set forth.

6. An improved magnetic separator comprising a core, a disk at each end of said core, an overhanging polar activatity carried by mach of said disks, the whole constituting a pullay, a belt comparating therewith, means for feeding segments and non-rangentic material to said belt, means for moving the belt at a sufficiently high speed as to result in the generation of centrifugal force to throw out the non-magnetic particles, and a magnetizing coll enclosed within the polar extremities of said magnet and no proportioned to the mass of the magnet as to result in the polar extremities being nearly magnetically saturated, substantially as set forth.

9. An improved, agreements comprising a plurality of magnetic separators arranged to successively act upon the concentrates from the provious separator, and each separator comprising a rotating magnet and a belt to which the material is fed, the speed of the belt being sufficient to throw off the non-magnetic particles of centrifugal force, substantially us set forth.

No. 2335	Serial No. 825
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Applicant.	Address
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Filed January 9, 1900	Examiner's Room No. 26/
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RICHARD N. DYER,
31 Nassau Street,
NEW YORK CITY.

6.1021

DYER, EDMONDS & DYER.

- SPROMATY,

Patents and Datent Gauses,
31 Nassau 57s, New York.

RICHARD N. DYER, RECHETHATION HD. 402. BANUEL O. ECHOPOS, RECHETASTION HD. 40. FRANK L. DYER,

Detition.

To the Commissioner of Patents:

YOUR PETITIONER THOMAS A. EDISON, a citizen of the United States, residing and having his Post Office address at Llewellyn Park, in the County of Essex and State of New Jersoy,

PRAYS THAT LETTERS PATENT MAY BE GRANTED TO HIM FOR THE APPARATUS
FOR DRYING AND SORREMING ORES AND OTHER MATERIAL IN BULK

SET FORTH IN THE ANNEXED SPECIFICATION; AND HE HEREBY APPOINTS DYER, EDMONDS AND THE ANTIHETING OF THE AND FRANK L. DYER, OF NO. 31 NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERATIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE PATENT OFFICE CONNECTED THEREWITH.

Thomas a. Edison

SPECIFICATION.

TO ALL WHOM IT MAY CONCERN:

De it known that I, THOMAS A. EDISON, a citizen of the United States, residing at Llewellyn Park, in the County of Hosex and State of New Jersey, have invented a certain new and useful APPARATUS FOR DRYING AND SCREENING ORES AND DRING MATERIAL IN BULK (Gase No. 1024), of which the following is a prodification:-

In my application Case No. 1017 (filed Novamber 9, 1899, Serial No. 736,550), I describe and claim an improved process of drying and screening ores and other material in bulk, consisting in crushing the wet or damp ore or other bulk material, in passing the crushed material through a irver by which it is dried, in then subjecting the dried, crushed material to a screening operation by which particles of sufficient fineness will be separated from the material and conducted to the point of use, in recrushing the tailings of the screen or screens, which callings are known in the art as "returns", in mixing the recrushed, dry, hot returns with freshly crushed, wet material, and in passing the mixture again through the dryer, and so on. By present invention relates to an improved apparatus for carrying puch a process into effect.

In order that the invention may be better understood, attention is directed to the accompanying drawing, showing the improved apparatus in diagram.

l represents a pair of crushing rolls or other crushing apparatus, provided with a hopper 2, into which the wet or damp ore or other material in bulk is delivered. This rushing apparatus is of any suitable type. 3 is a conveyor belt, located beneath the crushing apparatus 1 and receiving the crushed material therefrom. 4 is an elevator. into the boot of which the crushed material from the convoyor 3 is deposited. This elevator carries the crushed material upwards and deposits it in the hopper 5 of a dryer 6 of any suitable type. Preferably the dryer 6 is supplied with hot air from a furnace 7 and is provided on its interior with the inclined baffle-plates 8, by which the material will be caused to pass through the dryer in the shape of a plurality of flat, zig-zag streams. The crushed, dried material from the dryer 6 is denosited in the boot 9 of an elevator 10, and is conveyed by said elevator to a screening apparatus 11 of any suitable type. Preferably this screoning apparatus comprises a plurality of screen sections 12. 12, and a series of checking surfaces 13, by means of which the material after it has passed over one scroen section will be brought to rest before passing over the screen section next below. By thus passing the material more slowly over the screen sections, the screening operation is facilitated.

The fine material from the screens falls upon an incline 14 and is deposited on a conveyor 15, by which it is carried to the point of use. The tailings of the screens, which are in the form of dry, het returns, are passed through a recrushing apparatus 16 of any suitable type and by which such tailings will be recrushed. The recrushed material from the recrushing apparatus 16 is deposited on the conveyor 3, so as to be intimately associated with the wet or damp material from the crushing apparatus 1.

The operation will be as follows: The vet or damp ore or other naterial in bulk is supplied to the hopper 2 in the desired quantity and is crushed between the crushing rolls l or other crushing apparatus. The wet or damp, orushed material being deposited on the conveyor 3 will be elevated by the elevator 4 and pass through the dryor 6, by which it will be dried. From the dryer 6, the crushed, dry raterial will be elevated by the elevator 10 and pass through the screening apparatus 11. Sufficiently fine raterial will be carried off by the conveyor 15, but the course tailings or returns will be passed through the recrushing apparatus 16 and again deposited upon the conveyor 3. By thus adding the recrushed, dry, hot returns to the wet or damp material on the conveyor 3, a part of the moisture carried by the wet or damp material will be driven out and the proportion of moisture contained in the mixture passing through the dryer 6 will be considerably reduced, so that a relatively small dryer may be used, utilizing comparatively low temperatures.

Having now described my invention, what I claim as new and desire to secure by Letters ratent is as follows:-

- 1. An apparatus for screening and drying wet or damp material in bulk, comprising in combination a crushing apparatus, a dryer to which the crushed, wet or damp material is directed, a screening apparatus for screening the dried, orushed material from the dryor, and means for rerushing the tailings of said screening apparatus and for mixing the recrushed tailings with the crushed, wet or damp material, substantially as set forth.
- 2. An apparatus for screening and drying wet or damp material in bulk, comprising in combination a crushing apparatus, a dryer to which the crushed, wet or damp material is directed, a screening apparatus to which the dried, prushed material from the dryer is directed, a recrushing apparatus for recrushing the tailings of the screening apparatus, and means for mixing the recrushed, dry tailings

with the crushed, wet or damp material, substantially as set forth.

3. An apparatus for screening and drying wet or damp material in bulk, comprising in cashination a crushing apparatus, a dryor to which the crushed, wet or damp material is directed, a screening apparatus to which the dried, crushed material from the dryor is directed, a recrushing apparatus for recrushing the tailings of the screening apparatus, and a conveyor located bomeath the crushing and recrushing apparatus and onto which the crushed and recrushing apparatus and onto which the crushed and recrushed material is deposited, substantially as set forth.

THIS SPECIFICATION SIGNED AND WITNESSED THIS 3 nd Day of lamen 300 1900 Viconus U. Edicon

Mitnesses:

J. G. Pauseph

Oath.

State of Mus Jersey

THOMAS A. EDISON

THE ABOVE-NAMED

PETITIONER, BEING DULY SWORN, DEPOSES AND SAYS THAT HE IS A CITIZEN
OF THE United States and a resident of Llewellyn Park, in the
County of Basex and State of New Jersey;
THAT HE VERILY SELIEVES HIMSELF TO SETHE ORIGINAL FIRST AND SOLE INVENTOR
OF THE APPARATUS FOR DRYING AND SORESHING ORPS AND OTHER
MATERIAL IN PRINK

DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION, THAT HE DOES NOT KNOW AND DOES NOT BELIEVE THAT THE SAME WAS EVER KNOWN OR USED BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR PATENTED OR DESCRIBED IN ANY FOREIGN COUNTRY BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, OR IN PUBLIC USE OR ON SALE IN THE UNITED STATES FOR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION FOR FOREIGN PATENT HAS BEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES OR ASSIGNES IN ANY FOREIGN COUNTRY.

SWORN TO AND SUBSCRIBED BEFORE ME THIS JULY DAY OF July 180 /90

[SEAL]

NOTARY PUBLIC FOR

"The Commissioner of Patents, Washington, D. C."

DEPARTMENT OF THE INTERIOR

SERIES OF 1900.

United States Patent Office RECEIVES

Washington, D. C., fan

SIR:

I have to acknowledge the receipt of the petition, specification, oath, and

apparatus for Drying + Screening Ore, to, in

Bulk.

with Fifteen Dollars as the first fee payable thereon.

for purposes of examination.

Parti in article black should

You will be duly advised of the examination.

Very respectfully,

Case will be taken up a examination in about one means

V. Duell Commissioner of Patents.

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of Dyrs, Edmonds + Dyrs,

onth, and drawings (where the nature of the case could be drawing) and to you for required to formish his petition, specification for a placets, and drawings (where the nature of the case colonial or drawings) and to pay the required for.

A population is considered as complete, nor can any official action be bad, thereon, until off its parts, as there specified, as furnished it when form by the inventor or applicage.

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Room No. 201.
All communications should be addressed to
"The Commissioner of Patents,
Washington, D. C."

All come: tentions respecting this application should give the serial number date of dling, and title of invention.

DEPARTMENT OF THE INTERIOR,

UNITED STATES PATENT OFFICE,

WASHINGTON, D. C., Jan. 29, 1900.

Thomas A. Edison,

C/o Dyer, Edmonds & Dyer,

31 Nassau St.,

New York, N. Y.

Please find below a communication from the EXAMINER in charge of your app.

Ser Ho 825, Filed Jan. 9, 1900, for "Apparatus for Drying and Screening Ores."

Considerations of Potente.

This application has been taken up for examination.

The claims are rejected upon the patents to Cummer, No. 654, 199, Oct. 3, 1899, in Driers, Cyl., Int., Rot., Inclined, and No. // 634, 200, Oct. 3, 1899, in Driers -Processes. No invention would be required to use one crushor to crush the material before it reaches the drier, and another to crush the tailings from the screen.

RULE 73. In every amendment the exact weed or words to be stricken out or inserted in the application must be specified and the precise point indicated where the creature or insertion is to be made. All such manadements must be on sheets of paper asparate from the papers previously filled, and written on that one side of the paper.

THOMAS A. EDISON
APPARATUS FOR DRYING AND SCREENING ORES
FILED JANUARY 9, 1900
DERIAL NO. 826.

ROOM NO. 261.

a.

HON. COMMISSIONER OF PATENTS,

SIR:

Reconsideration of the claims is respectfully requested, for the following reasons:-

- Applicant's invention relates to an apparatus
 for dealing with refractory materials, such as ore, necessitating the employment of crushing devices. The Cummer patents both relate to upparatus for treating soft and easily
 disintegratable material, like narhance.
- 2. Since applicant deals with refractory material, he employs of necessity in the apparatus a crushing device, but since cummer employs his apparatus with garbage etc., he does not use a crushing device.
- 3. With applicant's apparatus, the crushed, we or damp material is mixed with the recrushed, hot or dry allings or returns before being introduced into the dryer. In the Cummer patent, the disintegrated tailings from the screen are added to the fresh garbage at the hopper of the dryer, so that there is not an intimate mixture.
- 4. So far as the third claim is concerned, it is inited specifically to "a conveyor located beneath the rushing and recrushing apparatus and onto which the crushed and recrushed material is deposited". By using a conveyor of this kind, the mixture of the crushed and recrushed material is facilitated. An equivalent, therefore, is not found in either of the Gummer patents of record.

 Very respectfully.

 THOMAS: A. EDIGON.

New York, February 21,1900.

His Attorneys.

Room No. 261.

2-011.

All county attons respecting this opplication should give the serial numberate of filling, and title of invention.

DEPARTMENT OF THE INTERIOR.

United States Patent Office.

WASHINGTON, D. C., March 6, 1900.

T. A. Edison,

C/o Dyer, Edmonds & Dyer,

31 Nassau Street,

New York, N. Y.

RECEIVED 1900

Pieces find belove a communication from the EXAMMER in charge of your application of Ser No 825, Filed Jan. 9, 1900, for "Apparatus for Drying Ore, &c"

C. H. Duell Commissioner of Patents.

This application has been again examined, and as no reason is seen for modifying the previous action, the claims are finally rejected upon the references of record. The apparatus shown in the references is described as intended for use in disintegrating and drying lignite and gypsum as well as garbage.

Case No. E-1024,

Abandoned,

Filed Jan. 9,1900,

Apparatus for Drying and Screening Ores and other Material in Bulk.

Claims.

- 1. An apparatus for screening and drying wet or damp material in bulk, wemprising in combination a crushing apparatus, a dryer to which the crushed, wet or damp material is directed, a screening apparatus for screening the dried, crushed material from the dryer, and means for recrushing the tailings of said screening apparatus and for mixing the recrushed tailings with the crushed, wet or damp material substantially as set forth.
- 2. An apparatus for screening and drying wet or damp meterial in bulk, comprising in combination a crumbing apparatus, a dryer to which the crumbed, wet or damp material is directed, a screening apparatus to which the dried, crumbed material from the dryer is directed, a recrumbing apparatus for recrumbing the tailings of the screening apparatus, and means for mixing the recrumbed, dry tailings with the crumbed, wet or damp material, substantially as set forth.
- 3. An apparatus for screening and drying wet or damp waterial in bulk, comprising in combination a crushing apparatus, a dryer to which the crushed, wet or damp material is directed, a screening apparatus to which the dried, crushed material from the dryer is directed, a recrushing apparatus for recrushing the tailings of the screening apparatus, and a conveyor located beneath the crushing and recrushing apparatus and onto which the crushed and recrushed material is deposited, substantially as set forth.

Serial No. 3456
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Examiner's Room No. 14-9
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31 Nassau Street, NEW YORK CITY. DYER, EDMONDS & DYER.

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DATENTS AND PATCHE GAUSES,

JI NAMEAU ST., NEW YORK,

RIGHARD N. OTER. RECISTRATION HO. 446. BAMUSE O. BOMONOU, REDISTRATION NO. 411.

Detition.

To the Commissioner of Patents:

YOUR PETITIONER, THOMAS A. EDISON, a citizen of the United States, residing and having his post office address at Llowellyn Park, in the County of Essex and State of New Jersey,

PRAYS THAT LETTERS PATENT MAY BE GRANTED TO HIM FOR THE METHOD OF MAKING FINE SCREENING PLATES

SET FORTH IN THE ANNEXED SPECIFICATION; AND HE HEREDY APPOINTS DYER, EDMONDS AND DYER, EDMONDS AND FRANK L. DYER, OF IA. FIRM COMPOSED OF RICHARD IN. DYER, OF NO. 31 NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERATIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE PATENT OFFICE CONNECTED THÉRÉWITH.

Thomas a. Edion

SPECIFICATION.

TO ALL WHOM IT MAY CONCERN:

Be it known that I, THOMAS A. EDISON, a citizen of the United States, residing at Llewellyn Park, in the County of Essex and State of New Jersey, have invented a certain new and useful METHOD OF MAKING PINE SCREENING PLATES (case No. 1026), of which the following is a description:

My invention relates to the process of making fine screening plates of the type. described in my application for patent filed June 29, 1899, Serial No. 722,229, said plates being of extreme thinness and having screening orifices, preferably slots, therein of greater width than the thickness of the plates. The object of the present invention is to provide a method of making such plates, whereby their durability will be increased.

In carrying my process into effect I subject the soreening surface, and preferably both surfaces, of the plate to a hardening operation, the central portion of the plate remaining in a malleable condition, so that the plate will not be of objectionable brittleness.

In the accompanying drawing I show in figure 1 a cross-sectional view of a screen plate of extreme thinness and provided with elongated slots therein of greater width than the thickness of the plate, and in figure 2 a similar view illustrating the apparatus for carrying out the improved process followed in the partial hardening of such plates.

In both of the above views corresponding parts are represented by the same letters of reference.

A represents a thin sheet metal plate suitably hardened as I will explain, provided with orifices, preferably slots, a therein. The relation between the thickness of the plate A and the width of the orifices a is such that the former dimension is less than the latter. In the specific instance illustrated I show a plate which is indicated as being .006 of an inch in thickness and having slots a therein which are indicated as being of a width each or .009 of an inch.

In making these screens I prefer to proceed substantially as follows: A sheet-iron plate A is first secured. and the orifices a are formed therein preferably in a punchpress with gang-dies or punches. The plate, after having been punched with the crifices, is then dipped in a bath of molten cyanide of potassium for a few seconds. It is then withdrawn and immediately laid upon a flat iron plate such as B (figure 2), over which is located a corresponding plate C, which is allowed to drop upon the punched plate A. sudden chilling to which the plate A will be subjected by coming in contact with the larger masses of the plates B and C. serves to harden the plate A and to keep it perfectly flat until cooled. Any tendency of the plate A to warp or buckle during the cooling operation is thus overcome. After the punched plate A has sufficiently cooled, it is then immersed in a water bath to dissolve off the oyanide of potassium, and after this bath it is dried and ciled in any suitable and usual manner. As a specific instance of a convenient process for the proper hardening of plates .006 of an inch in thickness having punched slots therein each of a width of .009 of an inch. I will state that the plate may be allowed to remain in the molten bath of cyanide of potassium for thirty-five seconds, and during this period the iron will become earbonated to a depth of about .001 of an inch on each side. The surface hardening to which the soreen plate will be thus subjected between the plates B and C will be of a very high order, while at the same time the

immer portions of the plate will be left sufficiently soft and pliable as to allow the plate to be bent or otherwise manipulated. If the plate were allowed to remain too long in the bath of ovanide of potassium, it would be rendered objectionably brittle, since the absorption of carbon would progress entirely through the same.

Instead of the special surface hardening process
above described for the proper hardening of screen plates
of this specific character, it will be understood that surface hardening of said screens may be carried out by the
usual method of cementation by packing the plates in charcoal, leather, etc. I consider the special process above
described to be preferable however, since it is more expeditious and the depth of autobiation is under entire control.

Having now described the invention, what I claim as new and desire to secure by Letters Patent is as follows:

- The method of making screening plates which consists in first forming a series of orifices in a sheet of malleable metal, and in subjecting the screening surface of said metal to a hardening process, substantially as set forth.
- The method of making screening plates which consists in first forming a series of orifices in a plate of malleable metal, and in subjecting both surfaces of said plate to a hardening process, substantially as set forth.
- 3. The method of making soreening plates which consists in first forming a sories of crifices in a plate of malleable metal, in dipping the plate in a carbonating liquid, in then subjecting the soreening surface to a chiling action, and in finally washing the plate-to-remove-such Liquid, substantially as set forth.
 - 4. The method of forming screening plates which

consists in first forming a series of orifices in a plate of. malleable metal, in dipping the plate in molten oyanide of potassium, in then subjecting the screening surface to a chilling action, and in finally washing the plate to remove the oyanide of potassium, substantially as set forth.

5. The method of making screening plates which consists in forming a series of orifices in a plate of malleable metal, in dipping said plate in a bath of molten oyanide of potassium, in chilling the screening surface of said plate, in maintaining the plate under a flattened pressure until cool, and in finally washing the plate for the removal of the cyanide of potassium, substantially as set forth.

6. The method of making screening plates which consists in forming a series of crifices in a plate of malleable metal, in dipping the plate in a bath of molten oyanide of potassium, in subjecting the plate to pressure between two plates of larger mass, whereby the surfaces of the screen plate will be chilled and the plate will be maintained under pressure during the cooling operation, and finally, after the said plate has been cooled, in dipping it in a bath of water for the removal of the cyanide of potassium, substantially as set forth.

THIS SPECIFICATION SIGNED AND WITNESSED THIS 20 th DAY OF MUSEUM 1885

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Mitnesses :

Frederics C. Seconded

Oath.

State of This fine

88.:

THOMAS A. EDISON, THE ABOVE-NAMED

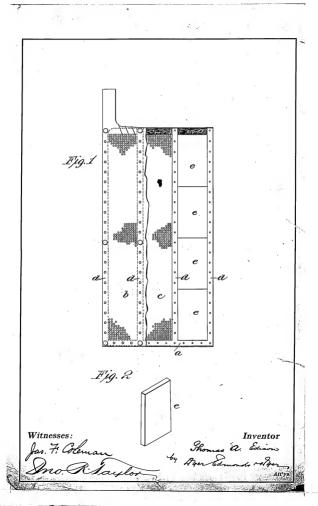
PETHIONER, BEING DULY SWORN, DEPOSES AND SAYS THAT HE IS A citizen OF THE United States, and a resident of Llewellyn Park, in the County of Essex, State of New Jersey;

THAT HE VERILY BELIEVES HIMSELF TO BE THE ORIGINAL, FIRST AND SOLE INVENTOR OF THE METHOD OF MAKING FINE SOREEHING PLATES

DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION; THAT HE DOES NOT KNOW AND DOES NOT BELIEVE THAT THE BAME WAS EVEN KNOWN OR USED BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR PATENTED OR DESCRIBED IN ANY PRINTED PUBLICATION IN THE UNITED STATES OF AMERICA OR ANY FOREIGN COUNTRY BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION FOR FOREIGN PATENT HAS BEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES OR ASSIGNS IN ANY FOREIGN COUNTRY.

SWORN TO AND SUBSCRIBED BEFORE ME THIS 24 DAY OF Stary . 160

[SEAL



1026

All communications about the stitures of the transfer of Patents, Washington, D. C.⁹

2-161.

DEPARTMENT OF THE INTERIOR,

A course of the second Sypt

Washington, D. C., Jan 9/

SIR:

I have to asknowledge the receipt of the petition, specification, oath, and drawing of your alleged improvement in

method of make

with Fifteen Dollars as the first fee payable thereon.

The papers are duly filed, and your application for a patent will be taken up for examination in its order

You will be duly advised of the examination.

Very respectfully, Case will be taken up for examination in about one month.

C. H. Duell.
Commissioner of Patents.

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Norn.—In order to constitute an application for a particular to the constitute and application for a particular to the constitute and application for a particular to the constitute of the constitute of constitute

DEPARTMENT OF THE INTERIOR UNITED STATES PATENT OFFICE.

WASHINGTON, D. C., February 27 1900.

Thomas A. Raison.

Care Doer, Edmonds & Duer.

31 Bassau Street,

New York City.



Please find below a communication from the EXAMINER in wharfe of your application. for Method of making Fine Screening- Plates. filed Jan ary 31 1900-No. 3456.

C. H. Duell

The word carburized should be substituted for "carbonated" in line 30, page 2, carburization for "carbonation", line 14, page 5, and carburizing for "carbonating", line 28, page 3.

The carburizing agent is not liquid after cooling and hence claim 3 is incorrect in statement.

What is meant by "flattened pressure", claim 5, is not clear.

In claim 6 the plates should be recited as cold, there being; otherwise no chilling action.

Claims 1,2,3 and 4 are rejected on U.S.No.52796, Feby. 20,1866, Savage, A.& T.C.& C.H.Compounds; the use of the process of case hardening there described for hardening screen plates, made in the ordinary way, would not involve invention. Claims 5 and 6 are rejected on patent to Savage, taken with

British No.1037 April 25 1864, Dodge, A. & T. Hard App. Clamps.

RULE 73. In overy amendment the exact word or words to be stricken out or inspried in the application in and the precise point indicated where the ensure or insertion is to be made. All seed the difficulty there are no seen in the paper provisorly filed, and written on but one side of the paper.

THOMAS A. PDISON METHOD OF MAKING FIRE SORGENING PLATES

FILED JAHUARY 31, 1900 SERIAL NO. 3456 ROOM NO. 149.

HONORABLE COMMISSIONER OF PATERTS,

5 I R :-

In the above entitled application, we award as follows:

Page 2, line 30, erase "carbonated" and substitute

Page 3, line 14, erase "carbonation" and substitute

Claim 3, line 3, erase "carbonating" and substitute ---- carburizing ----; lines 5--6, erase "to remove such liquid".

Claim 6, line 5, before "plates" insert ----cold----By the expression "flattened pressure" in claim 5, applicant means the application of pressure which contains the screening plate in a flattened condition. Reconsideration of the claim is requested.

Applicant does not claim broadly or specifically a method of case-hardening metal plates. The claims cover applicant's invention of case-hardening screening plates by which an essentially new article of manufacture will be secured. So far as applicant knows, no one before his invention ever made use of a screening plate which approached in thinness the plates used by applicant. By using extremely thin screening plates, a very superior screening operation can be offected; yet such plates would be entirely worthless unless they were made durable enough for the purpose, and to this end therefore, applicant subjects the

screens to a case-hardening process by which a hardened screening surface can be secured.

Very respectfully,

THOMAS A. EDISON,

His Attorneys.

New York, March 29, 1900.

2-246.

Room NoL49..... ii communications should be nitiresed "The Commissioner of Patents, Washington, D. C." All communications respecting this application 1 could give the serial number date of filing, and title of investion.

A. H. H. CEO

Apr. 17.

DEPARTMENT OF THE INTERIOR,
UNITED STATES PATENT OFFICE.

WASHINGTON, D. C.,

PATENT OFFICE,

APR 1900 1960 (1900)

Thomas A. Edison,

Þ

Care Dyer, Edmonds & Dyer,

31 Nassau St.,

Mew York, H. Y.

APR17 1990

Please find below a communication from the EXAMINER in charge of your application.

No. 3456, filed Jan. 31, 1900, - "Method of Making Fine Screening Plates".

C. H. Duell

Amendment filed Mar. 30, 1900, has been entered.

It is still held that the expression "flattened pressure" is not descriptive, and the explanation of what is meant thereby contained in the paper above referred to, is equally lacking in clearness.

Claims 1, 2, 3, 4, 5 and 6 are sgain rejected on the references cited and for the reasons given in last official letter. It is still held that there is no invention in hardening screen plates made in the ordinary way by old processes commonly employed for hardening other articles.

Ex'r Div. 3.

RULB 73. In every mendment the exact word or words to be stricken out or insected in the application must be specified and the precise point indicated where the ornserve or insertion is to be made. All such amendments must be on sheets of paper separate from the papers previously filed, and written on bit one side of the paper.

FIn every application for a patent fled cubsequent inventor within one year after the last THOMAS A. EDISON, WENTHOD OF MAKING FINE SCREENING PLATES, FILED, JANUARY 31, 1900,

ROOF NO. 149.

HOF. COMPUSSIONER OF PATRICES,

Sir:

SERIAL NO. 3456.

In the above entitled application, we hereby appeal to the Examiners-in-Chief from the decision of the Primary Examiner, who, on April 17, 1900, rejected for a second time, and finally, all the claims of the case, and we assign the following reasons of appeal:

- That the Empirer erred in holding that the referemes of record meet the terms of the rejected claims;
- 2. That the Exeminer erred in holding that the references meet the substance of the rejected claims; and
- 3. That the Examiner erred in not allowing the rejected claims.

An oral hearing is requested.

Very respectfully,

THOM'AS A. RINISON, By

His Attorneys.

31 Massan St., New York,

August 29, 1900.

	Annual Control of the
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by check or	Of the result due adoles will be given. Very respectfully,
ing If payment is by obselv or dual, the credit granted is subject to the collection of the same	I. S. Goldson of Patents.
(g	of Dyer, Colmonds & Dyer.
	1101hanores New york Ny



UNITED STATES PATENT OFFICE.

In re Amplication of Thomas A. Edison, Filed Jan. 31, 1900, Ser. No. 3456, -"Method of Making Pine Screening Plates",

Before the

Examiners-in-Chief.

On Appeal,

Div.3, Sept.19, 1900.

Examiner's Statement.

The claims finally rejected are:

11. The rethod of making screening plates which consists in first forming a series of orifices in a sheet of mallenble metal, and in subjecting the screening surface of said metal to a hardening process, substantially as set forth.

2. The rathod of raking screening plates which consists in first forming a series of crifices in a plate of malleable metal, and in subjecting both surfaces of said plate to a hardening process, substantially as set forth.

3. The method of raking screening plates which consists in first forming a series of crifices in a plate of raplacable metal in dippling the plate in a carburizing liquid, in then subjecting the screening surface to a chilling action, and in finally washing the plate, substantially as set forth.

*4. The method of forming agreeming plates which consists in first forming a small set of efficient as plate of realizable metal, in dipping the plate is noticed or potassism, in them subjecting the screening surface adulting outlon, and in thally washing the plate to remove the dwalles of petassism, substantially as set forth.

5. The rethod of raining screening plates which consists in furting a series of orifices in a plate of raileable retai, in dipping said plate in a bath of moliem equate or potassium, in chilling the screening surface of said plate, in saintaining the plate under a flattened pressure until cool, and in finally washing the plate for the rerowal of the evante of potassium, substantially as set forth.

"6. The method of raking screening plates which consists in forming a series of crifices in a plate of malleable metal, in dipping the plate in a bath of motion cyanide of potassium, und setting the plate to pressure between two cold plates of the screen plate will be considered in the surfaces of the screen plate will be considered in the coling operation, and be maintained under pressure during the cooling operation, in a bankly, after the said plate has been exceeded in dipping it in a bankly, after the preserved of the grande of potassium, substantially as est forth."

The references cited are:

U. S. Ho. 52,796, Peb. 20, 1866, Savage, (A. & T., C. & C.H., Comp.); Brit. Ho. 1,037, Apr. 23, 1864, Dodge, (A. & T., Hard, Apr., Clamps).

C.

The alleged invention relates to the formation of screen plates, and, cenerally stated, the process ray be said to consist in punching holes of the desired size in ordinary sheet iron, and then case hardening one or both surfaces. She surface hardening may be effected by any ordinary case hardening process (see last paragraph of the description and claims 1 and 2), but preferably, by heating the plate in motten potacsisted again and chilling between cooled plates. (claims 4, 5 and 6).

The use of fused notessium cranide for heating and carburising wrought from followed by chilling to harden the surface is old as shown by the matent to Savage, noted. In said patent the article is immersed in a both of fused potassium ovenide and the patentee says: "Having allowed the metal to remain in the "fused both as low as desirable. I remove it and immediately "subserve it in a cooling bath". (Times 6 to 9. 2nd column). "I am thus embled to produce the effects of case bardening on "reall suble iron to any given depth". (Times 19 to 21, 2nd column). Although the natentee does not specify any particular article to be hardened no invention or experiment is necessary to extend the use of the process to any article made of mileable iron. The British patent to Dodry discloses the use of hellow boxes. cooled by a circulating current of sater, and the "saw-blade "plate or sheet or steel to be hardoned is placed whilst in a "heated state between them, wheremon the two boxes are caused "to approach and compress the article between them". The use of this means for chilling in the bath of Savage does not amount to invention.

Respectfully submitted,

Extr Div. 2

(2-051.)

Room No. 242.

If communications should be addressed to

"The Commissioner of Patents,

Washington, D. C."

DEPARTMENT OF THE INTERIOR.

United States Patent O

Vashington, D. B. SEP 21 10

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hos A. Edison

% Jyer, teduroude & Dyer, othyo

STR:

The appeal from the decision of the Examiner in the case of ...

That I caled y for a pident for an improvement in Matheway of Making Than Sexus And will be heard by making That was 26 16 2 6 will be heard by on the fill of the

If appellant, or his attorney, shall not appear at that time the hearing will be regarded as waived, and the case will be decided upon the record.

Very respectfully,

Commissioner of Patente

-4

THOMAS A. EDISON
METHOD OF MAKING FINE SCREENING PLATES
FILED JANUARY 31, 1900
STRIAL NO. 3466

BEFORE THE
EXAMINERS IN CHIEF
ON APPEAL.

BRIEF FOR APPELLANT.

Applicant makes use, in his ore milling and cement plants, of a large number of screening plates slotted in the direction of flow of the material. He found that by making the plates extremely thin, there was much less liability of particles becoming wedged in the screening openings than if the plates were thick. In other words, with very thin plates the walls of the screening openings are reduced to the minimum, and it becomes practically impossible for any particles to become wedged in the openings below the surface of the plate, as frequently does occur when relatively thick plates are used. Taking, for example, the figures mentioned in the drawings, the slots are less than one onehundredth of an inch in width, while the plates themselves are only two-thirds as thick. With plates of this extreme thinness, it was found that they became quickly worn out. On the other hand, it would be impossible to punch or stamp the plates in steel in order that they might be durable. In order, therefore, to make an essentially new article of manufacture, i.e. an extremely thin but durable and flexible screen plate, applicant first forms the screening slots in a malleable sheet and then surface hardens it by an old and well known process. The novel step in each of the claims is "forming a series of orifices in a sheet of malleable metal", and so far as the references disclose, this is an entirely new step in the method of making case-hardened

screen plates.

In view of the commercial and practical value of the invention and the difficulty of claiming the article effectively except as a process, we think the claims should be allowed.

Respectfully submitted.
THOMAS A. EDISON.

His Attorneys.

.

New York, October 11, 1900.

No. 23.691.

1 1999

U. S. Pasont Office, Oct. /6, 1990.

Before the Exc Amers-in-Chief, on Appeal.

Application of Thomas A. Baison for a patent for Manager provement in Notices of making Pine Servening Plates, filed Jan. 32, 1900. Serial No. 3, 456.

Mesers. Dyor, Mimonds & Dyer for appollant.

The claims appealed are:

"1. The nothed of making acrouning plates which consists in first forming a series of orifices in a sheat of malisemble motal, and in subjecting the sortening surface of said notal to a hardening process, substantially as set forth.

"2. The method of making normening plates which consists in first forming a series of orifices in a plate of males-ble metal, and in subjecting both normans los said plate to a hardening process, substantially as set forth.

"N. The method of making coreaning plates which consists in tires forming a series of ortifors in a plate of subleable newed, in dipping the plate in a carburate of subleable newed, in dipping the plate in a carburate of subleable in them subjecting the sorrening surface to a childling action, am in finally washing the plate, substantially as not forth.

*4. The method of forming sormenting things which consider in tires forming a series of origines thich plate of cival-landle metal, in dispring the plate in modern cyunide of potentiars, in them subjusting the screening surface to a civiling action, and in finally washing the plate to remove the syndiac of potentials.

*5. The method of making servening plates which consists in forming a series of ordines in a plate of mallauble reduct, in dapping said plate in a bath of mobine symide of plates in the forming surface of said of plates in said the plate in the plate in the plate in the plate in the plate for the removal of the plate in the plate for the removal of the variable of plates in substablishing to said.

"6. The method of making surrenting plates which consists in forming a series of orifices in a plate of realleshing the plate in a blate of realleshing the plate in a behind of realist counted of polarist and dippling the plates in a behind of pressure between two cold plates of larger maplate to pressure between two cold plates of larger maplate will be childed on the plate will be maintained under pressure during the colding operation, and thindly, after the said plate has been gooled, in dippling it in a behind water for the removal of the examide of polarism, substantially as not forth."

The references are U. S. patent to

The alleged invention in this case arounts to nothing more than the double use of an old hardening process. It is insuterial that the process is applied after the screening plate is completed by the formation of a series of criffices with which it must necessarily be provided, for it would be unreasonable for one to uncertake to produce such criffices after subjecting the plate to the hardening process.

The patent to Savage discloses the purificular hardening process which appellant employs and the British patent to Dodge shows that it is old to compress an article between cooled hollow boxes so as to retain the original shape of said article.

The decision of the Exeminer is affirmed as to all of the appealed clubes.

tin R

Examiners-in-Chief.

3rd member absent.

Case No. E-1026,

Abandoned,

Filed January 31,1900.

Method of Making Fine Screening Plates.
Claims.

- The method of making screening plates which consists in first forming a scries of crifices in a sheet of malleable metal, and in subjecting the screening surface of said metal to a hardening process, substantially as set forth.
- The method of making screening plates which consists in first forming a series of orifices in a plate of malleable metal, and in subjecting both surfaces of said plate to a hardening process, substantially as set forth.
- 3. The method of making screening plates which consists in first forming a series of orifices in a plate of malleable metal, in dipping the plate in a carbonating liquid, in then subjecting the screening surface to a chilling action, and in finally washing the plate to remove such liquid, substantially as set forth.
- 4. The method of forming screening plates which consists in first forming a series of orifices in a plate of malleable metal, in dipping the plate in molten cyanide of potassium, in them subjecting the screening surface to a chilling action, and in finally washing the plate to remove the cyanide of potassium, substantially as set forth.
- 5. The method of making screening plates which consists in forming a series of orifices in a plate of malleable metal, in dipping said plate in a bath of molten cyanide of potassium, in chilling the screening surface of said plate, in maintaining the plate under a flattened pressure until cool, and in finally washing the plate for the removal of the cyanide of potassium, substantially as set forth.
 - 6. The method of making screening plates which con-

sists in forming a series of orifices in a plate of malleable metal, in dipping the plate in a bath of molten cyanise of potassium, and in subjecting the plate to pressure between two plates of larger mass, whereby the surfaces of the sorean plate will be chilled and the plate will be maintained under pressure during the cooling operation, and finally, after the said plate has been cooled, in dipping it in a bath of water for the removal of the cyanide of potassium, substantially as set forth.

No. 2369	Secial No. 12, 069
Thomas a Educon	Address
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Title Impt, in Stock Ho	uses for Storing Material in Bul
Filed April 9, 1900	
	Examiner's Room No.
Assignee	
Ass'g't Exec. Recorded	LiberPage
Patent No	Issued
A C/T	Tions.
· Rejectes May 5,1900	
2 Amended Aug 29, 1900.	·47
3 Repeter Sept. 10,1900	x8
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DYER, EDMONDS & DYER,

31 Nassau Street, NEW YORK CITY. DYER, EDMONDS & DYER.

##501ALTY.

Patents and Patent Gausea
31 NASSAU ST., NEW YORK.

##501ETACION NO. 0768.

##501ETACION NO. 0469.

Detition.

To the Commissioner of Patents:

YOUR PETITIONER THOMMAS A. EDISOF, a citizen of the United States, and resident of Liewellyn Park, County of Masex, State of New Jersey, and whose post office address is Liewellyn Park, New Jersey,

PRAYS THAT LETTERS PATENT MAY BE GRANTED TO HIM FOR THE

IMPROVIDENT IN STOCK HOUSES FOR STORING MATERIAL IN BULK, (Case No. 1031)

SET FORTH IN THE ANNEXED SPECIFICATION; AND HE HEREBY APPOINTS DYER, EDMONDS AND FORTH A FIRM COMPOSED OF RIGHARD N. DYER, SAMUEL O. EDMONDS AND FRANK L. DYER, OF NO. 31 NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERATIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE PATENT OFFICE CONNECTED THEREWITH.

Thomas Q. Edison

SPECIFICATION.

TO ALL WHOM IT MAY CONCERN:

Be It Known that I, THOMAS A. EDISON, a citizen of the United States, residing at Ilewellyn Park, in the County of Essex and State of New Jorsey, have invented a certain new and useful IMPROVEMENT IN STOCK HOUSES FOR STORING HATERIAJ IN BUIK (Case No. 1031), of which the following is a description:

In preparing bulk material, such as iron ore and cement, for storage in stock houses where it accumulates ready for use or for future operations, the material is first passed through a drying apparatus. A dryer designed for the proper drying of the material under ordinary conditions may not be of sufficient capacity to properly dry the material when the latter contains an unusually high percentage of moisture, assuming, of course, that the flow of material through the dryer is not reduced. Even when the material may be properly dried, and especially when it is more or less hygroscopic, it accumulates moisture on its way to the stock house and while it is stored therein. For these reasons, it is desirable that means should be provided, in connection with a suitable stock house or other place of storage. by which the material in bulk therein may be subjected to an effective drying operation, and it is the object of my present invention to provide a suitable stock house for the storing of material in bulk and by which this result will be secured.

My invention is illustrated in the accompanying drawing forming a part of this specification, and wherein I show diagrarmatically a suitable stock house for the purpose, together with a dryer, and suitable conveying and distributing devices.

1 represents a dryer supplied with hot air from a furnace 2 and having inclined baffle plates 3 within its interior over which the material may flow in a series of thin streams, being subjected in its fall to ascending currents of hot air and products of combustion from the furnace 2. 4 is an elevator or conveyor by which the fine material in bulk, such as iron ore or cement, may be fed to the top of the dryer. The dried material from the dryer is deposited in the boot of an elevator 5 and carried up to a distributing conveyor 6 mounted in the top of a stock house 7. The conveyor 6 is of any suitable type, by which the material may be deposited in the stock house in a series of separate piles 8, as shown. At one side of the stock house is a furnace 9 having a fire-box 10 and opening into the interior of the stock house at 11, as shown. Air is admitted beneath the firebox through an opening 12 having a damper therein, and air may be admitted above the fire-box through an opening the three sounds are will be heated theme turbuses the test house.

13, also provided with a dwyper. Circulation of air through the furnace may be offected by a blower connected below the fire-box, but preferably secured by an exhaust fan 14 connected with the stock house at the opposite end from the furnace.

AUG 29 1900 y

In operation, the raterial, while it is being deposited in the stock house or after it has been deposited therein, will be subjected when necessary to the

effect of hot air and the products of combustion passing through and over the fire-box and out through the exhaust fan 14, whereby moisture will be effectively removed from such material.



Havin, now described my invention, what I claim as new and desire to secure by Latters Patent is, as follows:

- 1. In a stock house for storing raterial in bulk, the combination of a storing churbor, a furnace adjacent thereto, and means for causing air heated by said furnace to be forced through the chember into direct contact with the raterial stored therein, substantially as not forth.
- 2. In a stock house for storing material in bulk, the combination of a chember in which the material is stored, a furnace order in into said chamber, and means for forcing through the chamber and into contact with the material attract therein the products of combustion from said furnace, substantially he sat forth.
- 3. In a stock house for storing raterial in bulk, the combination of a cheeper in which the material is stored, a furnace opening into said chumber, means for forcing through the chember and into contact with the material stored therein the products of combination from said furnace, and an air supply or admitting air above the furnace, whereby such air will be heated before entering the storage chumber, substitutially as set forth.
- 4. In a ctock house for storing material in bulk, the combination of a chamber in which the material is stored in bulk, a furnace opening into said chamber at one side, and an exhaust fan connected to the said chamber at the opposite side for maintaining through the chamber

furnace, substantially as set forth.

a flow of products of combustion and hot air from the

THIS SPECIFICATION SIGNED AND WITNESSED THIS 28 DAY OF MEL DE 1900

Thomas q. Edison

Mitnesses:

1. J.F. Pauroeph 2. J.O. Boehme

Oath.

State of New Jerres } 55.:

PETTIONER, BEING DULY SWORN, DEPOSES AND SAYS THAT HE IS A Citizen

OF THE United States, and a resident of Liewellyn Park, in the

County of Resex, and State of New Jersey,

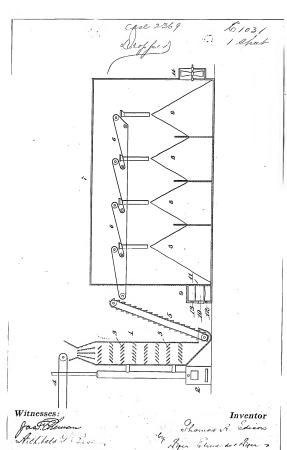
THAT HE VERILY BELIEVEB HIMSELF TO BE THE ORIGINAL FIRST AND SOLE INVENTOR
OF THE TAPPROVEYERS IN STOCK HOUSES FOR STORING MATERIAL IN BUILK

DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION; THAT HE DOES NOT KNOW AND DOES NOT BELIEVE THAT THE BAME WAS EVER KNOWN OR USED BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR PATENTED OR DESCRIBED IN ANY FOREIGN COUNTRY BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, OR IN PUBLIC USE OR ON SALE IN THE UNITED STATES FOR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION FOR FOREIGN PATENT HAS BEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES OR ASSONS IN ANY FOREIGN COUNTRY.

SWORN TO AND SUBSCRIBED BEFORE ME THIS 28 Day OF March W 1900.

(SEAL)

NOTARY PUBLIC. The Servery



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DEPARTMENT OF THE INTERIOR,

White Patent Office, 1800

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When the Patent Office, 1800

Size:

I have to acknowledge the receipt of the petition, specification, oath, and gradually of your alleged improvement in the patent of the petition, specification, oath, and gradually of your alleged improvement in the state of the propers are duly filed, and your application for a patent will be taken up for examination in its order.

You will be duly advised of the examination.

You will be duly advised of the examination.

Yery respectfully,

2-161.

Norm.—In order to constitute an application for a patent, the inventor is by low required to formish the political patent, and drawings (who to the nature of the case admitted of drawings) and to pay the required fee.

No application is considered an ecomplete, one can any efficial action be had determen, until all its parts, as here specified, are

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All communications respecting this application \u00e4nnid give the serial number date of filing, and title of invention.

DEPARTMENT OF THE INTERIOR

UNITED STATES PATENT OFFICE

WASHINGTON, D. C., May 5, 190

T. A. Edison,

the

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Kilns.

C/o Dyer, Edmonds & Dyer,

31 Nassau Street,

New York, N. Y.

MAY 5 1900

S.PATENT UFFICE

Please find below a communication from the ELAMMER in charge of your application.

SET NO 12,069, filed April 9, 1900, for "Stock-House for Storing glaterial in Bulk."

Connissioner of Patents.

This application has been taken up for examination.

The conveyor 6, should be more fully shown.

The blower mentioned in line 25, page 2, should be indicated that the drawings.

Claim 3 appears to be unwarranted by the drawings.

The claims are all rejected for want of patentable novelty in sivilew of

Stone, No. <u>554</u>,743, Feb. 18, 1896; Prinz, No. <u>515</u>,940, March 6, 1894; Bardeen, No. <u>393</u>,532, Nov. 27, 1888, and Bell, No. 121,925, <u>De</u>c. 19, 1871, in Driers -Houses and

RULE 73. In every amendment the exact word or words to be stricken out or insected in the application must be specified and the precise points indicated where the consure or insection is to be made. All such amondments must be on sheets of paper separants from the papers proviously filed, and written so but one side of the paper.

THOMAS A, MDISON
STOCK HOUSE FOR STORING MATERIAL,
IN BUILK
FILED APRIL 9, 1900

: ROOM NO. 261.

SERJAL NO. 12,069

HON. COMMISSIONER OF PATERTS,

STR:

A new drawing more fully illustrating the conveyor 6 will be filed before the allowance of the case.

Please amond as follows:-

Page 2, line 24, after "damper", insert -----whereby such air will be heated before entering the stock house----.

Cancel claims 1, 2, 3 and 4, and substitute the following:-

the combination of the authority and a conveyor mounted therein near its upper part for distributing material in bulk in the storage chamber in a plur-

ality of piles, of a furnace mounted adjacent to the storage chamber, and means for causing products of combustion from such furnace to enter the stock house and to directly engage the piles of material stored therein, substantially as end for the purposes set forth.

2. In a stock house for storing material in bulk, the combination with a substantially closed storage chamber and a conveyor mounted therein near its upper part for distributing material in bulk is the storage chamber in a plurality of piles, of a furnace mounted adjacent to the storage chamber, means for causing products of combustion from such furnace to enter the stock house and to directly engage the piles of material stored therein, and an exhaust fan

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located in the stock house opposite to said furnace for creating a drift through the stock house and furnace, substantially as and for the purposes set forth.

5. In a stock house for storing material in bulk, the combination with a substantially closed storage chamber and a conveyor mounted therein near its upper part for distributing material in bulk in the storage chamber in a plurality of pilon, or in furnace mounted adjacent to the storage chamber, means for causing products of combustion from south furnace to enter the stock house and to directly engage the pilos of material though therein, and an air opening into the furnace above the fire-box thereof, whereby heated air from the furnace may also enter the stock house to effect a drying operation.

The claims above presented are limited to a stock house intended creenfically for use in connection with the storage of material in bulk, and, therefore, distinguished row drying houses or kills for drying malt and for curing meat and tobacco, as suggested by the saveral references.

Very respectfully,

THOMAS A. HDISON,

His Attorneys.

New York, August 29, 1900.

.5-071.

Room No. ADA A

All communications about to addressed
"The Commissioner of Patents,
Washington, D. C."

All communications respecting this application thunder give the sorial number date of a ling, and title of layertion.

DEPARTMENT OF THE INTERIOR

United States Patent Office,

WASHINGTON, D. C., Sept. 10, 1900.

Thomas A. Edison,

C/o Dyer, Edmonds & Dyer,

31 Nassau Street,

New York, N. Y.

Please find below a communication from the EXAMINES in charge of your application.

Ser No 12,069, filed April 9, 1900, for "Stock-House for Storing Material in Bulk."

C. H. Duell Commissioner of Patents.

This application, as amended, has been taken up for action.

The claims are rejected for want of invention in view of the references of record, and patent to Merry No. 250,144, July 20, 1880, in Storehouse Conveyers.

ROLE 73. In every amendment the exist word or words to be stricken out or inserted in the application smust be specified and the precise point indicated where the creamer or inserties is to be made. All such omendments smust be on shrette of paper approximal folds, and written on inclumentation of the paper.

THOMAS A. EDISON STOCK HOUSE FOR STORING MATERIAL IN BULK FILED APRIL 9, 1900 SERIAL NO. 12.069

ROOM NO. 261.

HONORABLE COMMISSIONER OF PATENTS,

SIR:---

Please amend as follows:

Change the title of invention to ----- Apparatus for Drying and Storing Material in Bulk -----

Erase the claims and substitute:

- 2. In an apparatus for drying and storing material in bulk, the combination with a dryer and an elevator extending therefrom, of a substantially closed storage chamber, a conveyor mounted therein near its upper part for distributing material in bulk in the storage chamber in a plurality of piles, said conveyor receiving material from said elevator, a furnace mounted adjacent to the storage chamber, means for causing products of combustion from such furnace to enter the storage chamber and to directly engage the piles of material stored therein, and an exhaust fan located

in the storage chamber opposite to said furnace for causing a draft through the storage chamber and furnace, substantially as set forth.

reference to the state of the art as disclosed by the references of record, and it is hoped that they may be allowed.

Very respectfully,

THOMAS	A.	EDISON,	, *	
-				

His Attorneys.

New York, August 7, 1901.

2-246.

Room No. 256.2 All contemporations about the addressed "The Commissioner of Patents, Wathington, D. C."

All con, Inicalions respecting this application should give the serial number, date of filing, and title of invention.

DEPARTMENT OF THE INTERIOR.

UNITED STATES PATENT OFFICE,

WASHINGTON, D. C., Sept. 6, 1901.

T. A. Edison,

for examination.

C/o Dyer, Edmonds and Dyer, Orange, N. J.

Please find below a communication from the EXAMINER in charge of your application.—
Ser No 12,069, filed April 9, 1900, for "Stock House for Storing Material in Bulk."

F. J. Deller.
This application, as amended Aug. 8, 1901, has been taken up

The claims are rejected upon the references of record, particularly in view of the patents to Edison, No. 660,845, Oct. 30, 1900, and No. 662,063, Nov. 20, 1900, in Morter Mixers.

Bur p 72 In annual assessment Al.

Chys, Edmunds & Dyer.

Sommet Rhomets.

Specially Geterels of Petersels (Musics).

Thomas A state of the Chymnes State of The State of

HONORABLE COMMISSIONER OF PATENTS.

In the above entitled application, please address further communications to us at our office, No. 31 Nassau Street, New York City.

Very responsively Line Chancies of Record.
Attorneys of Record.

Case No. 1031

Abandoned.

Filed April 9, 1900.

IMPROVIMENTS IN STOCK HOUSES FOR STORING MATERIALS IN BULK.

- 1. In a stock house for storing material in bulk, the combination of a storage clamber, a furnace adjacent thereto, and means for causing air heated by said furnace to be forced through the chamber into direct contact with the material stored therein, substantially as set forth.
- 2. In a stock house for storing material in bulk, the combination of a chamber in which the material is stored, a furnace opening into said chamber, and means for foreing through the chamber and into contact with the material stored therein the products of combustion from said furnace, substantially as set forth.
- 3. In a stock house for storing material in bulk, the combination of a chamber in which the material is stored, a furnace opening into said chamber, means for forcing through the chamber add into contact with the material stored therein the products of combustion from said furnace, and an air supply for admitting air above the furnace, whereby such air will be heated before entering the storage chamber, substantially as set forth.
- 4. In a stock house for storing material in bulk, the combination of a chamber in which the material is stored in bulk, a furnace opening into said chamber at one side, and an exhaust fan connected to the said chamber at the opposite side for maintaining through the

Annalistic Streets Spring Contraction

Case No. 1031 -2chamber a flow of products of combustion and hot the furnace, substantially as set forth.

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FRANK L. DYER,
Counsel,
ORANGE NEW JERSEY.

The abject of this envention is to increase the output of Polland Coment Clinker in that class of burners called the Rolary Eyluren: burner" The invention consists in a method cef burning a greater amount of fuel de such cylenders without raising the Vemperalin of any part abors the greatest lemporalus which it is now subjected to-The invalen further Consider in the mechanism for carrying out the carrying out the carrying

The Rolany cylinder burner . now a comme use for burning portland Coment materials consists of a cylinder about 60 feet in Deligth, Ine with fine brick and having an undide drawler from 4 to 5 fort, atte cylinder is wald set on a Slight uncline the powdored waterial 6 sung fed in at one end + the cylinder rotated the powder by reason of the molination

of the cylinder advances myed with Compressed and I to the other End through is situated, This nogghe the whole laught the projects the powdered coal into the cylinder. I Total upanthe speed of rotation of Combustion of the coal Takes Atta Exit or lowest and place over feet of the of the cycule Ends un a Lower and of the same closed Chamber provided The very high lemperaling thecas with an orefree at the bottom for the final clurkering of for the burnes clumber (o the Coment lakes placed) however in a much more make to Exit-Contraded area perhaps There is inserted in this & feet of the length after Chamber in an axial line with the born aff the rotali Cycle a nogel through With the above discribed cylinders about 2500 libo Which powders colal of cluker is produced

Each hour a the temperature The our for prayecting the with an expenditure of powered coal mayle about. 800 lbs af coaldust and the lamps maximum The nozzle into the expender Compendem reached at being insufficient to effor its compete the hyphest point is pulsapsi Combustion natural dairy 3000 deg fahr-The gases of combustion are necessary to Effect cample sulpt forward with cylinder Combustion finds enter Mays + unpaid their heat to the the orifice where the built advancing material ? Cluker leaves the cyling fund Exit through the The chemny producing the chung at the Exchance defended pressure to En where the cold material is for into the move che oi Cylinder

It will be ocen that the small amount of matural wheheaster through the against has so Small a Capacity for det the abortion of heat when I Enlers the Contracted Zone of high lempuralum that it affects very little Cooling & were that there the lemperalme in this Zone would not Gre wally raised but a few degrees. In practice . it is necessary that the lemperalum this

the high Compension Zone

Thank nat vary except in narrow limits of the Compact is too low the chemical reaction of the various ugradients which got make up 9000 coment does not take place or only partially so whereas of the lampustum is to high the clinker is nearly melted of is then over beent other undeswable chemita taking place making an informar commit,

If with the proper amount of coal and air adjusted to produce the proper Clinkering laugerative the amount of material food with the cyclind was I made twice as great and the coal of air made twice as great, The result would be that there being twice as much coal burnt in the same space the lamperolum comed lemperales Zones so high

that the clinker would be metted and the fire brick itself would suffer unjury - The setra amount affectional not being able to moternally lower the hence with the usual Cylinder as now arranged at operated the output is nearly fixed - - connact Gr Expecded, I have found a method whereby the output can Or gleatly increased

of the hat zone above the

altering the Conditions of Combilation, and Extending the area of high lemperal over a greater length of the examine askeredy 9 am knabled to bull a very much openter amount of fuel salls and carry through a cluster a very greater amount of Verment material without raising the lemperalum in any part

The Theo I do by

proper clustering tempent I accomplish this result Coy causing two or more combustide zones within the cylinder. To Mustrate generally two nogzles are used. one nogske be is supplied

with powdered coal and our at say to los pressure which serves to thow to

fuel with great velabily

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its gons of combination is 300 say 25 fist from the Endage the cylinder and by the and nozzle with coal and and at 20 lbs pressure Unows the coal so there as is Established another zone the Centre nearer the End of the cyconder- The Calum of air and coal account of its great valocity. goes into the

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Richard XDyer. Samud A.Edmonds Frank L.Dyer Saw Offices Dayer, Edmonds & Dayer; Theoustry, Gatenit, o Gatenit Causes, Theoustry, 31 Nassau Dreet, "Piew York.

Cable Address Vernerve New York Tel. New 2010 Corti

Thomas A. Edison, Esq., Orange, N.J.

Dear Sir:-

We duly received the application papers on your improved method of and apparatus for burning Portland cement clinker and other materials. We have made the changes suggested by you in both specifications. We note that the claims in the method case do not require change. and, therefore, beg to return herewith for your use a copy of these claims. In the apparatus case, we have referred in the specification to the fact that one of the nozzles is preferably longer than the other, so as to allow the inertia of the fuel to be overcome, whereby the fuel will reach the same velocity as the air when both leave the nozzle. have also referred in the apparatus case to the fact that the feed does not leak air, and that by changing the speed of feed the material can be regulated. We have erased the word "axially" from the claims, as referring to the location of the nozzles, and have used the expression "a plurality of nozzles projecting longitudinally with respect to the burner". We have also introduced two additional claims, numbered five and six, and beg, therefore, to enclose a copy

Cham

(T. A. E., 2)

of the claims on the apparatus as they have been rewritten by us. The cases will be filed immediately, and blue prints of the drawings will be sent you as soon as received from the Patent Office.

Yours very truly,
Alpen Educado Alger

(F.L.D.) Enclosure.

Shomas a Ellison	Serial No. 15 453 Address.
Filed May 4, 1900.	
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DYER, EDMONDS & DYER, 31 Nassau Street,

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[FROM JOHN ROBERT TAYLOR]

July 12, 1900.

Thomas A. Edison, Esq., Orange, N.J.

Dear Sir,-

We have your pencil memorandum of the 11th inst. in re United States allowed application for patent on duplicate phonograph records filed May 4, 1900. In reply we beg to state that no foreign patents have been explied for on this device, and in accordence with your instructions, we shall at once prepare papers and forward them to you for signature, in the meantime withholding the issue of the United States patent.

(J.R.T.)

No. 2383	1036 Serial No. 15874
Applicant.	Address.
Thomas O. Edison	TAME COS.
Title Troces of Suplica	ting Thousquaph Geords
Filed May 8, 1900.	Examiner's Room No. 2/9
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Assignee	•
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DYER, EDMONDS & DYER,

31 Nassau Street,

NEW YORK CITY.

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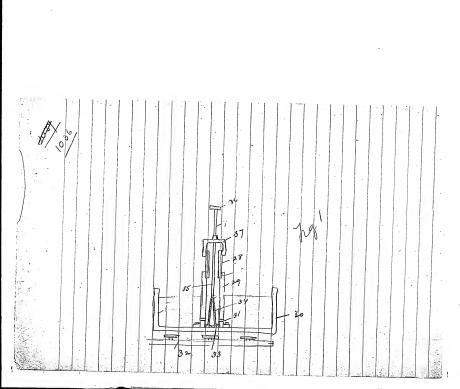
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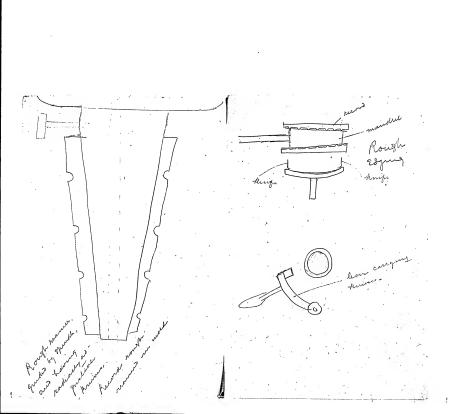
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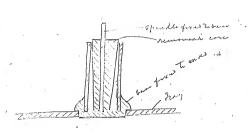
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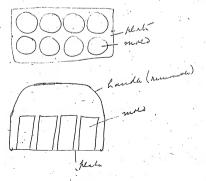
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31 Nassau Street, NEW YORK CITY. DYER, EDMONDS & DYER.

SPECIALTY.

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31 Nassau Gr., New York.

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Detition.

To the Commissioner of Patents:

YOUR PETITIONER THOMAS A. BDISON, a citizen of the United States, rociding at Flewellyn Park, County of Essex, and State of New Jorsey, and whose Peat Office address is at said Flewellyn Park, Essex County, New Jersey, Parks THAT LETTERS PATENT MAY SE GRANTED ON ME FOR THE

APPARATUS FOR COATING PHONOGRAPH RECORDS OR OTHER ARTICLES (Case No. 1039),

SET FORTH IN THE ANNEXED SPECIFICATION; AND HE HEREBY APPOINTS DYER, EDMONDS AND DYER (A FIRM COMPOSED OF RICHARD N. DYER, SAMUEL O. EDMONDS AND FRANK L. DYER), OF NO. 31 NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERATIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE PATENT OFFICE CONNECTED THEREWITH.

Thomas a. Edwar

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SPECIFICATION.

TO ALL WHOM IT MAY CONCERN:

He It Known that I, THOMAS A. EDISON, a citizen of the United States, residing at Lievellyn Park, in the County of Essex, and State of New Jersey, have invented a certain new and useful APPARATUS FOR COATING PHONOGRAPH REMORDS OR OWNER ARTICLES (Case No. 1039), of which the following is a specification:

In an application filed on even date herewith I describe a process particularly adapted for coating phonograph records with an infinitesimally thin film of metal offering a conducting base for a more rapid deposit by electrodeposition, whereby an absolutely accurate maximity or mold of a phonograph record can be secured, said process being also adapted for other uses, as explained, and being intended as a specific improvement upon the process described in my patent No. 526,147, dated September 16, 1894.

My said process consists in maintaining the object to be plated, and rotating the sume, in an exhausted chamber, and in establishing from an electrode of which the deposit is to be made and a second electrode, made preferably also of the sume mata; a silent or brush electrical discharge, whereby the metal will be vaporized and caused to deposit upon the object, the process also consisting specifically in ragmetically rotating the object to be coated from the exterior of the exhausted chamber.

My present invention relates to an improved apparatus for carrying this process into effect, and the apparatus is illustrated in the accompanying drawing, showing the same in section.

I represents a base, and 2 a vacuum chamber or jar fitted with an airtight joint upon the base. 3 is a pipe connected to the interior of the jar and by means of which air may be exhausted therefrom in any suitable way, as by an air pump or by a Sprengel vacuum pump. When the proper vacuum has been secured, it is retained by closing a valve 4 in the pipe 3 or by maintaining the vacuum pump in constant operation. 5. 5 represent two supporting arms made preferably of glass and leading up within the interior of the jar or vacuum chamber, said supporting arms being preferably further insulated from the base by means of hard rubber insulating bushings 6. A conductor 7 leads up within each of the supporting arms and is formed with a hook 8 at its upper end. Suspended from each hook is an electrode 9 of the metal to be deposited upon the objest to be coated, such electrodes being preferably in the form of thin wires or strips of foil of such For the making of a vacuous deposit upon phonograph records, the electrodes 9 are made preferably of strips of gold foil. 10 is a standard mounted between the electrodes and carrying a rotatable head Il at its upper end, said head having a tapered periphery from which is supported a phonograph record 12 having a tapered hore. as is common. The record may be supported in any other way, and when the process is used for the coating of other articles than phonograph records such

articles will be properly supported from the rotatable head in any desired manner. 13 is an iron or steel armature carried by the rotatable head 11 and adapted to be attracted by a magnot 14 rotatable on the exterior of the vacuum chamber. An ordinary horseshoe magnet may be conveniently used for the purpose. I illustrate the magnet 14 as being supported by an arm 15 from a shaft 16 carried by a suitable bracket 17 and rotated by a pulley 18.

In operation, a silent or brush discharge is established between the electrodes 9, 9, in any suitable way, as, for example, by connecting the conductors 7 with the secondary of a large induction coil 19, the primary 20 of which is included in a vibrator 21 and a source of current 22. The brush or silent discharge being established between the electrodes and the magnet 14 being rotated on the exterior of the vacuum chamber to attract the armature 13, the object to be coated will be rotated between the electrodes, while the metal vaporized by the discharge will be deposited upon said object in the form of an infinitesimally thin and practically uniform film. When the object to be coated is a phonograph cylinder, the latter after being coated, is removed, and may be placed in a plating bath, so as to receive a heavier deposit by a process of electrodeposition, after which the original record is removed, either by melting it out or by shrinking it from the deposited metal, whereby an absolutely accurate matrix or mold of the original record may be secured.

Having now described my invention, what I claim as new and desire to secure by Letters Patent is, as follows:

- 1. An improved apparatus for securing a coating of a metal on an object, consisting of an exhausted chamber in which the object to be coated in supported, an electrode of the metal to be deposited and a second electrode in said chamber, and means for establishing between said electrodes a stillet or brush electrical discharge, substantially as set forth.
- 2. An improved apparatus for securing a coating of a metal on an object, classisting of an exhausted charber in which the object to be coated is supported, an electrode of the metal to be appointed and a second electrode in said chamber, means for establishing between said electrodes a silent or brush electrical discharge, and means for rotating the object, substantially as set forth.
- ing of a metal on an object, comprising an exhausted chamber containing the object to be coated, two electrodes in said chamber made of the metal to be deposited, said electrodes being placed dispetrically of the object, and means for establishing between said electrodes a silent or brush electrical discharge, substantially as set forth.
- An improved apparatus for securing a coating of a metal on an object, comprising an exhausted chamber containing the object to be coated, two electrodes in said chamber made of the metal to be deposited, said electrodes being placed diametrically of the object,

means for establishing between said electrodes a silent or brush electrical discharge, and means for rotating the object, substantially as set forth.

- 5. An improved apparatus for securing a coating of a metal on an object, comprising an exhausted chamber, means within the chamber for securing a vacuous deposit on the object, means for supporting the object within the chamber, an armature connected to the object, a magnet on the outside of the chamber for attracting said armature, and means for rotating the august with respect to the chamber, substantially as set forth.
- of a metal on an object, comprising an exhausted chamber, two electrodes within said chamber on opposite sides of the object to be coated, an induction coil the secondary of which is connected to said electrodes, and means for energizing said induction coil for producing a silent or brush discharge between said electrodes, substantially as set forth.
- of a metal on an object, comprising an exhausted chamber containing the object to be chated, a pair of insulating supports within the chamber, observedes carried by said supports and made of the metal, to be deposited, and means for establishing a silent or brush discharge between said electrodes, substantially as set forth.

Mitneggeg :

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Dath.

State of New Jerses } 88.:

THE ABOVE-NAMED

PETITIONER, BEING DULY SWORN, DEPOSES AND SAYS THAT HE IS A United States, residing at Llewellyn Park, County of Essex, and State of New Jersey.

THAT HE VERILY BELIEVES HIMSELF TO BE THE ORIGINAL, FIRST AND SOLE INVENTOR OF THE APPARATUS WOR COATING PHONOGRAPH RECORDS OR OTHER ARTICLES (Case No. 1039),

DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION; THAT HE DOES NOT KNOW AND DOES NOT BELIEVE THAT THE SAME WAS EVER KNOWN OR USED BEFORE HIS INVENTION OR DISCOVERY THEREOF; OR PATENTED OR DESCRIBED IN ANY PRINTED PUBLICATION IN THE UNITED STATES OF AMERICA OR ANY FOREIGN COUNTRY BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION; OR IN PUBLIC USE OR ON SALE IN THE UNITED STATES FOR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION FOR FOREIGN PATENT HAS BEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES OR ASSIGNS IN ANY FOREIGN COUNTRY.

61039 Ishar Witnesses:

Washington, D. C., June 10, 1900. SIR: I have to acknowledge the receipt of the petition, specification, oath, and with Fifteen Dollars as the first fee payable thereon. The papers are duly filed, and your application for a patent will be taken up for examination in its order You will be duly advised of the evamination. Very respectfully. JA Edism yo Dyng Edmondo I MM less

2-246.

A.H.H.

DEPARTMENT OF THE INTERIOR

UNITED STATES PATENT OFFICE.

July 17, 1900. WASHINGTON, D. C.,

Thomas, A. Edison,

Care Dyer, Edmonds & Dyer,

31 Nassan St..

New York, N. Y.

TANK COM

Please find below a communication from the EXAMINER in charge of your application.

No. 20,556, filed June 16, 1900, - Apparatus for Coating Phonograph Records, &c. "

Claims 1, 2, 3, 4, 6, 7 are objected to as alternative in the words "a silent or brush dischrige"; presumbly the means for establishing these two forms of discharge are not identical.

Claims 3, 4, 6, 7 are rejected for the reason that there is no combination between the device and the object to be coated which is contained therein; the support for such object should be included and the electrodesshould be located with reference

to the structural features of the device.

Claim 5, line 5, to be should be inserted before "connected".

The expression "wacuous deposit", claim 5, is objected to as indistinct.

Claims 1, 6, 7 are rejected on:

Claims 1, 6, 7 are rejected on:

German 82,247, July 1, 1895, Boas, (Cathodes, Metallizing);

German 82,445, Feb. 19, 1896, Boas, "

Claims 2, 3, 4 are rejected on the above patents, taken

with: with: U. S. 484,582, Oct. 18, 1892, Edison, (Phonograms, Duplicating). There would obviously be no invention in view of the United States patent, in applying the process of Boas to the duplication of sound records.

Claim 5 is rejected on the patents cited, taken with: U. S. 548,131, Oct. 15, 1895, Moore, (Lighting Systems),

Vacuum Chamber by means of an external magnet.
RULE 73. In every amendment the cases word or words to be stricken ont or inserted i
ad the precise point indicated where the erasure or insertion is to be made. All such amon sorted in the upplication must be specified

the line of the paper previously filed, and affice on but one

who shows it to be old to rotate objects contained within a

must be on sheets of paper Ex'r Div. 3.

THOMAS A. EDISON

APPARATUS FOR COATING PHONOGRAPH RECORDS FILED JUNE 16, 1900 SERIAL NO. 20,556

ROOM NO. 149.

HON. COMMISSIONER OF PATENTS.

SIR:

Please amend by erasing claims 1 and 2 and substituting the following:-

Brase claim 5.

Change the numerals of claims 6 and 7 to 4 and 5.

Present claim 5, line 5, after "deposited", insert --- support for the object between said electrodes----

The apparatus for generating a silent electrical discharge is the same as the apparatus for generating a brush electrical discharge -- merely a difference in adjustment effects the character of the discharge. Hence the claims are not alternative.

Regarding claims 2, 3 and 4, we submit that the object is not brought into the combination as an element, but only as a convenient way for characterizing or defining the location of the electrodes. With the Boas patent No. 82,247, it is not clear that the object is placed between the two electrodes. Presumably such is not the case, since the object to be coated is a mirror. With the Boas patent No. 85,435, the drawing very clearly shows the cathode between the anode and the object.

It is thought the case as now presented should be

Very respectfully,

THOMAS A. EDISON,

His Attorneys.

New York, July 5, 1901.

allowed.

2-246.

Room No.149.... **
If constantial fee addressed to
"The Commissioner of Patents,
Weehlegton, D. C."

All count ' elections respecting this application should give the sorial number, date of filing, and title of invention.

DEPARTMENT OF THE INTERIOR.

UNITED STATES PATENT OFFICE,
WASHINGTON, D. C.,

A.M.H.
July 13, 1901.

Thomas A. Edison.

Care Dyer, Edmonds & Dyer, Edison Laboratory,

Orange, N. J.

MUL 18 1900

Please find below a communication from the EXAMINER in charge of your application.

No. 20,556, filed June 16, 1900, - "Apparatus for Coating Phonograph-Records, &c."

F. J. allen.

Amondment filed July 6, 1901, has been entered.
Olaims 2, 5, 4, 5 are again rejected for the reason that
there is no combination between the apparatus and the object to be
operated upon; these claims should be written after the manner of
claim 1, to directly include the support for the object and to deflue the position of the electrodes with relation thereto.
Claim 1 is rejected upon the patentsto Boas, cited. Attemtion is called to the fact that the disposition of apparatus enployed in the patent \$2,247 is more fully described in the later
patent, it being stated therein, page 1, column 1, that the object
to be coated is placed between the electrodes.
Claims 2, 3, 4, 5 are again rejected on the references of

Extr Div. 3.

RULE 73. In every amendment the exact word or w enaure or insertion is to be made. All such amendanens

Law Offices Dyer, Edmands & Dyer, Specialty: Intents & Artent Amstes. Specialty: Intents Secret.

THOMAS A. EDISON SUBJECT-MATTER: OF FILED SERIAL NO. EXAMINER'S ROOM NO. 14.9

HONORABLE COMMISSIONER OF PATENTS,

S I R :___

In the above entitled application, please address further communications to us at our office, No. 31 Nassau Street, New York City.

Very respectfully,

Attorneys of Record.

THOMAS A. EDISON
APPARATUS FOR COATING PHONOGRAPH RECORDS
FILED JUNE 16, 1900

ROOM NO. 149.

HON. COMMISSIONER OF PATENTS,

SERIAL NO. 20.556

SIR:

In accordance with the Examiner's request, we amend by cracing claims 2, 3, 4 and 5, and substituting the following:-

motal on an object, consisting of an exhausted chamber in which the object to be coated is supported, a support for the object within said chamber, two electrodes in said chamber made of the metal to be deposited, said electrodes being placed diametrically of the support, and means for establishing between said electrodes a silent or brush electrical discharge, substantially as set forth.

- 3. Improved apparatus for securing a coating of a metal on an object, consisting of an exhausted chamber in which the object to be coated is supported, a support for the object within said chamber, two electrodes in said chamber made of the metal to be deposited, said electrodes being placed diametrically of the support, means for establishing between said electrodes a silent or brush electrical discharge, and means for rotating said support, substantially as set forth.
- 4. Improved apparatus for securing a coating of a metal on an object, consisting of an exhausted chamber in which the object to be coated is supported, a support for the object within said chamber, two electrodes within said chamber on opposite sides of said support, an induction

soil the secondary of which is connected to said electrodes. and means for energizing said induction coil for producing a silent or brush discharge between said electrodes, substantially as set forth.

Improved apparatus for securing a coating of a metal on an object, consisting of an exhausted chamber in which the object to be coated is supported, a support for the object within said chamber, a pair of insulating standards within the chamber on opposite sides of said support, electrodes carried by said standards and made of the metal to be deposited, and means for establishing a silent or brush discharge between said electrodes, substantially as set forth.-----

Assonsideration of the case is respectfully requested.

In the first Boas patent, No. 82,247, the description is manifestly insufficient. It is true the second Boas patent, No. 65,435, in referring to the first patent as a part of the prior art states that the object is placed between the two electrodes, but the ascond patent refers to this arrangement as distinctly disadvantageous, and claims as an improvement the placing of the cathode between the and and the object. Even if the references are considered in the aggregate, they do not show the employment of a silent or brush discharge, nor do they show the making of the two electrodes of the same netal, and finally they do not show the rotation of the object. In fact, the two Boas patents appear to be designed solely for the purpose of operating on mirrors, and do not show processes which could he satisfactorily used for coating phonograph records,

We hope that upon: reconsideration the claims will e allowed. Respectfully, THOMAS A. EDISON,

New York, June 3,1902.

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Room No. 1457.
All communication should be intressed to "The Communication of Patents Washington, D. Et.

Pay PNo. 7.

All confining attoms respecting this application should give the serial number.

UNITED STATES PATENT OFFICE.

WASHINGTON, D. C. June 27, 190

Thes. A. Edison, Care Dyer, Edmonds & Dyer, 31, Nassau St. New York. JUN 27 1902

Please fluid below a communication from the EXAMMER in charge of your application.

Apparatus for Coating Phonograph-Records &c.-; Filed June 16,1900
No. 29,566.

F. I. allen.

The epecification and claims for this case are drawn in such broad terms as to include the working of metallic mirrors or similar articles by means of a brush or silent discharge, and the only difference set forth over the German patents of record when both are taken together as publicatione, is that the phosnogram or other object to be coated to rotated with the discharge chamber. Moreover, Moore, of record, shows at that the device of rotating objects in a vacuum chamber by means of a rotating magnet is old and to use the same and to apply the silent discharge used by Boas in his later patent in to the apparatus used by Boas in his earlier patent, as disclosed in his later patent, would obviously be a mere double use. Each claim is rejected for this reason and on the references of record.

It seems clear to the Examiner that the only invention disclosed in this case resides in the process, and such process being tacitly allowed in the copending case Number 20,555, applicant's rights are believed to be therein fully protected. Case No. 1039. Dropped Filed June 16, 1900.

APPARATUS FOR COATING PHONOGRAPH RECORDS
AND OTHER ARTICLES.

CLAIKS.

- 1. An improved apparatus for securing a coating of a metal on an object, consisting of an exhausted chamber in which the object to be coated is supported, and electrode of the metal to be deposited and a second electrode in said chamber, and means for establishing between said electrodes a silent or brush electrical discarge, substantially as set forth.
- 2. An improved apparatus for securing a coating of a metal on an object, consisting of an exhausted chamber in which the object to be coated is supported, an electrode of the metal to be deposited and a second electrode in said chamber, means for establishing between said electrodes a stlent or brush electrical discharge, and means for rotating the object, substantially as set forth.
- 5. An improved apparatus for securing a coating of metal on an object, comprising an exhausted chamber containing the object to be coated, two electrodes in said chamber made of the metal to be deposited, said electrodes being placed diametrically of the object, and means for establishing between said electrodes a silent or brush elec trical discharge, substantially as set forth.
- 4. An improved apparatus for securing a coating of a metal on an object, comprising an exhausted chamber containing the object to be coated, two electrodes in said chamber made of the metal to be deposited, said electrodes being placed diametrically of the object, means for establishing between said electrodes a silent or brush-fedetrical discharge, and means for rotating the object, substantially as set forth.

- 5. An improved apparatus for securing a coating of a metal on an object, comprising an exhausted chamber, means within the chamber for securing a vacuous deposit on the object, means for supporting the object within the chamber, an armature connected to the object, a magnet on the outside of the chamber for attracting said armature, and means for rotating the magnet with respect to the chamber, substantially as set forth.
- 6. An improved apparatus for securing a coating of a metal on an object, comprising an exhausted chamber, two electrodes within said chamber on opposide sides of the object to be coated, an induction coil the secondary of which is connected to said electrodes, and means for energizing said induction coil for producing a silent or brush discharge between said electrodes, substantially as set forth.
- 7. An improved apparatus for securing a coating of a metal on an object, comprising an exhausted chamber containing the object to be coated, a pair of insulating supports within the chamber, electrones carried by said supports and made of the metal to be deposited, and means for establishing a silent or brush discharge between said electrodes, substantially as set forth.

No. 2430	1047 Serial No. 33034
Thomas O. Edison	Address.
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Assignee	
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Patent No. 70 30 5/.	Issued June 24 190 2
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Your favor of the 22nd instant has been readed coived, roturning the alloyed claims in voor spol to the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the same. The control of the same that the control of the control of the same that the control of the

lst. Who was the first to use a scalebeam with the counter on the beam, in an electric meter?

Ans. Meston, patent No. 442,705, dated December 16, 1890 (copy enclosed). With the preferred construction, the register is stationary and is driven from a toothed wheel U through intermediate connections, but the patent states (p. 3, lines 92 of seq.) that.

"The decimal-registering dials " may be fastened to the lever C and partake of its movement."
We doubt if this bald suggestion of a modification is sufficiently definite, under the authorities, to convey an accurate explanation of the exact construction contemplated.

Thomson, patent No. 463,558, dated November 17, 1891 (copy enclosed). This patent very clearly shows the construction of the question.

2nd. Who was the first to work such a beam by a solenoid with coil in series with the lamps?

Ans. Thomson, patent No. 463,558 above referred to.

<u>Srd.</u> Who was the first to use soft unmagnetized iron in such a solenoid?

Ans. We do not know of any patent showing the exact requirements of the question. Thomson shows everything except the special solenoid called for, Thomson's solenoid having a fine wire coil instead of a soft iron cate.

Patent to Marks, No. 586,559, dated July 20, 1897 (copy enclosed) states that---

"In electrical meters and indicators it is the common practice to employ a coil which actuates a movable element made of soft iron and whose movement adjusts the indicator or recording device" (p. 1, lines 12 et seq.).

4th. Who was the first to wind a fine wire on such solenoid to produce an initial magnetism, such coil being across the line?

Ans. Your application of October 15th, 1900, and the construction is covered broadly in claim 16 and more specifically in other claims.

The Marks patent above referred to describes the employment of "en additional winding within the sclenoid to produce saturation or polarization of the core, or the extra winding may be placed directly upon the core, or both arrangements may be employed" (p. 1, lines 37 et seq.); but we understand that with your construction the auxiliary coll does not produce saturation of the core, and it was on account of this difference that your claims were allowed on this feature.

5th. Who was the first to wind the solenoid coils on a copper tube to retard the violence of the action of a short circuit on the beam?

Ans. Your application of October 15th, 1900, and the feature is covered generically in claim 6 and specifically in other claims.

. 6th. Who was the first to make double windings on the solenoid to permit of the use as a 3-wire meter?

Ans. Your application in question, the construction being covered by the eighth claim.

7th. Who was the first to employ the construction of the sixth question with an extra coil to give an initial magnetism to the core, such coil being across the line?

Ans. Your application of October 15th, 1900, in question, the two features being covered by claims 8 am 16, as above stated.

(T. A. E., 4)

8th. Who was the first to employ the construction of the seventh question with a soft iron core?

Ans. Your application of October 15th, 1900.

9th. Who was the first to use a hollow core or tube of soft iron in a meter solenoid?

Ans. Maxim, in patents Mgs. 255,806 and 255,807 of March 21, 1882 (copies emclosed), shows a hollow core for a meter sclenoid, but the patents do not specifically state that the core is made of soft iron. He has a core wather a

10th. Who was the first to overbalance the meter bem in the with a recorder on the beam?

Ans. Meston and Thomson before referred to

11th. Who was the first to use a friction-driven wheel connected to a counter by power-transmitting mechanism, so that a rotation of the wheel advances the recorder?

Ans. Reckensaun, patent No. 437,763, of October 7, 1890, enems this construction; also Edicon patent No. 660, 293 of October 23rd, 1900 (copy enclosed).

12th. Who was the first to use the construction of the eleventh question, and to also have the wheel so arranged that it is free to lift when it comes in contact with an extraneous body in motion and produce traction for driving the wheel?

Ans. Edison, patent No. 660,293, above referred to.

13th. Who was the first to use a revolving integrating wheel?

Ans. The patents to Maxim, to Reckenzaun, to Meston, to Thomson and to Edison (No. 660,293), all show this fea-

14th. Who was the first to drive an integrating wheel by a worm?

Ans. Maxim patents above considered.

18th. Who was the first to form such a wheel so that its surface shall at all points be of approximately the same radius or sweep of the traction wheel on the beam?

Ans. Thomson before considered.

16th. Who was the first to drive any kind of an integrating device by a motor across the line? There a rotation made under the characteristics. British patent to

Varley and Greenwood, No. 2248 of 1882 (copy enclosed). See also Edison patent No. 660,293.

17th. Who was the first to drive any kind of an inwife the state of

18th. Who first used a motor with a governor worked by friotion run continuously and placed across the line?

į

Ans. Edison, No. 660,293, and covered broadly in claims 1 and 2.

19th. Who was the first to use the construction of the eighteenth question with the addition of a beam with the counter thereon and a solenoid in series and containing a soft iron core?

Ans. We know of nothing complying exactly with the requirements of this question, except the application of October 15th, 1900, under consideration,

Edison patent No. 660,293 shows a frictionally governed motor across the line, and patents to Thomson, to Meston and to Marks show the other features of the question.

20th. Who was the first to make a motor having a governor with pendulous governor arms engaging glass to provide the friction of retardation?

 $\underline{\text{Ans.}}$ Application of October 15th, 1900, and covered in claim 12.

We beg to return the copy of allowed claims herewith, together with all the patents above referred to except
that to Reckenzaum, with which we believe you are familiar,
and shall be glad to have your views as to whether the claims
are sufficient in your opinion. You will note that your
patent No. 660,293 covers the broad claims on meters of this

(T. A. E., 7)

type, and the present application was filed only for the purpose of claiming details.

Yours very truly,
Aper Educates Myon.

FLD/IM. Enclosures.

.....

THOMAS A. EDISON ELECTRIC METERS FILED OCTOBER 15, 1900 SERIAL NO. 33,034

CLAIMS ALLOWED.

- 1. In an electric meter, the combination with an overbalanced beam, a core connected to one end of said beam, a stationary coil surrounding said core and traversed by the current to be measured, a register connected to and movable with the beam, and a friction wheel movable with the beam and connected with said register, of a cam with which said friction wheel periodically cooperates, and an electric motor connected across the line for rotating said cam at a constant speed, substantially as set forth.
- 2. In an electric meter, the combination with an overbalanced beam, a core connected to one end of said beam, a stationary coil surrounding said core and traversed by the current to be measured, a register connected to and movable with the beam, and a friction wheel movable with the beam and connected with said register, of a cam with which said friction wheel periodically cooperates, an electric motor connected across the line for rotating said cam at a constant speed, and an auxiliary coil of high resistance surrounding the core for overcoming magnetic inertia without producing saturation or polarization thereof, substantially as set forth.
- In an electric meter, the combination with an overbalanced beam, a core connected to one end of said beam, a stationary coil surrounding said core and traversed by the

Alexander Silver

current to be measured, a register connected to and movable with the beam and connected with said register, of a can with which said friction wheel periodically cooperates, an electric motor connected across the line for rotating said cam at a constant speed, and an auxiliary coil of high resistance surrounding the core for overcoming magnetic inertia without producing saturation or polarization thereof, said core being in series with the motor, substantially as set forth.

- 4. In an electric meter, the combination with a beam, a current indicator for moving said beam, a magnetic outcout in series with the current indicator for short-circuiting the latter when a destructive current traverses the cutout, and a register connected to and movable with the beam, of a variable speed gearing, one element of which is movable with the register, and a motor for operating the other element of said gearing, substantially as and for the Durrosess set forth.
- 5. In an electric meter, the combination with a current indicator having a movable element, a beam to which said element is commected, elastic buffers for limiting the extreme movemente of eald element, and a register, of a variable speed gearing the position of whose elements is determined by the position of eaid beam, and a motor for driving the register through eaid variable speed gearing, substantially as set forth.
- 6. In an electric meter, the combination with a beam, a core connected to one end of said beam, a copper tube currounding said core and in which the core is freely movable, an ampere coil wound on the tube and travereed by the current to be measured, and a register, of a variable speed gearing the position of whose elements is determined

by the position of said beam, and a motor for driving the register through said variable speed gearing, substantially as set forth.

- 7. In an electric meter, the combination with a beam, a core commented to one end of said beam, a copper tube surrounding said core and in which the core is freely movable, an ampere coil wound on the tube and traversed by the current to be measured, elastic buffers for limiting the extreme movements of said core, and a register, of a variable speed gearing the position of whose elements is determined by the position of said beam, and a motor for driving the register through said variable speed gearing, substantially as set forth.
- 8. In a three-wire meter, the combination with a beam, a core connected to one end of said beam, a copper tube surrounding said core and within which the core is freely movable, four ampere coils wound helically and concentrically upon said tube, the outer and inner coils being connected in series with one of the outside mains and the two inner coils being connected in series with the other outside main, and a register, of a variable speed gearing the position of whose elements is determined by the position of said beam, and a motor for driving said register through said variable speed gearing, substantially as set forth.
- 9. In an electric meter, the combination with a beam, a core connected to one end of said beam, an ampere coil surrounding the core and traversed by the current to be measured, and a register, of a variable speed gearing the position of whose elements is determined by the position of said beam, a motor for driving said register through said variable speed gearing, and an auxiliary coil enclosing the core for overcoming the magnetic inertia thereof without producing saturation or polarization, substantially as set

forth.

10. In an electric meter, the combination with a beam, a core connected to one end of said beam, an ampere coil surrounding the core and traversed by the current to be measured, and a register, of a variable speed gearing the position of whose elements is determined by the position of said beam, a motor for driving said register through said variable speed gearing, and a stationary auxiliary coil enclosing the core and in series with said motor, substantially as set forth.

11. In an electric meter, the combination with a beam, an ampere indicator the movable element of which is connected with said beam, said indicator including a coil traversed by the current to be measured, a register, and a motor for operating said register, of a magnetic outcut arranged to close a shunt around the ampere coil when said outcut is influenced by an abnormal current, substantially as set forth.

12. In an electric meter, the combination with a register, an aware indicator, and a variable speed gearing the position of whose elements is determined by said indicator, of a constant speed motor for driving the register through the variable speed gearing, and a centrifugal speed regulator for said motor employing a weighted bell-crank carrying a friction rad which cooperates with a glass friction surface, substantially as set forth.

13. In an electric meter, the combination with a register and a driving motor, of an ampere indicator comprising a beam, a core connected to one end of said beam, a coil for influencing the core traversed by the current to be measured, and a copper tube on which the coil is wound and in which the core is freely movable, substantially as set forth.

14. In an electric meter, the combination with a register and a driving motor, of an ampere indicator comprising a beam, a core connected to one end of said beam, a coil for influencing the core traversed by the current to be measured, a copper tube on which the coil is wound and in which the core is freely movable, and elastic buffers for limiting the extreme movements of said core, substantially as set forth.

15. In an electric meter, the combination with a register and a driving motor, of an ampere indicator comprising a beam, a core connected to one end of said beam, a coil for influencing the core traversed by the current to be measured, a magnetic outcut in circuit with said coil for shunting the same when a destructive current is traversing the coil, and a copper tube on which the coil is wound and in which the core is freely movable, substantially as set forth.

16. In an electric meter, the combination with a register and a motor for operating the same, of an ampere indicator comprising a coil, a core, and an auxiliary coil for subjecting the core to an initial magnetizing effect without producing polarization or saturation thereof, substantially as set forth.

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31 Nassau Street, NEW YORK CITY DYER, EDMONDS & DYER.

SPECIALTY:

PATENTS AND PATENT GAUSES,
SI NABBAU ST., NEW YORK,

RICHARD N. DYER,

REMETATION NO. 409.

Detition.

To the Commissioner of Patents:

YOUR PETITIONER THOMAS A. EDISON, a citizen of the United States, residing and having his Post Office address at Llewellyn Park, in the County of Rasex and State of New Jersey.

PRAYS THAT LETTERS PATENT MAY BE GRANTED TO HIM FOR THE JAPPROVISIONT IN

SET FORTH IN THE ANNEXEO SPECIFICATION; AND HE HEREBY APPOINTS OYER, EDMONDS AND OYER A FIRM COMPOSED OF RICHARD N. DYER, SAMUEL O. EDMONDS AND FRANK L. DYER, OF NO. 31 NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERATIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE PATENT OFFICE CONNECTED THEREWITH.

Thomas a Edison

SPECIFICATION.

TO WHOM IT MAY CONCERN:

Be it known that I, THOMAS A. EDISON, a citizen of the United States, residing at Llewellyn Park in the County of Essex and State of New Jersey, have invented a certain new and useful IMPROVEMENT IN REVERSIBLE CALVANIC BATTERIES (case No. 1050), of which the following is a description:

My invention relates to improvements in reversible or so-called storage batteries, and my object is to produce a reversible galvanic cell of great permanency and of remarkably light weight per unit of energy.

In my application for Letters Patent filed Cetober 31st 1900 Serial No. 34,994, I describe an improved reversible galvanic cell wherein the metals cadmium and copper are employed as the elements in an alkaline electrolyte; and by means of which I secured a very permanent cell, one wherein the initial and final states of the electrolyte are the same, and finally one which my to that these was capable of storing a greater amount of energy per pound of cell convenced was defert, that there is the electrolyte are than batteries theretogen suggested.

My present invention is designed to further lighten the weight of the cell in comparison to the stored energy, and to deliver the energy to the exterior circuit at a higher rate.

In the alkaline sineate type of battery, so far as I know, copper oxide has heretofore been used exclusively as the oxygen-furnishing element when the battery is discharged, the copper being reduced to the metallic state. The only other elements which have been suggested as available as substitutes for copper in these batteries, have been those clower in the electrolytic series, such as mercury and sil-

satisfactorily or commercially utilized on account of the difficulties arising from their application in alkaline electrolytes as well as because of their expense, especially in regard to silver, which metal possesses the further disadvantage of being partially soluble in the electrolyte, when sufficient to confirm.

I have sought, by a great many experiments, for an element or compound capable of being used in an alkaline electrolyte, whose heat of formation of its exide should be as low or lower than that of mercury, and in this I have been successful, the result being the discovery of an element for furnishing the oxygen to the exidizable element on discharge with even greater freedom than exide of mercury, while at the same time the new element is less expensive, is of less weight, is of greater permanency, and finally is of greater insolubility in the electrolyte. I have also sought, by experiment, for an element superior to cadmium as the oxidizable element on discharge, with the objects in view of further reducing the weight and cost of the cell, and I have discovered an element for the purpose possessing these desirable characteristics. a reversible galvanic cell equipped with the new elements is of great permanence, is relatively light and inexpensive, and is of great power. These elements are, as stated, preferably used in the same cell, but obviously the exygenfurnishing element may be employed in connection with other exidizable elements, while the new exidizable element may be employed in connection with other oxygen-furnishing elemonts:

ver. but so far as I know, these metals have not been

The elements are also preferably carried or supported by hollow perforated plates, forming receptacles or pockets, which are illustrated in the accompanying drawings forming part of this specification and in which figure
1 is a face view of one of the plates having three pockets
or receptacles, showing the front wall partly broken away;
figure 2 is a section on the line 2--2 of figure 1;
figure 5 is a plan, showing two of the plates forming a
single combination; and figure 4 an enlarged detailed section.

In all of the above views, corresponding parts are represented by the same numerals of reference.

Each plate is formed with two walls 1 and 2 constructed preferably of a single continuous sheet made preferably of very thin sheet nickel, say about .005 of an inch in thickness, and bent at its bottom around a horizontal frame 3 from which extends the vertical spacing frames 4, 4, to all of which frames the sheet is secured by means of nickel rivets, as shown, to form a strong, rigid, hollow plate with pockets or receptacles between the vertical frames 4, 4. The walls 1 and 2 of the plate, as shown, are perforated with small holes arranged very closely together and each about .015 of an inch in diameter. I prefer to use nickel in the construction of the plates. since that metal is not exidizable by electric exidation in an alkaline solution. Iron, on the other hand, is slightly exidized under these conditions and 16 not so desirable, but if very carefully and perfectly plated with nickel, it may be used satisfactorily for the construction of either the plates or the frames. Obviously the frames 3 and 4 may be, and in some instances preferably are, constructed of hard rubber or other inert material, to which the perforated sheet is riveted, as explained. Secured to one or both of the sides of the plate are a number of insulated spacing blocks 5, 5, to prevent adjacent plates from touching when immersed in the electrolyte.

monosulphide of iron and reduce it by a crushing operation until the particles thereof may be passed through a screen having about 4,0000 openings per square inch, and I intimately mix about eight parts by weight of the powdered monosulphide with about two parts by weight of flake graphite of a size considerably larger than the perforations in the walls of the pockets or receptacles. This mixture is then moistened with a twenty-percent solution of potassic hydroxide. and the dampened mass is packed into the pockets or receptacles of the proper plates by a suitable tamping tool. After each pocket or receptacle has been tightly packed with the mass almost to its top, a wad of asbestos fiber 6 about a quarter of an inch in thickness is introduced into the pocket or receptacle above the mass, and on top of this packing is placed a strip of sheet nickel 7 entirely covering the asbestos and filling the mouth of the pocket, which strip is permanently secured in position by nickel wires 8 threaded through the openings near the top of the pocket, as shown particularly in figure 2. The element thus formed is subjected to electrolytic exidization in a solution of potassic hydroxide, whereby sulphur will be set free and combining with the alkali forms a sulphide of potassium which diffuses out of the mass, while the iron is converted to as oxide thereof. This diffusion of the alkaline sulphide out of the plate is hastened and facilitated by subjecting the contents of the plate to alternate exidination and reduction by alternately reversing the exidizing current, and by several of these operations the whole of the sulphur will be eliminated and the element will be ready

for use after the iron has been reduced to the metallic

In the manufacture of my new oxidizable element for use in a reversible galvanic cell. I first preferably take

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were much after in ham the

state. Since iron does not decompose water, there will obviously be no local action between it and the graphite. The oxide formed from the sulphide increases in bulk, and being intermediately mixed with the graphite, produces considerable pressure on the walls of the plate, which prevents any disturbance of the initial state of the mass even when it is subjected to strong gassing within the pores by overcharging the element electrically. The object of using the monosulphide is to secure the greatest amount of iron oxide in the smallest space and in a form capable of being reduced to the metallic state electrolytically.

My attempts to utilize iron as the oxidizable element in an alkaline reversible battery were for a long time frustrated by the facts, that dried oxides of iron were not reducible to any extent by the current; 'that spongy iron reduced by hydrogen from different iron salts was not exidizable to any considerable extent by the current; that the hydrates of iron were very bulky and difficult of use without drying, which operation effected some obscure change therein to render them nearly inert in the presence of the reducing current: that bulky ferric oxide was not capable of any considerable reduction by the current; and finally that ferrous oxide was very difficult to prepare on account of atmospheric oxidation. The formation of the oxide in the first instance within the pockets or receptacles did away with the objections due to the bulk of the hydrates, while the oxide thus formed is perfectly reducible by the current. Instead of forming the exide in this way by oxidizing the monosulphide in an alkaline solution, it will be obvious that salts of iron, like ferrous chloride. may be packed with the graphite and when placed in an alkaline solution form chloride of the alkali and oxide of iron,

the alkaline chloride diffusing out of the mass. sults, however, are not so good as when the sulphide of iron is used, since the quantity of finely divided iron produced thereby is considerably less and is also less porous, offering therefore a reduced opportunity for the solution to penetrate the mass, and lowering in consequence its current-conducting capacity. Metallic iron, even when finely divided as produced by electrolytic reduction, does not of itself exidize in solutions of the fixed alkalies, and the oxide of iron is not appreciably soluble. Compact iron. i.e. iron having relatively large particles, when subjected to ferged electrolytic oxidation, forms a soluble ferrate of the alkali and dissolves in the electrolyte. On the other hand, finely divided iron obtained as described. when subjected to electrolytic exidation; does not form a soluble ferrate but is converted into the insoluble ferrous My improved oxidizable element is therefore absolutely permanent, so that in the operation of the battery, the electrolyte: is not changed at any stage of the working.

Having described the advantages and characteristics of, and the preferred manner of making, the oxidizable element, reference will now be made to the preferred oxygen-furnishing or storing element of the cell.

I have discovered by experiment that the lower oxides of nickel and cobalt, when in contact with a conductor in an alkaline solution, can be almost wholly raised from the lower to a higher exides revert to the lower stage by reduction with extreme case, and availing myself of this fact, I have constructed an expension storing element capable of greater capacity, of less weight, and of higher permanence than any electrode for the purpose which, so far

as I know, has heretofore been applied. Neither the oxide of nickel nor of cobalt is appreciably soluble in an alkaline electrolyte, and both nickel and cobalt give nearly the same voltage in use, but since nickel is less expensive than sobalt, I prefer to use the former element for the purpose.

The preferred process of making the he metal . say hickel spreading the fresh precipits ates and slowly drying the same at draingry The dried hydrage is then powdered, and screened through a sieve having, say, 4,0000holes per square inch. About seven parts by weight of the finely powdered hydrate and three parts by weight of flake graphite are then intimately mixed, and moistened with a small quantity of a strong solution of potassic hydroxide so as to dampen the mass, which is then inserted in the pockets or receptacles of the proper plates in small quantities at a time and thoroughly tamped at each accession. Finally the mass is covered with a layer of asbestos, held in place by a plate of nickel secured in position by nickel wires, as I have described in explaining the makeup of the oxidizable element. The plates, the pockets of which are thus supplied with the mixture of the hydrated oxide and graphite, are then immersed in a solution of potassic hydroxide in water and subjected for a considerable time to an oxidizing current of about fifty milamperes per square inch of surface,

The object of employing graphite, which is not affected by electrolytic exidation, is to offer a great extent of surface against which the whole of the exide is in contact, a large conducting surface being necessary since the electrolytic reduction and oxidation for practical purposes only extend a small distance from the conducting surface against which the exide is in contact. This is admirably effected by the use of graphite in its micascous form, the proportions indicated being such as to practically insure that the electrolytic action need not penetrate a greater distance from the contact surface than the chickness of a single particle of the oxide. Furthermore, there is no local action between the nickel or cobalt oxides and the graphite.

The reason why nickel hydrate is preferably used instead of other compounds of nickel, is that the metal itself when finely divided (as obtained by reducing a nickel compound by hydrogen or electrolysis), is not oxidizable to any considerable extent when subjected to electrolytic oxidation in an alkaline solution, and it is probably due to this fact that, the availability of nickel and cobalt as oxygen-storing element in an alkaline electrolyte has not. been recognized ... The sulphide of nickel is not decomposed by electrolysis under the conditions of battery work, and the sulphide of cobalt only imperfectly; hence the hydrates are the most available compounds for use, since they do not become inert to the same extent as hydrates of the oxides of iron after drying, they are easily prepared, and by absorbing the solution they swell within the pockets or receptacles so as to insure intimate contact and stability.

Having these constructed the two elements of the battery, they are preferably utilized together in a solution
of twenty-five percent of potassic hydroxide in water, and
the cell is ready for use, the same terms of the control of

when the battery is discharged, and also to a change of resistance within the electrodes, the voltage is variable, but the average voltage over the whole discharge is about 1 volt, rising as high as 1.32 volts and sometimes higher when freshly charged.

My improved battery can be over-charged, fully discharged, or even reversed and charged in the opposite direction without any injury. Over-gassing does not disturb the initial state of the materials in the pockets, all the ingredients are insoluble, the plates are unattacked by electrolytic exidation, and the whole operation is independent of the strength of the solution, so that the battery is of great permanence, while at the same time more energy will be stored per unit of weight than with any plate, practical combination heretofore suggested.

Having now described my invention, what I claim as new and desire to secure by letters Patent is as follows:

- 1. In a reversible galvagic battery one element or pole employing iron as the active material and the other element or pole employing oxide of nickel or cobalt as the active material, substantially as set forth.
- 2: In a reversible galvanic battery employing an alkaline electrolyte, one element(or pole) employing from as the active material and the other element(or pole) employing order of mokel or coball/as the active material, substantially as set forth.
- 3. In a reversible galvanic battery, an active clement therefor containing the oxides of nickel or cobalt, and the containing the oxides of nickel or cobalt, substitutingly as set forth.
- 4. In a reversible galvanic battery employing an alkaline electrolyte, an active element therefor containing the oxides of nickel or cobalt, substantially as set forth.

- 6. In a reversible galvanic battery employing an alkaline electrolyte, an active element therefor containing finely divided iron, galakterial as set forth.
- 7. In a reversible galvanic cell containing an alkaline electrolyte, an active element therefor containing an iron compound reducible (by reduction) to the metallic state (and-formed in the by electrolytically acting upon the iron compound not decomposable by the alkali of the cheatrolyteal substantially as set forth.
- In a reversible galvanic cell, a perforated metallic pocket containing an active material under pressure, substantially as set forth.
- In a reversible galvanic cell, a perforated nickel pocket containing an active material under pressure, substantially as set forth.
- 10. In a reversible galvanic cell, a perforated metallic pocket containing an active material, and a separate closing device for covering the opening to the pocket after the material is introduced therein, substantially as set forth.
- 11. In a reversible galvanic cell employing an alkaline electrolyte, an active material therefor mixed with graphite for making contact therewith, substantially as set forth.
- 12. In a reversible galvanic cell containing an alkaline electrolyte, an active element employing an oxide of nickel or cobalt and graphite for making contact with the oxide, substantially as set forth.
 - 13. In a reversible galvanic cell employing an

alkaline electrolyte, an active element comprising finely divided iron(or its exide) and graphite for making contact therewith, substantially as set forth.

14. In a reversible galvanic cell employing an alkaline electrolyte, a perforated metallic pocket, and an active material rigidity secured therein so as not to be disturbed when subjected to electrolysis, substantially as set forth.

15. In a reversible galvanic cell, the formation of ferrous oxide from iron compounds by electrolytic action within the liquid, substantially as set forth.

16. In a reversible galvanic cell, the formation of ferrous oxide from sulphide of iron by electrolytic action within the liquid, substantially as set forth.

17. In a reversible galvanic cell, the formation of ferrous exide within the element by precipitating the exide from a ferrous salt by the action of an alkali, substantially as set forth.

THIS SPECIFICATION SIGNED AND WITNESSED THIS 2/2 DAY OF Desublished

Momas JE Sison

Willinesses:

Oath.

State of New Jersey | 55.:

THOMAS A. EDJSON

, THE ABOVE-NAMED

PETITIONER, BEING DULY SWORN, DEPOSES AND SAYS THAT HE IS A **officen**OF THE United States and a resident of Llewellyn Park, in the

County of Pasex and State of New Jersey;

THAT HE VERILY BELIEVES HIMSELF TO BE THE ORIGINAL, FIRST AND SOLE INVENTOR OF THE DEPROVEMENT IN REPORTED GALVANIC EATTERIES;

DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION; THAT HE DOES NOT KNOW AND DOES NOT BELIEVE THAT THE SAME WAS EVER KNOWN OR USED SEFORE HIS INVENTION OR DISCOVERY THEREOF, OR PATENTED OR DESCRIBED IN ANY PRINTED PUBLICATION IN THE UNITED STATES OF AMERICA OR ANY FOREIGN COUNTRY DEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, OR IN PUBLIC USE OR ON SALE IN THE UNITED STATES FOR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION FOR FOREIGN PATENT HAS SEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES OR ASSIGNS IN ANY FOREIGN COUNTRY.

SWORN TO AND SUBSCRIBED BEFORE ME THIS TO DAY OF FRENCH 190

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"The Commissioner of Palests, Washington, D. C."

Deniem of the Tamerion

SERIES OF 1900.

United Ptates Patent Office, (

SIR:

I have to acknowledge the receipt of the petition, specification, oath, and drawing of your alleged Improvement in.....

with Fifteen Dollars as the first fee payable thereon.

The papers are duly filed, and your application for a patent will be taken up for examination in its order......

You will be duly advised of the examination.

vised of the examination.

. A. Duell

12 Oyer Edmondo In Oyer

Norm.—In order to constitute an application for a paices, the inventor is by low required to furnish the position, specification also advantage (where the nature of the case admits of drawings) ond to pay the required for.

No application is considered as complete, and case any official action he had thereon, until all its parts, no here specified, an embed in due form by the inventor or applicant.

DEPARTMENT OF THE INTERIOR UNITED STATES PATENT OFFICE.

WASHINGTON, D. C.,

Thoras A. Edison.

Care Dyer, Edmonds & Dyer,

31 Hassau St ..

Hey York, H. Y.

Please find below a communication from the EXAMINER in charge of your application,

No. 41,373, filed Dec. 28, 1900, - "Reversible Galvanic Batteries".

C. H. Duell

It is requested that some evidence be furnished to substantiate the statement made in lines 14, 15, 16 and 17, page 5, first that dried oxides of iron are not reducible to any extent A life that dried oxides of from are not reducible to any extent M by the current, and, second, that sponcy from reduced by M dropen M not oxideable to any considerable extent by the current. The fluid statement is exparently contradictory to the reads in lines 11, 12 of page 6, in which it is stated that comment M and M and M and M are considerable considerable oxidation forms a

iron 'when, subjected to Torced electrolytic exidation forms a facultule ferrate, etc.
The words "dried hydrate" in line 11, page 7, whe objected with the reason that when the hydrate of nickel 46 dried it to for the reason that when the hydrate of nickel 46 dried it to relate the reason that when the hydrate of nickel 46 dried it to relate the tendency of the state of the reason that the statement contained at the top of page 8 that when a mass of exide is employed the electrolytic reduction and exidence with the conducting surface, is not thought to be strictly correct, for the reason that face, is not thought to be strictly correct, for the reason that contains the strictly correct, for the reason that the strictly correct, for the reason that the strictly correct, for the reason that the strictly correct to the depotation. It is requested that some evidence be furnished to substantiate the statement made in lines 14-16, page 6, that finely di-Vol. 4, p.41,11. 9.

tiate the statement made in lines 14-16, page 8, that finely divided reduced nickel is not oxidizable to any considerable extent when subjected to oxidation in an alkaline solution.

The word plates as used in line 10, page 9 is indefinite
in that it is not clear whether it refers to the holder or the

complete_electrode. RULE 73. In every amondment the exact word or words to be stricken out or inserted in the application must be specified and the precise point indicated where the erasure or insertion is to be made. All such amondments must be on sheets of paper separate from the papers previously filed, and written on but one side of the paper.

the the patent file one year vithin

It is requested that a working cell be furnished in order that the effect of the caustic solution on finely divided iron have be determined and also to determine whether more energy will be stored for unit of weight in applicant's cell than in any other conductation heretofore suggested, as stated in lines 14, 15, 16, page 9.

The words "or pole" should be canceled from clams 1, 2.

The words "or pole" should be canceled from clause 1, 2.
Chains 1, 2, 3, 4, 12 are objected to as being alternative
in the words "mickel or cobalt".
Claims 2, 4, 6, 7, 11, 12, 13, 14, are objected to as being
indirect in that the alkaline electrolyte referred to has

not been made a positive element of the claims. The canceled from line 5 of claim 7. The last three lines of claim 7 are objected to for the reason that they refer to the manner of manufacture; the article should be defined by a statement of its structure.

Claim 13 is objected to as being alternative in the words "finely divided iron or its oxide", since these are not equiv-

claims 15, 16 are objected to as being indured in that the Claims of the Company tion.

Olaims 1, 2, 3, 4, are each rejected upon: 5. 274,110, Eur. 20, 1883, De Belande, et al., (Batt., 1-fl., see line 30, page 1, taken in connection with:

<u>British 15,370, July 26, 1899, Michelowski</u> (Batt., Sec.).

<u>Claims 5, 6, 7 are each rejected upon DeLelande</u>, above

Claims 8, 9, 10, 14, are each rejected upon: ritish 7892, Apr. 14, 1899, Jungher, (Batt., Sec.), aken in connection with:

U.S. 553,078, Jan. 29, 1890, O'Toole, (Batt, 1-f1., Zn., Oxides).

Claim 11 is rejected upon Defelande, above cited; see line
50, page 1. Carbon is considered to be the equivalent of graphite
in this commetion. It is further rejected upon:

5 Sad 387, tuly (1881, Farbaky, (Batt., Sec.); 8. 589, 599, July 6, 1897, Philen, (Batt., 1-1., Zn., Oxides). Claim 12 is rejected upon the references cited against claim 11, taken in connection with Michelowski, above cited, and: German 38,383, Dun, (Batt.,1-fl.,Zn.,Oxides).

Action upon the merits of claims 15, 16 and 17 is suspended.

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THOMAS A. EDISON
REVERSIBLE GALVANIC BATTERIES
FILED DECEMBER 28, 1900
SERIAL NO. 44-379

HONORABLE COMMISSIONER OF PATENTS:

I hereby abandon the above entitled application (without relinquishing any rights in and to the invention described therein) in favor of two applications embodying the same invention and executed on even date herewith, said applications being numbered in my series of cases 1055 and 1056 respectively.

Very respectfully,

Signed at Orange, New Jersey February 23rd 1901,

In presence of Track Layer Jus Playlor

hours a Chier

Case No. 1050

Abandoned

Filed December 28, 1900.

REVERSIBLE CALVANIC BATTERIES.

Claims

- In a reversible galvanic battery, one clement or pole employing iron as the active material and the other element or pole employing oxide of nickel or cobalt as the active material, substantially as set forth.
- 2. In a reversible galvanic battery employing an alkaline electrolyte, one element or pole employing iron as the active material and the other element or pole employing oxide of nickel or cobalt as the active material, substantially as set forth.
- In a reversible "alvanic battery, and active element therefor containing the oxides of nikk'l or cobalt, substantially as set forth.
- 4. In a reversible galvanic battery emploing an albaline electrolyte, an active element therefor containing the oxides of nickel or cobalt, substantially as set forth.
- In a reversible galvanio battery, an active element therefor containing finely divided iron, substantially as set forth.
- 6. In a reversible galvanic battery employing an alkaline electrolyte, an active element therefor containing finely divided iron, substantially as set forth.
- 7. In a reversible calvanic cell containing an alkaline electrolyte, an active element therefor containg an iron compound reducible by reduction of the metallic state and formed in <u>situ</u>by electrolytically acting upon the iron compound not decomposable by the alkali of the

electrolyte, substantially as set forth.

- In a reversible galvanic cell, a perforated metallic pocket containing an active material under pressure, substantially as set forth,
- 9. In a reversible galvanic cell, a perforated mickel po cket containing an active material under pressure, substantially as set forth.
- 10. In a reversible galvanic cell, a perforated metallic pocket containing an active material, and a separate closing device for covering the opening to the pocket after the material is introduced therein, substantially as set forth.
- 11. In a reversible galvanic cell employing an alkaline electrolyte, anactive material therefor mixed with graphite for making contact therewith, substantially as set forth.
- 12. In a reversible galvanic cell containing an alkaline electrolyte, an active element employing an oxide of nickel or cobalt and graphite for making contact with the oxide, substantially as set forth.
- 15. In a reversible galvanic cell employing an alkaline electrolyte, an active element comprising finely divided iron or its exide and graphite for making contact therewith, substantially as set forth
- 14. In a reversible galvanic cell employing an alkaline electrolyte, a perforated metallic pocket, and an active material regidly secured therein so as not to be disturbed when subjected to electrolysis, substantially as set forth.
- 15. In a reversible galvenic cell, the formation of ferrous oxide from iron compounds by electrolytic action within the liquid, substantially as set forth.

16. In a reversible galvanic cell, the formation of ferrous exide from sulphide of iron by electrolytic action within the kiquid, substantially as set forth.

17. In a reversible galvanic cell, the formation of ferrous oxide within the element by precipitating the oxide from a ferrous salt by the action of an alkali, substantially as set forth.

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Thomas G	Eduson	Address,
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DYER, EDMONDS & DYER,
31 Nassau Street,
NEW YORK CITY.

DYER, EDMONDS & DYER,

SPECIALTY:

ORIGINAL STR. NEW YORK.

RICHARD N. OSER,

REGISTATION NO. 408.

Detition.

To the Commissioner of Patents:

YOUR PETITIONER THOMAS A. EDISON, a citizen of the United States, residing and having his postoffice address at Liewellyn Park, in the County of Essex and State of New Jersey,

PRAYS THAT LETTERS PATENT MAY BE GRANTED TO HIM FOR THE IMPROVEMENT IN STORAGE NATERIES

SET FORTH IN THE ANNEXED SPECIFICATION; AND HE HEREBY APPOINTS DYER, EDMONDS AND DYER IS TIME COMPOSED OF RICHARD N. DYER, SAMUEL O. EDMONDS AND FRANK L. DYER, OF NO. 31 NASSAU STREET, NEW YORK CITY, HIS ATTORNEYS, WITH FULL POWER OF SUBSTITUTION AND REVOCATION, TO PROSECUTE THIS APPLICATION, TO MAKE ALTERATIONS AND AMENDMENTS THEREIN, TO RECEIVE THE PATENT, AND TO TRANSACT ALL BUSINESS IN THE PATENT OFFICE CONNECTED THEREWITH.

SPECIFICATION.

TO ALL WHOM IT MAY CONCERN:

He it known that J, THOMAS A. EDISON, a citizen of the United States, residing at Llewellyn Park, in the County of Essex and State of New Jersey, have invented a certain (Once No. 1052) new and useful IMPROVEMENT IN STORAGE HATTERIES, of which the following is a specification:-

In my application for patent filed December 28. 1900, Serial No. 41,373, I describe an improved storage battery wherein the active materials are carried in perforated pockets or receptacles, one of the active materials being nickel or cobalt oxide, and the other active material being finely divided iron, each of the active materials being mixed with flake graphite to form an electrically conducting mass. In describing the manufacture of my improved battery plates. I stated that the active materials, whether in their ultimate form or not, were introduced into the perforated pockets or receptacles in small portions at a time and suitably tamped at each accession. It is desirable that as much of the active material as possible should be introduced into each pocket, in order that the capacity of the battery may be increased and conductivity between the particles improved.

The object of my present invention is to facilitate this result, and to this end the invention consists of loading the pockets or receptacles forming the positive and negative elements of the battery with compressed plates of the active material formed by subjecting the proper quantity of such active material to great pressure, say about seven thousand pounds per square inch, and by then inserting such compressed plates into the perforated pockets or receptacles.

In this way the amount of material which can be inserted in the pockets or receptacles is greatly increased, and since the internal contact between the particles is improved, a greater amount of active material becomes offcative.

In constructing the plates for the oxygen-storing element, either nickel or cobalt hydrate is preferably used. which having been dried and finely powdered is mixed in the proportions of about seven parts of hydrate to three parts of flake graphite. This mixture is then subjected to great pressure and is molded into plates having the width and thickness to closely fit within the pockets or receptacles. When the pockets or receptacles are relatively long, as is preferable, a number of these plates are inserted one above the other, to completely fill each pocket. When the pocket or receptacle having thus been filled is placed in the solution, the material of the plate by absorption swells considerably, so as to place the material under pressure against the walls of the pocket, which pressure is always present in operation, to thereby afford a good contact between the active material and the pocket and also internally between the particles of active material.

In the manufacture of the oxidizable element, iron sulphide is preferably first finely ground and then mixed with flake graphite, the whole being slightly moistened with strong caustic potach, and the mans thus formed is compressed under great pressure into plates of the desired size and inserted in the pockets or receptacles.

While I prefer to make use of nickel or sobalt as the oxygen-storing element and of from as the oxidizable element of the storage battery, it will be understood that other active materials suitable for the purpose may be first compressed into plates or blocks and inserted in position in perforated pockets or receptuales in manufacture.

In order that the improvement may be better understood, attention is directed to the accompanying drawings, forming part of this specification, and in which figure 1 is an elevation, partly in section, of a battery plate having three pockets or receptacles therein, as I describe in my said application, and figure 2 a separate perspective view of one of the molded or compressed blocks of active material.

In figure 1, the plate is rade of thin nickel sheets, numerously perforated and bent around a bottom frame a to form parallel walls b and g. The plate is secured also to vertical frames d by means of nickel rivets, whereby a series of vertically long, narrow pockets will be formed between said vertical frames. Into these pockets are inserted blocks g of active paterial compressed under very heavy pressure as explained, and which by immersion in the solution are caused to swell so as to tightly engage the walls of the pockets.

Having now described my invention, what I claim as new and desire to secure by Letters Patent is as follows:-

- In a storage battery, an active material formed into compressed plates or blocks and inserted in perforated pockets or receptacles, substantially as set forth.
- In a storage battery, nickel or cobalt compounds formed into compressed blooks or plates and inserted in perforated pockets or receptacles, substantially as set forth.
- 5. In a storage battery, an active element mixed with graphite and formed into compressed plates or blocks insorted into perforated pockets or receptacles, substantially as set forth.

- 4. In a storage battery, an active element comprising nickel or cobalt compounds and flake graphite, formed into compressed plates or blocks and inserted in porforated pockets or receptacles, substantially as set forth.
- In a storage battery, an active element comprising an iron compound formed into compressed plates or blocks and inserted in a perforated pocket or receptacle, substantially as set forth.
- 6. In a storage battery, an active material comprising a mixture of an iron compound and flake graphite formed into compressed plates or blocks and inserted in a perforated pocket or receptacle, substantially as set forth.

DAY O

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Witnesses:

Oath.

State of County of

88.:

THONAS A. EDISON , THE ABOVE-NAMED

PETHIONER, BEING DULY SWORM, DEPOSES AND SAYS THAT HE IS A OILIZED OF THE United States and a resident of Liewellyn Park, in the County of Masox and State of New Jorsey:

THAT HE VERILY BELIEVES HIMSELF TO BE THE ORIGINAL, FIRST AND SOLE INVENTOR OF THE IMPROVINCENT IN STORAGE BATTERIES

DESCRIBED AND CLAIMED IN THE ANNEXED SPECIFICATION, THAT HE DOES NOT KNOW AND DOES NOT BELIEVE THAT THE BAME WAS EVER KNOWN OR USEO BEFORE HIS INVENTION OR DISCOVERY THEREOF; OR PATENTED OR DESCRIBED IN ANY PRINTED FULLCATION IN THE UNITED STATES OF AMERICA OR ANY FOREIGN COUNTRY BEFORE HIS INVENTION OR DISCOVERY THEREOF, OR MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION MORE THAN TWO YEARS PRIOR TO THIS APPLICATION, AND THAT NO APPLICATION OF FOREIGN PATENT HAS BEEN FILED BY HIM OR HIS LEGAL REPRESENTATIVES OR ASSIGNS IN ANY FOREIGN COUNTRY.

SWORN TO AND SUBSCRIBED BEFORE ME THIS

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PART IV (1899–1910)

Thomas E. Jeffrey Lisa Gitelman Gregory Jankunis David W. Hutchings Lesile Fields Theresa M. Collins Gregory Field Aldo E. Salerno Karen A. Detig Lorie Stock

Editors

Robert Rosenberg Director and Editor

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